

## Service Bulletin

**Date: 10/19/2007**

**Product Type: Steiner 430**

**Bulletin No: JC-021-07**

### 970364 Axle Taper Lock Bushing Kit

**ISSUE:** Steiner has been successfully using the Taper Lock method of securing the wheel hub to the axle for many years. But sometimes the tolerances of the parts involved will allow the key to come out of the axle shaft in spite of the Taper Lock Bushing being correctly tightened.

**CORRECTION:** We have taken the double safe approach and increased the size specs on the key (to allow for a much tighter fit into the axle & hub keyway) and added lock collars on both sides of the wheel hub to remove all possibility that the key can slide out in either direction.

**ACTION REQUIRED:** This does NOT affect all units and is NOT a recall. If a customer experiences this **during the warranty period**, then install kit 970364.

**PARTS INVOLVED:** Old key # 64164-10 is now part number 64164-32 (this is NOT a supersede because this key is used in other applications). New collar # 4163094 added to the assembly. **Kit 970364 consist of 8 collars & 4 keys**

**PRODUCTS INVOLVED:** 75-70005A, 75-70006A, 75-70008A and 75-70010A

**WARRANTY:** 2 hours per unit/kit **ONLY on as need basis.**

If you have any questions please contact Commercial Grounds Care, Inc.  
Customer Service Department @ 920-699-2000

This bulletin is relevant to the departments shown below. Please circulate as appropriate.

SERVICE ☒ WARRANTY ☒ SALES ☐ PARTS ☒



**KIT 970364 Consist of:**  
**8 Collars 4163094 &**  
**4 Keys 64164-32**

