



**Bulletin No:** SB2003-04  
**Category:** STEINER  
**Section:**  
**Index Ref:** N/A  
**Machine/s:** 415/430 Tractors  
**Pages:** 1  
**Date:** September 2003

**Type:** **ACTION REQUIRED**

**TO:** All Steiner Dealers  
**SUBJECT:** 62-760.7 Idler Slider Bracket Arm  
62-833.7 Lift Bracket

**ISSUE:**

Idler Arm may be missing a gusset, causing arm to bend under load. Lift Bracket may not have a tapered leading edge welded on the right-hand side making installation difficult.

**CORRECTION:**

Please replace Idler Arm and Lift Bracket.

**AFFECTED SERIAL NUMBERS:**

75-60010 serial number 75600100070  
75-60010 serial numbers 75600100101 up to and including 75600100127  
75-70005 serial number 75700050070  
75-70005 serial number 75700050101 up to and including 75700050165  
75-70006 serial number 75700060070  
75-70006 serial numbers 75700060101 up to and including 75700060106  
75-70008 serial number 75700080070  
75-70008 serial numbers 75700080101 up to and including 75700080114 excluding  
75700080107, 75700080111 and 75700080112

**WARRANTY:**

You may claim parts and 1.5 hours labor allowed for tractors covered under this bulletin. Please file warranty in the normal manner with one tractor per claim and include service bulletin number on the warranty claim when filing.

**CustomerOne™ Product Support**

This bulletin is relevant to the departments shown below. Please circulate as appropriate.

SERVICE ☒ WARRANTY ☒ SALES ☐ PARTS ☒