

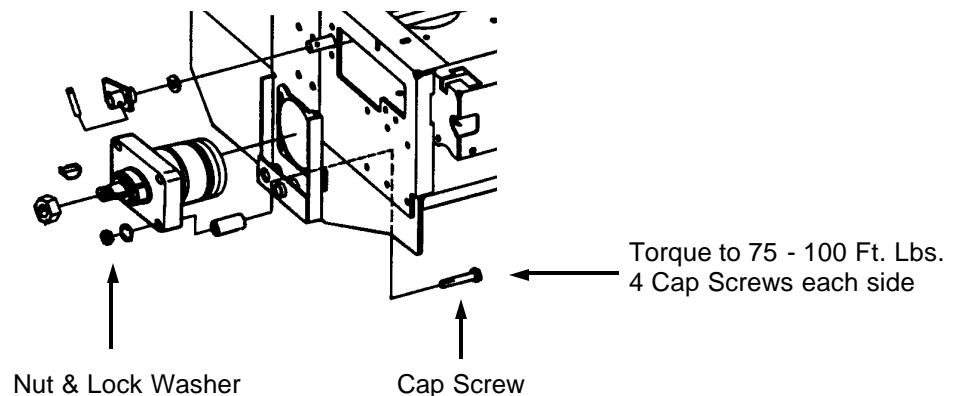
May 1998

### ZT200 Wheel Motor Mounting Bolts

#### Models Affected: 942215, 942212

We have had reports from the field that on some new units the wheel motor mounting cap screws have come loose, allowing the wheel motor to come loose from the machine. After investigating we found a faulty torque gun on the assembly line.

New machines set up this season and any machines below serial numbers 9422120506 and 9422150648 currently being set up, should have the drive wheels removed and the four mounting cap screws checked on both sides of the machine to insure a proper torque of 75 - 100 Ft. Lbs. torque.



Please file a warranty in the normal way with only one machine per warranty claim. You can claim up to 30 minutes labor for this repair.

We apologize for any inconvenience that this may have caused.

If you have any questions regarding this Service Bulletin, please contact the Ransomes Textron Johnson Creek Service Department at 920-699-2000.