

October 2000

Caster Yoke Tapered Roller Bearings

Models Affected:

942201, 942203, 942204, 942206, 942207
955102, 955202
956101, 956102, 956017

Issue

In our continuing commitment to offer our customers the best product available we have replaced the Non-tapered Bearing Caster Assemble with a Tapered Roller Bearing Caster Assemble.

Service parts will still be available for the Non-tapered Caster Assemblies, however if you need a caster support arm you must change over to the new Tapered Roller Bearing Caster Assemble.

Correction

When servicing the Non-tapered Bearing Caster Support you must replace the assemble complete with the following items:

48" 942201 Right-hand Caster Assemble

- (1) - **2721302.7** RH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

48" 942201 Left-hand Caster Assemble

- (1) - **2721303.7** LH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

52" 942203, 942204, 955201 & 955202
Right-hand Caster Assemble

- (1) - **2721300.7** RH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

52" 942203, 942204, 955201 & 955202
Left-hand Caster Assemble

- (1) - **2721301.7** LH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

61" 942206, 942207, 956101, 956102 &
956017 Right-hand Caster Assemble

- (1) - **2721298.7** RH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

61" 942206, 942207, 956101, 956102 &
956017 Left-hand Caster Assemble

- (1) - **2721299.7** LH Caster Support.
- (1) - **2721306.7** Caster Yoke.
- (1) - **2721307** Bearing Cap.
- (2) - **48043-03C** Bearing Cup.
- (2) - **48043-04C** Bearing Cone.
- (1) - **48480** Seal.
- (1) - **64025-20** Nut.
- (1) - **64140-5** Cotter Pin.
- (1) - **64163-26** Washer.

Effective Serial Number

All **955201 & 955202** 52" Cutterdecks.

All **956101, 956102 & 956017** 61" Cutterdecks.

All **942201** units with serial numbers up to and including 94220100537 will have the Non-Tapered Bearing Caster Assemblies. All 942201 units serial numbers of 94220100538 and higher will have Tapered Roller Bearing Caster Assemblies.

All **942203** units with serial numbers up to and including 94220301008 will have the Non-Tapered Bearing Caster Assemblies. All 942203 units serial numbers of 94220301009 and higher will have Tapered Roller Bearing Caster Assemblies.

All **942204** units with serial numbers up to and including 94220400393 will have the Non-Tapered Bearing Caster Assemblies. All 942204 units serial numbers of 94220400394 and higher will have Tapered Roller Bearing Caster Assemblies.

All **942206** units with serial numbers up to and including 94220601060 will have the Non-Tapered Bearing Caster Assemblies. All 942206 units serial numbers of 94220601061 and higher will have Tapered Roller Bearing Caster Assemblies.

All **942207** units with serial numbers up to and including 94220700624 will have the Non-Tapered Bearing Caster Assemblies. All 942207 units serial numbers of 94220700625 and higher will have Tapered Roller Bearing Caster Assemblies.

Warranty

This bulletin is for informational purposes only. Warranty does not apply.

Parts Involved

2721298.7 RH Caster Support.
2721299.7 LH Caster Support.
2721300.7 RH Caster Support.
2721301.7 LH Caster Support.
2721302.7 RH Caster Support.
2721303.7 LH Caster Support.
2721306.7 Caster Yoke.
2721307 Bearing Cap.
48043-03C Bearing Cup.
48043-04C Bearing Cone.
48480 Seal.
64025-20 Nut.
64140-5 Cotter Pin.
64163-26 Washer.

If you have any questions about this bulletin, please contact the Textron Turf Care And Specialty Products Service Department at 920-699-5890.