

Bobcat/Bunton Service Bulletin

Product Type: LEO PLUS/ESTATE PRO PLUS Ref. No. N/A

Bulletin No: C-024-04

June 21, 2004

Crankshaft Spacing

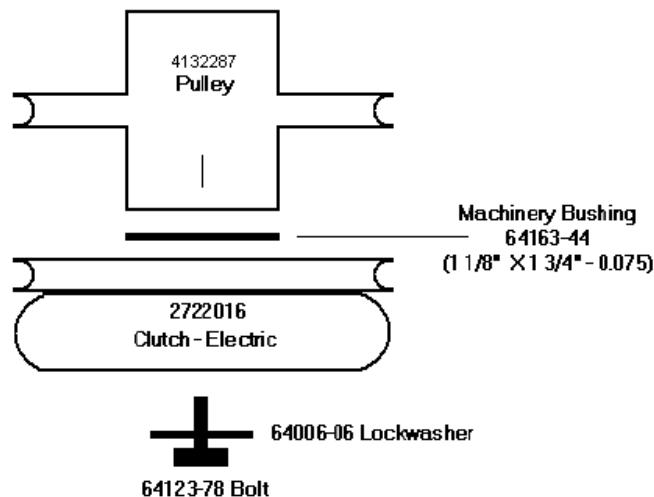
Action Required

ISSUE:

It has come to our attention that the crankshaft spacing may not be correct.

CORRECTION:

Remove the clutch mounting bolt from the center of the crankshaft. Remove the Clutch 2722016 and install a Machinery Bushing 64163-44 between the clutch and Pump Drive Pulley 4132287. Reinstall the clutch and torque the clutch mounting bolt to 50 ft/lbs.



PARTS INVOLVED:

4132287, 64163-44 and 2722016

INVOLVED PRODUCTS:

642284 serial numbers 6422840070 – 0088, 0101

642285 serial number 6422850102

942284 serial numbers 9422840070 up to and including 0132

942285 serial numbers 9422850071 up to and including 0084

WARRANTY:

You may claim parts and up to 20 minutes of labor allowed for units covered under this bulletin. Please file warranty, using **Factory Approval Number C-024-04**, with one unit per claim. If you have any questions please contact the Johnson Creek Customer Service Team at 1-800-848-1636 option 2,2.

All repairs must be completed by December 21, 2004. No warranty claims for this repair will be processed after January 21, 2005.

CustomerOne™ Product Support

This bulletin is relevant to the departments shown below. Please circulate as appropriate.

SERVICE ☒ WARRANTY ☒ SALES ☐ PARTS ☒