

April 2001

Mandatory Update

Crankshaft Spacing

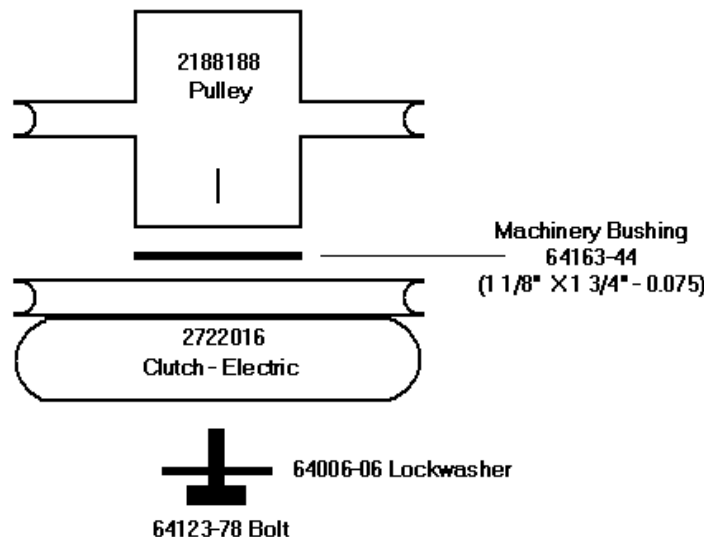
Models Affected:
942211

Issue

It has come to our attention that the crankshaft spacing may not be correct on the 218 ES units. Please update units in the field as soon as possible. Crated units can be updated at time of setup.

Correction

Remove the clutch mounting bolt from the center of the crankshaft. Remove the Clutch **2722016** and install a Machinery Bushing **64163-44** between the clutch and Pump Drive Pulley **2188188**. Reinstall the clutch and torque the clutch mounting bolt to 50 ft/lbs.



Effective Serial Number

942211- Serial numbers starting at 94221100101 up to and including 94221100613.
Excluding 94221100419, 94221100470, 94221100471, 94221100472, 94221100518,
and 94221100560.

Warranty

You may claim up to 20 minutes for this repair. Please file warranty in the normal manner with one unit per claim.

Parts Involved

2722010 Briggs 18HP Intek Engine.

2188188 Pulley.

64163-44 Machinery Bushing.

2722016 Clutch.

If you have any questions about this bulletin, please contact the
Textron Golf, Turf And Specialty Products Service Department at 920-699-5890.