

May 2002

Spindle Pulley Clamping

Models Affected:
633405, 633406, 633010

Issue

It has been reported from the field that we have had some left hand spindle pulleys loosen up. It has been confirmed that on some machines the spindle shaft may stick above the upper pulley hub on the left hand spindle assembly. In this state, the pulleys are not clamped properly allowing them to eventually wallow out the pulley bore, key and key way.

Correction

Remove the left-hand drive pulleys and install a **64163-64** machine bushing between the spindle top and the bottom pulley 2308140. Retighten the blade bolt to 70 ft lbs. Remove the deck belt idler assembly and install a **64163-17** machine bushing between the 2720718 pin - pivot and the deck top. Please see page 2 for diagram.

Effective Serial Number

Serial numbers 63340500101 up to and including 63340500438.

Serial numbers 63340600101 up to and including 63340600184.

Serial numbers 63301000101 up to and including 63301000281.

Warranty

You may claim parts and up to 0.3 hours labor for machines effected by this service bulletin. Please file warranty in the normal manner with one machine per claim.

Parts Involved

64163-64 Machine Bushing.

64163-17 Machine Bushing.

If you have any questions about this bulletin, please contact the Textron Turf Care And Specialty Products Service Department at 920-699-5890.

36" Fixed and Floating Decks

