

Product Type: Midsize Ref. No. 012

Service Bulletin J616

Mandatory Update

March 2003

Spring Washer 64209-03

Power Unit and Deck Models Affected:

633010(A), 633405(A), 633406(A)
634010(A), 634405(A), 634406(A), 635406(A)

Issue

Blade and Spindle mounting washers **Spring Washer 64209-03** are not properly harden.

Correction

Sold units

At the next blade sharpen please replace the present Spring Washers with the new **Spring Washers 64209-03**.

Non-sold units

Please replace present Spring Washers with the new **Spring Washers 64209-03** at set-up.

Torque the blade and pulley bolts to 70 ft/lbs.

Effective Serial Number

All 633010(A) units with serial numbers 63301000325 up to and including 00337, 00536 up to and including 63301000557.

All 633405(A) units with serial numbers 63340500212 up to and including 00221, 03001 up to and including 63340503008.

All 633406(A) units with serial numbers 63340600196 up to and including 00200, and 63340603001.

All 634010(A) units with serial numbers 63401000372 up to and including 00387, 00583 up to and including 63401000595.

All 634405(A) units with serial numbers 63440500271 up to and including 00280, 03001 up to and including 63340503016.

All 634406(A) units with serial numbers 63440600314 up to and including 00323, 03001 up to and including 63440603004.

Effective Serial Number (cont.)

All 635406(A) units with serial numbers 63540600232, 03001 up to and including 63540603003.

Warranty

Parts are being sent to you at no charge.

You may claim the up to .1 labor per spindle. Please file warranty in the normal matter.

This update must be completed within 60 days.

Parts Involved

64209-03 Spring Washer

If you have any questions about this bulletin, please contact the Textron Turf Care And Specialty Products Service Department at 920-699-5890.