

September 2000

Caster Yoke Tapered Roller Bearings

Models Affected: 642300

Issue

We have replaced the Non-tapered Bearing Caster Assembly with a Tapered Roller Bearing Caster Assembly.

Correction

When servicing the Non-tapered Bearing Caster Assembly you must replace the assembly complete with the following items:

Right-hand Caster Assembly

- (1) - **2721304.7** RH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

Left-hand Caster Assembly

- (1) - **2721305.7** LH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

Effective Serial Number

All 642300 units.

Warranty

This bulletin is for informational purposes only. Warranty does not apply.

Parts Involved

2721304.7 RH Caster Support.

2721305.7 LH Caster Support.

2721306.7 Caster Yoke.

2721307 Bearing Cap.

48043-03C Bearing Cup.

48043-04C Bearing Cone.

48480 Seal.

64025-20 Nut.

64140-5 Cotter Pin.

64163-26 Washer.

If you have any questions about this bulletin, please contact the Textron Turf Care And Specialty Products Service Department at 920-699-5890.