



MODELS:

954204A

CUTTERDECK 42 COLLECTION

954804A

CUTTERDECK 48 COLLECTION

MAN 4136039

Rev. B 2-2007

OPERATOR'S MANUAL 2228088

CGC
Commercial Grounds Care, Inc.

PARTS MANUAL

**CALIFORNIA
Proposition 65 Warning**

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.



WARNING

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

**Californie Proposition 65
Avertissement**

Les échappements des moteurs diesel et certains de leurs composés sont reconnus par l'Etat de Californie pour être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.



AVERTISSEMENT

L'émission du moteur de ce matériel contient des produits chimiques que l'Etat de Californie considère être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

**California Advertencia
de la Proposicion 65**

El estado de California hace saber que los gases de escape de los motores diesel y algunos de sus componentes producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.



ADVERTENCIA

El estado de California hace saber que los gases de escape de este producto contienen productos químicos que producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

**CALIFORNIA
Proposition 65 Warning**

Battery posts, terminals, wiring insulation, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.
WASH HANDS AFTER HANDLING.

COLLECTION CUTTERDECKS

IMPORTANT MESSAGE

Thank you for purchasing this CGC, Inc. product. You have purchased a world class mowing product, one of the best designed and built anywhere.

This machine comes with an Operation and Safety Manual and a separate Setup, Parts and Maintenance Manual. The useful life and good service you receive from this machine depends to a large extent on how well you read and understand these manuals. Treat your machine properly, lubricate and adjust it as instructed, and it will give you many years of reliable service.

Your safe use of this CGC, Inc. product is one of our prime design objectives. Many safety features are built in, but we also rely on your good sense and care to achieve accident-free operation. For best protection, study the manuals thoroughly. Learn the proper operation of all controls. Observe all safety precautions. Follow all instructions and warnings completely. Do not remove or defeat any safety features. Make sure those who operate this machine are as well informed and careful in its use as you are.

See a CGC, Inc. dealer for any service or parts needed. CGC, Inc. service ensures that you continue to receive the best results possible from CGC, Inc. products. You can trust CGC, Inc. replacement parts because they are manufactured with the same high precision and quality as the original parts.

CGC, Inc. designs and builds its equipment to serve many years in a safe and productive manner. For longest life, use this machine only as directed in the manuals, keep it in good repair and follow safety warnings and instructions. You'll always be glad you did.

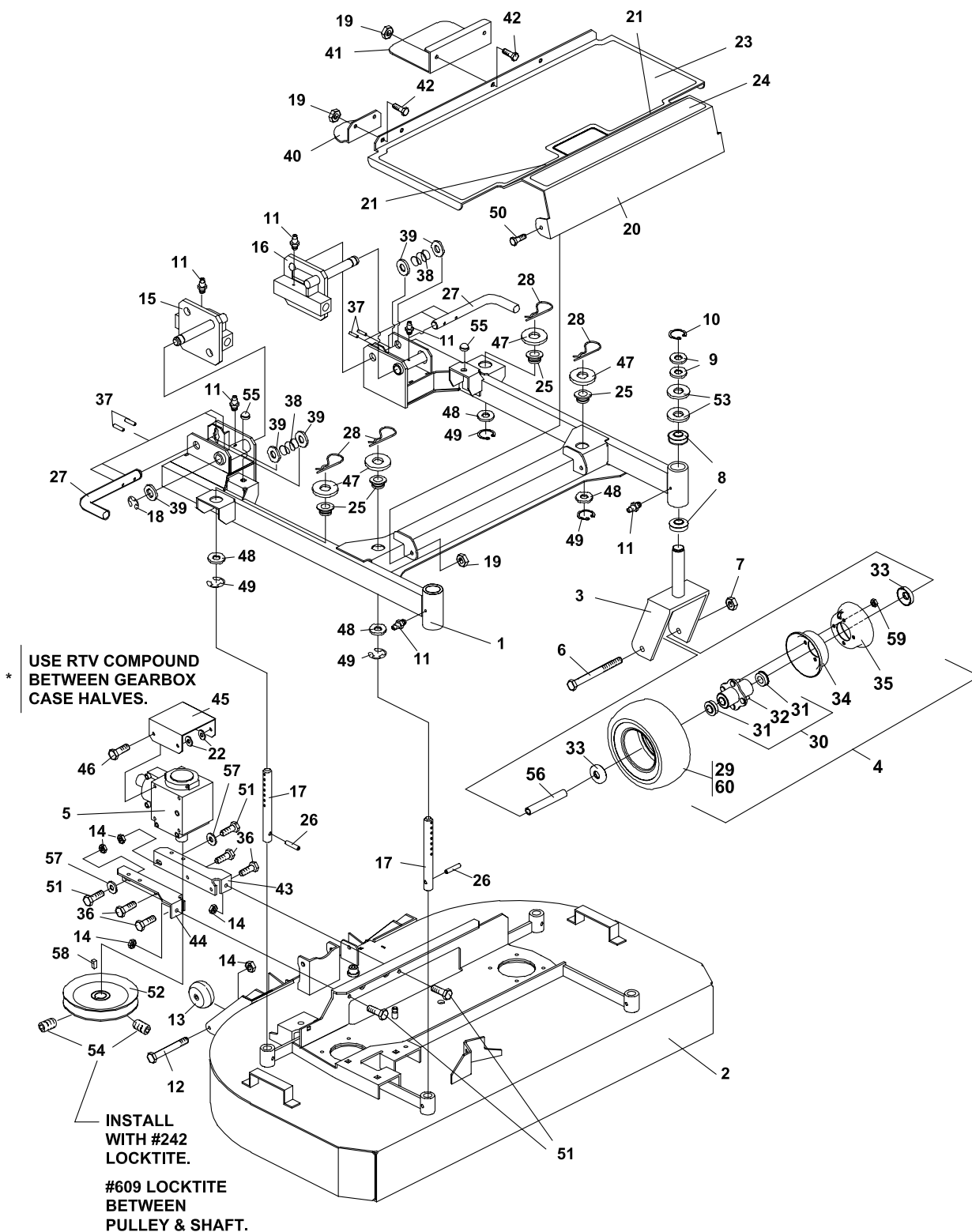
Commercial Grounds Care, Inc.
One Bob Cat Lane
Johnson Creek, WI 53038-0469

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42" CARRIER FRAME & CASTERS

COLLECTION CUTTERDECKS

FIGURE 1



COLLECTION CUTTERDECKS

42" CARRIER FRAME & CASTERS

FIGURE 1

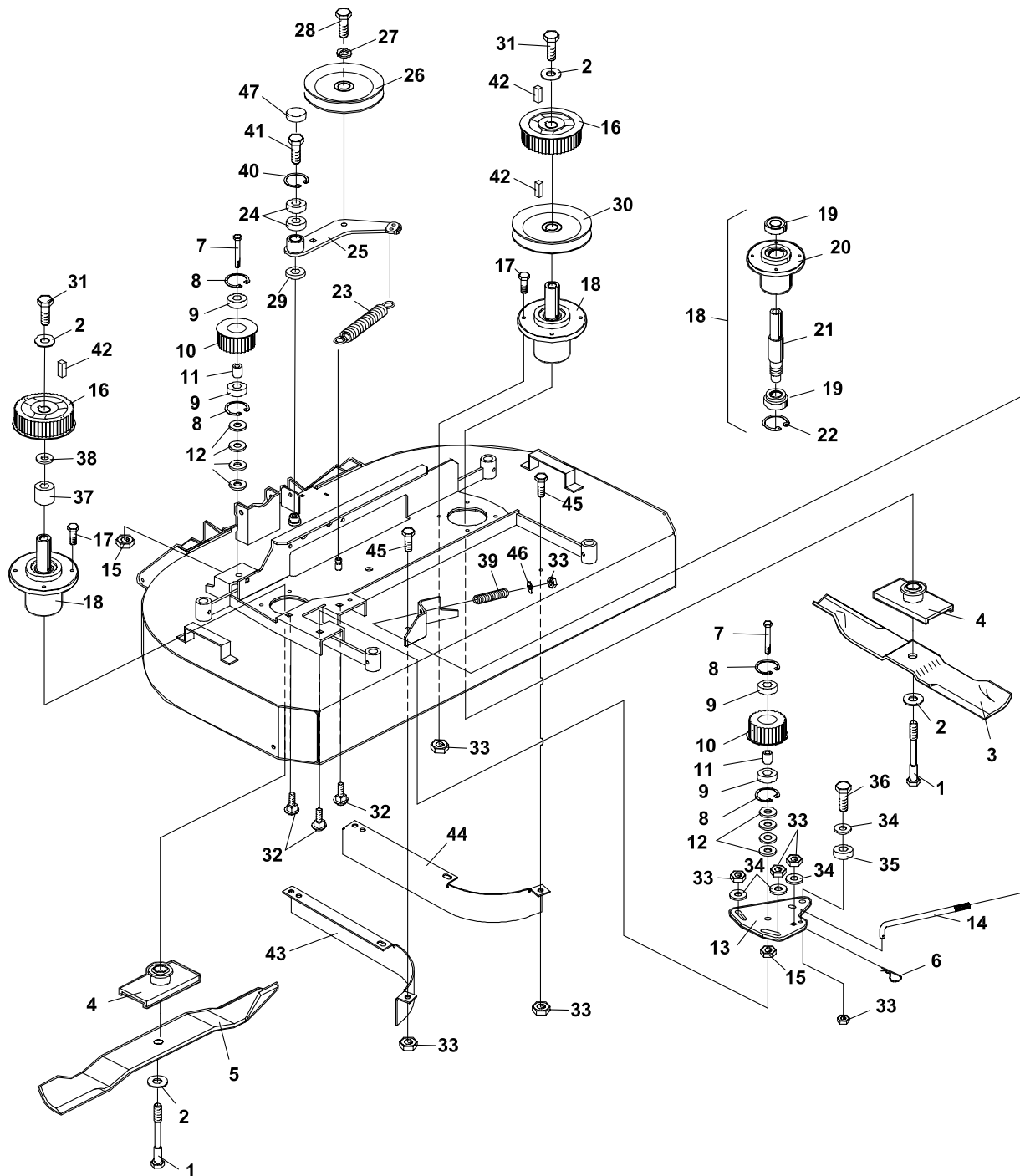
ITM	PART NO.	DESCRIPTION	QTY	ITM	PART NO.	DESCRIPTION	QTY
1	2226000.7	WLDMT-CTDK CARRIER FR (INCLUDES ITEM 8)	1	36	64123-54	BLT-HEX 5/16-18 X 3/4	4
2	4135969	S-CUTTERDECK 42 W/LABS	1	37	64061-39	ROLL PIN-1/4X1-1/8	4
3	2226020.7	WLDMT-CASTER YOKE	2	38	2228030	SPRING-COMP TILTLOCK	2
4	2722681	ASSY-9" WHEEL (INCLUDES ITEMS 29, 30, 34, 35, 59 & 60)	2	39	64163-06	WSHR.768/.756X1.25X14G	8
5	2228008	GEARBOX-1:1 DECK (INCLUDES SERVICE PARTS)	1	40	2222142.7	PLATE-GUARD RH	1
*	2228008-01	SEAL-GEARBOX	2	41	2222141.7	PLATE-GUARD LH	1
*	800513	SCR-HEX SOC 5/16-18X1-1/4	8	42	64123-15	BOLT-HEX 3/8-16X3/4	4
6	64123-166	BLT-HEX 1/2-13X5-1/2	2	43	2720752.7	BRKT-LH GEARBOX	1
7	64229-05	LOCK NUT-NYL 1/2-13	2	44	2720751.7	BRKT-RH GEARBOX	1
8	48053-07	BEARING-FLGD BRONZE	4	45	2222063.7	COVER-GEARBOX	1
9	64163-64	WSHR 1.015X1.500X14GA	4	46	64139-16	BLT-WLH 5/16-18X5/8	4
10	64144-24	S SNAP RING 1.00 EXT	2	47	64163-57	WSHR 2.00X.766X9GA	4
11	85010N	ZERK FITTING	6	48	64163-44	WSHR 1.75X1.140X14GA	4
12	64123-64	BOLT-HEX 3/8-16X2-1/4	2	49	64144-19	RETAINING RING	4
13	2228072	WHEEL-RUBBER	2	50	64123-50	BOLT-HEX 3/8-16X1	2
14	64229-02	LOCKNUT-NYL 5/16-18	10	51	64123-68	BLT-HEX 5/16-18X1	4
15	2226004.7	WLDMT-PUSHARM RH	1	52	2228003	PULLEY-GEARBOX	1
16	2226003.7	WLDMT-PUSHARM LH	1	53	64163-07	WASHER, 1-1/32X1-3/4X1/4	4
17	2722312	PIN-DECK MTG	4	54	64044-18	SCREW-SET 5/16-18x5/16	2
18	64144-16	RING,CLIP .75 X .062	2	55	810149	BUMPER-RUBBER	2
19	64229-03	LOCKNUT-NYLON 3/8-16	6	56	2722230-04	SPANNER	2
20	4135970	S-FOOT PLATE, 42"	1	57	64163-31	WASHER	2
21	2228053	MAT-ANGLE	2	58	64164-12	1/4X1/4X1 SQ END KEY	1
22	64163-29	WASHER	4	59	64141-1	NUT-WLF 5/16-24	8
23	2228054	MAT-PLATFORM	1	60	38505	S TUBE, 9 CHENG SHIN	1
24	2228052	MAT-UPPER	1				
25	2223019	BUSHING-DECK PIN	4				
26	64061-40	ROLL PIN-5/16X1.25	4				
27	2223022	PIN-TILTLOCK	2				
28	64168-5	HAIRPIN COTTER	4				
29	38504	S TIRE, 9 CHENG SHIN	1				
30	2722680	HUB-9" WHEEL W/BRGS (INCLUDES ITEMS 31 & 32)	1				
31	2722682	BEARING-9" WHEEL	2				
32	64123-01	BLT-HEX 5/16-24X3/4	4				
33	2722591	SPACER-3/4 INCH BRG	4				
34	2720644	S WHEEL HALF VLV SIDE	1				
35	2720645	S WHEEL-HALF CLSD SIDE	1				

* NOT ILLUSTRATED

42" CUTTERDECK

COLLECTION CUTTERDECKS

FIGURE 2



COLLECTION CUTTERDECKS

42" CUTTERDECK

FIGURE 2

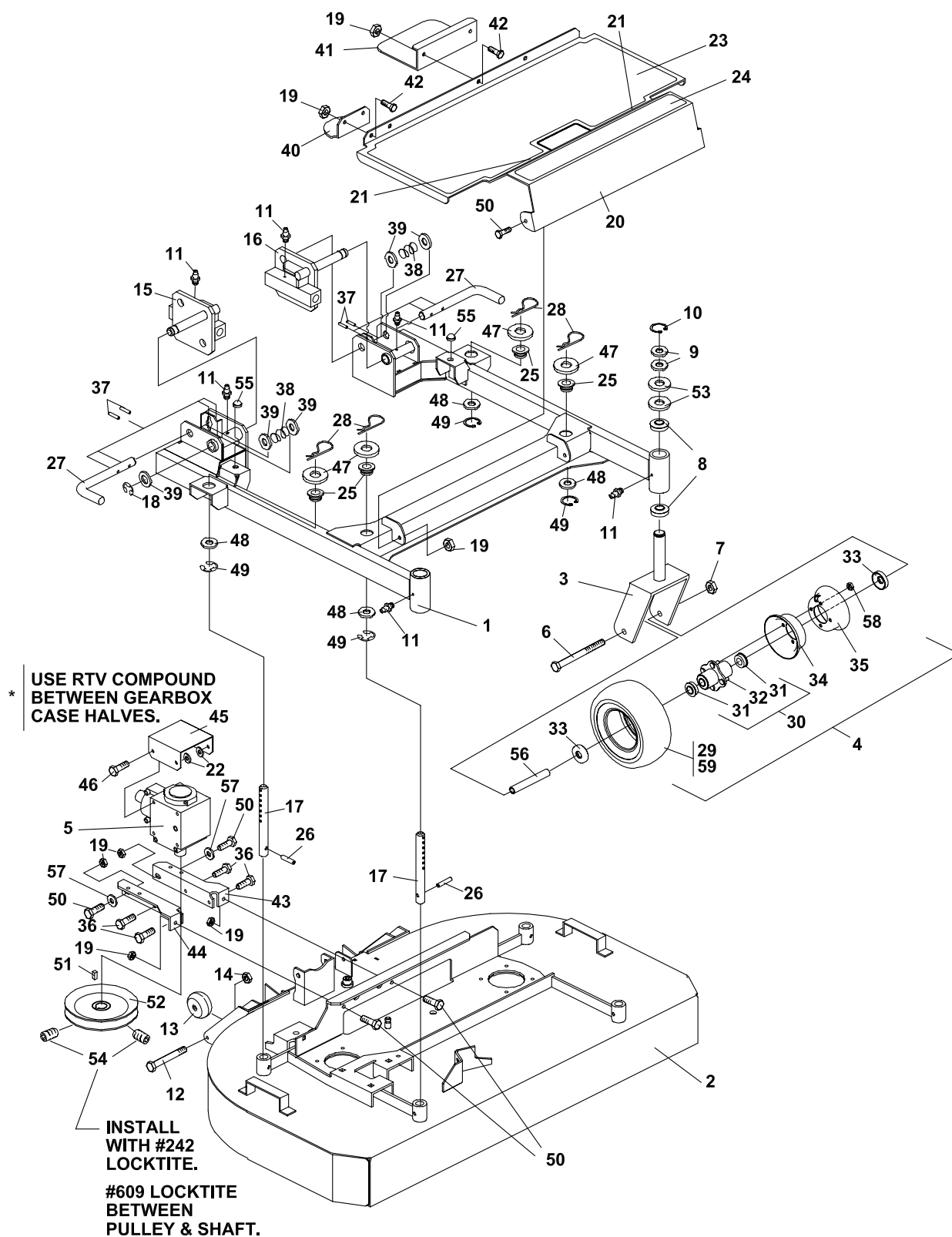
ITM	PART NO.	DESCRIPTION	QTY	ITM	PART NO.	DESCRIPTION	QTY
1	64123-209	BLT-HEX 5/8-18X3.5	2	42	64164-12	1/4X1/4X1 SQ END KEY	3
2	64209-03	SPRING WASHER .67 ID	4	43	2222214.7	BAFFLE-GUIDE 42 RS	1
3	112111-05	BLADE-22" OFFST HLFT	1	44	2222215.7	BAFFLE-GUIDE 42 LS	1
4	2228174	SADDLE-BLADE/COUPLER	2	45	64123-50	BOLT-HEX 3/8-16X1	6
5	2222001-01	BLADE-22" HLFT CCW	1	46	64163-53	WASHER .391 X 1.50 X 9GA	1
6	64168-2	HAIRPIN COTTER	1	47	4128002	CAP-26 X 7, END	1
7	64123-125	BLT-HEX 1/2-13X2-3/4	2				
8	64144-14	INTERNAL RETAINER RING	4				
9	48094A	IDLER PULLEY BEARING	4				
10	2228002	PULLEY-TIMING 30T	2				
11	43065A	SPACER, BUSHING -PLATE	2				
12	64163-36	WASHER 1X33/64X.187	8				
13	2222096.7	ARM-IDLER	1				
14	2223044	ROD-TENSION	1				
15	64229-05	LOCK NUT-NYLON 1/2-13	2				
16	2720174	SPROCKET-TIMING 48T RPP	2				
17	64262-012	BLT-FLG HD 3/8-16 X 1-1/4	8				
18	2226035	ASSY-BLADE SPINDLE	2				
		(INCLUDES ITEMS 19 THRU 22)					
19	38348-01	BEARING-SPINDLE SLD	4				
20	2221000	HOUSING-SPINDLE	2				
21	2223001	SHAFT-SPINDLE	2				
22	64144-38	SNAP RING	2				
23	2720895	SPRING-EXTENSION	1				
24	4128004	BEARING-BALL 10 X 26 X 8	2				
25	4131283	ASSY-IDLER ARM	1				
		(INCLUDES ITEM 24, 29, 40)					
26	128169	PULLEY, IDLER 5.50	1				
27	64006-05	LOCKWSHR-HELICAL 1/2	1				
28	64123-05	BLT-HEX 1/2-20X1-1/2	1				
29	4127999	SEAL-16 X 24 X 7	1				
30	2228034	PULLEY-5.25 DEEP GRV	1				
31	64123-208	BLT-HEX 5/8-18X1.5	2				
32	64018-3	BLT-CRG 3/8-16X1	3				
33	64229-03	LOCKNUT-NYLON 3/8-16	9				
34	64163-31	WASHER	4				
35	43094A	TUBING,SPACER PTO	1				
36	64123-16	BLT-HEX 3/8-16X1-1/4	1				
37	33181	SPACER-SPINDLE	1				
38	64163-07	1-1/32X1-3/4X1/4 WASH	1				
39	2720312	SPRING-COMP IDLER PLT	1				
40	64144-40	SNAP RING-26MM INTERNAL	1				
41	64270-01	BOLT-MET M10-1.5x30	1				

*NOT ILLUSTRATED

48" CARRIER FRAME & CASTERS

COLLECTION CUTTERDECKS

FIGURE 3



COLLECTION CUTTERDECKS

48" CARRIER FRAME & CASTERS

FIGURE 3

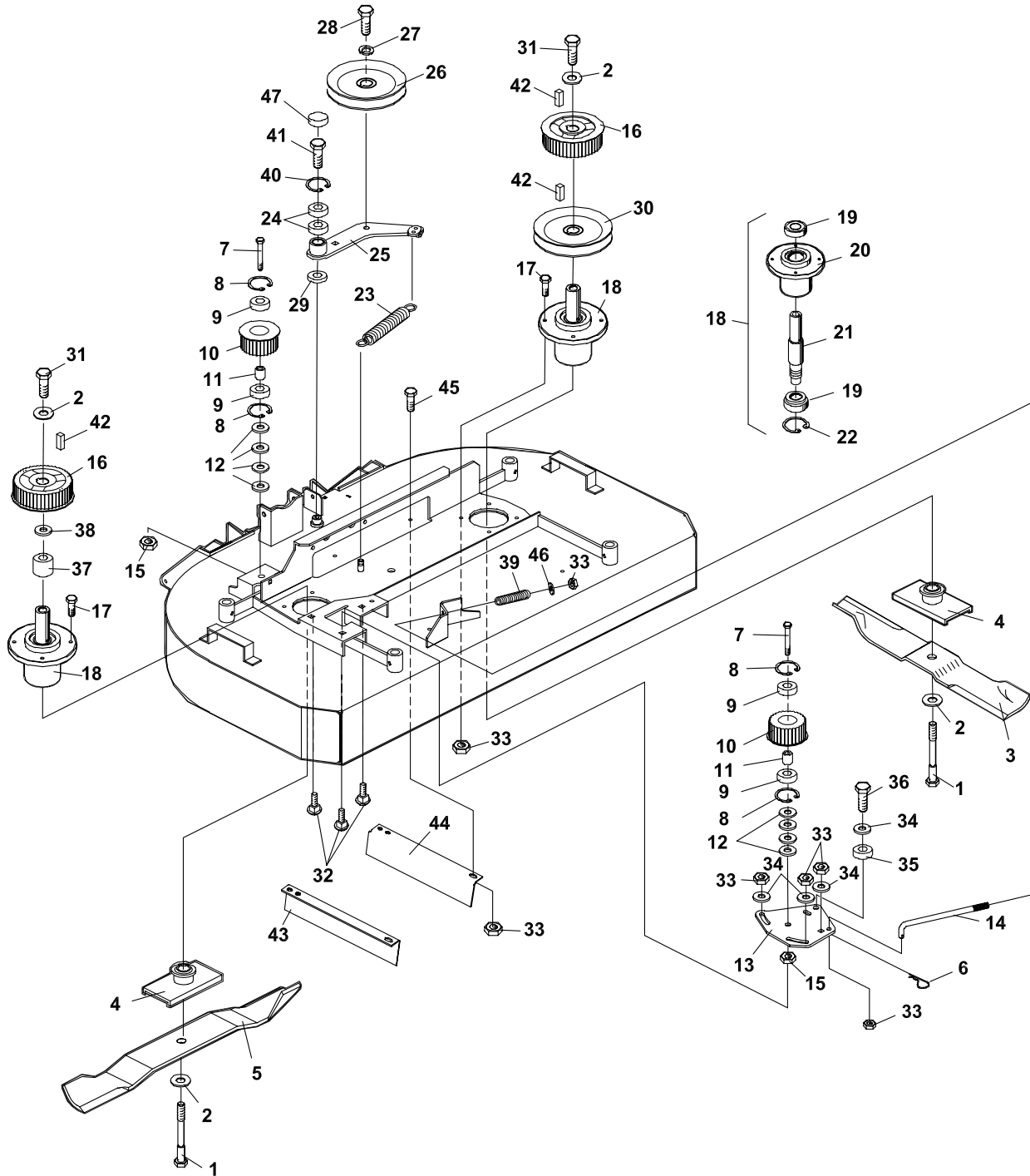
ITM	PART NO.	DESCRIPTION	QTY	ITM	PART NO.	DESCRIPTION	QTY
1	2226061.7	WLDMT-CTDK CARRIER FR (INCLUDES ITEM 8)	1	36	64123-54	BLT-HEX 5/16-18 X 3/4	4
2	4135971	S-CUTTERDECK 48 W/LABS	1	37	64061-39	ROLL PIN-1/4X1-1/8	4
3	2226020.7	WLDMT-CASTER YOKE	2	38	2228030	SPRING-COMP TILTLOCK	2
4	2722681	ASSY-9" WHEEL (INCLUDES ITEMS 29, 30, 34, 35, 58 & 59)	2	39	64163-06	WSHR.768/.756X1.25X14G	8
5	2228008	GEARBOX-1:1 DECK (INCLUDES SERVICE PARTS)	1	40	2222142.7	PLATE-GUARD RH	1
*	2228008-01	SEAL-GEARBOX	2	41	2222141.7	PLATE-GUARD LH	1
*	800513	SCR-HEX SOC 5/16-18X1-1/4	8	42	64123-15	BOLT-HEX 3/8-16X3/4	4
6	64123-166	BLT-HEX 1/2-13X5-1/2	2	43	2222236.7	BRKT-LH GEARBOX	1
7	64229-05	LOCK NUT-NYL 1/2-13	2	44	2222237.7	BRKT-RH GEARBOX	1
8	48053-07	BEARING-FLGD BRONZE	4	45	2222063.7	COVER-GEARBOX	1
9	64163-64	WSHR 1.015X1.500X14GA	4	46	64139-16	BLT-WLH 5/16-18X5/8	4
10	64144-24	S SNAP RING 1.00 EXT	2	47	64163-57	WSHR 2.00X.766X9GA	4
11	85010N	ZERK FITTING	6	48	64163-44	WSHR 1.75X1.140X14GA	4
12	64123-64	BOLT-HEX 3/8-16X2-1/4	2	49	64144-19	RETAINING RING	4
13	2228072	WHEEL-RUBBER	2	50	64123-50	BOLT-HEX 3/8-16X1	6
14	64229-02	LOCKNUT-NYL 5/16-18	6	51	64164-12	1/4X1/4X1 SQ END KEY	1
15	2226004.7	WLDMT-PUSHARM RH	1	52	2228090	PULLEY-GEARBOX	1
16	2226003.7	WLDMT-PUSHARM LH	1	53	64163-07	WASHER, 1-1/32X1-3/4X1/4	4
17	2722312	PIN-DECK MTG	4	54	64044-18	SCREW-SET 5/16-18x5/16	2
18	64144-16	RING,CLIP .75 X .062	2	55	810149	BUMPER-RUBBER	2
19	64229-03	LOCKNUT-NYLON 3/8-16	10	56	2722230-04	SPANNER	2
20	4135972	S-FOOT PLATE, 48"	1	57	64163-31	WASHER	2
21	2228093	MAT-ANGLE	2	58	64141-1	NUT-WLF 5/16-24	8
22	64163-29	WASHER	4	59	38505	S TUBE, 9 CHENG SHIN	1
23	2228094	MAT-PLATFORM	1				
24	2228092	MAT-UPPER	1				
25	2223019	BUSHING-DECK PIN	4				
26	64061-40	ROLL PIN-5/16X1.25	4				
27	2223022	PIN-TILTLOCK	2				
28	64168-5	HAIRPIN COTTER	4				
29	38504	S TIRE, 9 CHENG SHIN	1				
30	2722680	HUB-9" WHEEL W/BRGS (INCLUDES ITEMS 31 & 32)	1				
31	2722682	BEARING-9" WHEEL	2				
32	64123-01	BLT-HEX 5/16-24X3/4	4				
33	2722591	SPACER-3/4 INCH BRG	4				
34	2720644	S WHEEL HALF VLV SIDE	1				
35	2720645	S WHEEL-HALF CLSD SIDE	1				

* NOT ILLUSTRATED

48" CUTTERDECK

COLLECTION CUTTERDECKS

FIGURE 4



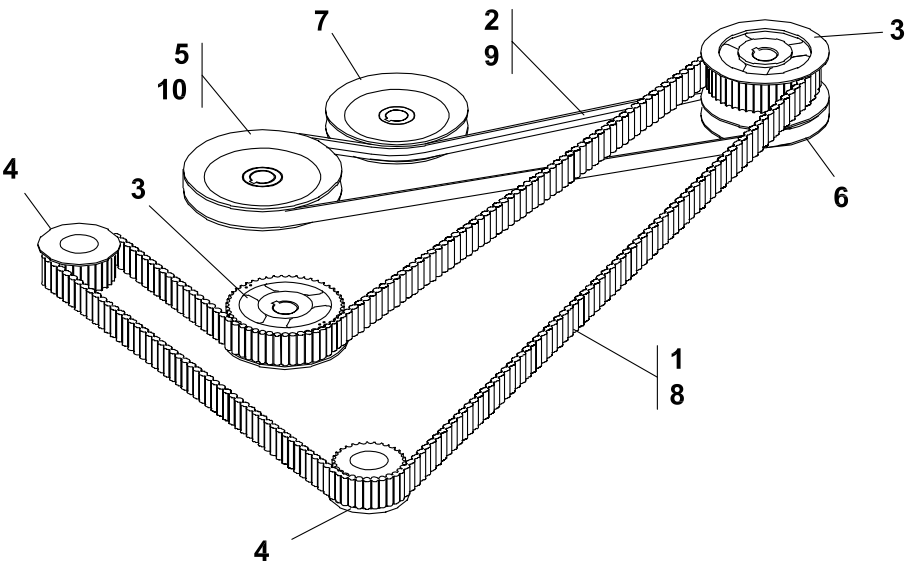
COLLECTION CUTTERDECKS

48" CUTTERDECK

FIGURE 4

ITM	PART NO.	DESCRIPTION	QTY	ITM	PART NO.	DESCRIPTION	QTY
1	64123-209	BLT-HEX 5/8-18X3.5	2				
2	64209-03	SPRING WASHER .67 ID	4				
3	112111-04	BLADE-25.00 OFFST HLFT	1				
4	2228174	SADDLE-BLADE/COUPLER	2				
5	2222001-02	BLADE-25.00 HLFT CCW	1				
6	64168-2	HAIRPIN COTTER	1				
7	64123-125	BLT-HEX 1/2-13X2-3/4	2				
8	64144-14	INTERNAL RETAINER RING	4				
9	48094A	IDLER PULLEY BEARING	4				
10	2228002	PULLEY-TIMING 30T	2				
11	43065A	SPACER, BUSHING -PLATE	2				
12	64163-36	WASHER 1X33/64X.187	4				
13	2722344.7	PLATE-IDLER ARM	1				
14	2223044	ROD-TENSION	1				
15	64229-05	LOCK NUT-NYLON 1/2-13	2				
16	2720174	PULLEY-TIMING 48T RPP	2				
17	64262-012	BLT-FLG HD 3/8-16 X 1-1/4	8				
18	2226035	ASSY-BLADE SPINDLE	2				
	(INCLUDES ITEMS 19 THRU 22)						
19	38348-01	BEARING-SPINDLE SLD	4				
20	2221000	HOUSING-SPINDLE	2				
21	2223001	SHAFT-SPINDLE	2				
22	64144-38	SNAP RING	2				
23	2720895	SPRING-EXTENSION	1				
24	4128004	BEARING-BALL 10 X 26 X 8	2				
25	4131283	ASSY-IDLER ARM	1				
	(INCLUDES ITEM 24, 29, 40)						
26	128169	PULLEY, IDLER 5.50	1				
27	64006-05	LOCKWSHR-HELICAL 1/2	1				
28	64123-05	BLT-HEX 1/2-20X1-1/2	1				
29	4127999	SEAL-16 X 24 X 7	1				
30	2228034	PULLEY-5.25 DEEP GRV	1				
31	64123-208	BLT-HEX 5/8-18X1.5	2				
32	64018-3	BLT-CRG 3/8-16X1	3				
33	64229-03	LOCKNUT-NYLON 3/8-16	17				
34	64163-31	WASHER	4				
35	43094A	TUBING,SPACER PTO	1				
36	64123-16	BLT-HEX 3/8-16X1-1/4	1				
37	33181	SPACER-SPINDLE	1				
38	64163-07	1-1/32X1-3/4X1/4 WASH	1				
39	2720312	SPRING-COMP IDLER PLT	1				
40	64144-40	SNAP RING-26MM INTERNAL	1				
41	64270-01	BOLT-MET M10-1.5x30	1				
42	64164-12	1/4X1/4X1 SQ END KEY	3				
43	2222230.7	BAFFLE-GUIDE 48 RH	1				
44	2222231.7	BAFFLE-GUIDE 48 LH	1				
45	64123-15	BLT-HEX 3/8-16 X 3/4	4				
46	64163-53	WASHER .391 X 1.50 X 9GA	1				
47	4128002	CAP-26 X 7, END	1				

FIGURE 5



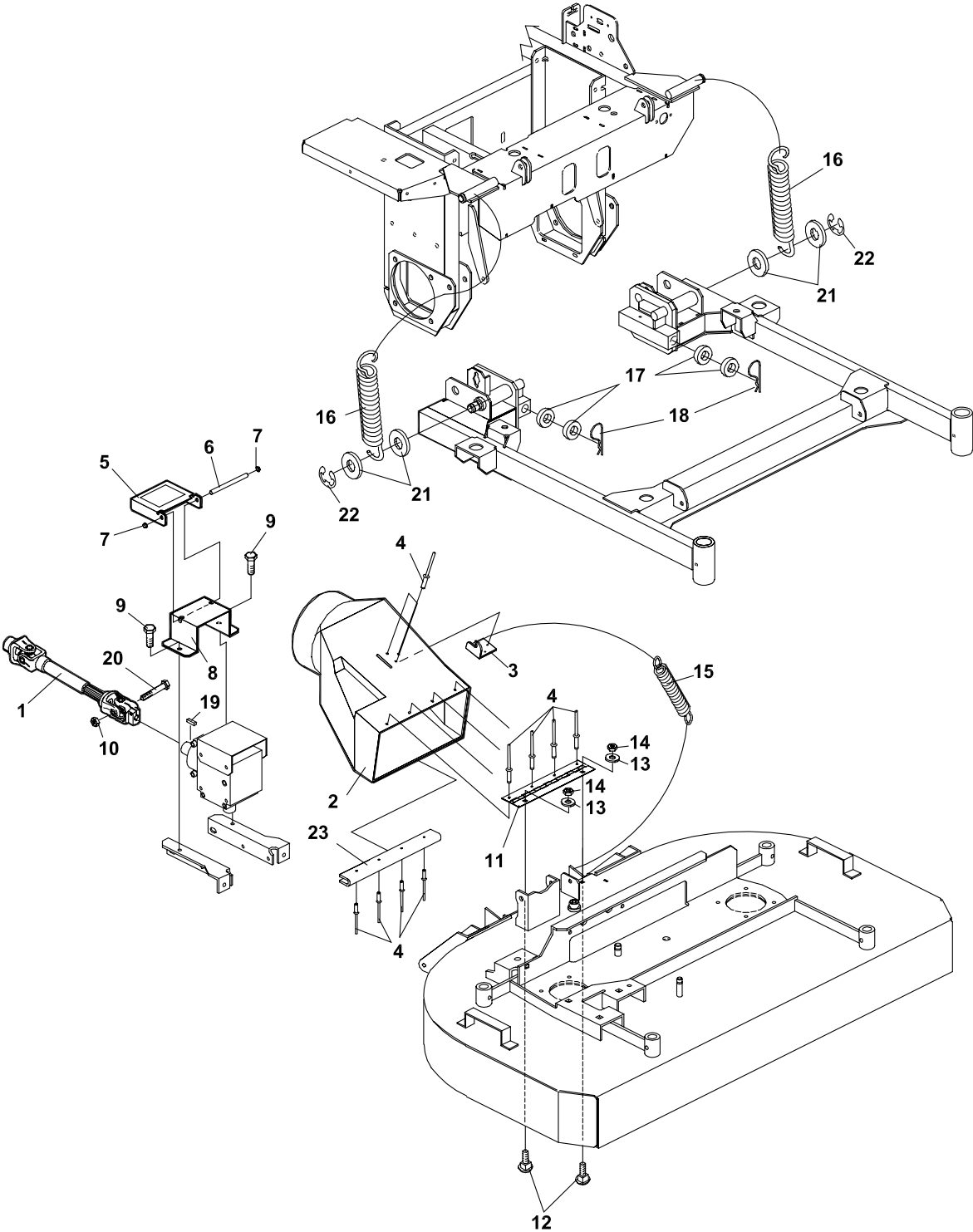
COLLECTION CUTTERDECKS

BELT LAYOUT

FIGURE 5

ITM	PART NO.	DESCRIPTION	QTY	ITM	PART NO.	DESCRIPTION	QTY
1	2228000	BELT-HTD 1904MM	1				
2	2721065	BELT-PTO	1				
3	2720174	PULLEY-TIMING 48T RPP	2				
4	2228002	PULLEY-TIMING 30T	2				
5	2228003	PULLEY-GEARBOX	1				
6	2228034	PULLEY-5.25 DEEP GRV	1				
		(USED ON 42" ONLY)					
	2228091	PULLEY-5.83 DEEP GRV	1				
		(USED ON 48" ONLY)					
7	128169	PULLEY, IDLER 5.50	1				
		(ITEMS 8-10 USED ON 48" DECKS ONLY)					
8	2228066	BELT-HTD 2048 2 SIDE	1				
9	2721066	BELT-DECK 48	1				
10	2228090	PULLEY GEARBOX	1				

FIGURE 6



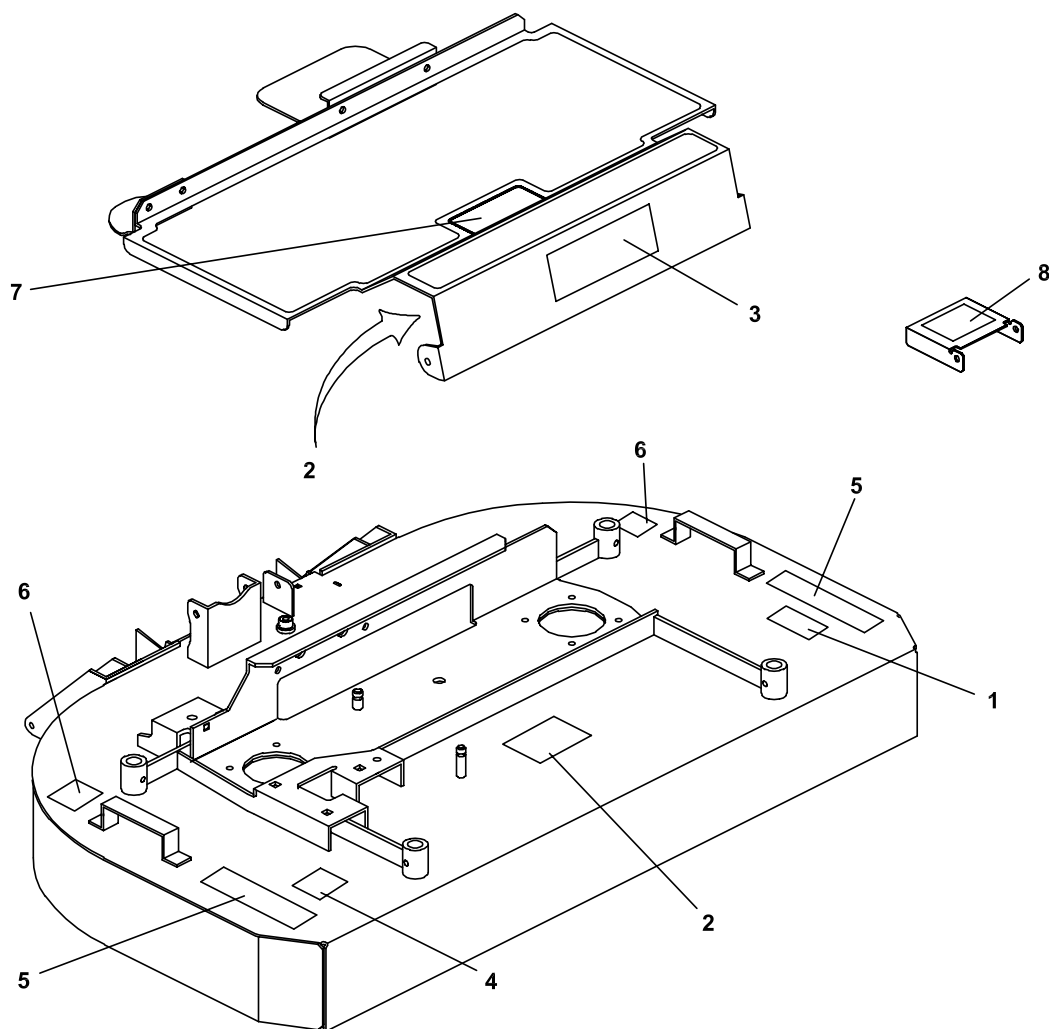
COLLECTION CUTTERDECKS

CHUTE & HARDWARE

FIGURE 6

ITM	PART NO.	DESCRIPTION	QTY	ITM	PART NO.	DESCRIPTION	QTY
1	2228007	DRIVE SHAFT-PTO	1				
2	2228173	CHUTE-DECK	1				
3	2720647.7	BRKT-SPRING MOUNT	1				
4	64215-08	RIVET-POP IFI #66	11				
5	2222162.7	GUARD-PTO SHAFT A	1				
6	2223034	ROD-GUARD PIVOT	1				
7	64175-02	NUT-PUSH 5/16	2				
8	2222163.7	GUARD-PTO SHAFT B	1				
9	64197-016	BLT-TDFM 3/8-16X1/2	2				
10	64229-03	LOCK NUT-NYLON 3/8-16	1				
11	2228033	HINGE-DECK CHUTE	1				
12	64018-2	BLT-CRG 1/4-20X3/4	2				
13	64163-03	WASHER	2				
14	64229-01	LOCKNUT-NYLON 1/4-20	2				
15	2228041	SPRING-EXTENSION	1				
16	2228046	SPRING-EXTENSION	2				
17	64163-71	WSHR-.762X1-1/4X.250	4				
18	64168-5	HAIRPIN COTTER	2				
19	64164-25	KEY-1/4X7/8	1				
20	64123-87	BLT-HEX 3/8-16X1-3/4	1				
21	64163-06	WASHER	4				
22	64144-16	RING,CLIP	2				
23	2720470	BRKT-CHUTE STIFFENER	1				

FIGURE 7



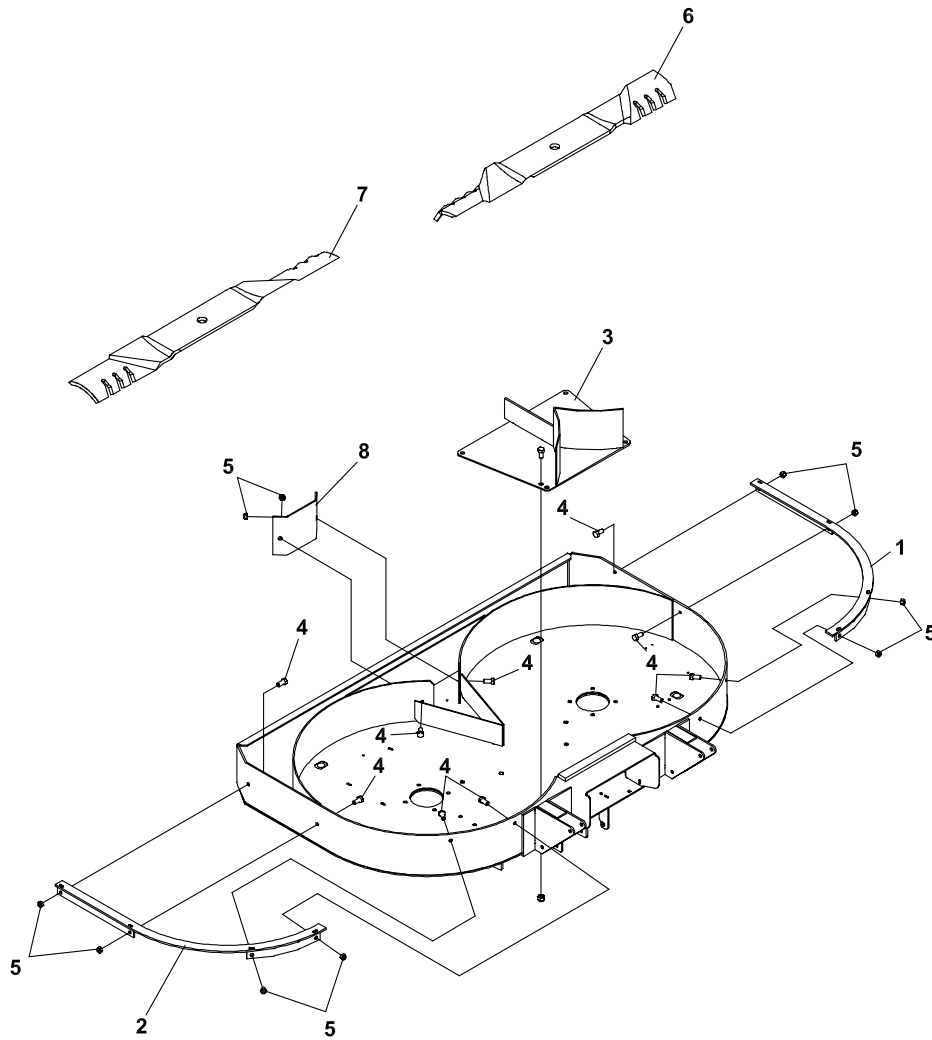
COLLECTION CUTTERDECKS

DECALS

FIGURE 7

ITM	PART NO.	DESCRIPTION	QTY	ITM	PART NO.	DESCRIPTION	QTY
1	2000572	LABEL-WARNING BLADES	1				
2	2000577	LABEL-WARNING	2				
3	4158400	LABEL-BOB-CAT (USED ON BOB-CAT MODELS)	1				
	4158441	LABEL-BUNTON (USED ON BUNTON MODELS)	1				
4	2000696	LABEL-BLADE INSTALL	1				
5	2000677	LABEL-DANGER/WARN	2				
6	2000771	LABEL-HEIGHT OF CUT	2				
7	2000772	LABEL-WARNING	1				
8	2000780	LABEL-DECK TILT PTO	1				

FIGURE 8



COLLECTION CUTTERDECKS

42" & 48" MULCHING KITS

FIGURE 8

ITM	PART NO.	DESCRIPTION	QTY	ITM	PART NO.	DESCRIPTION	QTY
	970216	42" MULCHING KIT					
	970217	48" MULCHING KIT					
1	2722301	WLDMT-MULCH GUIDE LH (USED ON 48" DECK ONLY)	1				
*	2722299	WLDMT-MULCH GUIDE LH (USED ON 42" DECK ONLY)	1				
2	2722302	WLDMT-MULCH GUIDE RH (USED ON 48" DECK ONLY)	1				
*	2722300	WLDMT-MULCH GUIDE RH (USED ON 42" DECK ONLY)	1				
3	2721454	WLDMT-48" MULCHER (USED ON 48" DECKS ONLY)	1				
*	2720749	WLDMT-42" MULCHER (USED ON 42" MODEL ONLY)	1				
4	64123-54	BLT-5/16-18 X 3/4 HEX					
		QTY IN 970216	8				
		QTY IN 970217	10				
5	64229-02	LOCKNUT-NYLON 5/16-18					
		QTY IN 970216	8				
		QTY IN 970217	10				
6	2722543-04	BLD-25" ELIMINATOR (USED ON 48" DECK ONLY)	1				
*	2722543-05	BLD-22" ELIMINATOR (USED ON 42" DECK ONLY)	1				
7	2722544-02	BLD-25" CCW ELIMINATOR (USED ON 48" DECK ONLY)	1				
*	2722544-01	BLD-22" CCW ELIMINATOR (USED ON 42" DECK ONLY)	1				
8	2722445	BAFFLE (USED ON 48" DECK ONLY)	1				

***NOT ILLUSTRATED**

World Class Quality, Performance And Support



Equipment from Commercial Grounds Care, Inc. is built to exacting standards ensured by ISO 9001 and ISO 14001 registration at all our manufacturing locations.

A worldwide dealer network and factory-trained technicians provide reliable, high-quality product support.

COMMERCIAL GROUNDS CARE, INC.
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