



4 x 4 SUPER TRACTOR

Model 425

Starting Serial No. 1001

Illustrated Parts List



CAUTION

- READ AND UNDERSTAND OPERATORS MANUAL BEFORE OPERATING OR SERVICING.
- OBEY ALL SAFETY INSTRUCTIONS. FAILURE TO DO SO MAY RESULT IN INJURY TO YOU OR OTHERS.
- BE SURE MACHINE IS IN SAFE OPERATING CONDITION BEFORE USE.
- INSPECT MACHINE DAILY. REPLACE ALL WORN OR DAMAGED PARTS.
- KEEP ALL GUARDS AND SHIELDS IN PLACE.
- CHECK OPERATION OF ALL SAFETY INTERLOCK SWITCHES DAILY.
- DO NOT OVERRIDE INTERLOCK SYSTEM, IT IS FOR YOUR PROTECTION.
- DO NOT ALLOW MINORS OR THE INEXPERIENCED TO OPERATE MACHINE.
- KEEP PEOPLE AND PETS A SAFE DISTANCE AWAY FROM MACHINE USING POWER DRIVEN ATTACHMENTS. INJURY COULD RESULT FROM FLYING DEBRIS.

Date of Purchase: Month _____ Day _____ Year _____

Dealer Name _____ Phone _____

Serial Number _____

Model Number _____

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS



STEINER TURF EQUIPMENT, INC.
289 N. Kurzen Rd., P.O. Box 504
Dalton, Ohio 44618

Telephone: (330) 828-0200
FAX: (330) 828-1008

TABLE OF CONTENTS

PARTS INDEX

ELECTRICAL	SECTION 1	page
-------------------	------------------	-------------

Kubota	Fig. 1	1-1
Onan	Fig. 2	1-5

ENGINE	SECTION 2
---------------	------------------

Kubota Engine	Fig. 3	2-1
Diesel Controls	Fig. 4	2-5
Diesel Cooling System	Fig. 5	2-9
Onan Controls	Fig. 8	2-10
Onan Engine	Fig. 7	2-11

HYDRAULICS	SECTION 3
-------------------	------------------

Primary Hydraulic System	Fig. 9	3-1
Implement Hydraulic System	Fig. 10.	3-5
Sundstrand Pump.	Fig. 22.	3-7
Sundstrand Motor.	Fig. 23.	3-9
Controls.	Fig. 6	3-10

FRAME, DRIVE PARTS, AXLES	SECTION 4
----------------------------------	------------------

Peerless Transaxle	Fig. 24.	4-1
Front Transaxle	Fig. 11.	4-5
Rear Transaxle	Fig. 12.	4-7
Rear Frame Parts.	Fig. 13.	4-9
Front Lift and Frame Parts	Fig. 14.	4-11
PTO Drive Parts	Fig. 15.	4-13
Hood and Grille Parts.	Fig. 16.	4-17

ACCESSORIES	APPENDIX
--------------------	-----------------

Roll Bar	Fig. 18.	A-1
Rear Weight Bar	Fig. 17.	A-2
Front Weight Bar	Fig. 25.	A-3
3-Point Hitch	Fig. 20, 21.	A-4
12 Volt Electrical Outlet	Fig. 27.	A-7
Warranty		last page

ALWAYS GIVE MODEL AND SERIAL NUMBER WHEN ORDERING SERVICE PARTS

Model 425 begins with Serial Number 1001

Serial No. Prefix C = 24 HP Onan Engine
Serial No. Prefix E = 21.5 HP Kubota Diesel

Form # 09-221D 5/95

Figure 1

09-221D

PARTS LIST for FIGURE 1 (Serial No. 1001 - 1641)

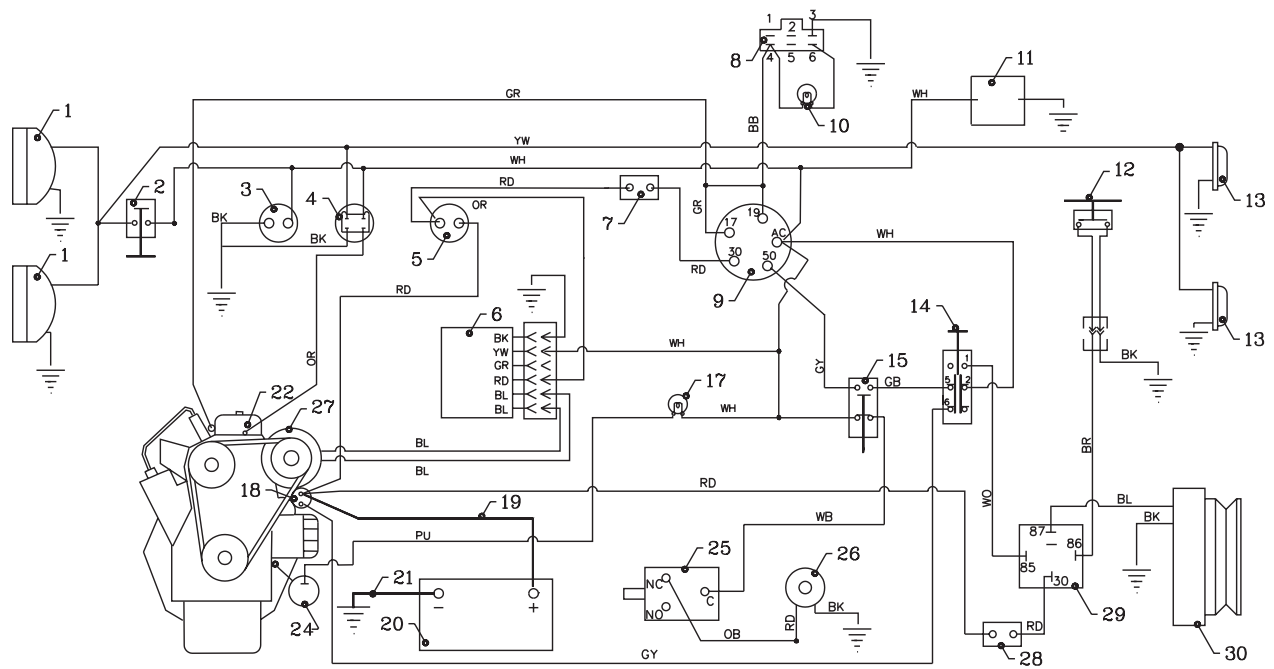
<u>Ref</u>	<u>Part no.</u>	<u>Description</u>	<u>Quantity</u>
1	33-017	Head Light	2
	33-010	Bulb 50W for 33-006 Head Light	1
2	31-003	Light Switch	1
3	35-014	Hour Meter	1
4	13-19488-83032	Water Temperature Gauge	1
5	35-016	Ammeter	1
6	13-19267-64602	Kubota Regulator	1
7	30-059	Circuit Breaker	1
8	13-15694-65991	Lamp Timer, Glow Plug Indicator	1
9	13-66706-55120	Ignition Switch	1
10	13-15403-64490	Indicator Light, Glow Plug	1
11	13-12584-52031	Electric Fuel Pump	1
12	31-017	Seat Switch	1
13	33-008	Tail Lights	1
14	31-004	PTO Switch	1
15	31-004	Neutral Start Switch (Serial No. 1001 - 1171)	1
	31-013	Neutral Start Switch (Serial No. 1172 - 1641)	1
16	35-060	Interlock Module	1
17	33-007	Oil Pressure Light	1
18	13-70000-65424	Starter	1
	13-70000-65307	Starter Solenoid	1
19	30-090	Battery Cable, to Starter 89"	1
	30-098	Cover, Positive Red	1
20	33-013	Battery, (Group 22F) (Serial No. 1001 - 1171)	1
	33-015	Battery, (Group 26F) (Serial No. 1172 - 1641)	1
21	30-090	Battery Cable, to Ground 89"	1
	30-105	Cover, Negative Black	1
22	13-31351-32831	Water Temperature Sender	1
23	35-049	Stop Solenoid	1
24	13-050	Oil Pressure Switch (Serial No. 1001 - 1171)	1
	13-15531-39010	Oil Pressure Switch (Serial No. 1172 - 1641)	1
25	70-091	Hydraulic Oil Pressure Switch	1
26	35-064	Horn, Alarm	1
27	13-15531-64013	Alternator	1
*	30-103	Wiring Harness (Serial No. 1001 - 1171)	1
*	30-106	Wiring Harness (Serial No. 1172 - 1641)	1

* Not Illustrated

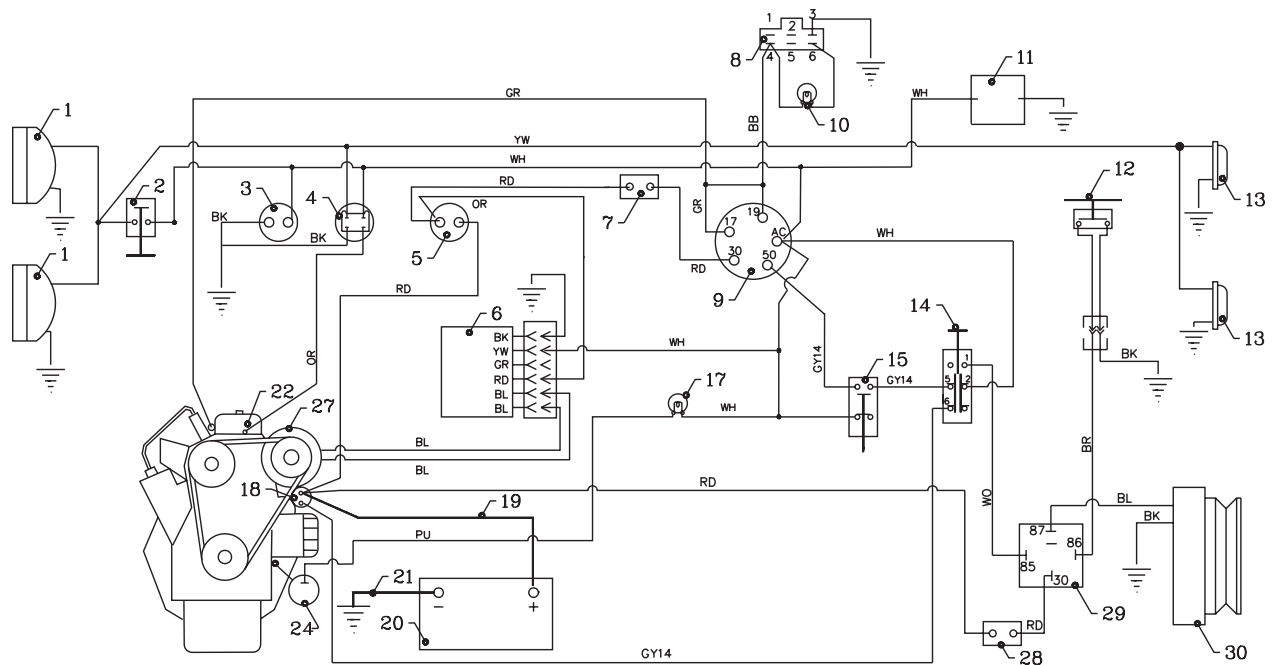
Color Legend

BB = Blue with Black stripe
BK = Black
BL = Blue
BR = Brown
GB = Gray with Blue stripe
GR = Green
GY = Gray
OB = Orange with Black stripe
OR = Orange
PU = Purple
RD = Red
WB = White with Black stripe
WH = White
WO = White with Orange stripe
YW = Yellow
GY14 = Gray, 14 gauge

**Kubota
Electrical
Figure 1A**



(Serial No. 1642 - 2999)



(Serial No. 3000 -)

PARTS LIST for FIGURE 1A (Serial No. 1642 -)

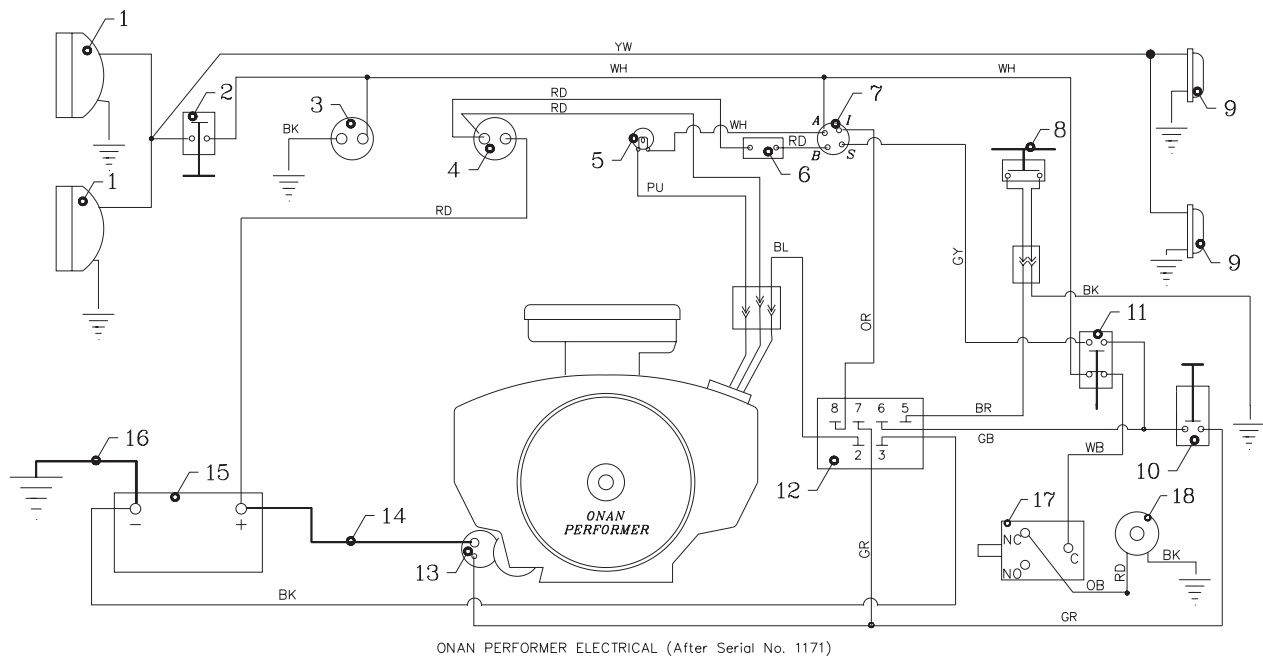
Ref	Part no.	Description	Quantity
1	33-006	Head Light (Serial No. 1642 - 1731)	2
	33-010	Bulb 50W for 33-006 Head Light	1
	33-017	Head Light (Serial No. 1732 -)	2
	33-018	Bulb, Sealed Beam for 33-017 Head Light	1
2	31-003	Light Switch	1
3	35-014	Hour Meter	1
4	13-19488-83032	Water Temperature Gauge	1
5	35-016	Ammeter	1
6	13-19267-64602	Voltage Regulator	1
7	30-059	Circuit Breaker	1
8	13-15694-65991	Lamp Timer, Glow Plug Indicator	1
9	13-66706-55120	Ignition Switch	1
10	13-15403-64490	Indicator Light, Glow Plug	1
11	13-12584-52031	Electric Fuel Pump	1
12	31-017	Seat Switch (Serial No. 1001 - 3086)	1
	31-032	Seat Switch (Serial No. 3087-)	1
13	33-008	Tail Light	1
14	31-020	Switch, Push-Pull	1
15	31-013	Neutral Start Switch	1
17	33-007	Oil Pressure Light	1
18	13-70000-65424	Starter	1
	13-70000-65425	Starter Solenoid	1
19	30-182	Battery Cable, 95" Positive	1
	30-098	Cover, Positive Red	1
20	33-015	Battery, Group 26	1
21	30-183	Battery Cable, 95" Negative	1
	30-105	Cover, Negative Black	1
22	13-31351-32831	Water Temperature Sender	1
23	35-049	Stop Solenoid	1
24	13-15531-39010	Oil Pressure Switch	1
25	70-091	Hydraulic Oil Pressure Switch (Serial No. 1642 - 2999)	1
26	35-064	Horn, Alarm (Serial No. 1642 - 2999)	1
27	13-15531-64013	Alternator	1
28	30-114	Breaker, 20 Amp.	1
29	35-067	Relay	1
30	86-051	Electric Clutch	1
*	30-128	Wire Harness, 425 Dsl Elec.Clutch (SN 1642 - 1731)	1
*	30-144	Wire Harness, 425 Dsl Elec.Clutch (SN 1732 - 2999)	1
*	30-177	Wire Harness, 425 Dsl Elec.Clutch (SN 3000 -)	1

* Not Illustrated

Color Legend

BB = Blue with Black stripe
 BK = Black
 BL = Blue
 BR = Brown
 GB = Gray with Blue stripe
 GR = Green
 GY = Gray
 OB = Orange with Black stripe
 OR = Orange
 PU = Purple
 RD = Red
 WB = White with Black stripe
 WH = White
 WO = White with Orange stripe
 YW = Yellow
 GY14 = Gray, 14 gauge

Onan
Electrical
Figure 2



(Serial No. 1001 - 1641)

PARTS LIST for FIGURE 2 (Serial No. 1001 - 1641)

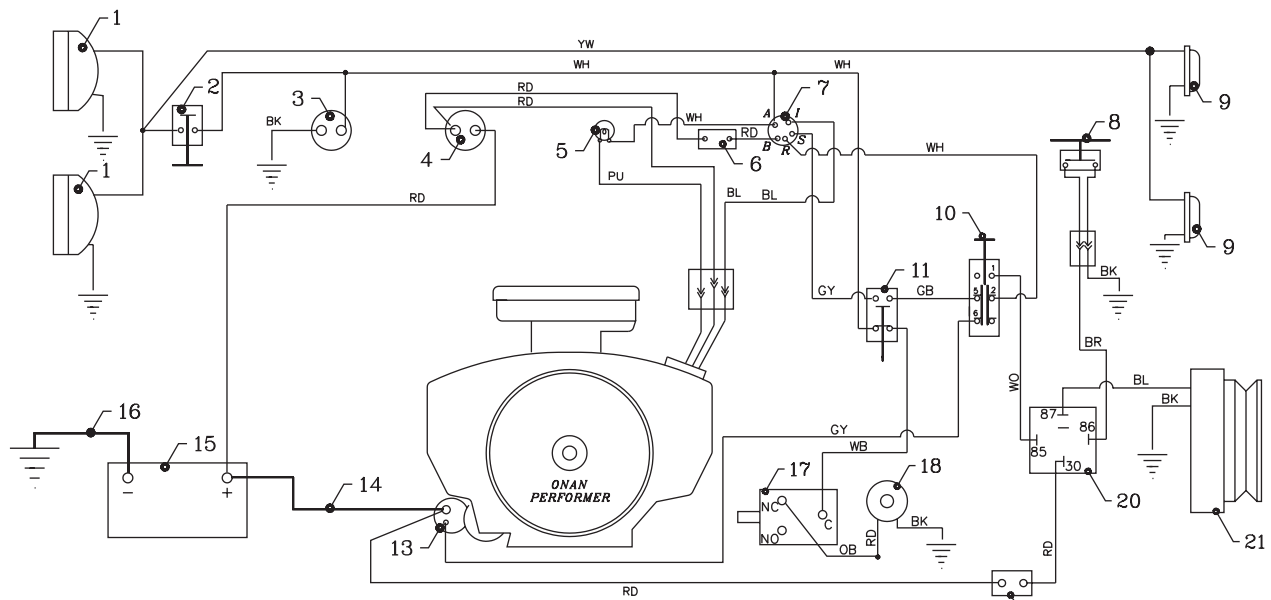
Ref	Part no.	Description	Quantity
1	33-017	Headlight	2
	33-010	Bulb 50W for 33-006 Head Light	1
2	31-003	Light Switch	1
3	35-014	Hour meter	1
4	35-016	Ammeter	1
5	33-007	Oil Pressure Light	1
6	30-059	Circuit Breaker	1
7	31-002	Ignition Switch	1
8	31-017	Seat Switch	1
9	33-008	Tail Light	2
10	31-004	PTO Switch	1
11	31-013	Neutral Start Switch	1
12	35-059	Interlock Module	1
13	13-191-1949-04	Starter	1
	13-191-1956	Starter Solenoid	1
14	30-070	Battery Cable, to Starter 41"	1
	30-098	Cover, Positive Red	1
15	33-002	Battery, (Group 22F) - (Serial No. 1001 - 1348)	1
	33-015	Battery, (Group 26F) - (Serial No. 1349 - 1641)	1
16	30-068	Battery Cable, to Ground 18"	1
	30-105	Cover, Negative Black	1
17	70-091	Hydraulic Oil Pressure Switch	1
18	35-064	Horn, Alarm	1
*	30-104	Wiring Harness	1

* Not Illustrated

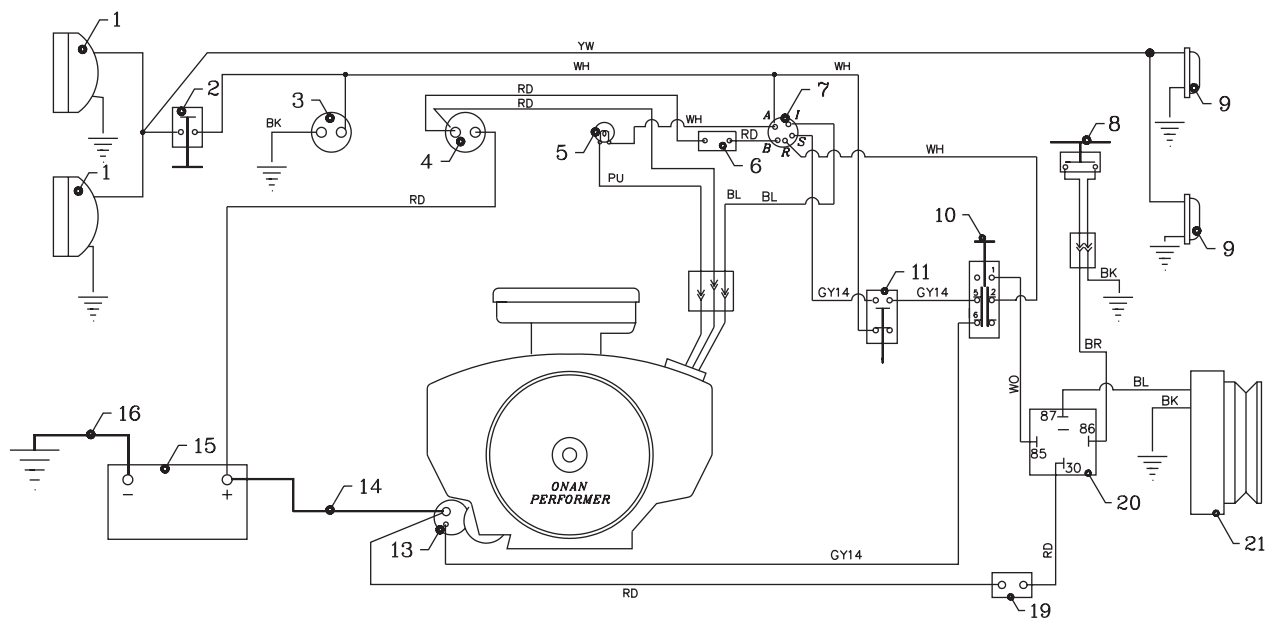
Color Legend

BB = Blue with Black stripe
 BK = Black
 BL = Blue
 BR = Brown
 GB = Gray with Blue stripe
 GR = Green
 GY = Gray
 OB = Orange with Black stripe
 OR = Orange
 PU = Purple
 RD = Red
 WB = White with Black stripe
 WH = White
 WO = White with Orange stripe
 YW = Yellow
 GY14 = Gray, 14 gauge

Onan
Electrical
Figure 2A



(Serial No. 1642 - 2999)



(Serial No. 3000 -)

PARTS LIST for FIGURE 2A (Serial No. 1642 -)

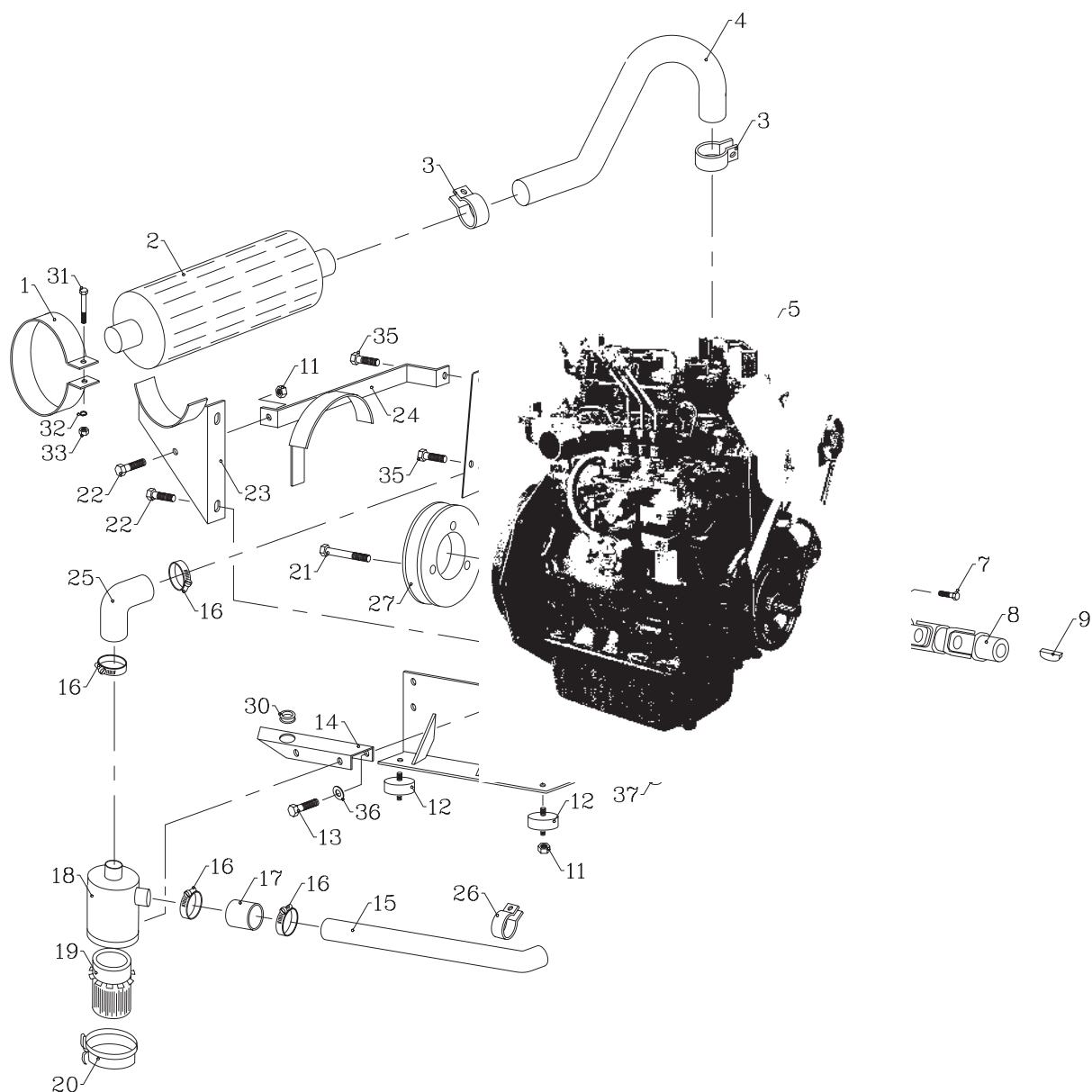
Ref	Part no.	Description	Quantity
1	33-006	Head Light (Serial No. 1642 - 1731)	2
	33-010	Bulb 50W for 33-006 Head Light	1
	33-017	Head Light (Serial No. 1732 -)	2
	33-018	Bulb, Sealed Beam for 33-017 Head Light	1
2	31-003	Light Switch	1
3	35-014	Hour Meter	1
4	35-016	Ammeter	1
5	33-007	Oil Pressure Light	1
6	30-059	Circuit Breaker	1
7	31-002	Ignition Switch	1
8	31-017	Seat Switch (Serial No. 1001 - 3086)	1
	31-032	Seat Switch (Serial No. 3087-)	1
9	33-008	Tail Light	2
10	31-020	Switch, Push-Pull	1
11	31-013	Neutral Start Switch	1
13	13-191-1949-04	Starter	1
	13-191-1956	Starter Solenoid	1
14	30-126	Battery Cable, 41"	1
	30-098	Cover, Positive Red	1
15	33-015	Battery, Group 26	1
16	30-126	Battery Cable, 41"	1
	30-105	Cover, Negative Black	1
17	31-018	Hydraulic Oil Pressure Switch (Serial No. 1642 - 2999)	1
18	35-064	Horn, Alarm (Serial No. 1642 - 2999)	1
19	30-114	Breaker, 20 Amp.	1
20	35-067	Relay	1
21	86-051	Electric Clutch, 425	1
*	30-129	Wire Harness, 425 Onan Elec. Clutch (SN 1642 - 1731)	1
*	30-143	Wire Harness, 425 Onan Elec. Clutch (SN 1732 - 2999)	1
*	30-178	Wire Harness, 425 Onan Elec. Clutch (SN 3000 -)	1

* Not Illustrated

Color Legend

BB = Blue with Black stripe
 BK = Black
 BL = Blue
 BR = Brown
 GB = Gray with Blue stripe
 GR = Green
 GY = Gray
 OB = Orange with Black stripe
 OR = Orange
 PU = Purple
 RD = Red
 WB = White with Black stripe
 WH = White
 WO = White with Orange stripe
 YW = Yellow
 GY14 = Gray, 14 gauge

Kubota Parts
Figure 3
(Serial No. 1001 - 1641)



PARTS LIST for FIGURE 3 (Serial No. 1001 - 1641)

Ref	Part no.	Description	Quantity
1	64-536	Clamp, Muffler Hold Down	1
2	13-14952-12112	Muffler	1
3	13-044	Muffler Clamp	2
4	13-046	Exhaust Pipe	1
5	13-045	Engine, Complete Kubota D950B-1	1
6	13-66704-88533	Adapter, Spline Drive	1

PARTS LIST for FIGURE 3 (Serial No. 1001 - 1641) continued

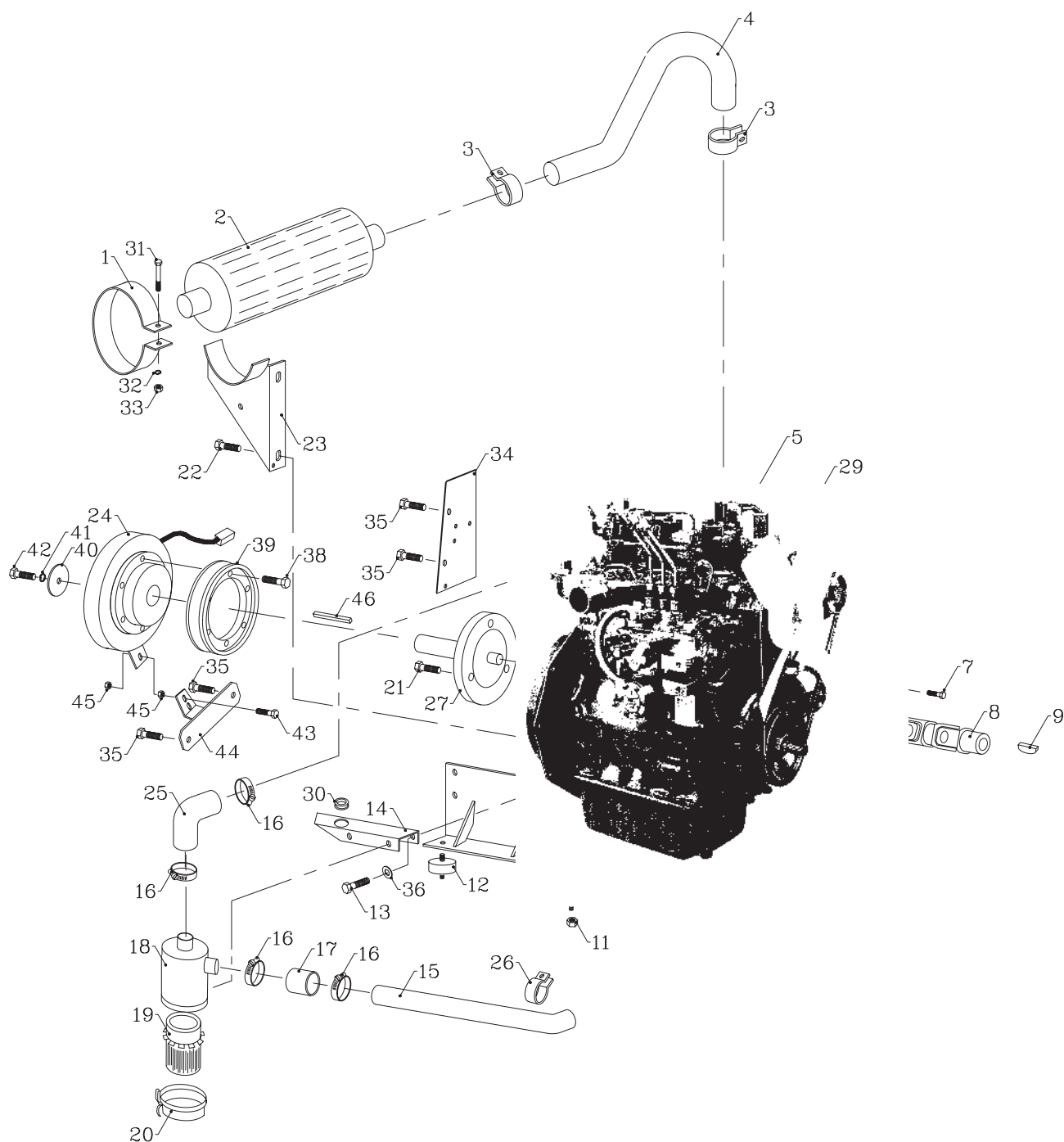
Ref	Part no.	Description	Quantity
7	07-0812525	Bolt, M8 x 25	3
8	87-135	Powershaft, Pump Drive	1
	29-083	Grease fitting	1
9	85-W0305	Woodruff Key	1
10	62-609	Plate, Engine Mount Left - (Serial No. 1001-1224)	1
	62-641	Plate, Engine Mount Left - (Serial No. 1225 -)	1
	62-610	Plate, Engine Mount Right - (Serial No. 1001-1224)	1
	62-642	Plate, EngineMount Right - (Serial No. 1225 -)	1
11	92-06	Nut, 3/8	8
12	05-006	Isolator, Engine Mount	4
13	07-1012520	Bolt, M10 x 20	8
14	60-435	Mounting Plate, Air Cleaner	1
15	13-047	Tube, Air Intake	1
16	11-029	Hose Clamp	4
17	14-031	Hose, Air Intake	1
18	13-15372-11014	Air Cleaner Assembly	1
19	13-70000-11221	Element, Air Cleaner	1
20	13-15241-11160	Cover, Air Cleaner	1
21	07-1012550	Bolt, M10 x 50	3
22	99-K19	Flange Bolt, 5/16 x 3/4	3
23	60-426	Muffler Support	1
24	64-453	Belt Retainer	1
25	14-030	Hose, Air Intake	1
26	13-044	Clamp, Intake Tube	1
27	83-027	Pulley, Flywheel	1
28	13-70000-15241	Oil Filter	1
29	13-15531-74110	Fan	1
30	05-032	Grommet	1
31	90-0420	Bolt, 1/4 x 2-1/2	1
32	96-04	Lock Washer, 1/4	1
33	92-04	Nut, 1/4	1
34	60-429	Flywheel Guard	1
35	07-0812520	Bolt, M8 x 20	2
36	94-06	Flat Washer, 3/8	8
37	13-029	Oil Drain Cock	1
*	13-15381-01620	Gasket, Oil Pan	1
*	13-15381-14520	Gasket, Valve Cover	1
*	13-15978-03310	Gasket, Head	1
*	13-15261-12360	Gasket, Exhaust Manifold	3
*	13-15261-11820	Gasket, Intake Manifold	1
*	13-15261-11830	Gasket, Intake Manifold	2
*	13-15951-65510	Glow Plug	3
*	13-15271-53000	Injector, Nozzle 1	1
*	13-15271-53020	Injector, Nozzle 2	2
*	13-17011-53620	Injector Packing	3
*	13-15531-73010	Thermostat	1
*	13-15676-73270	Gasket, Thermostat	1
*	13-15383-12311	Exhaust Manifold, Top Outlet	1

The following parts are for an electric block heater:

*	13-70000-73274	Block Heater	1
*	13-70000-91515	Cord, Electric Block Heater	1

* Not Illustrated

Kubota Parts
Figure 3A



PARTS LIST for FIGURE 3A (Serial No. 1642 -)

Ref	Part no.	Description	Quantity
1	64-536	Clamp, Muffler Hold Down	1
2	13-14952-12112	Muffler	1
3	13-044	Muffler Clamp	2
4	13-046	Exhaust Pipe	1
5	13-045	Engine, Complete Kubota D950B-1	1
6	13-66704-88533	Adapter, Spline Drive	1

PARTS LIST for FIGURE 3A (Serial No. 1642 -)

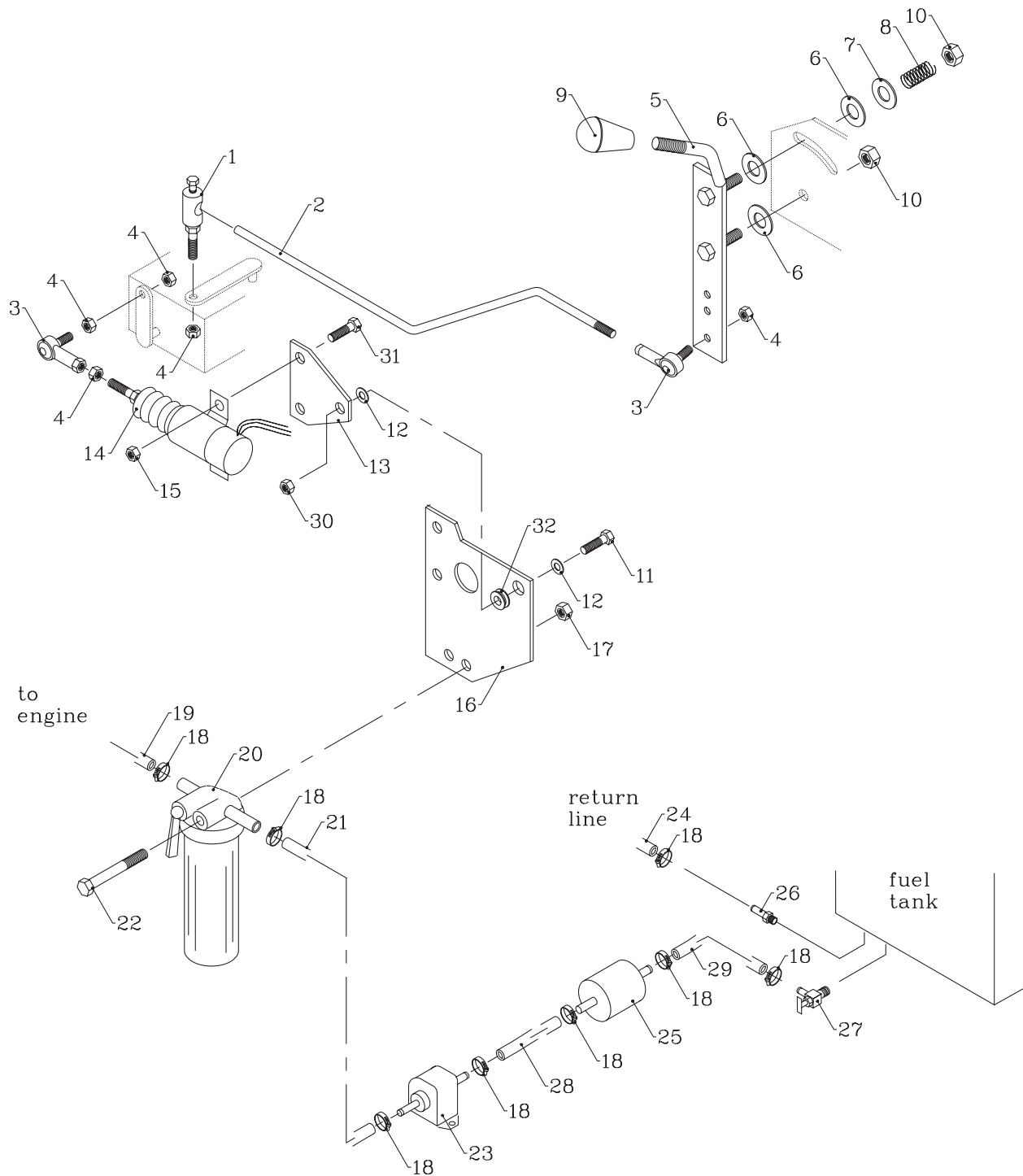
Ref	Part no.	Description	Quantity
7	07-0812525	Bolt, M8-1.25 x 25	3
8	87-135	Powershaft, Pump Drive	1
	29-083	Grease fitting	1
9	85-W0305	Woodruff Key	1
10	62-641	Plate, Engine Mount Left	1
	62-642	Plate, Engine Mount Right	1
11	92-06	Nut, 3/8	8
12	05-006	Isolator, Engine Mount	4
13	07-1012525	Bolt, M10-1.25 x 25	8
	07-C10	Lock Washer, M10	8
14	60-435	Mounting Plate, Air Cleaner	1
15	13-047	Tube, Air Intake	1
16	11-029	Hose Clamp	4
17	14-031	Hose, Air Intake	1
18	13-15372-11014	Air Cleaner Assembly	1
19	13-70000-11221	Element, Air Cleaner	1
20	13-15241-11160	Cover, Air Cleaner	1
21	07-1012525	Metric Bolt, M10-1.25 x 25	3
22	99-K19	Flange Bolt, 5/16 x 3/4	3
23	60-426	Muffler Support	1
24	86-051	Electric Clutch, 425	1
25	14-030	Hose, Air Intake	1
26	13-044	Muffler Clamp, Bolt & Nut Included	1
27	87-179	Stub Shaft, Electric Clutch (Serial No. 1001 - 3098)	1
28	13-70000-15241	Engine Oil Filter	1
29	13-15531-74110	Fan	1
30	05-032	Grommet	1
31	90-0420	Bolt, 1/4 x 2-1/2	1
32	96-04	Lock Washer, 1/4	1
33	92-04	Nut, 1/4	1
34	60-532	Flywheel Guard	1
35	07-0812520	Bolt, M8-1.25 x 20	4
36	94-06	Flat Washer, 3/8	8
37	13-029	Oil Drain Cock	1
38	07-0812525D912	Metric Bolt, M8-1.25x25 Socket Head	6
39	83-033	Pulley, Electric Clutch	1
40	64-906	Washer, Clutch Retaining	1
41	96-06	Lock Washer, 3/8	1
42	91-0610	Bolt, 3/8 x 1-1/4 NF	1
43	99-K26	Flange Bolt, 1/4 x 3/4	1
44	64-648	Bracket, Clutch Anchor	1
45	99-E20	Flange Nut, 1/4	2
46	85-K0428	Key, 1/4 x 1/4 x 3-1/2	1
*	13-15381-01620	Gasket, Oil Pan	1
*	13-15381-14520	Gasket, Valve Cover	1
*	13-15978-03310	Gasket, Head	1
*	13-15261-12360	Gasket, Exhaust Manifold	3
*	13-15261-11820	Gasket, Intake Manifold	1
*	13-15261-11830	Gasket, Intake Manifold	2
*	13-15951-65510	Glow Plug	3
*	13-15271-53000	Injector, Nozzle 1	1
*	13-15271-53020	Injector, Nozzle 2	2
*	13-17011-53620	Injector Packing	3
*	13-15531-73010	Thermostat (D600 Only)	1
*	13-15676-73270	Gasket, Thermostat	1
*	13-15383-12311	Exhaust Manifold, Top Outlet	1

The following parts are for electric block heater:

*	13-70090-02850	Block Heater	1
*	13-70090-02851	Cord, Electric Block Heater	1

* Not Illustrated

Kubota Controls
Figure 4
(Serial No. 1001 - 1641)



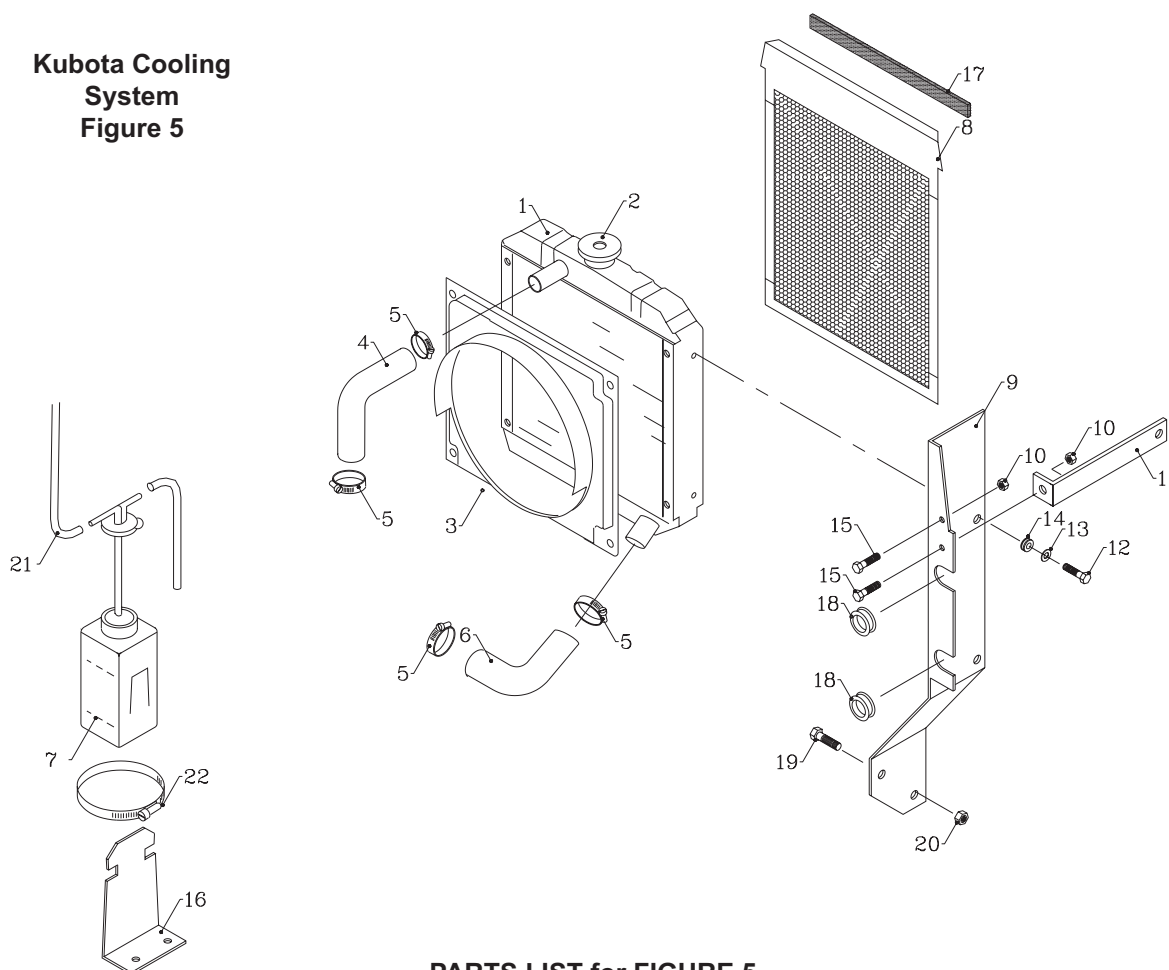
PARTS LIST for FIGURE 4 (Serial No. 1001 - 1641)

Ref	Part no.	Description	Quantity
1	43-004DC	Rod End	1
2	42-391	Throttle Link	1
3	43-004S	Rod End	2
4	93-04	Nut, 1/4 NF	4
5	40-235	Throttle Lever	1
6	05-028	Friction Washer	3
7	99-B16	Fender Washer, 3/8	1
8	41-039	Spring	1
9	47-001	Knob, Small	1
10	99-A05	Locknut, 5/16	3
11	90-0408	Bolt, 1/4 x 1	1
12	95-04	Flat Washer, 1/4 SAE	1
13	64-447	Solenoid Mount Plate	1
14	35-049	Solenoid	1
15	99-E20	Flange Nut, 1/4	2
16	64-446	Mounting Plate, Fuel Filter	1
17	92-05	Nut, 5/16	1
18	11-017	Hose Clamp	8
19	27-012-36	Fuel Line, 5/16 x 36	1
20	13-19204-43010	Fuel Filter Assembly	1
	13-15231-43560	Element, Fuel Filter	1
21	27-012-18	Fuel Line, 5/16 x 18	1
22	90-0520	Bolt, 5/16 x 2-1/2	1
23	13-68371-51211	Fuel Pump, Kubota Electric	1
24	27-001-88	Fuel Line, 1/4 x 88	1
25	13-021	Fuel Filter	1
26	29-058	Fitting	1
27	29-016	Fuel Valve	1
28	27-012-70	Fuel Line, 5/16 x 70	1
29	27-012-03	Fuel Line, 5/16 x 3	1
30	99-A04	Locknut, 1/4	1
31	99-K26	Flange Bolt, 1/4 x 3/4	2
32	05-025	Rubber Grommet	1

PARTS LIST for FIGURE 4A (Serial No. 1642 -)

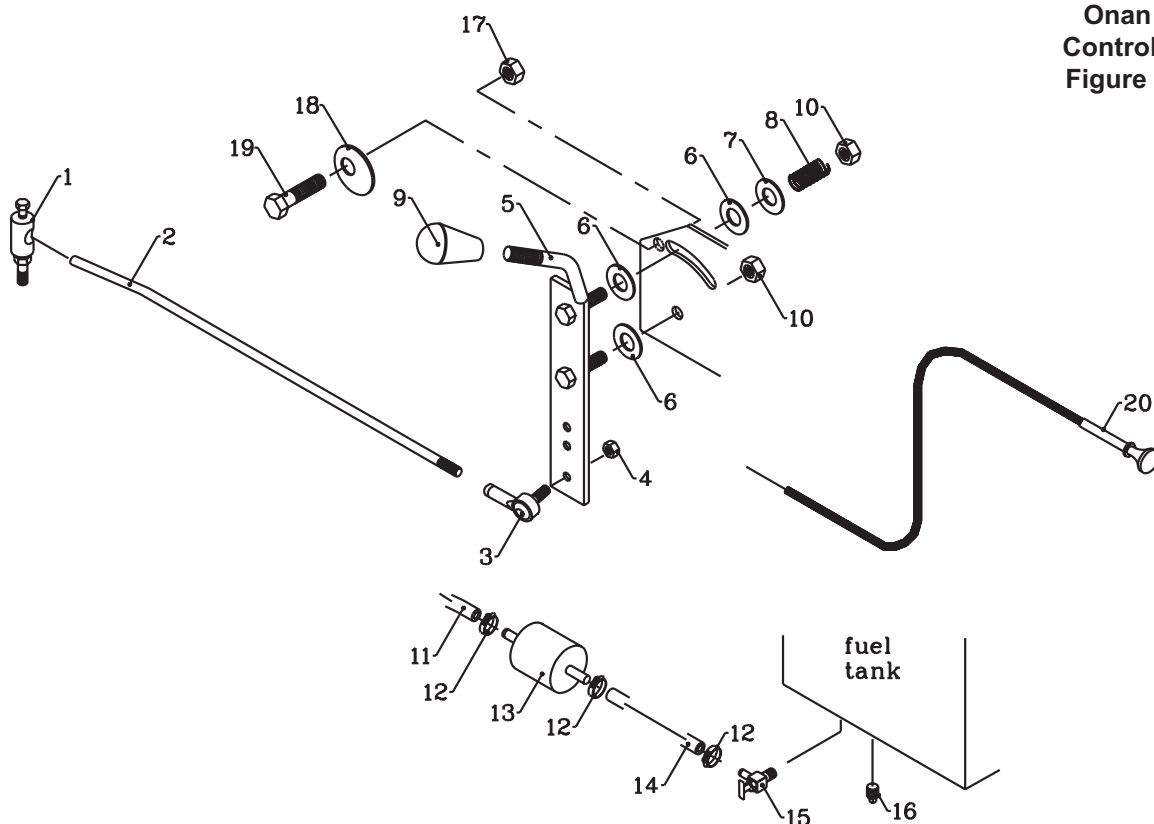
Ref	Part no.	Description	Quantity
1	43-004DC	Rod End	1
2	42-391	Throttle Link	1
3	43-004S	Rod End	2
4	93-04	Nut, 1/4 NF	4
5	40-235	Throttle Lever	1
6	05-028	Friction Washer	3
7	99-B16	Fender Washer, 3/8	1
8	41-039	Spring, Compression 3/8 x 5/8	1
9	47-001	Knob, Small	1
10	99-A05	Locknut, 5/16	3
11	99-K26	Flange Bolt, 1/4 x 3/4	1
12	64-457	Cam Stop	1
13	99-E20	Flange Nut, 1/4	1
14	47-058	Cable, Fuel Shut Off	1
15	01-004	Nut, #8-32	1
16	01-005	Lock Washer, #8	1
17	64-656	Fuel Filter Bracket (Serial No. 1642 - 2999)	1
	64-744	Fuel Filter Bracket (Serial No. 3000 -)	1
18	11-017	Small Hose Clamp	8
19	27-012-36	Fuel Line, 5/16 x 36 (Serial No. 1642 - 2999)	1
	27-012-23	Fuel Line, 5/16 x 23 (Serial No. 3000 -)	1
20	13-19204-43010	Assembly, Fuel Filter	1
	13-15231-43560	Element, Fuel Filter	1
21	27-012-18	Fuel Line, 5/16 x 18 (Serial No. 1642 - 2999)	1
	27-012-10	Fuel Line, 5/16 x 10 (Serial No. 3000 -)	1
22	90-0520	Bolt, 5/16 x 2-1/2	1
23	13-68371-51211	Electric Fuel Pump	1
24	27-001-88	Fuel line, 1/4 x 88	1
25	13-021	Fuel Filter	1
26	29-058	Fitting	1
27	29-016	Fitting, Valve	1
28	27-012-70	Fuel Line, 5/16 x 70	1
29	27-012-03	Fuel line, 5/16 x 3	1
30	13-152-0155	Stop Collar for 47-058	1
31	01-002	Screw, 8-32 X 1/2	1
32	45-044	Cable Clamp	1
33	64-650	Bracket, Cable Anchor	1
34	99-K28	Flange Bolt, 5/16 x 1/2 (Serial No. 3000 -)	2
35	99-E12	Flange Nut, 5/16 (Serial No. 3000 -)	2

**Kubota Cooling
System
Figure 5**



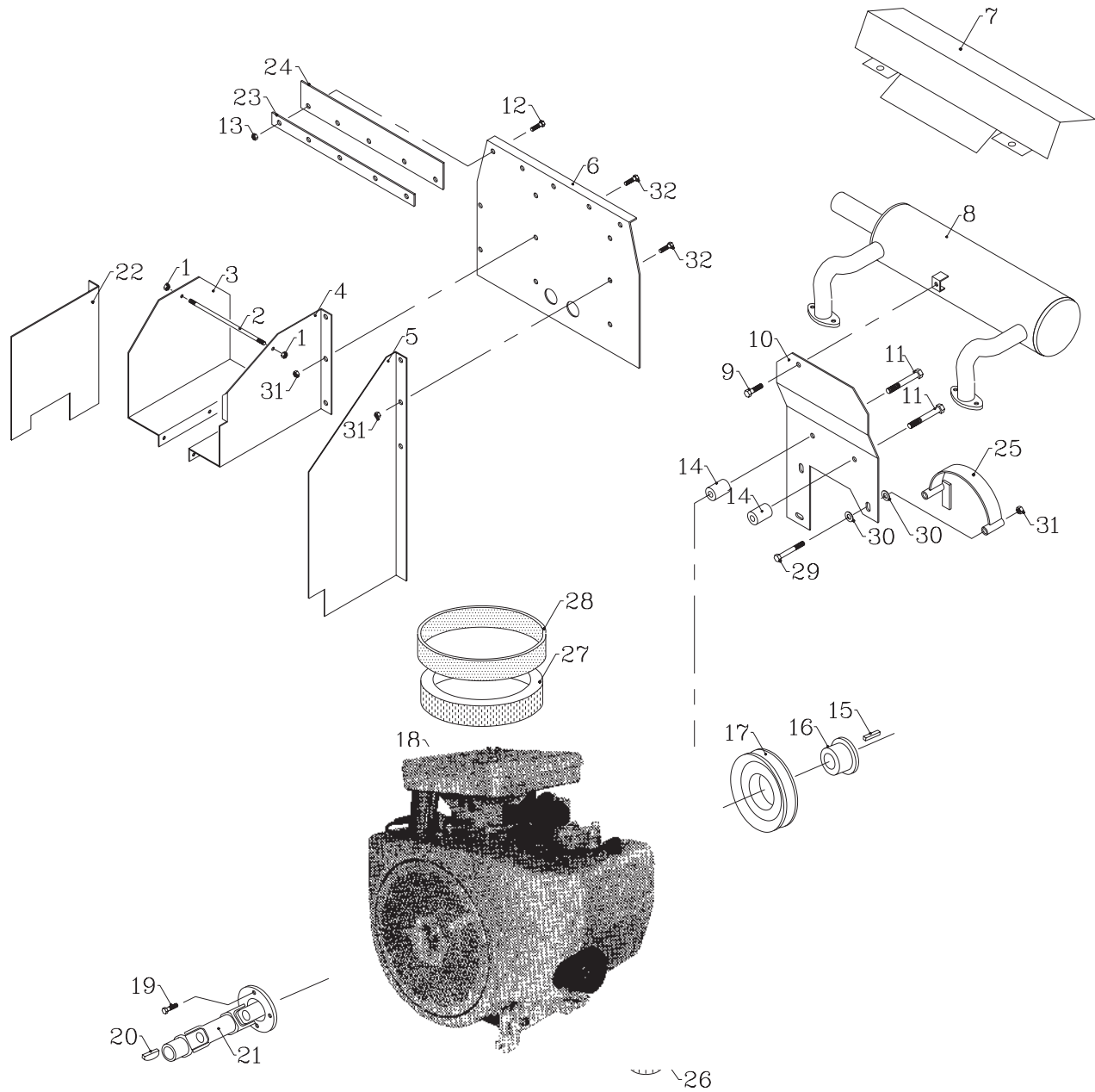
PARTS LIST for FIGURE 5

Ref	Part no.	Description	Quantity
1	13-15549-72060	Radiator	1
2	13-15272-72021	Radiator Cap	1
3	14-044	Radiator Fan Shroud	1
4	13-15531-72940	Hose, Upper Radiator	1
5	11-022	Hose Clamp	1
6	13-15531-72850	Hose, Lower Radiator	1
7	13-036	Coolant Recovery Bottle	1
8	60-433	Screen, Radiator (Serial No. 1001 - 2999)	1
	60-582	Screen, Radiator (Serial No. 3000 -)	1
9	60-423	Radiator Support, Left	1
	60-424	Radiator Support, Right	1
10	99-E20	Flange Nut, 1/4	3
11	64-455	Support Strap, Left	1
	64-456	Support Strap, Right	1
12	07-0610020	Bolt, M6 x 20	4
13	94-05	Flat Washer, 5/16	4
14	05-025	Rubber Grommet	4
15	99-K26	Flange Bolt, 1/4	3
16	64-445	Bracket, Coolant Recovery (Serial No. 1001 - 2999)	1
	64-743	Bracket, Coolant Recovery (Serial No. 3000 -)	1
17	56-003-16	Weatherstrip, 15-1/2"	1
18	05-032	Grommet	3
19	99-K19	Flange Bolt, 5/16 x 3/4	4
20	99-E12	Flange Nut, 5/16	4
21	56-034-34	Hose, 9/32 x 34	1
22	11-020	Hose Clamp	1

Onan
Controls
Figure 8**PARTS LIST for FIGURE 8**

Ref	Part no.	Description	Quantity
1	43-004DC	Rod End, Special	1
2	42-395	Throttle Rod	1
3	43-004S	Rod End	1
4	93-04	Nut, 1/4 NF	1
5	40-235	Throttle Lever	1
6	05-028	Friction Washer	3
7	99-B16	Fender Washer	1
8	41-039	Spring	1
9	47-001	Knob, Small	1
10	99-A05	Locknut, 5/16	1
11	27-001-80	Fuel line, 1/4 x 80"	1
12	11-017	Hose Clamp	4
13	13-021	Fuel Filter	1
14	27-001-03	Fuel Line, 1/4 x 3"	1
15	29-016	Fuel Valve	1
16	29-061	Pipe Plug, 1/8"	1
17	99-E20	Flange Nut, 1/4	1
18	64-457	Cam Stop	1
19	99-K26	Flange Bolt, 1/4 x 3/4	1
20	47-023	Choke Cable	1

Onan Parts
Figure 7
(Serial No. 1001 - 1641)

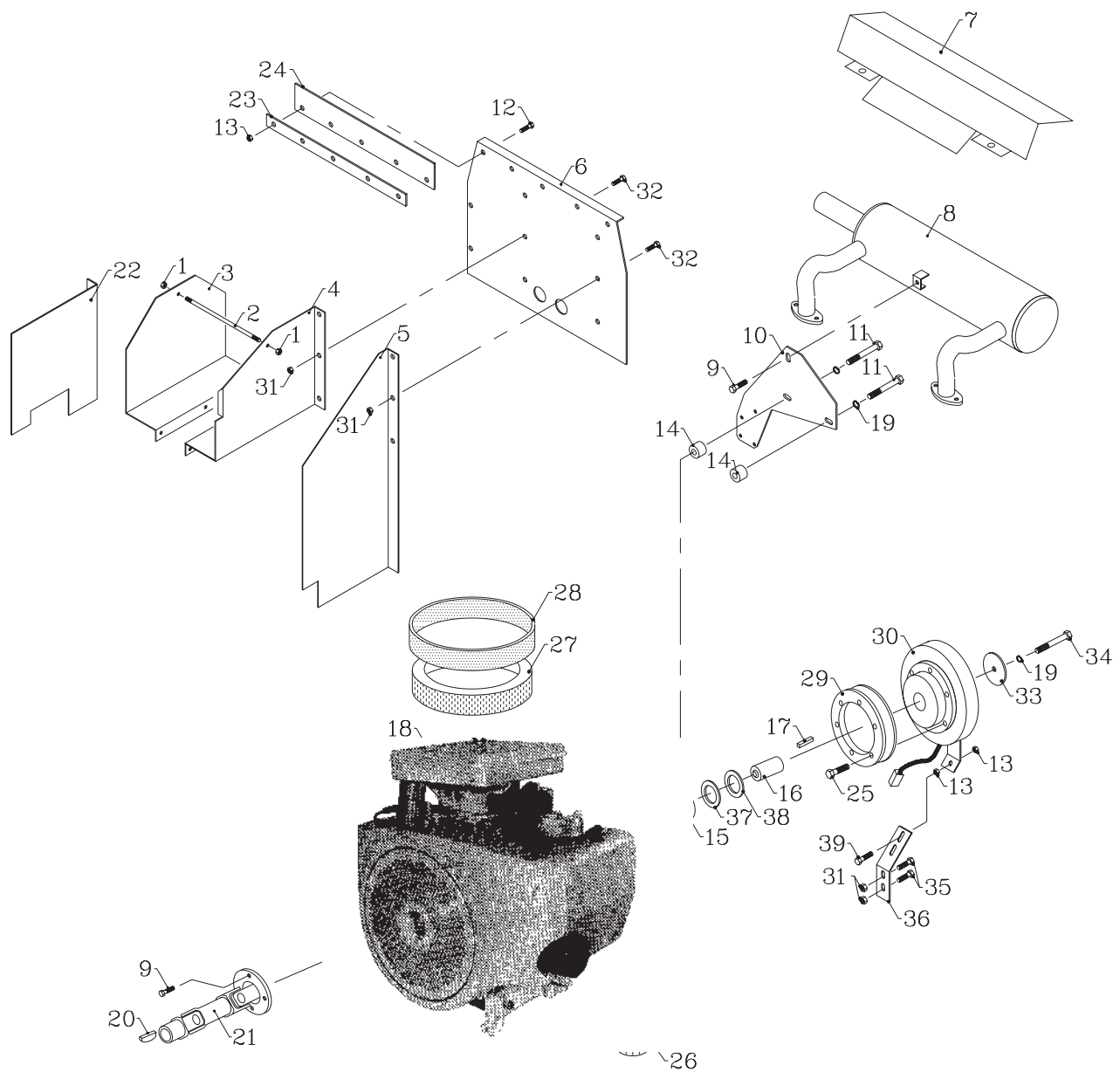


PARTS LIST for FIGURE 7 (Serial No. 1001 - 1641)

Ref	Part no.	Description	Quantity
1	92-04	Nut, 1/4	2
2	90-0460	Bolt, 1/4 x 7-1/2	1
3	60-443	Battery Box, Left Side	1
4	60-444	Battery Box, Right Side	1
5	60-496	Panel, Right	1
6	60-445	Panel, Airflow	1
7	60-447	Muffler Shield	1
8	13-155-2245-02	Muffler	1
9	90-0506	Bolt, 5/16 x 3/4	1
10	64-578	Muffler Support	1
11	90-0616	Bolt, 3/8 x 2	2
12	99-K26	Flange Bolt, 1/4 x 3/4	5
13	99-E20	Flange Nut, 1/4	5
14	64-478	Spacer	2
15	85-K0410	Key	1
16	83-H18	Bushing	1
17	83-BK60H	Pulley	1
18	13-040	Onan Engine, P224 Complete	1
19	90-0506	Bolt, 5/16 x 3/4	4
20	85-W0305	Woodruff Key	1
21	87-134	Drive Shaft Assembly	1
22	60-497	Panel, Left	1
23	64-462	Retainer Strap	1
24	44-095	Belting	1
25	64-477	Belt Retainer	1
26	13-122-0800	Oil Filter	1
27	13-140-2628-02	Air Filter	1
28	13-140-1912	Air Filter Precleaner	1
29	90-0522	Bolt, 5/16 x 2-3/4	2
30	95-05	Flat Washer, 5/16 SAE	4
31	99-E12	Flange Nut, 5/16	12
32	99-K28	Flange Bolt, 5/16 x 1/2	10
*	13-010	Spark Plug	2

* Not Illustrated

Onan Parts
Figure 7A
(Serial No. 1642 -)



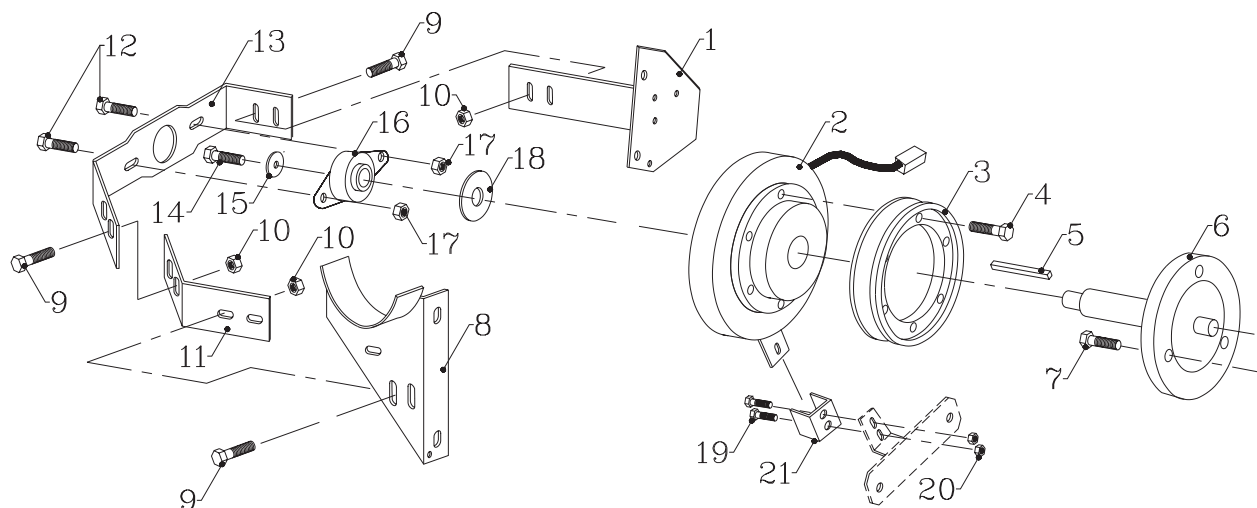
PARTS LIST for FIGURE 7A (Serial No. 1642 -)

Ref	Part no.	Description	Quantity
1	92-04	Nut, 1/4	2
2	90-0460	Bolt, 1/4 x 7-1/2	1
3	60-443	Battery Box, Left Side	1
4	60-444	Battery Box, Right Side	1
5	60-496	Panel, Right	1
6	60-445	Panel, Airflow	1
7	60-447	Muffler Shield	1
8	13-155-2245-02	Muffler	1
9	90-0506	Bolt, 5/16 x 3/4	5
10	64-654	Muffler Support	1
11	90-0614	Bolt, 3/8 X 1-3/4	2
12	99-K26	Flange Bolt, 1/4 x 3/4	6
13	99-E20	Flange Nut, 1/4	7
14	64-657	Spacer, Muffler Support	2
15	64-652	Spacer, Clutch	1
16	80-239	Shaft Extension	1
17	85-K0428	Key, 1/4 x 1/4 x 3-1/2	1
18	13-040	Onan Engine, P224 Complete	1
19	96-06	Lock Washer, 3/8	2
20	85-W0305	Woodruff Key	1
21	87-134	Drive Shaft Assembly	1
22	60-497	Panel, Left	1
23	64-462	Retainer Strap	1
24	44-095	Belting	1
25	07-0812525D912	Metric Bolt, M8-1.25 x 25 Socket Head	6
26	13-122-0800	Oil Filter	1
27	13-140-2628-02	Air Filter	1
28	13-140-1912	Air Filter Precleaner	1
29	83-033	Pulley, Electric Clutch	1
30	86-051	Electric Clutch	1
31	99-E12	Flange Nut, 5/16	14
32	99-K28	Flange Bolt, 5/16 x 1/2	10
33	64-906	Washer, Clutch Retaining	1
34	91-0628	Bolt, 3/8 x 3-1/2 NF	2
35	99-K02	Flange Bolt, 5/16 x 1"	2
36	64-653	Bracket, Clutch Anchor	1
37	99-B36	Machinery Washer, 1-1/8 x 10 ga.	1
38	99-B37	Machinery Washer, 1-1/8 x 18 ga.	1
39	90-0410	Bolt, 1/4 x 1-1/4	1
*	13-167-0272	Spark Plug, (Champion RS17YX)	2

* Not Illustrated

Kubota Optional Outboard Bearing Kit**Part No. 70-084**

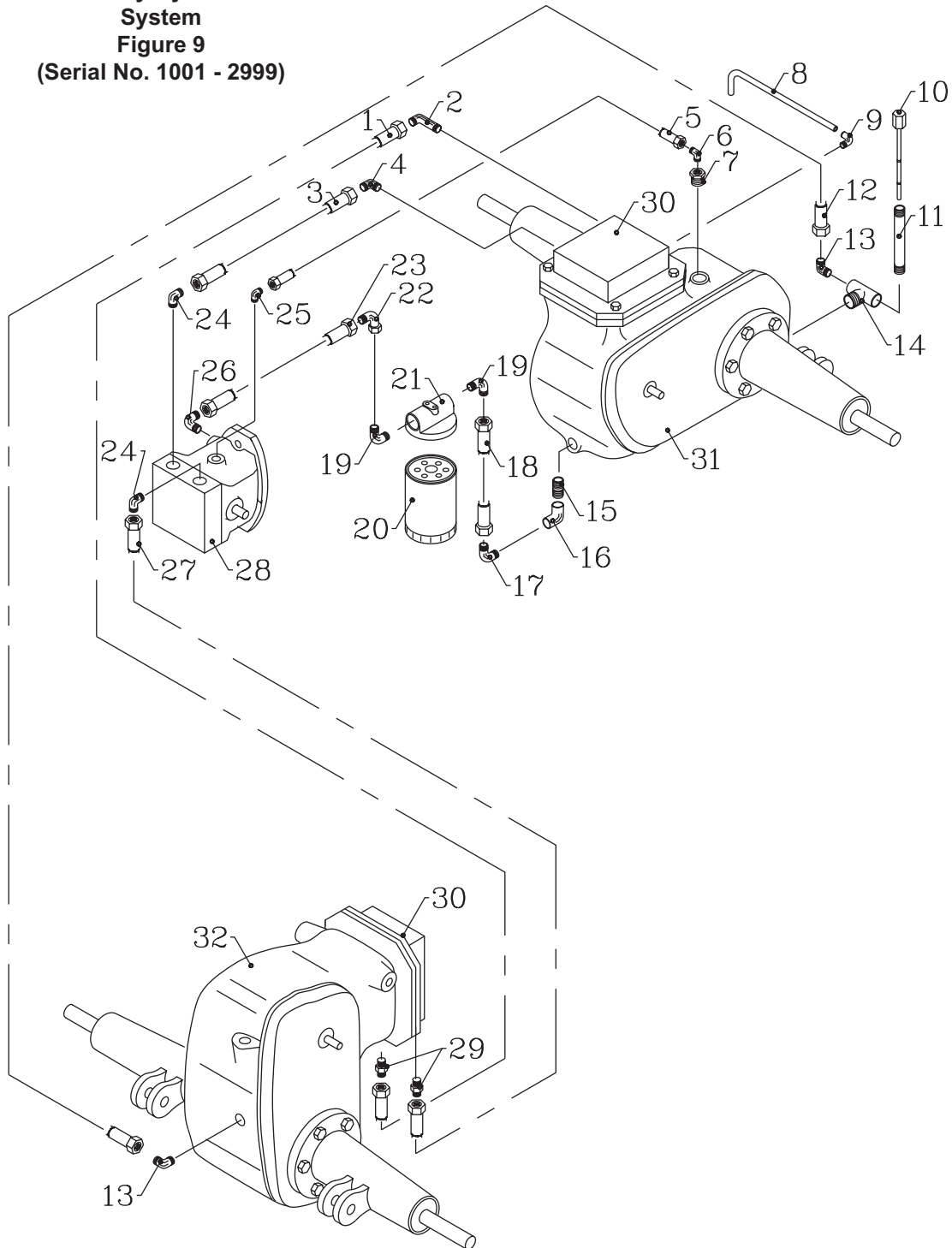
This outboard bearing was installed as production after Serial No. 3098.

**Parts List for 425 Kubota Outboard Bearing Kit**

Ref	Part No.	Description	Quantity
1	62-813	Bracket Mounting, Right Side	1
2	86-051	Electric Clutch (not included in kit)	1
3	83-033	Pulley, Electric Clutch	1
4	07-0812525D912	Metric Bolt, M8-1.25 x 25 Socket Head	6
5	85-K0428	Key, 1/4 x 1/4 x 3-1/2	1
6	87-174	Stub Shaft	1
7	07-1012525	Metric Bolt, M10-1.25 x 25	3
8	60-426	Muffler Support	1
9	99-K19	Flange Bolt, 5/16 x 3/4	6
10	99E12	Flange Nut, 5/16	6
11	64-812	Plate, Support, Left Side	1
12	99-K11	Flange Bolt, 3/8 x 3/4	2
13	64-811	Mount, Outboard Bearing Front	1
14	91-0610	Bolt, 3/8 x 1-1/4 NF	1
15	99-B40	Washer, 3/8 x 1 x 1/4	1
16	6550001	Flange Bearing	1
17	99-E13	Flange Nut, 3/8	2
18	64-906	Washer, Clutch Retainer	1
*	60-620	Grille Insert	1
19	99-K31	Bolt, Flange 1/4 x 1/2	2
20	99-E20	Flange Nut, 1/4	2
21	64-826	Clevis, Clutch Tab	1

* Not Illustrated

Primary Hydraulic
System
Figure 9
(Serial No. 1001 - 2999)

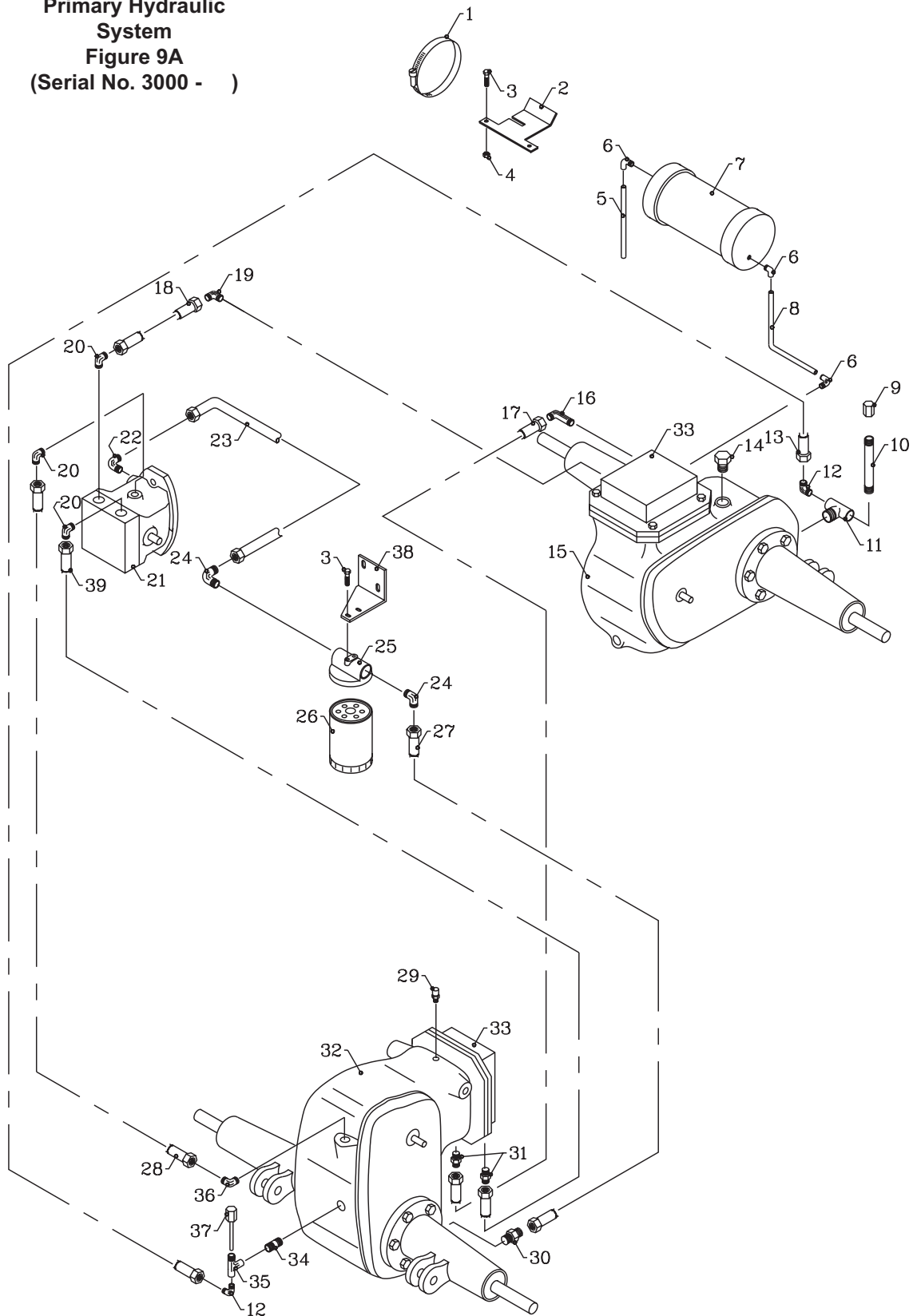


PARTS LIST for FIGURE 9 (Serial No. 1001 - 2999)

Ref	Part no.	Description	Quantity
1	20-067	Hose, 1/2 x 40	1
2	25-6801-LL-8	Fitting	1
3	20-066	Hose, 1/2 x 18	1
4	25-2503-8-8	Fitting	1
5	22-025	Hose 3/8 x 31	1
6	25-2103-4-6	Fitting 90°, (Serial No. 1001 - 1391)	1
	25-2103-4-6	Fitting 90°, (Serial No. 1392 -)Kubota only	1
	25-2103-6-6	Fitting 90°, (Serial No. 1392 -)Onan only	1
7	25-0502-10-4	Fitting, (Serial No. 1001 - 1391)	1
	25-0502-10-4	Fitting, (Serial No. 1392 -)Kubota only	1
	25-7238-10	Plug, (Serial No. 1392 -) Onan only	1
8	56-034-12	Vinyl Tube, 12"	1
9	29-047	Fitting	1
10	24-001	Dipstick	1
11	29-011	Pipe Nipple, 3/8 x 6	1
12	22-024	Hose, 1/2 x 65	1
13	25-2103-6-8	Fitting	2
14	25-212T-6-6	Tee Fitting	1
15	29-039	Pipe Nipple	1
16	29-040	Pipe Elbow, 45 degree	1
17	25-3103-6-10	Fitting	1
18	22-026	Hose, 5/8 x 8-1/2	1
19	25-2103-8-10	Fitting	2
20	21-001	Filter, Hydraulic Oil	1
21	21-058	Filter, Head	1
22	25-3903-10-10	Swivel Fitting	1
23	22-027	Hose, 5/8 x 6-1/4	1
24	25-3503-8-8	Fitting	2
25	25-2503-8-6	Fitting	1
26	25-2503-8-10	Fitting	1
27	20-068	Hose, 1/2 x 50	1
28	21-074	Hydraulic Pump, Sundstrand 15-2168	1
29	25-0503-8-8	Fitting	2
30	21-004	Hydraulic Motor	2
*	21-005	Gasket, Hydraulic Motor	1
31	51-027	Transaxle Assembly, Front Kubota (SN 1001 - 1514)	1
	51-033	Transaxle Assembly, Front Kubota (SN 1515 -)	1
	51-027	Transaxle Assembly, Front Onan (SN 1001 - 1391)	1
	50-070	Transaxle Assembly, Front Onan (SN 1392 - 1514)	1
	50-073	Transaxle Assembly, Front Onan (SN 1515 - 2999)	1
32	51-027	Transaxle Assembly, Rear (Serial No. 1001 - 1514)	1
	51-033	Transaxle Assembly, Rear (Serial No. 1515 - 2999)	1
*	15-010	Steiner Trans-Hydraulic Oil, 5 Gal. (2 - 2.5 gal.)	1
*	15-012	Steiner Trans-Hydraulic Oil, Quart	1

* Not Illustrated

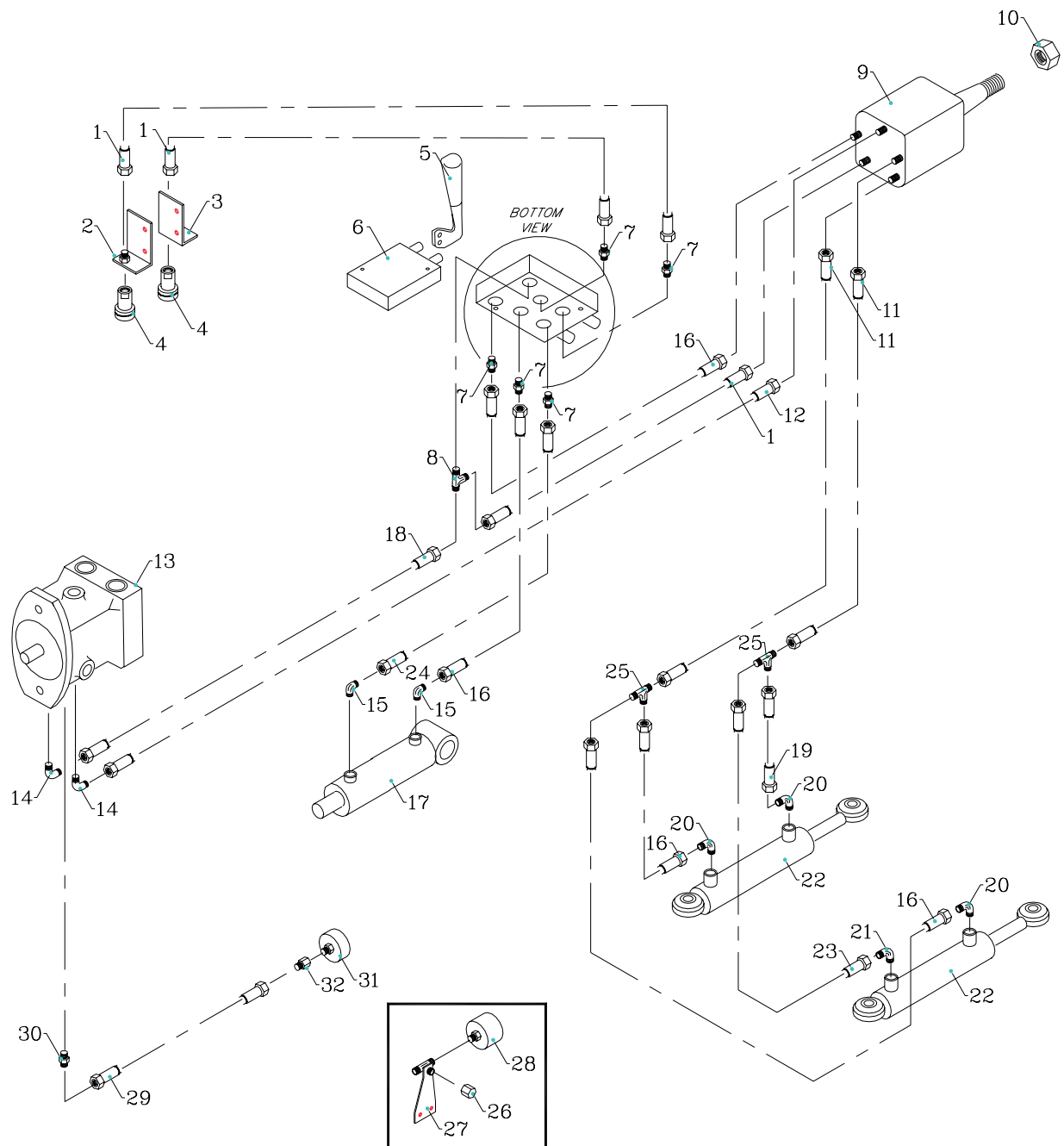
**Primary Hydraulic
System
Figure 9A
(Serial No. 3000 -)**



PARTS LIST for FIGURE 9A (Serial No. 3000 -)

Ref	Part no.	Description	Quantity
1	11-029	Hose Clamp	1
2	60-584	Mount, Hydraulic Expansion Tank	1
3	99-K26	Flange Bolt, 1/4 x 3/4	4
4	99-E20	Flange Nut, 1/4	2
5	27-001-20	Tubing, 1/4 x 20	1
6	29-047	Fitting, 90 deg.	3
7	24-039	Expansion Tank	1
8	27-001-30	Tubing, 1/4 x 30	1
9	29-032	Hex Pipe Cap, 3/8	1
10	29-011	Pipe Nipple, 3/8 x 6	1
11	25-212T-6-6	Fitting, Tee	1
12	25-2103-6-8	Fitting, 90 Degree	2
13	22-024	Hose, 1/2 x 65	1
14	25-7238-10	Plug, Special (Onan only)	1
	25-05CP-10	Fitting, Cap (Kubota only)	1
15	51-033	Transaxle Assembly	1
16	25-6801-LL-8	Fitting, 90 Degree, O-Ring	1
17	20-067	Hose, 1/2 x 40	1
18	20-066	Hose, 1/2 x 18	1
19	25-2503-8-8	Fitting, 90 Degree, O-Ring	1
20	25-3503-8-8	Fitting, 45 Degree, O-Ring	3
21	21-074	Hydraulic Pump, Sundstrand 15-2168	1
22	24-040	Fitting, Special 90 deg.	1
23	23-062	Tube, Steel Hydraulic	1
24	25-2103-12-12	Fitting, 90 deg.	2
25	21-073	Filter Head with 3/4" ports	1
26	21-093	Filter Element, Hydraulic	1
27	22-041	Hose, 3/4 x 43-1/2	1
28	22-044	Hose, 1/2 x 70	1
29	29-106	Fitting, Vented with Cap	1
30	24-037	Fitting	1
31	25-0503-8-8	Fitting	2
32	50-084	Transaxle	1
33	21-004	Motor, Hydraulic	2
	21-005	Gasket, Motor	2
34	29-039	Pipe Nipple	1
35	25-012T-6-6	Fitting, Tee	1
36	25-3103-6-8	Fitting, 45 deg.	1
37	24-041	Dipstick, Hydraulic Oil	1
38	64-753	Mount, Hydraulic Filter	1
39	20-068	Hose, 1/2 x 50	1
*	15-010	Steiner Trans-Hydraulic Oil, 5 Gal. (2 - 2.5 gal.)	1
*	15-012	Steiner Trans-Hydraulic Oil, Quart	1

Implement
Hydraulic System
Figure 10

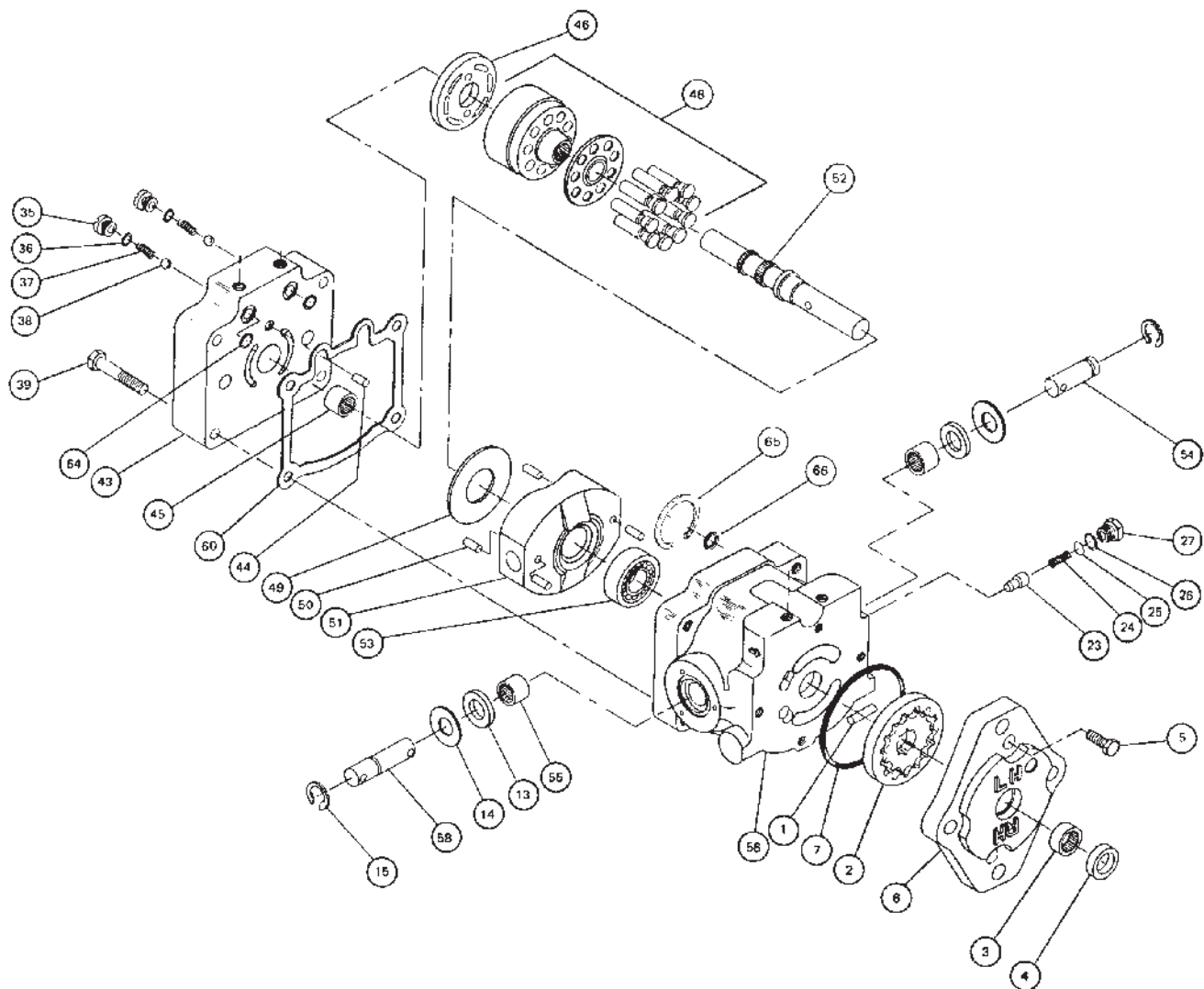


PARTS LIST for FIGURE 10

Ref	Part no.	Description	Quantity
1	20-026	Hose, 1/4 x 17	3
2	64-219	Bracket, Front Coupler	1
3	64-180	Bracket, Rear Coupler	1
4	23-003	Coupler, Female	2
*	23-033	Dust Plug, Coupler	2
5	23-038	Handle	2
6	23-035	Valve Body, Complete Assembly	1
	23-30029249	Seal Kit, Valve	1
	23-1607-11	Detent, Spool for 23-035	1
7	25-0503-6-6	Fitting	5
8	25-053T-6-6	Fitting	1
9	23-054	Steering Valve, Priority Port	1
	21-SK000011	Seal Kit, Steering Valve	1
10	99-E11	Nut, Steering Valve	1
11	20-027	Hose, 1/4 x 22	2
12	20-007	Hose, 1/4 x 20	1
13	21-074	Pump, Sundstrand 15-2217	1
14	25-2503-6-6	Fitting	2
15	25-2103-6-6	Fitting	2
16	20-064	Hose, 1/4 x 19	4
17	23-005	Lift Cylinder	1
	21-0A006763	Seal Kit, Lift Cylinder	1
18	20-028	Hose, 1/4 x 28	1
19	20-006	Hose, 1/4 x 24	1
20	25-2103-4-6	Fitting	3
21	25-3103-4-6	Fitting	1
22	23-053	Steering Cylinder	2
	21-0A009066	Seal Kit, Steering Cylinder	1
23	20-030	Hose, 1/4 x 14	1
24	20-065	Hose, 1/4 x 25	1
25	25-033T-6-6	Fitting	2
26	25-6CP-6	Cap (Serial No. 1001 - 2999)	1
27	64-467	Fitting w/bracket, (Kubota Only) (Serial No. 1001 - 2999)	1
	64-490	Fitting w/bracket, (Onan Only) (Serial No. 1001 - 2999)	1
28	31-018	Oil Pressure Switch, Hydraulic (Serial No. 1001 - 2999)	1
29	20-069	Hose, 1/4 x 16 (Kubota Only) (Serial No. 1001 - 2999)	1
	20-070	Hose, 1/4 x 31 (Kubota Only) (Serial No. 3000 -)	1
	20-070	Hose, 1/4 x 31 (Onan Only)	1
30	25-0103-2-4	Fitting	1
31	35-072	Pressure Gauge (Serial No. 3000 -)	1
	11-035	Clamp for 35-072 (Serial No. 3000 -)	1
32	25-0203-4-6	Fitting (Serial No. 3000 -)	1

* Not Illustrated

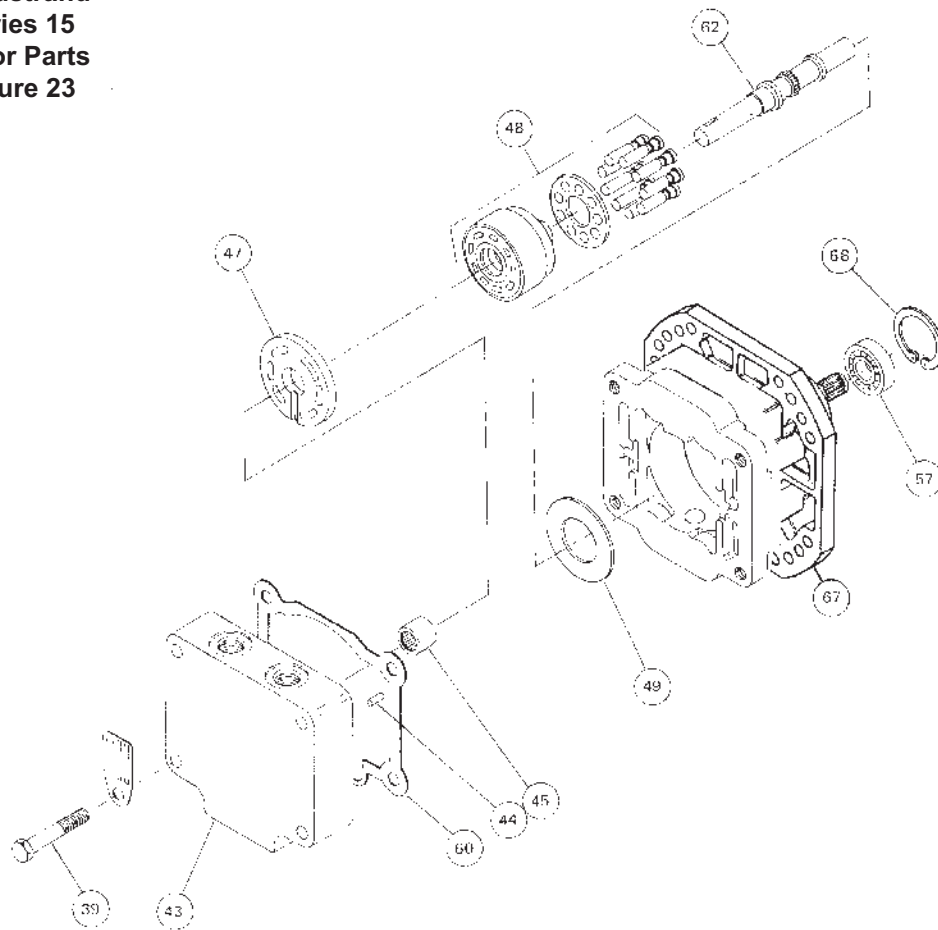
Sundstrand
Series 15
Pump Parts
Figure 22



PARTS LIST for FIGURE 22

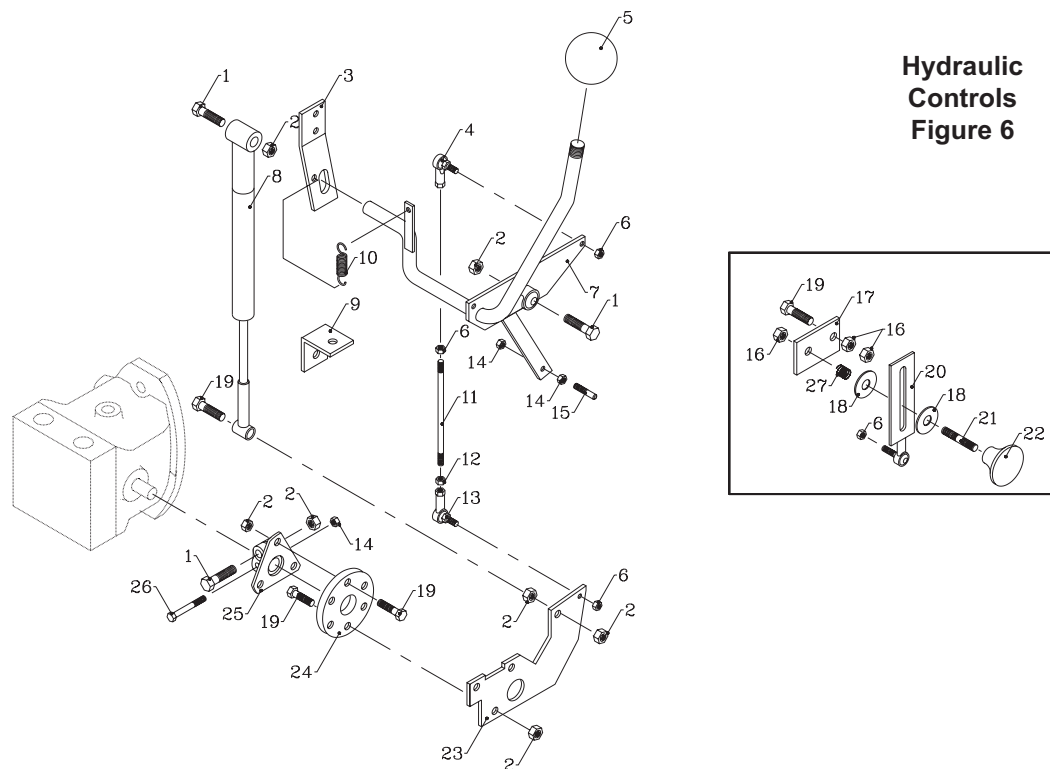
Ref	Part no.	Description	Quantity
1	21-041	Pin, Drive	1
2	21-027	Gerotor, Charge Pump	1
3	21-036	Bearing	1
4	21-048	Seal, Lip	1
5	21-046	Bolt	4
6	21-031	Housing, Charge Pump	1
7	21-038	O-Ring	1
13	21-047	Seal, Lip	2
14	21-049	Washer	2
15	21-045	Ring, Retaining	2
23-27	21-051	Relief Valve Kit	1
35-38	21-050	Check Valve Kit	1
43	21-023	End Cap, Pump	1
44	21-040	Pin, Locating	1
45	21-034	Bearing	1
46	21-026	Valve Plate, Pump	1
47	21-092	Ring, Retaining	1
48	21-029	Cylinder Block Kit (use 21-074 complete pump ass'y)	1
49	21-019	Plate, Thrust	1
50	21-039	Spring Pin	4
51	21-021	Swashplate, Variable	1
52	21-028	Shaft, Pump	1
53	21-032	Bearing	1
54	21-017	Shaft, Control	1
55	21-066	Bronze Bushing	1
56	21-052	Housing, Pump	1
58	21-018	Shaft, Control	1
60	21-020	Gasket	1
61	9004100-0120	O-Ring	1
62	9006110-0120	Backup Ring	1
63	3103786	Bypass Valve	1
64	21-037	O-Ring	2
65	21-042	Ring, Retaining	1
66	21-043	Ring, Retaining	1

**Sundstrand
Series 15
Motor Parts
Figure 23**



PARTS LIST for FIGURE 23

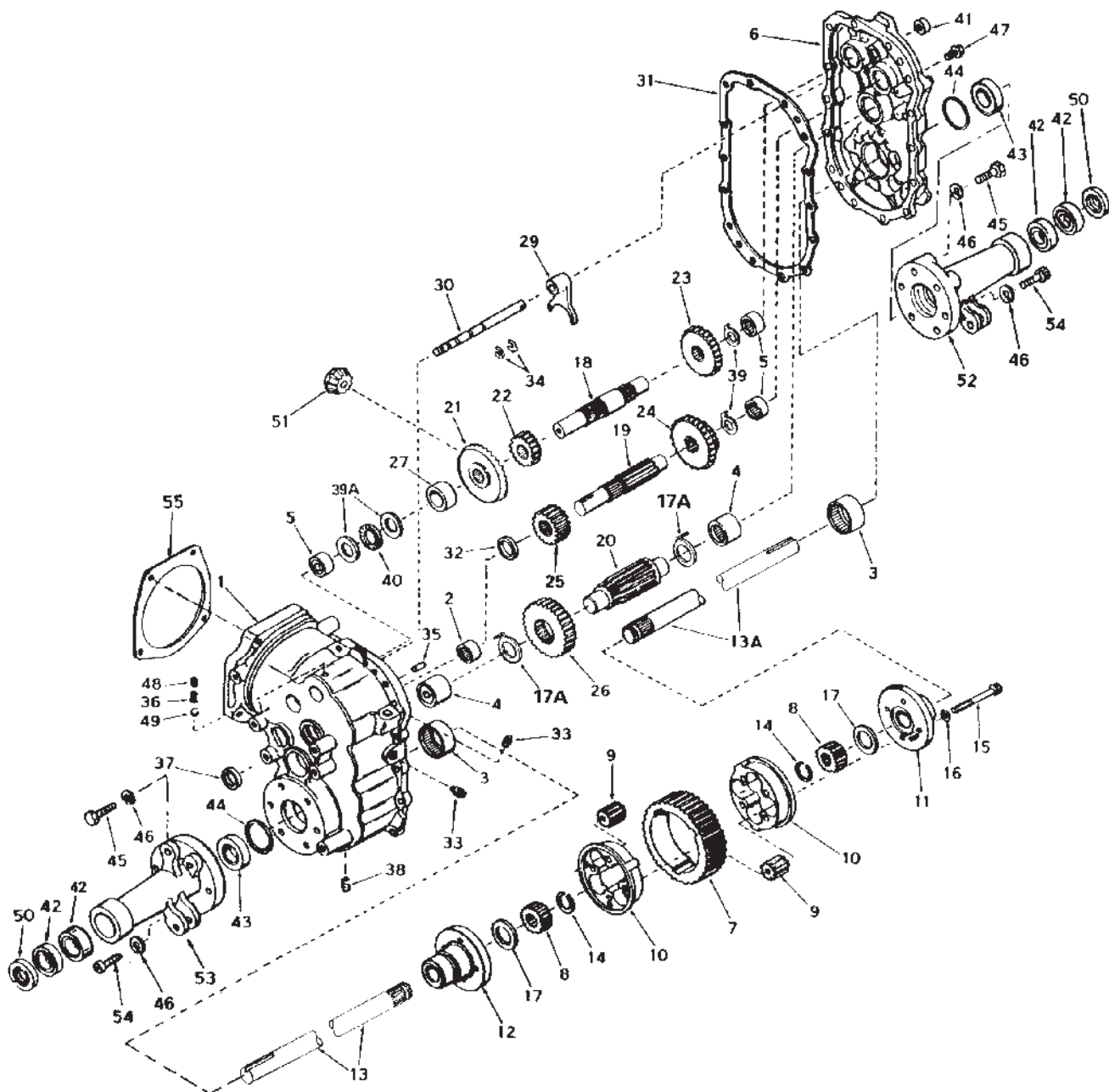
Ref	Part no.	Description	Quantity
43	21-024	End Cap, Motor	1
45	21-034	Bearing	1
47	21-025	Valve Plate, Motor	1
48	21-029	Cylinder Block Kit (use 21-004 complete motor ass'y)	1
49	21-019	Plate, Thrust	1
57	21-033	Bearing	1
60	21-020	Gasket	1
62	21-022	Shaft, Motor	1
67	21-030	Housing, Fixed	1
68	21-043	Ring, Retaining	1
69	21-092	Ring, Retaining	1



PARTS LIST for FIGURE 6

Ref	Part no.	Description	Quantity
1	90-0614	Bolt, 3/8 x 1-3/4	3
2	92-06	Nut, 3/8	10
3	64-448	Bracket, F - R Lever	1
4	43-004S	Rod End	1
5	47-040	Knob	1
6	93-04	Nut, 1/4 NF	4
7	40-239	Lever, Forward - Reverse	1
8	42-417	Stabilizer	1
9	64-441	Bracket, Neutral Start Switch	1
10	41-013	Spring	1
11	42-392	Link, Forward - Reverse	1
12	93-04LH	Nut, 1/4 Left Hand Thread	1
13	43-004SL	Rod End, Left Hand Thread	1
14	99-E20	Flange Nut, 1/4	2
15	64-434	Neutral Pin	1
16	99-A06	Locknut, 3/8	2
17	64-450	Backing Plate, Friction Slide (Serial No. 1001 - 2999)	1
18	05-024	Friction Washer (Serial No. 1001 - 2999)	2
19	90-0610	Bolt, 3/8 x 1-1/4	8
20	64-437	Friction Slide (Serial No. 1001 - 2999)	1
21	42-393	Friction Slide Bolt (Serial No. 1001 - 2999)	1
22	47-003	Large Knob (Serial No. 1001 - 2999)	1
23	40-236	Pump Lever	1
24	87-113	Flexible Disk	1
25	64-623	Pump Lever Hub	1
26	90-0416	Bolt, 1/4 x 2	1
27	41-039	Spring, Compression 3/8 x 5/8 (Serial No. 1001 - 2999)	1

Peerless Transaxle
Model 2559
(Serial No. 1001 - 1514)
Figure 24



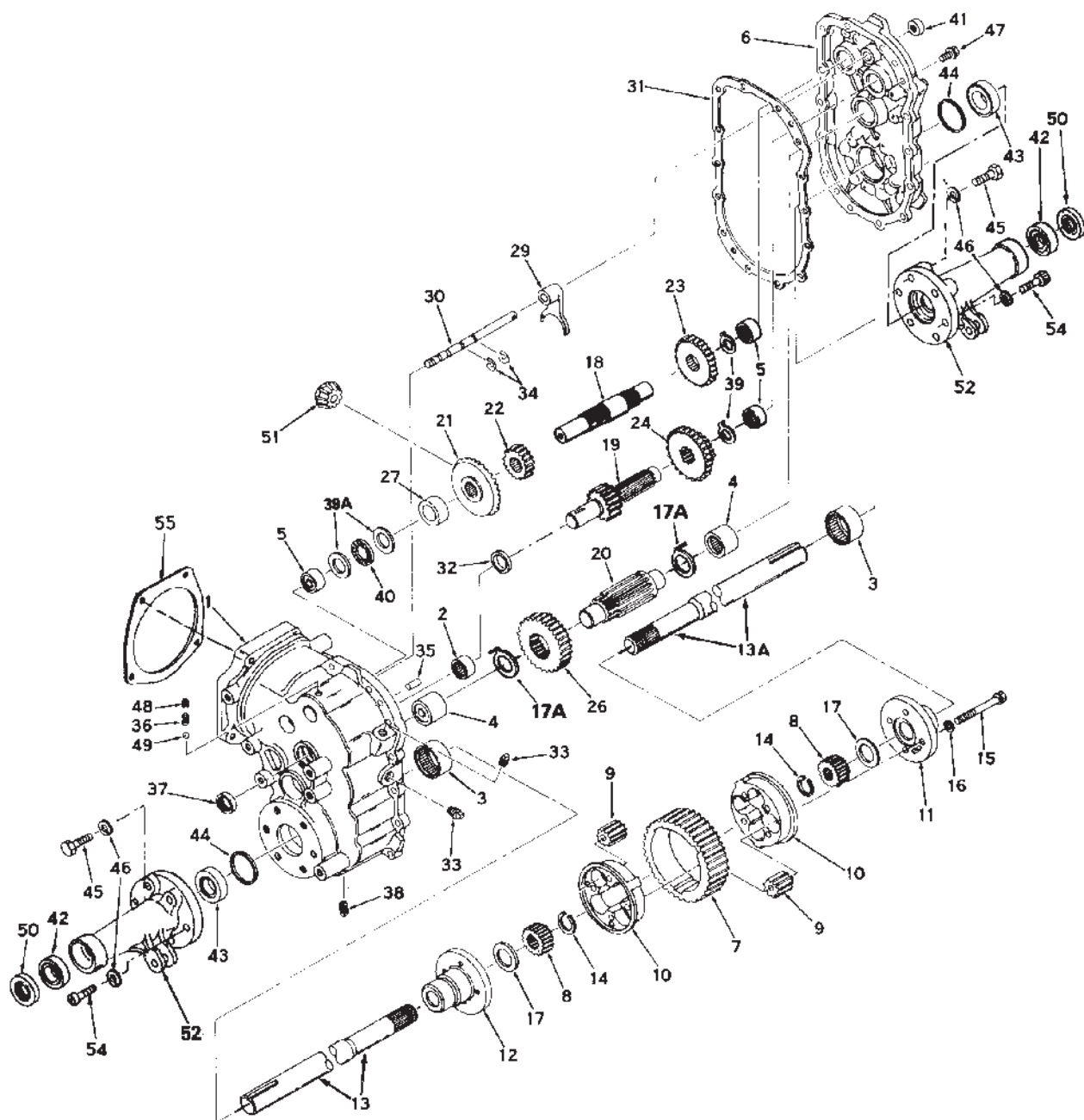
FRAME, DRIVE PARTS, AXLES

section 4

PARTS LIST for FIGURE 24

Ref	Part no.	Description	Quantity
Parts for all 425 tractors (Serial No. 1001 - 1514)			
1	51-770060B	Transaxle Case (Incl. Ref 2,3,4,5)	1
2	51-780097	Needle Bearing	1
3	51-780098	Needle Bearing	2
4	51-780099	Needle Bearing	2
5	51-780100	Needle Bearing	3
6	51-772065	Transaxle Cover (Incl. Ref 3,4,5)	1
7	51-778084	Ring Gear	1
8	51-778085	Side Gear	2
9	51-778086	Pinion Gear	8
10	51-786054	Core Body	2
11	51-774199	Differential Carrier	1
12	51-774200	Differential Carrier	1
13	51-774842	Left Axle, 22-1/8"	1
13A	51-774843	Right Axle, 21-1/4"	1
14	51-792062	Snap Ring	2
15	51-792063	Differential Bolt	4
16	99-G01	Lockwasher, 3/8	4
17	51-780101	Thrust Washer	2
17A	51-780141	Thrust Washer, Tabbed	2
18	51-776209	Counter Shaft	1
19	51-776119	Brake Shaft	1
20	51-776120	Output Pinion	1
21	51-778087	Bevel Gear, 30 teeth	1
22	51-778088	Spur Gear, 16 teeth	1
23	51-778099	Spur Gear, 20 teeth	1
24	51-778100	Cluster Gear	1
25	51-778102	Spur Gear, 17 teeth	1
26	51-778103	Output Gear, 33 teeth	1
27	51-786094	Spacer	1
29	51-784195	Shifter Fork	1
30	51-784196	Shifter Rod	1
31	51-788047	Gasket, Case (788047)	1
32	51-780005	Spacer	1
33	51-792010	Plug, Pipe	2
34	51-792064	Snap Ring	2
35	51-786026	Pin, Dowel	2
36	51-792003	Detent Spring	1
37	89-008	Oil Seal, Brake Shaft (788008)	1
38	51-792019	Magnetic Drain Plug	1
39	51-780157	Thrust Washer, Tabbed	2
39A	51-780045	Thrust Washer	2
40	51-780012	Thrust Bearing	1
41	89-007	Oil Seal, Shifter Shaft (788034)	1
42	51-780158	Bearing, Axle	4
43	51-780104	Thrust Bearing	2
44	51-021	O-Ring, Square Cut (788048)	2
45	90-0812	Screw, 1/2 x 1-1/2 Hex Head (792065)	4
46	96-08	Lockwasher, 1/2 (792066)	8
47	51-792067	Screw, 5/16 x 1"	14
48	51-792068	Detent Set Screw, 1/4 x 1/2	1
49	51-792004	Detent Ball	1
50	51-788073	Seal, Axle	2
51	51-011	Bevel Pinion (778093)	1
	04-002	Snap Ring	1
52	51-782070	Axle Housing, 11-7/32"	1
53	51-782070	Axle Housing, 11-7/32"	1
55	21-005	Gasket, Motor	1

Peerless Transaxle
Model 2562
(Serial No. 1515 -)
Figure 26

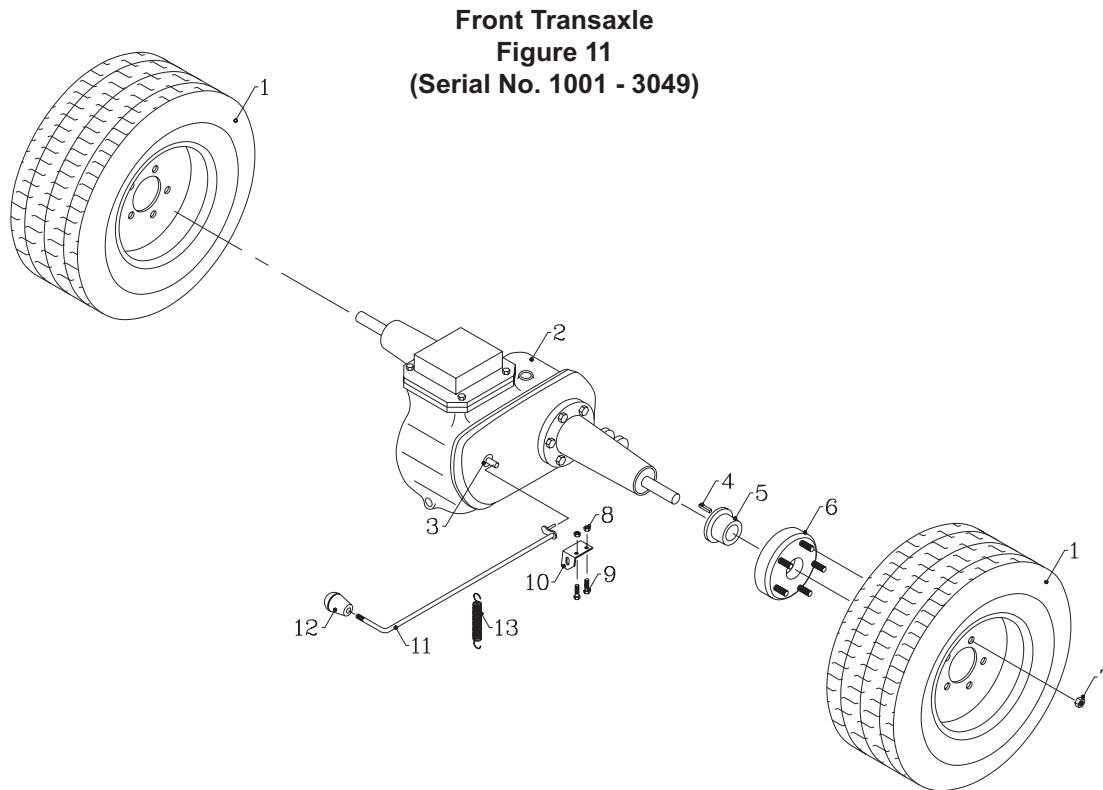


FRAME, DRIVE PARTS, AXLES

section 4

PARTS LIST for FIGURE 26

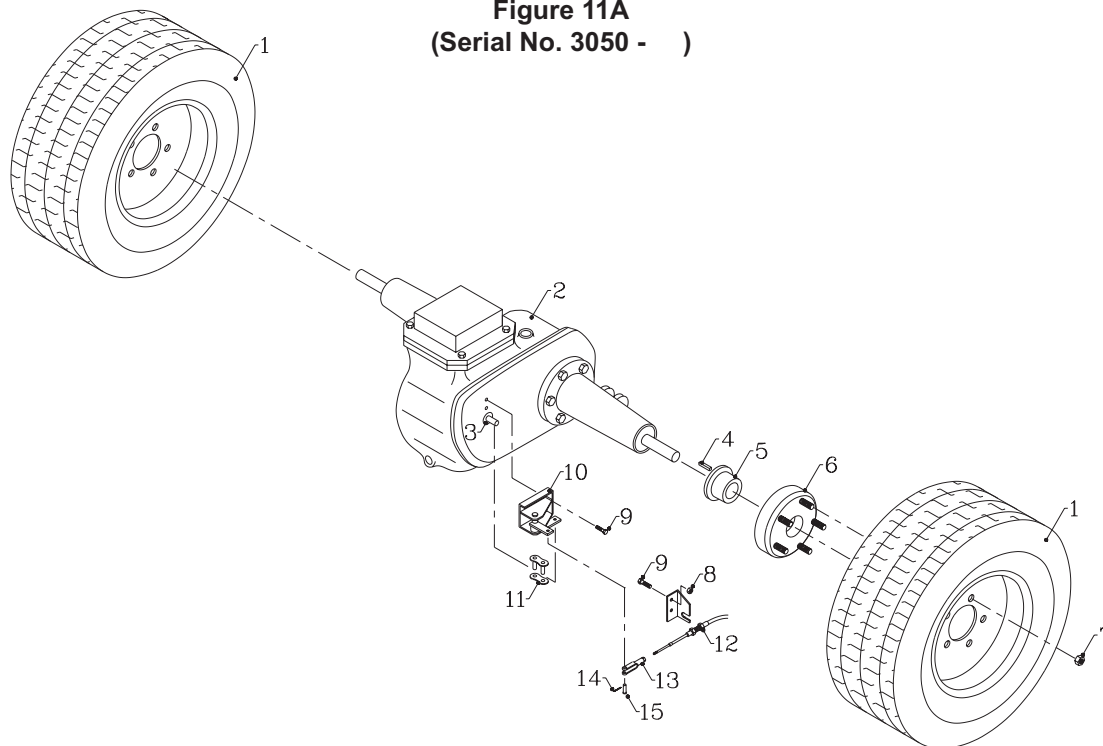
Ref	Part no.	Description	Quantity
Parts for all 425 tractors (Serial No. 1515 -)			
1	51-770060B	Transaxle Case (Incl. Ref. 2,3,4 & 5)	1
2	51-780097	Needle Bearing	1
3	51-780098	Needle Bearing	2
4	51-780099	Needle Bearing	2
5	51-780100	Needle Bearing	3
6	51-772065	Transaxle Cover (Incl. Ref 3,4,5)	1
7	51-778084	Ring Gear	1
8	51-778085	Side Gear	2
9	51-778086	Pinion Gear	8
10	51-786054	Core Body	2
11	51-774199	Differential Carrier	1
12	51-774200	Differential Carrier	1
13	51-774842	Left Axle, 22-1/8"	1
13A	51-774843	Right Axle, 21-1/4"	1
14	51-792062	Snap Ring	2
15	51-792063	Differential Bolt	4
16	99-G01	Lockwasher, 3/8 ID High	4
17	51-780101	Thrust Washer	2
17A	51-780156	Thrust Washer (tabbed)	2
18	51-776209	Counter Shaft	1
19	51-776122	Brake Shaft	1
20	51-776120A	Output Pinion	1
21	51-778087	Bevel Gear, 30 teeth	1
22	51-778088	Spur Gear, 16 teeth	1
23	51-778096	Spur Gear, 23 teeth	1
24	51-778097	Cluster Gear, 20 & 27 teeth	1
26	51-778098	Output Gear, 37 teeth	1
27	51-786094	Spacer	1
29	51-784195	Shifter Fork	1
30	51-784196A	Shifter Rod	1
31	51-788047	Gasket, Case & Cover (788047)	1
32	51-780005	Spacer	1
33	51-792010	Plug, Pipe	2
34	51-792064	Snap Ring	2
35	51-786026	Pin, Dowel	2
36	51-792003	Detent Spring	1
37	89-008	Oil Seal, Brake Shaft (788008)	1
38	51-792019	Magnetic Drain Plug	1
39	51-780157	Thrust Washer, Tabbed	2
39A	51-780045	Thrust Washer	2
40	51-780012	Thrust Bearing	1
41	89-007	Oil Seal, Shifter Shaft (788034)	1
42	51-780158	Bearing, Axle	4
43	51-780104	Thrust Bearing	2
44	51-021	O-Ring, Square Cut (788048)	2
45	90-0812	Screw, 1/2 x 1-1/2 Hex head (792065)	4
46	96-08	Lockwasher, 1/2 (792066)	8
47	51-792067	Screw, 5/16 x 1"	14
48	51-792068	Detent Set Screw, 1/4 x 1/2	1
49	51-792004	Detent Ball	1
50	51-788073	Seal, Axle	2
51	51-011	Bevel Pinion (778093A)	1
	04-002	Snap Ring	1
52	51-782070	Axle Housing, 11-7/32"	2
54	51-792069	Cap Screw, 1/2 x 1-1/2	4
55	21-005	Gasket, Motor	1



PARTS LIST for FIGURE 11

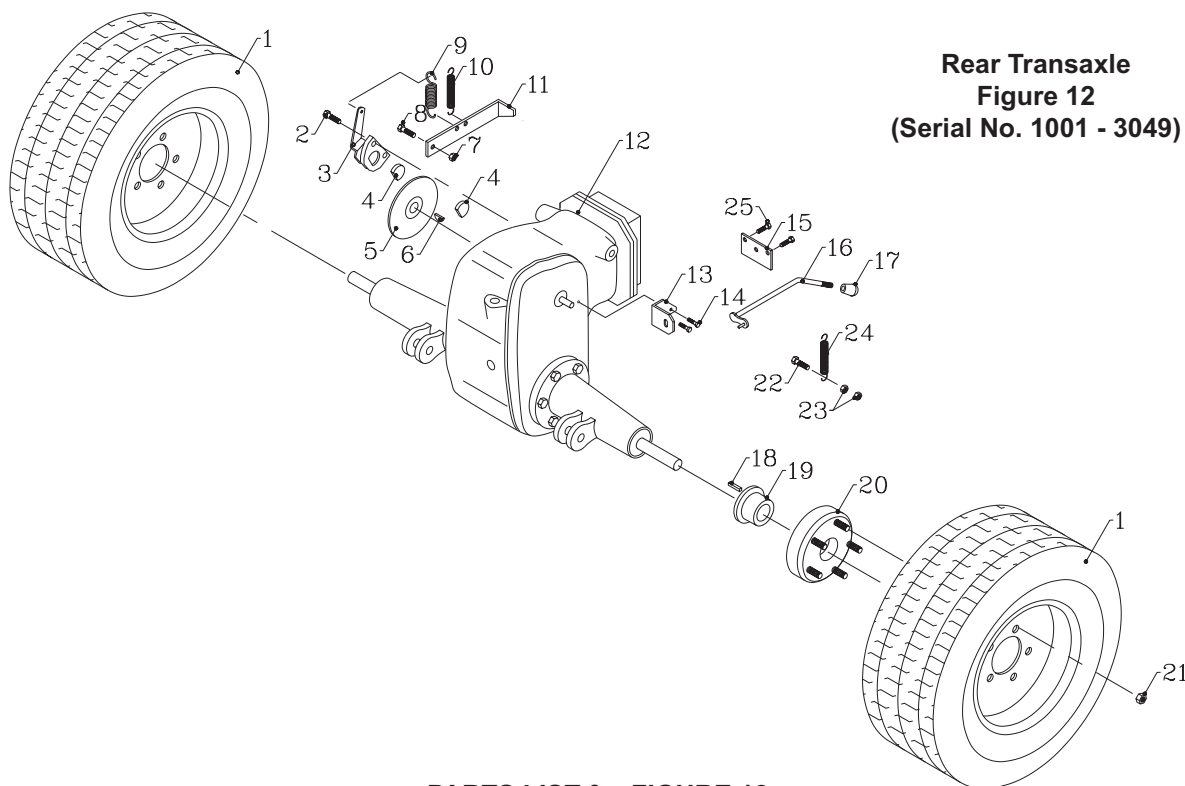
Ref	Part no.	Description	Quantity
1	53-078	Wheel Assembly, 24 x 13.00-12	2
	53-084	Tire Only, 24 x 13.00-12	2
	53-096	Optional Wheel Assembly, Right 23 x 10.50-12 (Bar Type)	1
	53-097	Optional Wheel Assembly, Left 23 x 10.50-12 (Bar Type)	1
2	51-027	Transaxle Assembly, Front Kubota (Serial No. 1001 - 1514)	1
	51-033	Transaxle Assembly, Front Kubota (Serial No. 1515 -)	1
	51-027	Transaxle Assembly, Front Onan (Serial No. 1001 - 1391)	1
	50-070	Transaxle Assembly, Front Onan (Serial No. 1392 - 1514)	1
	50-073	Transaxle Assembly, Front Onan (Serial No. 1515 - 2999)	1
	51-033	Transaxle Assembly, Front Onan (Serial No. 3000 -)	1
3	89-007	Seal, Shifter Shaft	1
4	85-K0410	Key	2
5	83-P120	Bushing	2
6	53-080	Hub, 5 Bolt	2
	91-0716	Bolt for Hub, 7/16 x 2 NF	5
7	99-E28	Wheel Nut, 7/16NF	10
8	99-E20	Flange Nut, 1/4	2
9	99-K26	Flange Bolt, 1/4 x 3/4	2
10	64-452	Bracket, Shifter	1
11	40-232	Lever, Shifter	1
12	47-001	Knob, Small	1
13	41-013	Spring, 1/2 x 2	1

Front Transaxle
Figure 11A
(Serial No. 3050 -)



PARTS LIST for FIGURE 11A

Ref	Part no.	Description	Quantity
1	53-078	Wheel Assembly, w/24x1300x12 Ultra Trak	2
	53-084	Tire, 24x1300x12 Ultra Trac	2
	53-096	Optional Wheel, Right w/23x1050x12 Gdyr (Bar Type)	1
	53-097	Optional Wheel, Left w/23x1050x12 Gdyr (Bar Type)	1
2	51-033	Transaxle, 2562 W/1-1/4 Axles	1
3	89-007	Seal, Shift Rod Peerless Axles	1
4	85-K0410	Key, Square 1/4 X 1/4 X 1-1/4	2
5	83-P120	Bushing, 1-1/4" P1	2
6	53-080	Hub, 5-bolt 7/16"holes	2
	91-0716	Bolt, 7/16-20 X 2 NF	5
7	99-E28	Nut, Wheel 7/16-20 NF	10
8	99-E20	Flange Nut, 1/4-20	2
9	99-K26	Bolt, Flange 1/4-20 X 3/4	4
10	40-310	Parts, Front Shifter Bracket	1
11	81-024	Connector Link, #60	1
12	47-083	Cable, Control Shifter	1
13	43-Y0304F	Yoke End, 10-32 Thread X 1/4 Pin	1
14	02-CP0306	Cotter Pin, 3/32 X 3/4	1
15	03-0406	Clevis Pin, 1/4 X 3/4	1

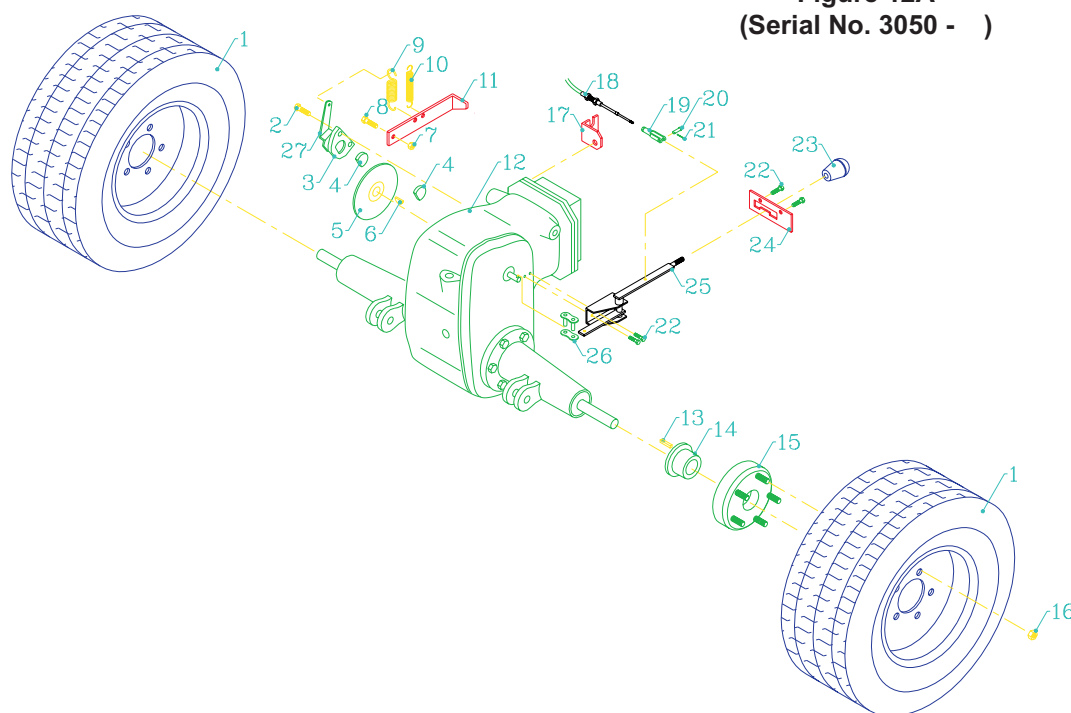


Rear Transaxle
Figure 12
(Serial No. 1001 - 3049)

PARTS LIST for FIGURE 12

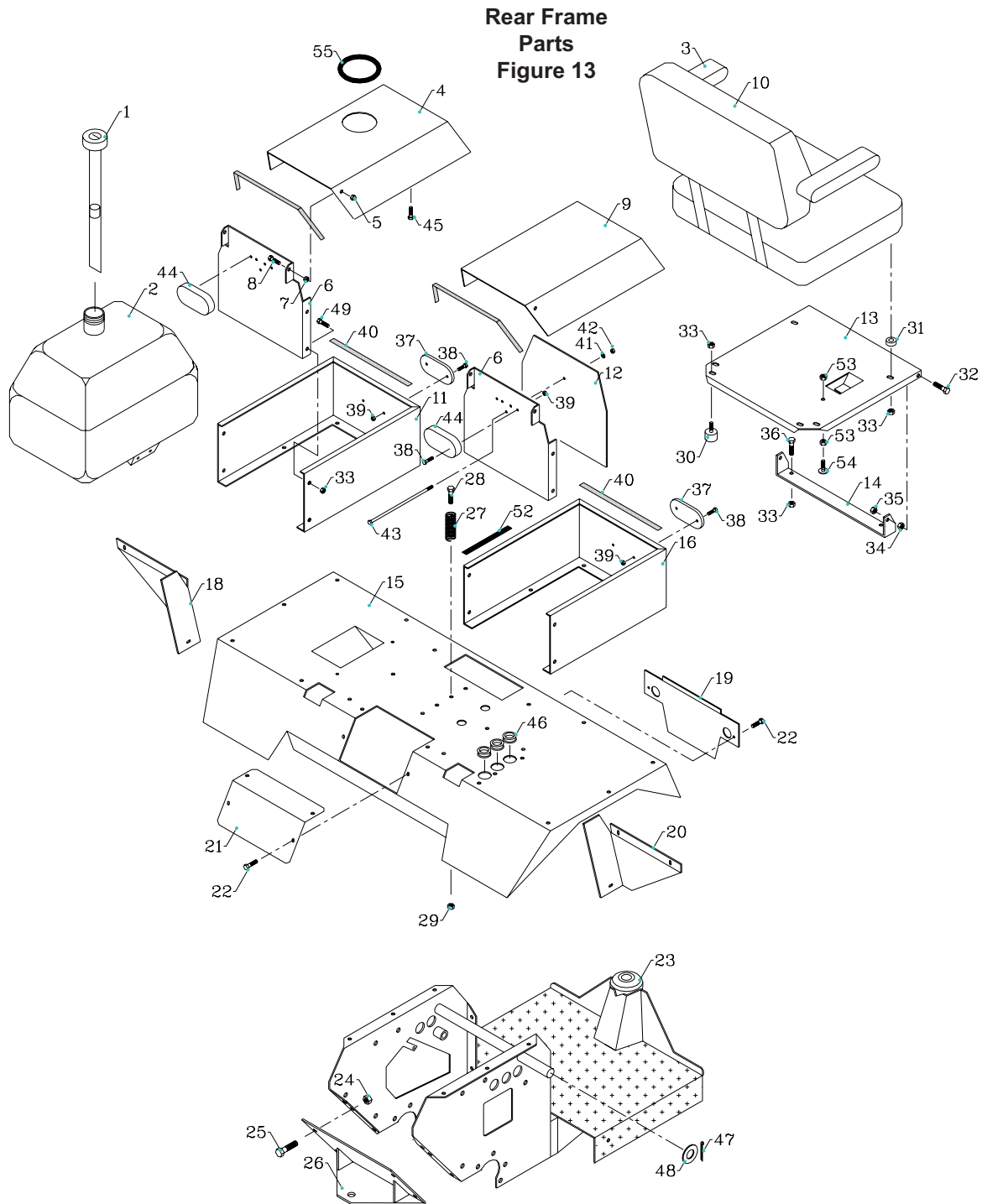
Ref	Part no.	Description	Quantity
1	53-078	Wheel Assembly, 24 x 13.00-12	2
	53-084	Tire Only, 24 x 13.00-12	2
	53-096	Optional Wheel Assembly, Right 23 x 10.50-12 (Bar Type)	1
	53-097	Optional Wheel Assembly, Left 23 x 10.50-12 (Bar Type)	1
2	90-0612	Bolt, 3/8 x 1-1/2	2
3	53-022	Brake Assembly, Complete	1
4	53-021	Brake Puck, Set of 2	1
5	53-020	Disc, Brake	1
6	85-W0306	Woodruff Key	1
7	99-A05	Nut, 5/16	1
8	90-0508	Bolt, 5/16 x 1	1
9	41-048	Spring	1
10	41-010	Spring, 3/4 x 5	1
11	40-231	Lever, Parking Brake	1
12	51-027	Transaxle, Rear (Serial No. 1001 - 1514)	1
	51-033	Transaxle, Rear (Serial No. 1515 - 2999)	1
	50-084	Transaxle, Rear (Serial No. 3000 -)	1
13	64-176	Bracket, Shifter	1
14	90-0406	Bolt, 1/4 x 3/4	2
15	60-434	Cover, Shifter	1
	00-103	Decal, Transaxle 2-1 Symbol	1
16	40-240	Lever, Rear Shifter	1
17	47-001	Knob, Small	1
18	85-K0410	Key	2
19	83-P120	Bushing	2
20	53-080	Hub, 5 bolt	2
	91-0716	Bolt for Hub, 7/16 x 2 NF	5
21	99-E28	Wheel Nut, 7/16 NF	10
22	90-0516	Bolt, 5/16 x 2	1
23	99-E13	Flange Nut, 3/8	2
24	41-020	Spring, 3/4 x 4	1
25	99-K26	Flange Bolt, 1/4 x 3/4	2

Rear Transaxle
Figure 12A
(Serial No. 3050 -)



PARTS LIST for FIGURE 12A

Ref	Part no.	Description	Quantity
1	53-078	Wheel Assembly, w/24 x13.00 x12 Ultra Trak	2
	53-084	Tire, 24 x1300 x12 Ultra Trac	2
	53-096	Optional Wheel, Right w/23 x 10.50 x 12 Gdyr (Bar Type)	1
	53-097	Optional Wheel, Left w/23 x10.50 x 12 Gdyr (Bar Type)	1
2	90-0612	Bolt, 3/8-16 X 1-1/2	2
3	53-022	Brake, Caliper Complete	1
4	53-021	Brake Puck, Set of 2	1
5	53-020	Disc, Parking Brake W/1" Hub	1
6	85-W0306	Key, Woodruff 3/16 X 3/4	1
7	99-A05	Locknut, Stover 5/16-18	1
8	90-0508	Bolt, 5/16 X 1	1
9	41-048	Spring, ext 1.0 X 4.156	1
10	41-010	Spring, ext. 0.765 X 4.813	1
11	40-231	Lever, Parking Brake	1
12	50-084	Transaxle, 425 Rear with vent	1
13	85-K0410	Key, Square 1/4 X 1/4 X 1-1/4	2
14	83-P120	Bushing, 1-1/4" P1	2
15	53-080	Hub, 5-bolt 7/16"holes	2
	91-0716	Bolt, 7/16-20 X 2 NF	5
16	99-E28	Nut, Wheel 7/16-20 NF	10
17	64-779	Rear Cable Mount	1
18	47-083	Cable, Control Shifter	1
19	43-Y0304F	Yoke End, 10-32 Thread X 1/4 Pin	1
20	03-0406	Clevis Pin, 1/4 X 3/4	1
21	02-CP0306	Cotter Pin, 3/32 X 3/4	1
22	99-K26	Bolt, Flange 1/4-20 X 3/4	4
23	47-001	Knob, Small #80	1
24	60-598	Single Lever Shifter Cover Plate	1
	00-103	Decal, Transaxle 1-2 Symbol	1
25	40-311	Lever, Shifter	1
26	81-024	Connector Link, #60	1
27	53-113	Brake Lever	1



PARTS LIST for FIGURE 13

Ref	Part no.	Description	Quantity
1	35-062	Fuel Gauge	1
2	06-024	Fuel Tank	1
3	47-057	Arm Rest, Left	1
	47-056	Arm Rest, Right	1

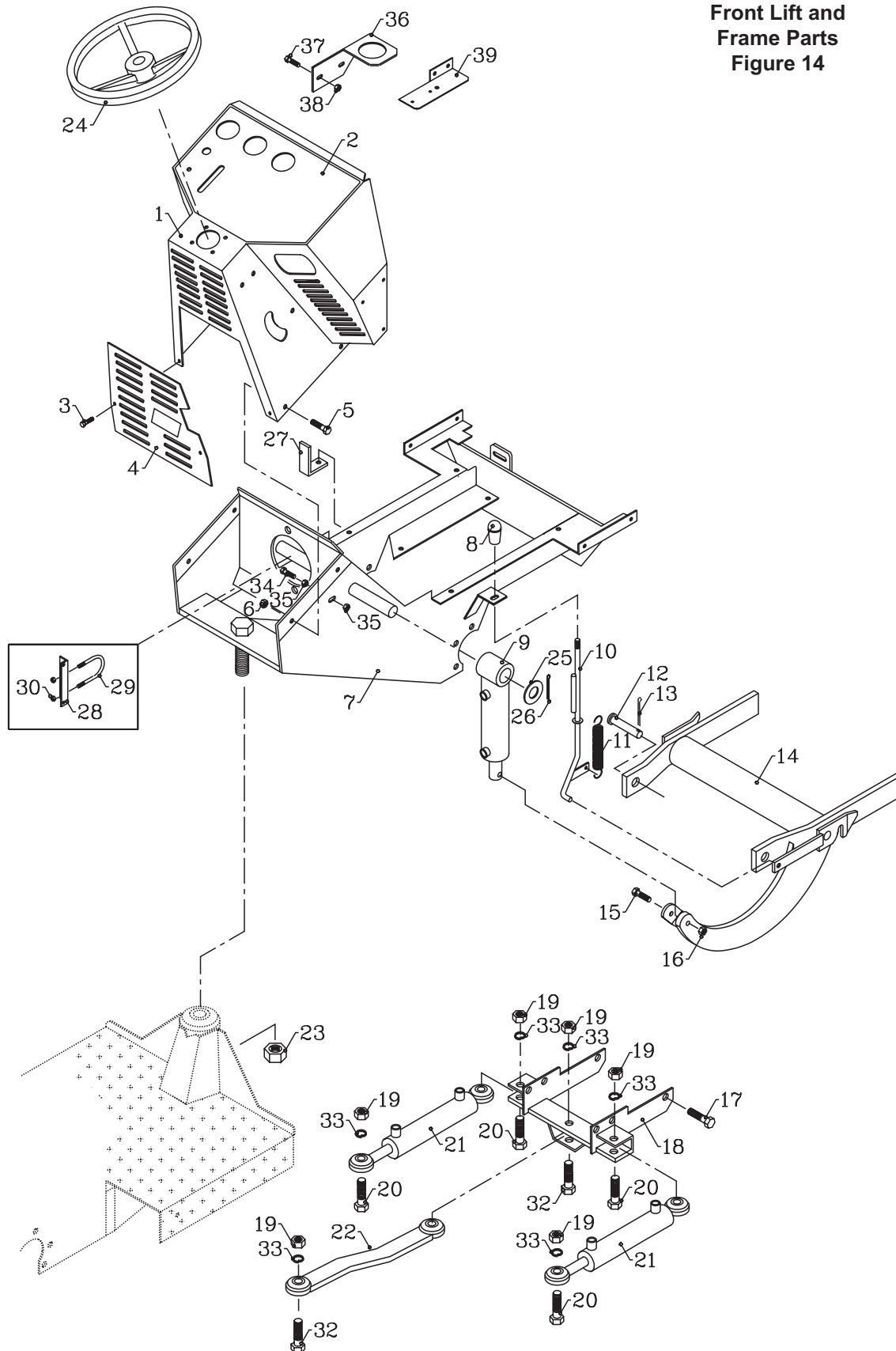
FRAME, DRIVE PARTS, AXLES

section 4

PARTS LIST for FIGURE 13 (continued)

Ref	Part no.	Description	Quantity
4	60-417	Fender Lid, Left	1
	56-027-19	Trim-loc Trim for 60-417	1
5	99-E16	Acorn Nut, 5/16	4
6	64-432	Fender Panel, Rear	2
7	92-05	Nut, 5/16	4
8	90-0510	Bolt, 5/16 x 1-1/4	4
9	60-416	Fender Lid, Right	1
	56-027-19	Trim-loc Trim for 60-416	1
	00-105	Decal, Horn Instructions (Serial No. 1001 - 2999)	1
10	47-042	Deluxe Seat without arm rests	1
	75-70424	Grammar Seat (Optional)	1
11	60-415	Fender Panel, Left	1
12	60-425	Battery Panel	1
13	60-432	Seat Plate	1
	60-573	Seat Plate for 75-70424 Optional Seat	1
14	64-433	Bracket, Seat Hinge	1
15	62-606	Cover, Rear Frame	1
16	60-414	Fender Panel, Right	1
17	00-180	Decal, 4 x 4	2
18	60-427	Tire Cover, Left	1
19	60-422	Cover, Rear Motor	1
	00-093	Decal, Read Owner's Manual	1
20	60-428	Tire Cover, Right	1
21	60-413	Hitch Cover Plate	1
22	99-C0506	Bolt, 5/16 x 3/4 Self Tap (Serial No. 1001 - 2999)	6
	99-K26	Flange Bolt, 1/4 x 3/4 (Serial No. 3000 -)	6
23	62-612	Rear Frame Assembly	1
24	92-08	Nut, 1/2	4
25	90-0808	Bolt, 1/2 x 1	4
26	62-608	Rear Hitch	1
27	41-049	Spring	1
28	99-K13	Flange Bolt, 3/8 x 1	1
29	99-E13	Flange Nut, 3/8	1
30	05-019	Seat Bumper	2
31	06-037	Spacer, Seat	4
32	90-0610	Bolt, 3/8 x 1-1/4	2
33	99-E12	Flange Nut, 5/16	16
34	92-06	Nut, 3/8	2
35	99-A06	Locknut, 3/8	2
36	99-K19	Flange Bolt, 5/16 x 3/4	2
37	33-012	Reflector, Amber	2
38	01-002	Screw, #8-32 x 1/2	8
39	01-004	Nut, #8-32	8
40	56-027-11	Trim-loc, 11"	2
41	99-G06	Washer, Shake proof, 1/4	1
42	92-04	Nut, 1/4	1
43	90-0460	Bolt, 1/4 x 7-1/2	1
44	33-008	Tail Light, Red	2
45	99-K26	Flange Bolt, 1/4 x 3/4	4
46	05-033	Grommet	3
47	02-CP0510	Cotter Pin, 5/32 x 1-1/4	1
48	99-B13	Machinery Washer, 1"	1
49	99-K14	Bolt, Round Head Slotted, 5/16 x 1/2	8
50	29-010	Grease Fitting	1
51	05-032	Grommet	5
52	56-027-06	Trim-loc, 6"	1
53	99-E20	Flange Nut, 1/4 (Serial No. 3000 -)	2
54	99-K03	Special Bolt (Serial No. 3000 -)	1
55	56-027-14	Trim-loc, 14"	1

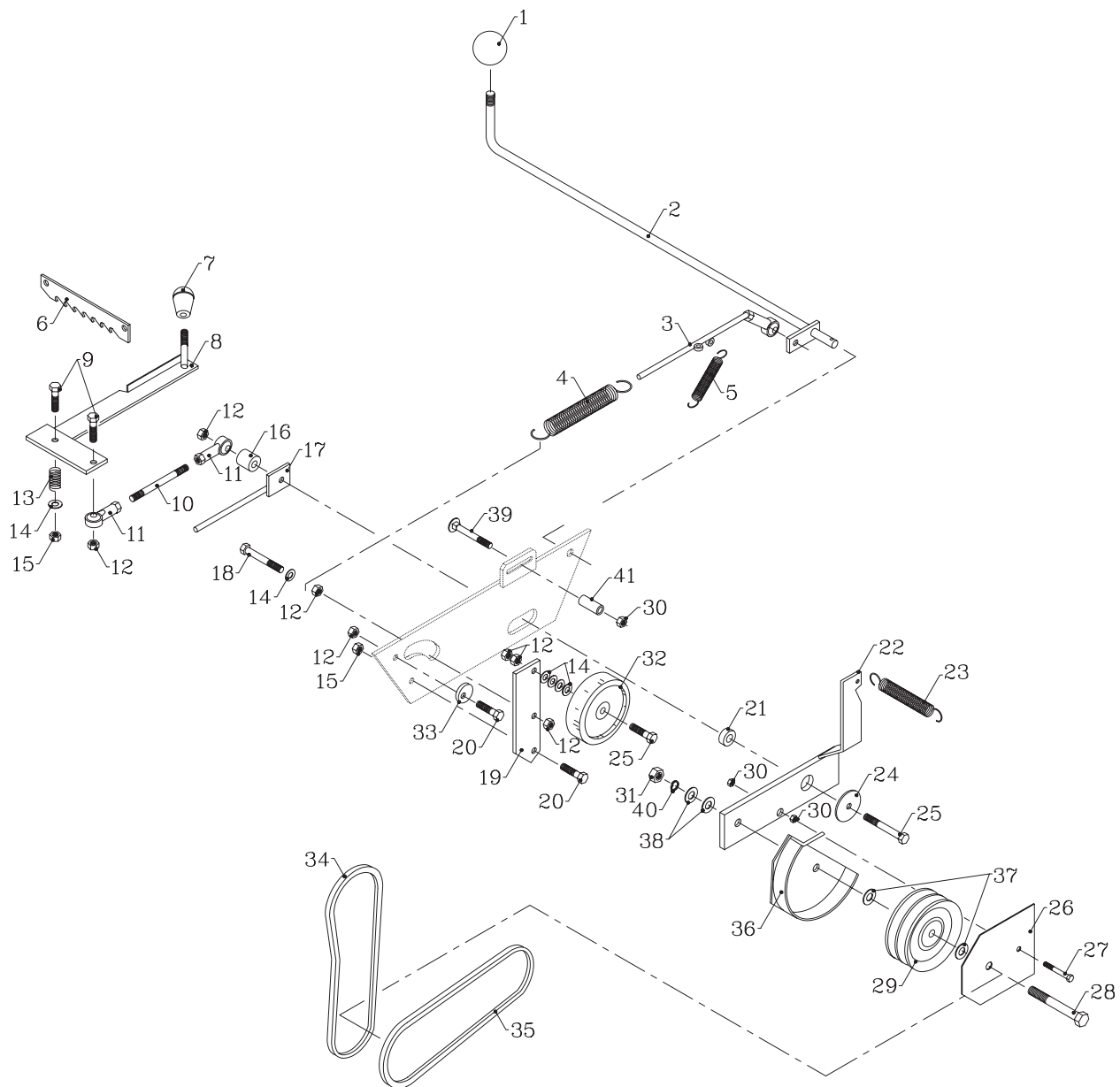
Front Lift and
Frame Parts
Figure 14



PARTS LIST for FIGURE 14

Ref	Part no.	Description	Quantity
1	62-611	Dash Assembly (Serial No. 1001 - 1224)	1
	62-639	Dash Assembly (Serial No. 1225 - 1641)	1
	62-713	Dash Assembly, Kubota (Serial No. 1642 -)	1
	62-715	Dash Assembly, Onan (Serial No. 1642 -)	1
2	00-186	Dash Decal	1
3	99-C0406	Bolt, 1/4 x 3/4 Self Tap (Serial No. 1001 - 1224)	2
	99-K26	Flange Bolt, 1/4 x 3/4 (Serial No. 1225 -)	2
4	60-412	Panel, Lower Column (Serial No. 1001 - 1224)	1
	60-493	Panel, Lower Column (Serial No. 1225 -)	1
	00-073	Decal, 1 - 2 Symbol	1
5	99-K11	Flange Bolt, 3/8 x 3/4	4
6	99-E13	Flange Nut, 3/8	4
7	62-613	Front Frame Assembly (Serial No. 1001 - 1224)	1
	62-640	Front Frame Assembly (Serial No. 1225 - 1641)	1
	62-714	Front Frame Assembly (Serial No. 1642 -)	1
8	47-001	Knob, Small	1
9	23-005	Lift Cylinder	1
10	40-234	Lever, Front Lift Release	1
11	41-047	Spring	1
12	03-1022	Clevis Pin, 5/8 x 2-3/4	2
13	02-CP0510	Cotter Pin	2
14	62-605	Front Lift Assembly	1
15	90-0618	Bolt, 3/8 x 2-1/4	1
16	99-A06	Locknut, 3/8	1
17	90-0810	Bolt, 1/2 x 1-1/4	6
18	62-614	Frame, Lower Front (Serial No. 1001 - 2999)	1
	62-764	Frame, Lower Front (Serial No. 3000 -)	1
19	99-A10NF	Locknut, 5/8 NF (Serial No. 1001 - 2999)	6
	93-10	Nut, 5/8 NF (Serial No. 3000 -)	6
20	91-1016	Bolt, 5/8 x 2 NF (Serial No. 1001 - 2999)	4
	91-1018	Bolt, 5/8 x 2-1/4 NF (Serial No. 3000 -)	4
21	23-053	Steering Cylinder	2
22	62-607	Link, Center Pivot (Serial No. 1001 - 2999)	1
	42-468	Link, Center Pivot (Serial No. 3000 -)	1
23	99-E04	Locknut, 1" NF	1
24	47-019	Steering Wheel (Serial No. 1001 - 3049)	1
	47-082	Steering Wheel, with center (Serial No. 3050 -)	1
	47-082A	Cap, Center for 47-082	1
	47-103	Steering Wheel with center (Serial No. 3050 -)	1
	47-104	Cap, Center for 47-103	1
25	99-B13	Machinery Washer, 1"	1
26	02-CP0510	Cotter Pin, 5/32 x 1-1/4	1
27	64-442	Hose Guide, Steering	1
28	64-472	Hose Bracket, High Pressure (Serial No. 1001 - 2999)	1
29	99-K24	U-Bolt, 1/4 (Serial No. 1001 - 2999)	1
30	99-A04	Locknut (Serial No. 1001 - 2999)	2
31	00-060	Decal, Fill with Steiner/TRC Oil	1
32	91-1016	Bolt, 5/8 x 2 NF (Serial No. 1001 - 2999)	2
	91-1020	Bolt, 5/8 x 2-1/2 NF (Serial No. 3000 -)	2
33	96-10	Lock Washer, 5/8 (Serial No. 3000 -)	6
34	90-0508	Bolt, 5/16 x 1 (Serial No. 3000 -)	1
35	99-E12	Flange Nut, 5/16 (Serial No. 3000 -)	2
36	64-754	Hour Meter Bracket, Kubota Only (Serial No. 3000 -)	1
37	99-K27	Flange Bolt, 1/4 x 1, Kubota Only (Serial No. 3000 -)	2
38	99-E20	Flange Nut, 1/4, Kubota Only (Serial No. 3000 -)	2
39	64-466	Bracket, Alarm and Timer, Onan (Serial No. 1001 - 2999)	1
	64-466	Bracket, Alarm and Timer, Kubota (Serial No. 1001 -)	1

**PTO Drive Parts
(Serial No. 1001 - 1641)
Figure 15**



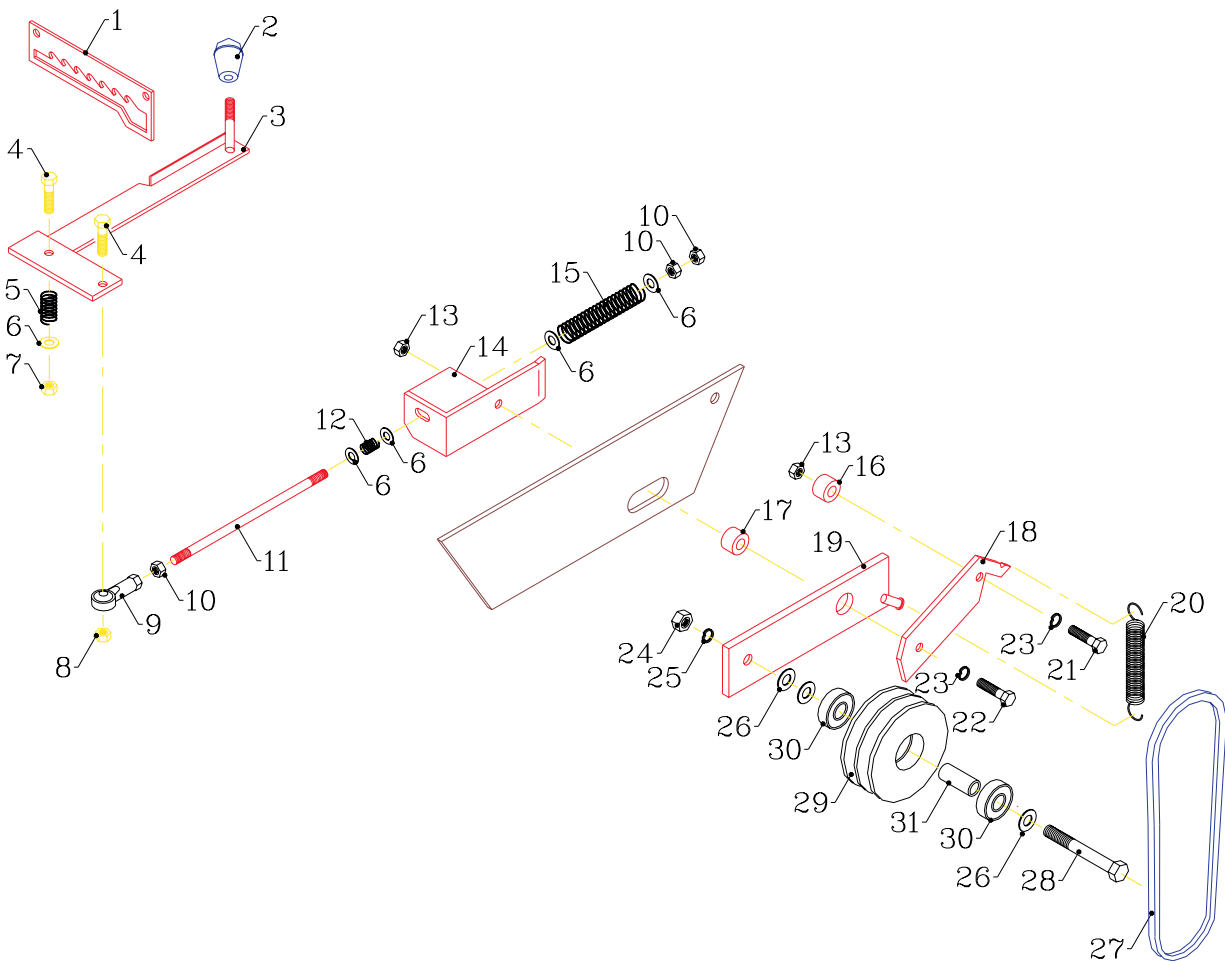
FRAME, DRIVE PARTS, AXLES

section 4

PARTS LIST for FIGURE 15 (Serial No. 1001 - 1641)

Ref	Part no.	Description	Quantity
1	47-038	Knob	1
2	40-237	PTO Lever	1
3	42-390	PTO Spring Rod	1
4	41-030	Spring	1
5	41-020	Spring	1
6	42-388	Notched Plate, Belt Adjust	1
7	47-001	Knob, Small	1
8	40-241	Lever, Belt Tension Adjustment	1
9	90-0616	Bolt, 3/8 x 2	1
10	42-389	Link, Tension Adjuster	1
11	43-006A	Rod End	2
12	92-06	Nut, 3/8	3
13	41-050	Spring	1
14	94-06	Flat Washer, 3/8	6
15	99-A06	Locknut, 3/8	2
16	64-440	Spacer	1
17	64-444	Bracket, Tightener Alignment	1
18	90-0616	Bolt, 3/8 x 2	1
19	40-233	Idler Arm, PTO	1
20	90-0608	Bolt, 3/8 x 1	2
21	64-439	Bushing, PTO Pivot	1
22	40-238	Idler Arm, Double Pulley (Serial No. 1001- 1164) Substitute 40-267 and 64-568	1
	40-267	Idler Arm, Double Pulley (Serial No. 1165 - 1641)	1
23	41-052	Spring	1
24	64-443	Washer, Special	1
25	90-0620	Bolt, 3/8 x 2-1/2	1
26	60-430	Shield, Front Pulley	1
27	90-0522	Bolt, 5/16 x 2-3/4	1
28	90-0828	Bolt, 1/2 x 3-1/2	1
29	83-026	Idler, Double	1
	55-6204	Replacement Bearing	2
30	99-E12	Flange Nut, 5/16	3
31	92-08	Nut, 1/2	1
32	83-028	Flat Idler	1
33	64-457	Cam Stop	1
34	81-B042	PTO Drive Belt	1
35	81-B041	Attachment Drive Belt	1
36	64-568	Belt Guide	1
37	95-08	Flat Washer, 1/2 SAE	2
38	94-08	Flat Washer, 1/2	2
39	97-0516	Carriage Bolt, 5/16 x 2	1
40	96-08	Lock Washer, 1/2"	1
41	64-570	Spacer	1

PTO Drive Parts
Figure 15A
(Serial No. 1642 -)



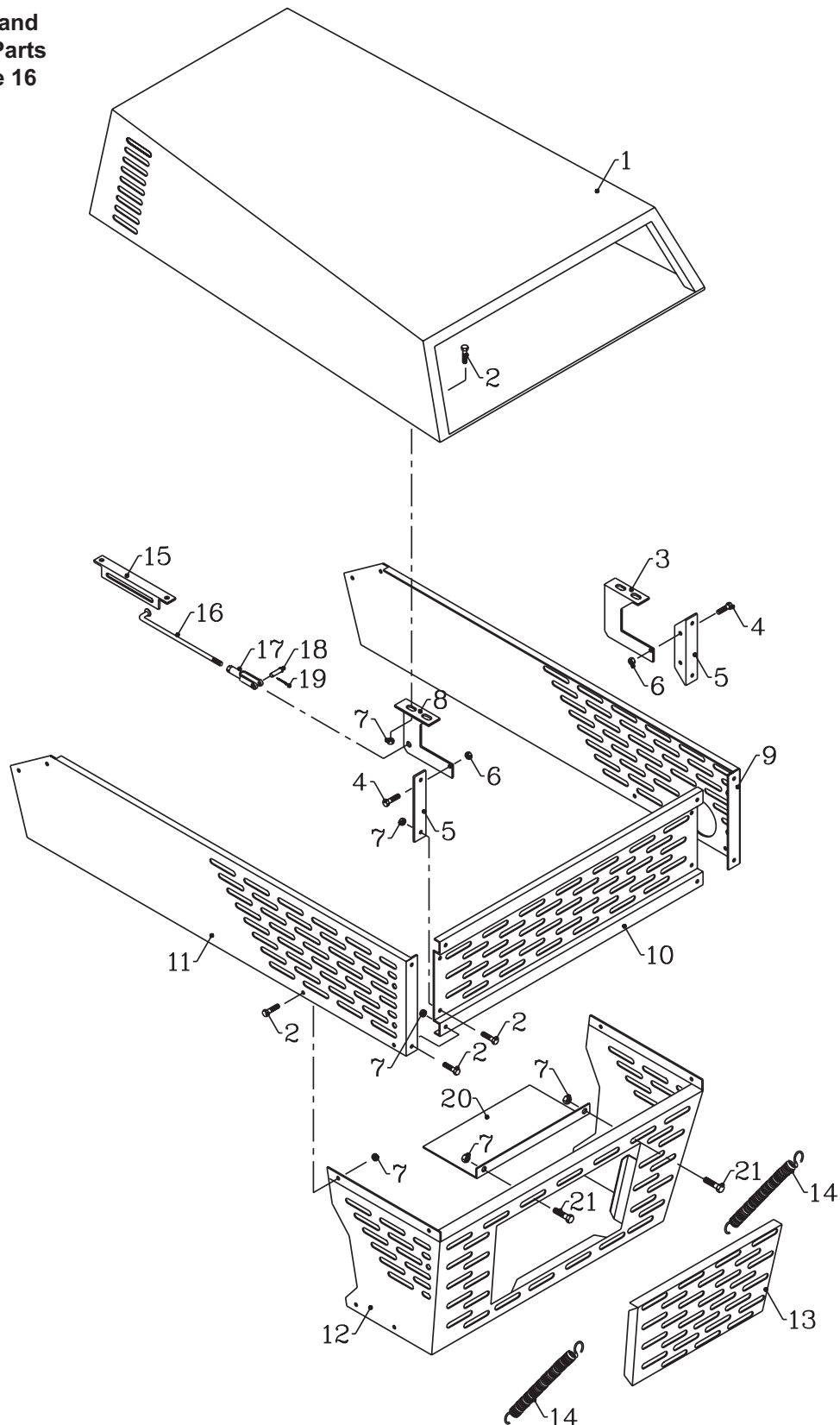
FRAME, DRIVE PARTS, AXLES

section 4

PARTS LIST for FIGURE 15A (Serial No. 1642 -)

Ref	Part no.	Description	Quantity
1	42-388	Notched Plate, Belt Adjust (Serial No. 1642 - 2999)	1
	42-469	Notched Plate, Belt Adjust (Serial No. 3000 -)	1
2	47-001	Knob, Small	1
3	40-241	Lever, Belt Tension Adjustment	1
4	90-0616	Bolt, 3/8 X 2	2
5	41-050	Spring, Compression 7/16 x 1	1
6	94-06	Flat Washer, 3/8	5
7	99-A06	Locknut, 3/8	1
8	92-06	Nut, 3/8	1
9	43-006A	Rod End, Spherical 3/8	1
10	93-06	Nut, 3/8 NF	3
11	42-439	Link Rod	1
12	41-039	Spring, Compression 3/8 x 5/8	1
13	99-E13	Flange Nut, 3/8	2
14	64-633	Draw Link	1
15	41-058	Spring, Compression 1 x 4	1
16	64-440	Spacer	1
17	64-439	Bushing, PTO Pivot	1
18	42-438	Anchor, Idler Spring	1
19	40-288	Idler Lever	1
20	41-020	Spring, Extension 3/4 x 4	1
21	90-0612	Bolt, 3/8 X 1-1/2	1
22	90-0614	Bolt, 3/8 X 1-3/4	1
23	96-06	Lock Washer, 3/8	2
24	92-08	Nut, 1/2	1
25	96-08	Lock Washer, 1/2	1
26	95-08	Flat Washer, 1/2 SAE	3
27	81-B041	Belt, B41	1
28	90-0828	Bolt, 1/2 x 3-1/2	1
29	83-026	Pulley, 2 Groove Idler (Serial No. 1642 - 2999)	1
	83-038	Pulley, 2 Groove Idler (Ser. No. 3000 -)(Incl. Ref. 30,31)	1
30	55-6204	Bearing	2
31	83-039	Bearing Spacer (Serial No. 3000 -)	1

Hood and
Grille Parts
Figure 16

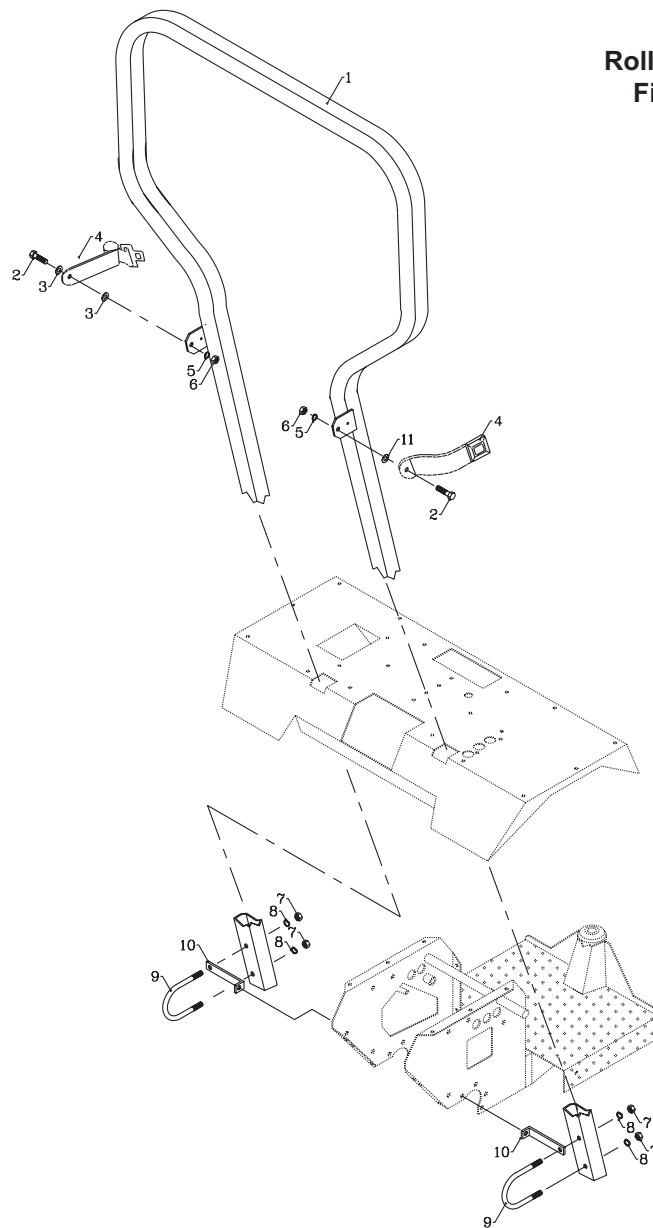


FRAME, DRIVE PARTS, AXLES

section 4

PARTS LIST for FIGURE 16

Ref	Part no.	Description	Quantity
1	60-421	Hood	1
	56-027-30	Trim-loc Trim, 30"	1
	56-003-16	Weatherstrip, 16"	1
2	99-K26	Flange Bolt, 1/4 x 3/4	22
3	64-435	Hinge, Hood Left	1
4	90-0506	Bolt, 5/16 X 3/4	2
5	64-449	Bracket, Hood Hinge	2
6	99-A05	Locknut, 5/16	2
7	99-E20	Flange Nut, 1/4	24
8	64-436	Hood Hinge, Right	1
9	60-431	Hood Panel, Left	1
	00-059	Decal, Steiner Die Cut	1
10	60-419	Grille Panel, Top (Serial No. 1001 - 1641)	1
	60-533	Grille Panel, Top (Serial No. 1642 -)	1
11	60-420	Hood Panel, Right	1
	00-059	Decal, Steiner Die Cut	1
12	60-418	Grille (Serial No. 1001 - 1641)	1
	60-530	Grille (Serial No. 1642 -)	1
	00-096	Decal, 425	2
13	60-531	Access Cover (Serial No. 1642 - 3097)	1
	60-620	Access Cover, outboard bearing (Serial No. 3098 -)	1
14	41-059	Spring, Extension .307 x 7" (Serial No. 1642 -)	2
15	64-675	Hood Support Slide	2
16	42-453	Hood Support Link	2
17	43-Y0404F	Yoke	2
18	03-0406	Clevis Pin, 1/4 x 3/4	2
19	02-CP0204	Cotter Pin, 1/16 x 1/2	2
20	60-607	Heat Shield (Serial No. 3080 -)	1
21	99-K31	Flange Bolt, 1/4 x 1/2	2

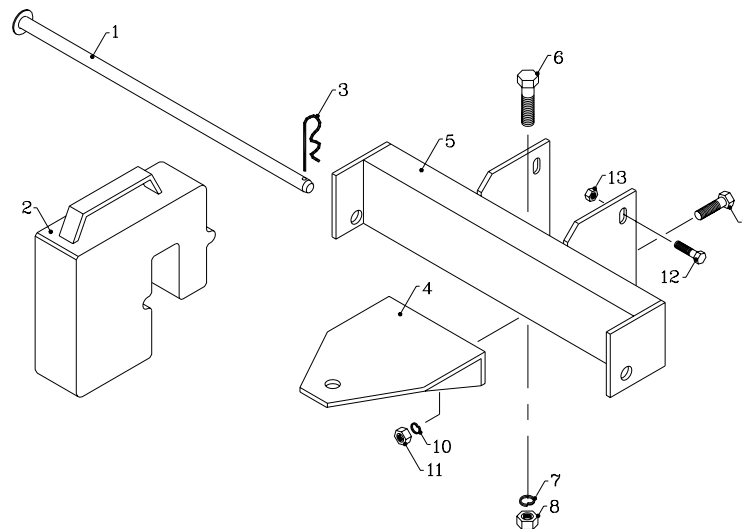


**Roll Bar Parts
Figure 18**

Parts List for Figure 18

Ref	Part No	Description	Quantity
1	62-635	Roll Bar Assembly (Not Available as a Service Part)	1
2	90-0710	Bolt, 7/16 x 1-1/4	2
3	94-07	Flat Washer, 7/16	2
4	47-059	Seat Belt Set	1
5	96-07	Lock Washer, 7/16	2
6	92-07	Nut, 7/16	2
7	92-08	Nut, 1/2	4
8	96-08	Lock Washer, 1/2	4
9	99-K34	U Bolt	2
10	64-494	Support Bracket	2
11	99-B12	Spacer	1

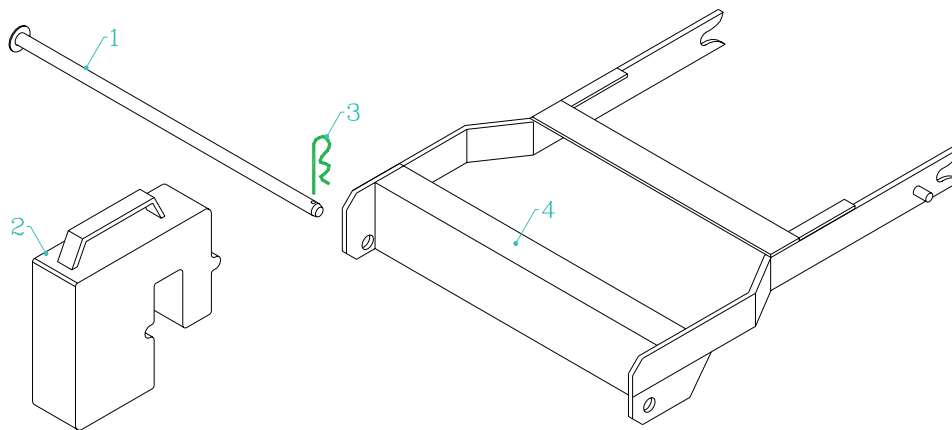
Rear Weight Bar
Attachment
Figure 17



Parts List for Figure 17

Ref	Part no.	Description	Quantity
1	42-467	Weight Security Rod	1
2	62-540	Weight 55#	4
3	02-PP0524	Presto Pin, 5/32	1
4	62-542	Drawbar Hitch Extension	1
5	62-541	Tractor Weight Bar	1
6	64-474	Mounting Bracket (425 only)	1
7	64-473	Drawbar Attaching Plate (425 only)	1
8	90-1012	Bolt, 5/8 x 1-1/2	2
9	96-10	Lock Washer, 5/8	2
10	92-10	Nut, 5/8	2
11	90-0810	Bolt, 1/2 x 1-1/4	4
12	96-08	Lock Washer, 1/2	4
13	92-08	Nut, 1/2	4
14	90-0608	Bolt, 3/8 x 1	2
15	99-E13	Flange Nut, 3/8	2

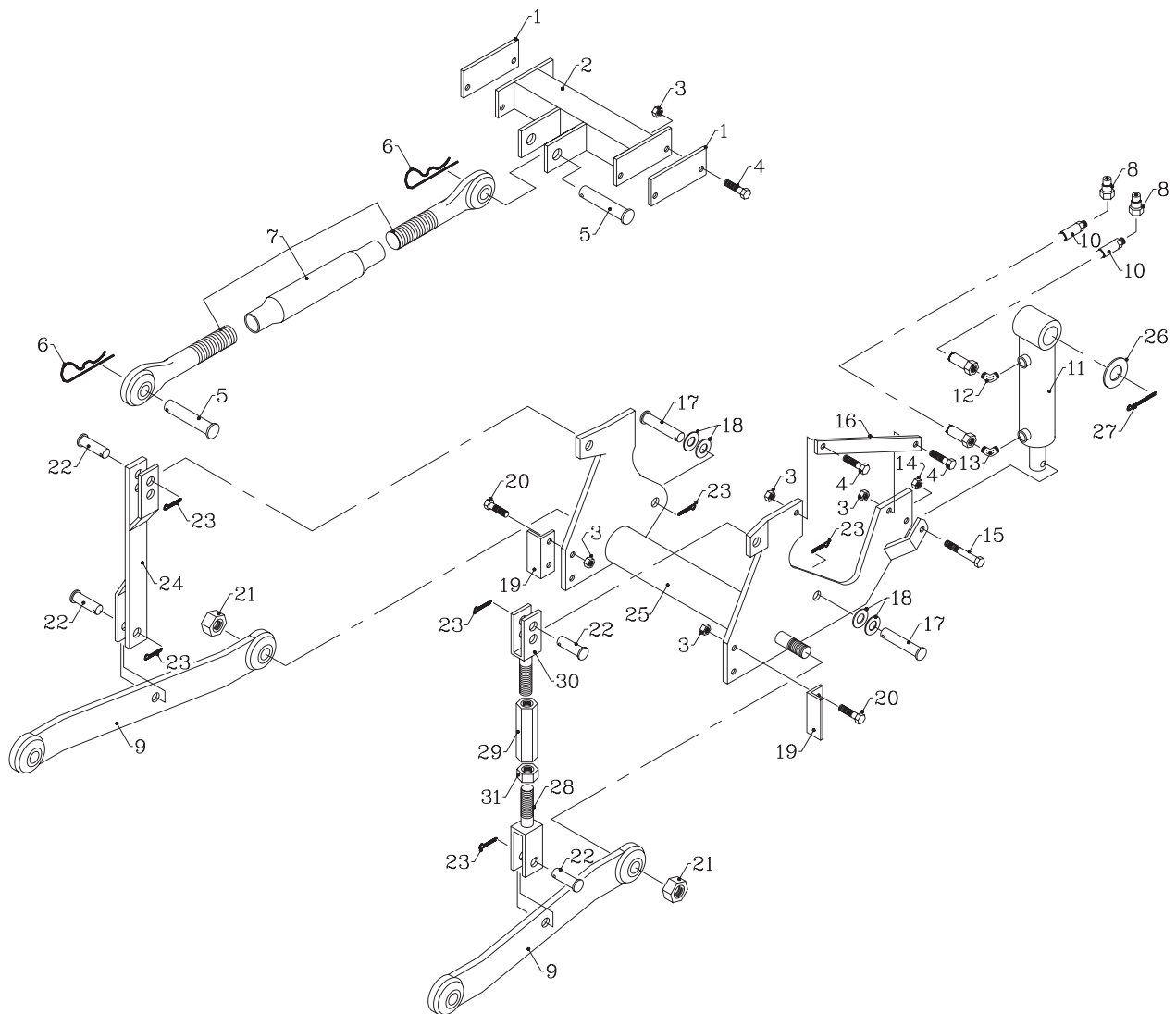
Front Weight Bar
Attachment
Figure 25



Parts List for Figure 25

Ref	Part no.	Description	Quantity
1	42-416	Security Rod	1
2	62-540	Weight 55#	4
3	02-PP0524	Presto Pin	1
4	62-665	Frame, Front Weight Hitch	1

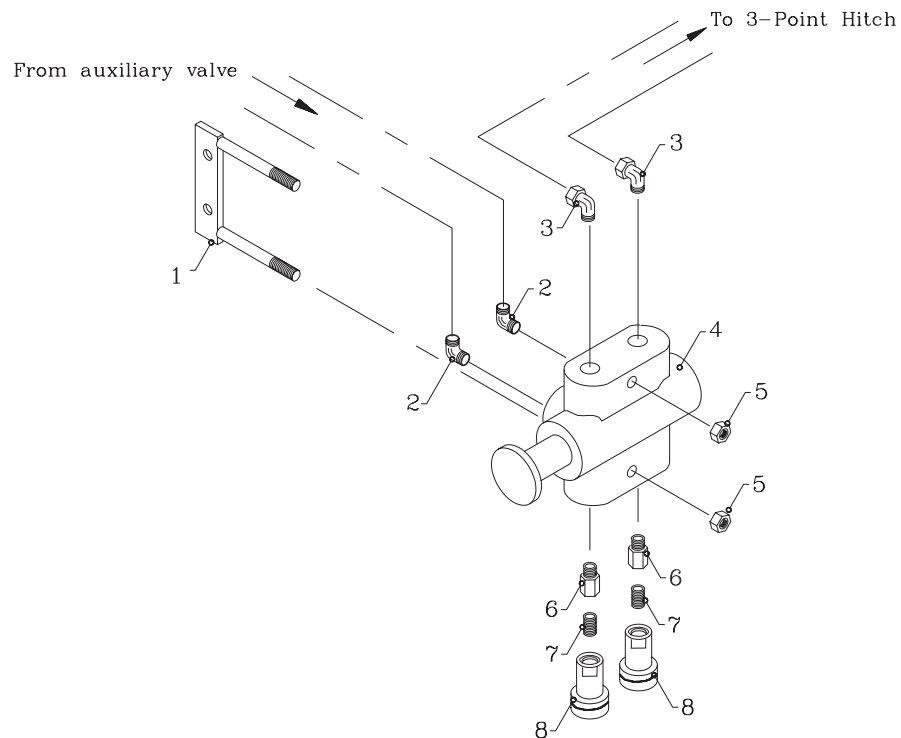
3-Point Hitch
Parts
Figure 20



Parts List for Figure 20

Ref	Part no.	Description	Quantity
1	64-524	Spacer	2
2	62-644	Mount, Top Link	1
3	99-E13	Flange Nut, 3/8	10
4	99-K22	Flange Bolt, 3/8 X 1-1/4	6
5	03-1224	Clevis Pin, 3/4 x 3	2
6	02-PP0524	Presto Pin, 5/32 x 2-15/16	2
7	42-410	Top Link	1
8	23-004	Quick Coupler, Male	2
9	62-645	Draft Link	2
10	20-071	Hose, 1/4 x 60	2
11	23-005	Lift Cylinder	1
	21-13909X	Seal Kit, Lift Cylinder	1
12	25-3103-6-6	Fitting, 45 Degree	1
13	25-2103-6-6	Fitting	1
14	99-A06	Locknut, 3/8	1
15	90-0616	Bolt, 3/8 X 2	1
16	64-523	Brace	1
17	03-1022	Clevis Pin, 5/8 x 2-3/4	2
18	94-10	Flat Washer, 5/8	4
19	64-525	Sway Bumper	2
20	99-K13	Flange Bolt, 3/8 X 1	4
21	99-A14NF	Locknut, 7/8 NF	2
22	03-1012	Clevis Pin, 5/8 x 1-1/2	4
23	02-CP0510	Cotter Pin, 5/32 x 1-1/4	6
24	42-411	Lift Link	1
25	62-643	Main Frame, 3-Point	1
26	99-B13	Flat Washer, 1" x 14 ga.	1
27	02-CP0512	Cotter Pin, 5/32 x 1-1/2	1
28	42-436	Adjustable Lift Link, Bottom	1
29	99-F38	Adjustment Nut	1
30	42-437	Adjustable Lift Link, Top	1
31	99-E30	Jam Nut, 3/4 NC	1

**Optional Selector
Valve Parts
Figure 21**

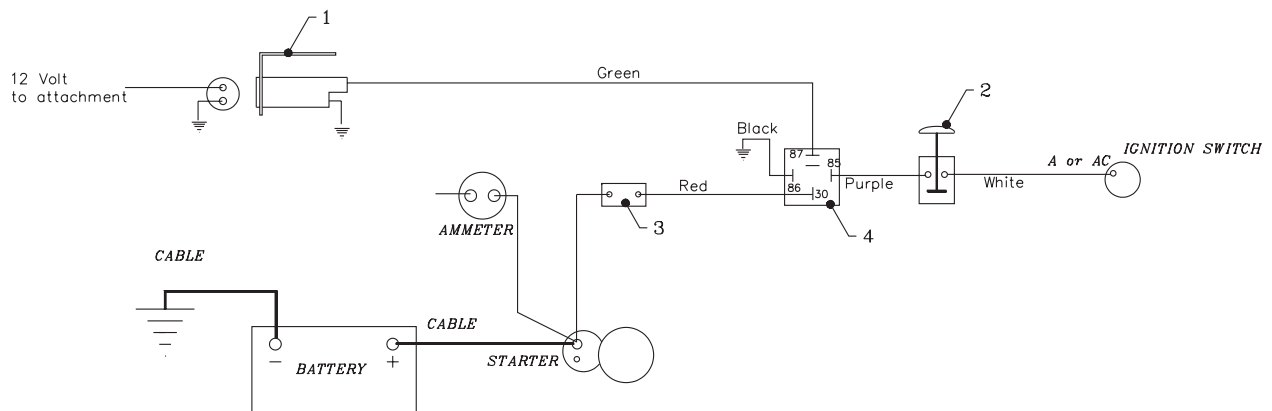


Parts List for Figure 21

Ref	Part no.	Description	Quantity
1	64-581	Bracket, Selector Valve Mount	1
2	25-2503-6-6	Fitting, 90 Degree, O-Ring	2
3	25-3507-6-4	Fitting, 45 Degree, Swivel	2
4	23-057	Valve, Manual Selector	1
5	99-A06	Locknut, 3/8	2
6	25-0502-6-4	Adapter Fitting	2
7	29-026	Close Nipple, 1/4 Pipe	2
8	23-003	Coupler, Female	2
*	70-053	Kit, Selector Valve (includes Ref. 1 - 7)	1

*Not Illustrated

**12 Volt Electrical
Outlet Parts
Figure 27**



Parts List for Figure 27

Ref	Part no.	Description	Quantity
-----	----------	-------------	----------

12 Volt Electrical Outlet Kit

**This is Part No. 70--057 universal kit
for all 425 power units.
It consists of the following:**

1	30--111	Plug and Outlet Assembly	1
	30--116	Female Outlet Only	1
	30--117	Male Plug Only	1
2	31--003	Push--Pull Switch	1
3	30--114	Breaker, 20 Amp	1
4	35--067	Relay	1
*	01--027	Screw, #10 x 5/8	5
*	01--018	Lock Washer, #10	5
*	01--013	Nut, #10	5
*	95--06	Flat Washer, 3/8 SAE	2
*		Relay connector, Wiring, Wire Ends, Protective Mesh, etc.	

* Not Illustrated

