



Product Type: ZT331

Ref. No. 006

# Bob-Cat

## Service Bulletin J481

July 2000

### Caster Yoke Tapered Roller Bearings

#### Models Affected: 942300

#### Issue

We have replaced the Ball Bearing Type Caster Support Assembly with a Tapered Roller Bearing Caster Support Assembly.

#### Correction

When servicing the Ball Bearing Type, you must replace the Assembly complete with the following items:

##### Right-hand Caster Assembly

- (1) - **2721304.7** RH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

##### Left-hand Caster Assembly

- (1) - **2721305.7** LH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

#### Effective Serial Number

All 942300 units.

## **Warranty**

This bulletin is for informational purposes only. Warranty does not apply.

## **Parts Involved**

2721304.7 RH Caster Support.

2721305.7 LH Caster Support.

2721306.7 Caster Yoke.

2721307 Bearing Cap.

48043-03C Bearing Cup.

48043-04C Bearing Cone.

48480 Seal.

64025-20 Nut.

64140-5 Cotter Pin.

64163-26 Washer.

If you have any questions about this bulletin, please contact the Textron Turf Care And Specialty Products Service Department at 920-699-5890.