



Product Type: Midsize Ref. No. 013 Service Bulletin J615

Mandatory Update

March 2003

Spring Washer 64209-03

Power Unit and Deck Models Affected:

932010(A), 933010(A), 933405(A), 933406(A), 933407(A), 933506(A) 934010(A), 934405(A), 934406(A), 935406(A)

Issue

Blade and Spindle mounting washers **Spring Washer 64209-03** are not properly harden.

Correction

Sold units

At the next blade sharpen please replace the present Spring Washers with the new **Spring Washers 64209-03.**

Non-sold units

Please replace present Spring Washers with the new Spring Washers 64209-03 at set-up.

Torque the blade and pulley bolts to 70 ft/lbs.

Effective Serial Number

- All 932010(A) units with serial numbers 93201000261 up to and including 00297, 00478 up to and including 93201000551.
- All 933010(A) units with serial numbers 93301001336 up to and including 01460, 01574 up to and including 93301001724.
- All 933405(A) units with serial numbers 93340500599 up to and including 00634, 03001 up to and including 93340503009.
- All 933406(A) units with serial numbers 93340600264 up to and including 00283, 03001 up to and including 93340603004.
- All 933407(A) units with serial numbers 93340700338 up to and including 93340700363.
- All 933506(A) units with serial numbers 93350600192 up to and including 933506002003.

Effective Serial Number (cont.)

- All 934010(A) units with serial numbers 93401001816 up to and including 01993, 02098 up to and including 93401002315.
- All 934405(A) units with serial numbers 93440501008 up to and including 01089, 03001 up to and including 93440503005.
- All 934406(A) units with serial numbers 93440600477 up to and including 00509, 03001 up to and including 93440603003.
- All 935406(A) units with serial numbers 93540600412 up to and including 00437, 03001 up to and including 93540603007.

Warranty

Parts are being sent to you at no charge.

You may claim the up to .1 labor per spindle. Please file warranty in the normal matter.

This update must be completed within 60 days.

Parts Involved

64209-03 Spring Washer

If you have any questions about this bulletin, please contact the Textron Turf Care And Specialty Products Service Department at 920-699-5890.