

## **INFORMATION BULLETIN**

**Date: 9-12-2008**

**Product Type: PARTS BULLETIN**

**Bulletin No: JC-024-08**

### **430 PTO BELTS; 81-B039**

**ISSUE:** Belts snapping and breaking prematurely. We now have belts in stock that we feel are good belts.

**CORRECTION:**

**# 1 FOR BELTS THAT FAILED** - email Harvey Jr. Geiser [hgeiser@cgcequip.com](mailto:hgeiser@cgcequip.com) a list of all the premature broken "Steiner" belts you have encountered, listing them by the code numbers that are printed by "Made in Mexico". We will ship you new "Steiner" belts to replace the premature broken "Steiner" belts.

The code is the Julian date of production of the belt. Our current stock has a code 1988 & 1998 (198<sup>th</sup> & 199<sup>th</sup> day of 2008). This means they were made July 16, 17, 2008.

**# 2 FOR BELTS IN YOUR INVENTORY** - If you have "Steiner" belts made before this date in your inventory, Email Harvey Geiser [hgeiser@cgcequip.com](mailto:hgeiser@cgcequip.com) a list of the "Steiner" belts you wish to have exchanged, by the code numbers that are printed by "Made in Mexico". We will issue an ISN number for you to ship these belts back to Johnson Creek with the ISN number written clearly on the outside of the package. We will ship a new "Steiner" belt for each of the "Steiner" belts you return.

**IMPORTANT: When a belt breaks we cannot assume it is a bad belt. We must ensure the proper belt tension is attained and the PTO pulleys are aligned properly**

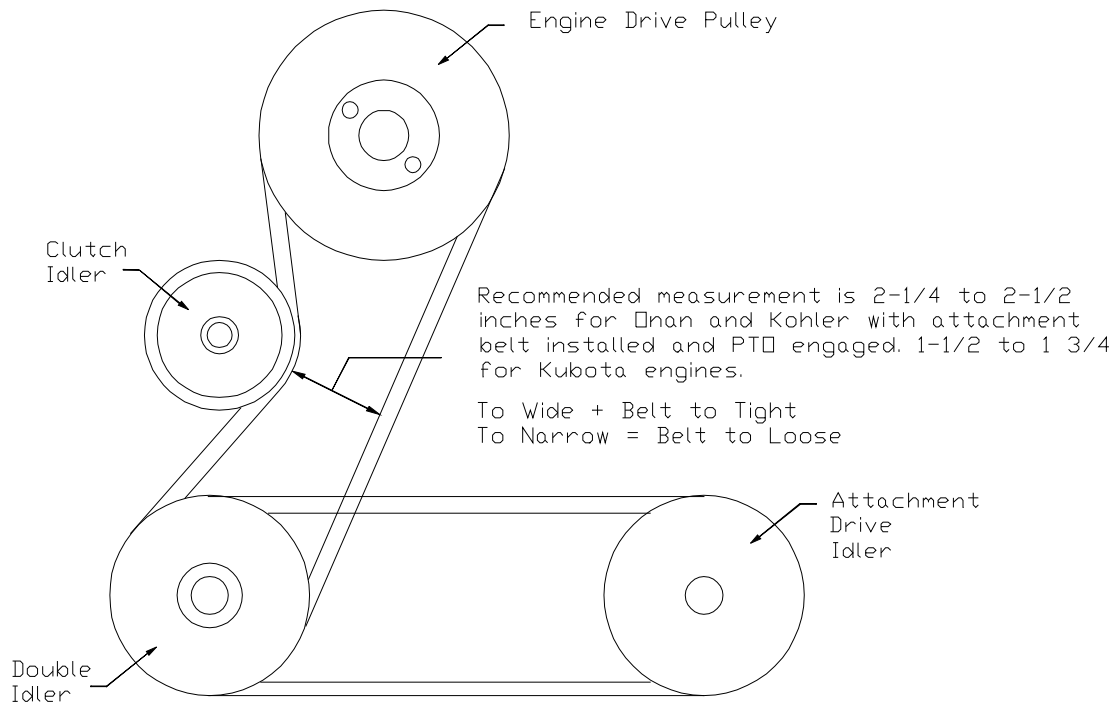
**Adjustments.** (Proper adjustment is essential to belt life.)

- Where: on level surface with front lift in float.
- When: Every time an attachment or belt is changed.
- How: (with attachment hooked to tractor)
  - \* By threading PTO idler bracket adjusting nut. (Located on front right side of tractor.)
    - To tighten belt turn adjuster clockwise.
    - To loosen belt turn adjuster counter clockwise.

**Alignment.**

- Engine pulley to double idler(inside groove):
  - \* Make sure slider bracket arm isn't bent.
  - \* Lay a straight edge on outside of engine pulley, it should line up to the center ridge of double pulley.
    - Kohler move engine pulley to adjust.
    - Kubota move double idler to adjust.
- PTO idler arm pulley:
  - \* Belt from engine pulley to double idler should not rub sides of idler pulley.
- Double idler (outside groove) to attachment pulley:

- \* With tractor & attachment on a level surface and front lift in float, top of pulleys should be in line.



If you have any questions please contact Commercial Grounds Care, Inc.  
Customer Service Department @ 920-699-2000

This bulletin is relevant to the departments shown below. Please circulate as appropriate.

SERVICE



WARRANTY



SALES



PARTS

