

September 2000

Caster Yoke Tapered Roller Bearings

Models Affected:
642201, 642203
642204, 642206, 642207
656102, 655202

Issue

In our continuing commitment to offer our customers the best product available we have replaced the Non-tapered Bearing Caster Assemble with a Tapered Roller Bearing Caster Assemble.

Service parts will still be available for the Non-tapered Caster Assemblies, however if you need a caster support arm you must change over to the new Tapered Roller Bearing Caster Assemble.

Correction

When servicing the Non-tapered Bearing Caster Support you must replace the assemble complete with the following items:

48" 642201 Right-hand Caster Assemble

- (1) - **2721302.7** RH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

48" 642201 Left-hand Caster Assemble

- (1) - **2721303.7** LH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

52" 642203, 642204 & 655202 Right-hand
Caster Assemble

- (1) - **2721300.7** RH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

52" 642203, 642204 & 655202 Left-hand
Caster Assemble

- (1) - **2721301.7** LH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

61" 642206, 642207 & 656102 Right-hand
Caster Assemble

- (1) - **2721298.7** RH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

61" 642206, 642207 & 656102 Left-hand
Caster Assemble

- (1) - **2721299.7** LH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

Effective Serial Number

All **655202** 52" Cutterdecks.

All **656102** 61" Cutterdecks.

All **642201** units with serial numbers up to and including 64220100335 will have the Non-Tapered Bearing Caster Assemblies. All 642201 units serial numbers of 64220100336 and higher will have Tapered Roller Bearing Caster Assemblies.

All **642203** units with serial numbers up to and including 64220300550 will have the Non-Tapered Bearing Caster Assemblies. All 642203 units serial numbers of 64220300551 and higher will have Tapered Roller Bearing Caster Assemblies.

All **642204** units with serial numbers up to and including 64220400211 will have the Non-Tapered Bearing Caster Assemblies. All 642204 units serial numbers of 64220400212 and higher will have Tapered Roller Bearing Caster Assemblies.

All **642206** units with serial numbers up to and including 64220600329 will have the Non-Tapered Bearing Caster Assemblies. All 642206 units serial numbers of 64220600330 and higher will have Tapered Roller Bearing Caster Assemblies.

All **642207** units with serial numbers up to and including 64220700370 will have the Non-Tapered Bearing Caster Assemblies. All 642207 units serial numbers of 64220600371 and higher will have Tapered Roller Bearing Caster Assemblies.

Warranty

This bulletin is for informational purposes only. Warranty does not apply.

Parts Involved

2721298.7 RH Caster Support.
2721299.7 LH Caster Support.
2721300.7 RH Caster Support.
2721301.7 LH Caster Support.
2721302.7 RH Caster Support.
2721303.7 LH Caster Support.
2721306.7 Caster Yoke.
2721307 Bearing Cap.
48043-03C Bearing Cup.
48043-04C Bearing Cone.
48480 Seal.
64025-20 Nut.
64140-5 Cotter Pin.
64163-26 Washer.

If you have any questions about this bulletin, please contact the Textron Turf Care And Specialty Products Service Department at 920-699-5890.