



**MODELS:**

**235 FRONT WHEEL DRIVE TRACTOR**

**75-70282**

**25HP KUBOTA DIESEL**

**235 FRONT WHEEL DRIVE TRACTOR**

**75-70283**

**35HP B&S GAS**

**MAN 4165181**  
Rev.B 02-2011

OPERATOR'S MANUAL 4165182



**SCHILLER** GROUNDS  
CARE

[www.steinerturf.com](http://www.steinerturf.com)

**PARTS MANUAL**

**CALIFORNIA**  
**Proposition 65 Warning**

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

 **WARNING**

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

**Californie Proposition 65**  
**Avertissement**

Les échappements des moteurs diesel et certains de leurs composés sont reconnus par l'Etat de Californie pour être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

 **AVERTISSEMENT**

L'émission du moteur de ce matériel contient des produits chimiques que l'Etat de Californie considère être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

**California Advertencia**  
**de la Proposicion 65**

El estado de California hace saber que los gases de escape de los motores diesel y algunos de sus componentes producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

 **ADVERTENCIA**

El estado de California hace saber que los gases de escape de este producto contienen productos químicos que producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

**CALIFORNIA**  
**Proposition 65 Warning**

Battery posts, terminals, wiring insulation, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.  
**WASH HANDS AFTER HANDLING.**

## IMPORTANT MESSAGE

Thank you for purchasing this Schiller Grounds Care, Inc. product. You have purchased a world class product, one of the best designed and built anywhere.

This machine comes with an Owner / Operator's Manual and an Illustrated Parts Manual. The useful life and good service you receive from this machine depends to a large extent on how well you read and understand these manuals. Treat your machine properly, lubricate and adjust it as instructed, and it will give you many years of reliable service.

Your safe use of this Schiller Grounds Care, Inc. product is one of our prime design objectives. Many safety features are built in, but we also rely on your good sense and care to achieve accident-free operation. For best protection, study the manuals thoroughly. Learn the proper operation of all controls. Observe all safety precautions. Follow all instructions and warnings completely. Do not remove or defeat any safety features. Make sure those who operate this machine are as well informed and careful in its use as you are.

See a Schiller Grounds Care, Inc. dealer for any service or parts needed. Schiller Grounds Care, Inc. service ensures that you continue to receive the best results possible from Schiller Grounds Care, Inc. products. You can trust Schiller Grounds Care, Inc. replacement parts because they are manufactured with the same high precision and quality as the original parts.

Schiller Grounds Care, Inc. designs and builds its equipment to serve many years in a safe and productive manner. For longest life, use this machine only as directed in the manuals, keep it in good repair and follow safety warnings and instructions. You'll always be glad you did.

**Schiller Grounds Care, Inc.**  
**One Bob Cat Lane**  
**Johnson Creek, WI 53038-0469**

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**NOTICE !!!**

Unauthorized modifications may present **extreme** safety hazards to operators and bystanders and could also result in product damage.

Schiller Grounds Care, Inc. strongly warns against, rejects and disclaims any modifications, add-on accessories or product alterations that are not designed, developed, tested and approved by Schiller Grounds Care, Inc.'s Engineering Department. Any Schiller Grounds Care, Inc. product that is altered, modified or changed in any manner not specifically authorized after original manufacture—including the addition of “after-market” accessories or component parts not specifically approved by Schiller Grounds Care, Inc.—will result in the Schiller Grounds Care, Inc. Warranty being voided.

Any and all liability for personal injury and/or property damage caused by any unauthorized modifications, add-on accessories or products not approved by Schiller Grounds Care, Inc. will be considered the responsibility of the individual(s) or company designing and/or making such changes. Schiller Grounds Care, Inc. will vigorously pursue full indemnification and costs from any party responsible for such unauthorized post-manufacture modifications and/or accessories should personal injury and/or property damage result.



This symbol means:  
**ATTENTION!**  
**BECOME ALERT!**

Your safety and the safety of others is involved.

**Signal word definitions:**

The signal words below are used to identify levels of hazard seriousness. These words appear in this manual and on the safety labels attached to Schiller Grounds Care, Inc. machines. For your safety and the safety of others, read and follow the information given with these signal words and/or the symbol shown above.

**⚠ DANGER**

**DANGER** indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.

**⚠ WARNING**

**WARNING** indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.

**⚠ CAUTION**

**CAUTION** indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury. It may also be used to alert against unsafe practices or property damage.

**CAUTION**

**CAUTION** used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, **MAY** result in property damage.

***Schiller Grounds Care, Inc.***

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Johnson Creek, WI 53038 U.S.A.  
Phone: 920-699-2000  
Fax: 920-699-3683

**MODEL NUMBER**

**SERIAL NUMBER**

**MODEL NUMBER:** This number appears on sales literature, technical manuals and price lists.

**SERIAL NUMBER:** This number appears only on your mower. It contains the model number followed consecutively by the serial number. Use this number when ordering parts or seeking warranty information.

# **PARTS SECTION**

FIGURE 1A

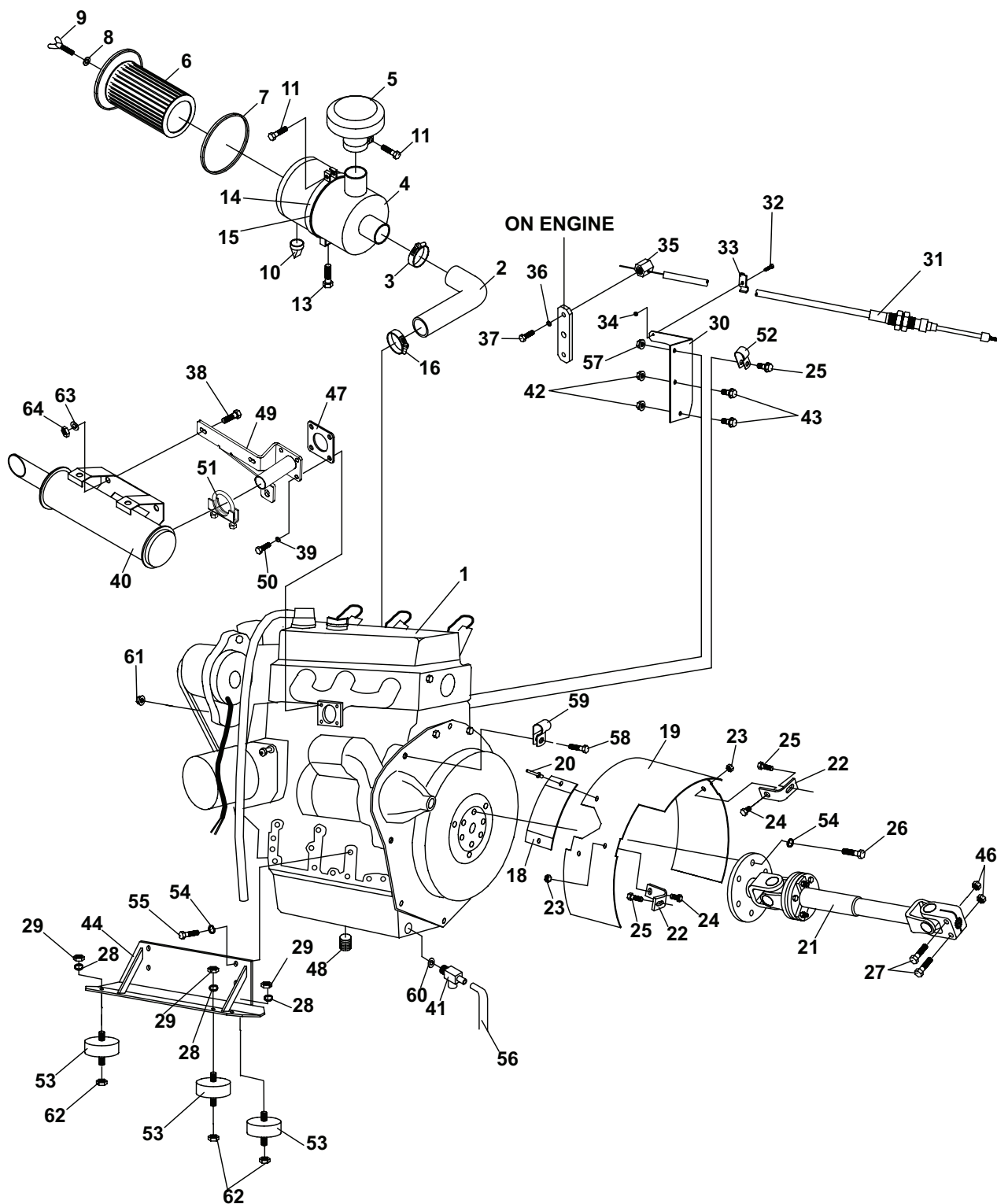
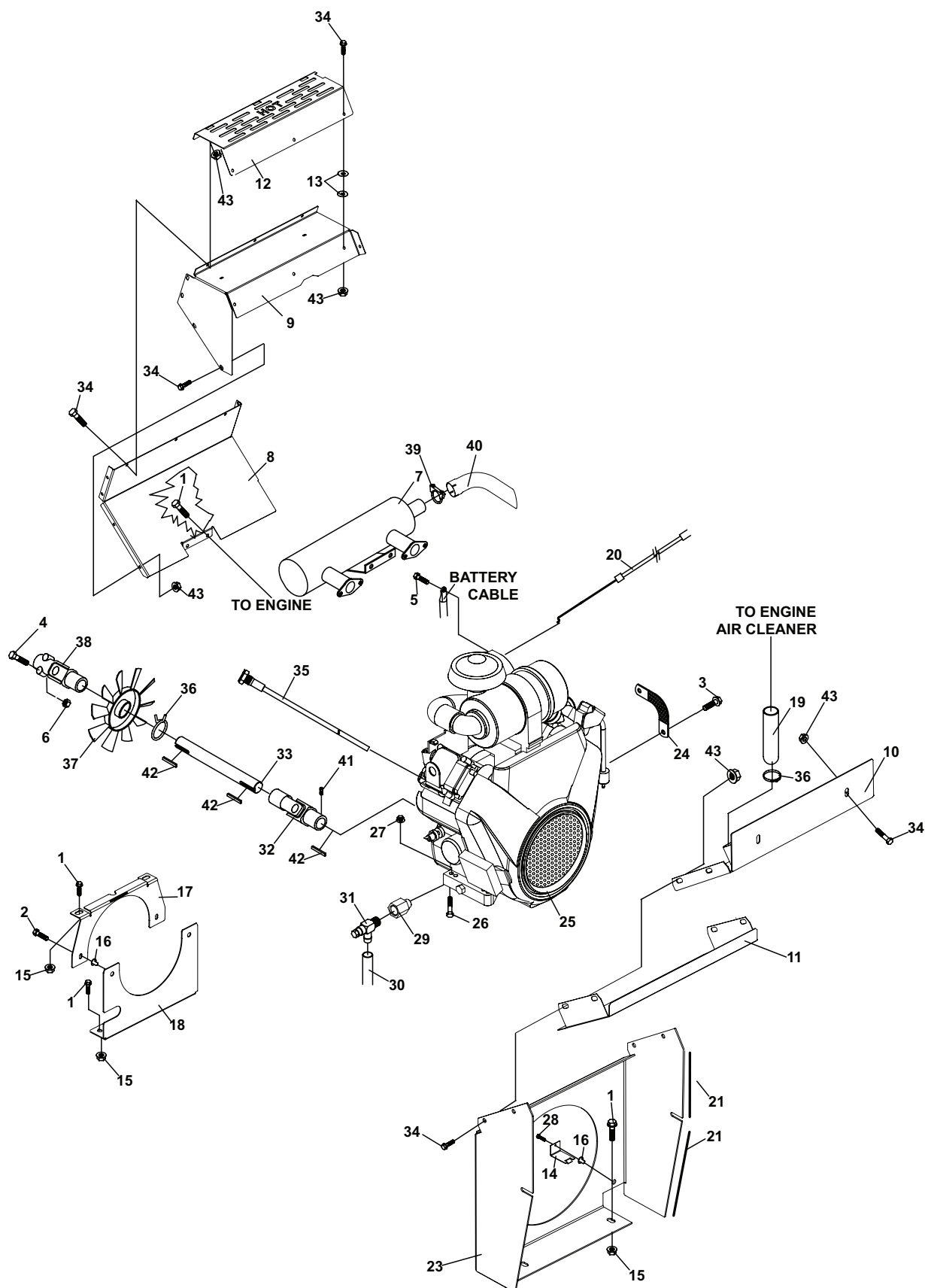


FIGURE 1A

| ITEM | PART NO.                                | DESCRIPTION           | QTY | ITEM | PART NO.       | DESCRIPTION           | QTY |
|------|-----------------------------------------|-----------------------|-----|------|----------------|-----------------------|-----|
| 1    | 13-114                                  | ENGINE, KUBOTA D1105  | 1   | 32   | 64152-49       | SCRW-SLT HH 10-24X3/4 |     |
|      | *13-15862-12310                         | MANIFOLD              |     | 1    |                |                       |     |
|      | *13-16271-32090                         | OIL FILTER            |     | 33   | 111898         | CLAMP,CABLE           | 1   |
|      | *13-16241-74112                         | FAN                   |     | 34   | 64025-15       | NUT-HEX #10-24 KEPS   | 1   |
|      | *13-16241-97010                         | FAN BELT              |     | 35   | 172084         | CLAMP-THROTTLE        | 1   |
|      | *13-16217-74250                         | PULLEY, FAN           |     | 36   | 64006-02       | LOCKWASHER-5/16       | 1   |
|      | *13-16261-74151                         | SPACER, FAN           |     | 37   | 64123-59       | BLT-HEX 5/16-24X1/2   | 1   |
|      | *64251-002                              | WASHER-M6             |     | 38   | 64139-08       | BOLT-5/16-18X3/4 WLF  | 2   |
|      | *64205-025                              | BLT-MET M6-1.00X25    |     | 39   | 64006-02       | LOCKWASHER 5/16       | 4   |
|      | *13-70000-73274                         | KIT-BLOCK HEATER      |     | 40   | 4165605        | MUFFLER               | 1   |
|      | *13-70000-91515                         | REPLACEMENT CORD      |     | 41   | 13-029         | VALVE-OIL DRAIN       | 1   |
|      |                                         |                       |     | 42   | 64141-4        | NUT-WLF 3/8-16        | 2   |
| 2    | 13-111                                  | HOSE, AIR CLEANER     | 1   | 43   | 64197-022      | BLT-TDFM 3/8-16X3/4   | 2   |
| 3    | 13-15401-11720                          | HOSE CLAMP            | 1   | 44   | 4165017.7      | BRKT, RH ENGINE MNT   | 1   |
| 4    | 13-16616-11010                          | ASSY-AIR CLEANER      | 1   | 45   | *4164979.7     | BRKT, LEFT ENGINE MNT | 1   |
|      | (INCLUDES ITEMS 5-12)                   |                       |     |      |                |                       |     |
| 5    | 13-16616-11350                          | ASSY-CAP              | 1   | 46   | 64229-03       | NUT-NYLOCK 3/8-16     | 2   |
| 6    | 13-15741-11080                          | ELEMENT-AIR CLNR      | 1   | 47   | 13-15263-12370 | EXHAUST GASKET        | 1   |
| 7    | 13-15741-11170                          | GASKET                | 1   | 48   | 89-014         | PLUG, OIL DRAIN       | 1   |
| 8    | 13-15741-94430                          | ASSEMBLY GASKET       | 1   | 49   | 4165727.7      | BRKT -MUFF MNT        | 1   |
| 9    | 13-15741-92620                          | WING BOLT             | 1   | 50   | 64205-001      | BLT-MET M8-1.25X20    | 4   |
| 10   | 13-15741-11470                          | VALVE                 | 1   | 51   | 4165922        | CLAMP-MUFFLER 1-5/8   | 1   |
| 11   | 01123-50835                             | BOLT                  | 2   | 52   | 48228A         | CLAMP, INSULATED      | 3   |
| 12*  | 16271-87450                             | LABEL                 | 1   | 53   | 05-006         | ISOLATOR-ENG MOUNT    | 6   |
| 13   | 01123-50814                             | BOLT                  | 1   | 54   | 64006-18       | LOCKWASHER,10MM       | 14  |
|      | (ITEMS 11-13 ARE AVAILABLE FROM KUBOTA) |                       |     | 55   | 64206-11       | BOLT-HEX M10X20       | 8   |
| 14   | 13-15000-36930                          | BAND-AIR CLEANER      | 1   | 56   | 27-017         | HOSE-3/8 6.5"         | 1   |
| 15   | 13-15000-36920                          | CUSHION               | 1   | 57   | 64141-2        | NUT-WLF 1/4-20        | 1   |
| 16   | 13-15221-11720                          | HOSE CLAMP            | 1   | 58   | 64263-007      | BLT-FLG M8-1.25-20    | 1   |
| 17   | *1116                                   | GUARD, STARTER ASSY   |     | 59   | 48228-1A       | CLAMP-INSULATED       | 1   |
| 1    |                                         |                       |     | 60   | 05-037         | WSHR-.875 X.5 X .015  | 2   |
|      | (INCLUDES ITEMS 18-20)                  |                       |     | 61   | 64207-09       | NUT-M10-1.25          | 1   |
| 18   | 4164999.7                               | GUARD, FLYWHEEL       | 1   | 62   | 64268-03       | NUT-FL LOCK 3/8-16    | 6   |
| 19   | 14-105.7                                | GUARD, FLYWHEEL       | 1   | 63   | 64163-29       | WSHR-21/64X11GA       | 2   |
| 20   | 64215-04                                | RIVET-POP IFI# 42     | 2   | 64   | 64151-18       | NUT-HEX 3/8-16 CTRLK  | 2   |
| 21   | 4131504                                 | DRIVE SHAFTKUBOTA     | 1   |      |                |                       |     |
| 22   | 64-913.7                                | ANGLE, SHIELD MOUNT   | 2   |      |                |                       |     |
| 23   | 64141-6                                 | NUT, 5/16-18          | 2   |      |                |                       |     |
| 24   | 64139-13                                | BLT-WLF 5/16-18X1/2   | 4   |      |                |                       |     |
| 25   | 64139-04                                | BOLT-WLF 1/4-20X3/4   | 3   |      |                |                       |     |
| 26   | 64206-04                                | BLT-MET M10-1.25X25   | 6   |      |                |                       |     |
| 27   | 64123-87                                | BOLT-HEX 3/8-16X1-3/4 | 2   |      |                |                       |     |
| 28   | 64006-03                                | WASHER, 3/8 HEL LCK   | 6   |      |                |                       |     |
| 29   | 64025-05                                | NUT-3/8-16 HEX        | 6   |      |                |                       |     |
| 30   | 4137142.7                               | MOUNTING BRKT, PIVOT  |     |      |                |                       |     |
| 1    |                                         |                       |     |      |                |                       |     |
| 31   | 4137515                                 | THROTTLE CABLE        | 1   |      |                |                       |     |

\* NOT ILLUSTRATED

FIGURE 1B



| ITEM | PART NO.                               | DESCRIPTION               | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|----------------------------------------|---------------------------|-----|------|----------|-------------|-----|
| 1    | 64139-21                               | BLT-WLF 3/8-16X3/4        | 8   |      |          |             |     |
| 2    | 64139-04                               | BLT-WLF 1/4-20X3/4        | 2   |      |          |             |     |
| 3    | 64197-001                              | BLT-TDFM 5/16-18X3/4      | 1   |      |          |             |     |
| 4    | 64123-87                               | BLT-HEX 3/8-16X1 3/4      | 2   |      |          |             |     |
| 5    | 64139-01                               | BLT-WLF 5/16-24X3/4       | 1   |      |          |             |     |
| 6    | 64229-03                               | NUT- 3/8-16 HEX NYLOCK    | 2   |      |          |             |     |
| 7    |                                        | MUFFLER-B&S               |     |      |          |             |     |
|      | (SEE BRIGGS & STRATTON DEALER)         |                           |     |      |          |             |     |
| 8    | 4165621.7                              | DUCT-ENG HEAT FRONT       | 1   |      |          |             |     |
| 9    | 4165622.7                              | DUCT-ENG HEAT TOP         | 1   |      |          |             |     |
| 10   | 4165673.7                              | WLDMT-SHROUD TOP          | 1   |      |          |             |     |
| 11   | 4165589.7                              | SCREEN-AIR CLEANER,GAS    | 1   |      |          |             |     |
| 12   | 4165704.7                              | GUARD-MUFFLER, TOP        | 1   |      |          |             |     |
| 13   | 64163-29                               | WSHR-21/64X1X11GA         | 4   |      |          |             |     |
| 14   | 4165732.7                              | BRKT-CLEAN OUT            | 1   |      |          |             |     |
| 15   | 64141-4                                | NUT-WLF 3/8-16            | 6   |      |          |             |     |
| 16   | 04-009                                 | INSERT 1/4-20             | 3   |      |          |             |     |
| 17   | 4165941.7                              | SHROUD-FAN, TOP           | 1   |      |          |             |     |
| 18   | 4165942.7                              | SHROUD-FAN, BOTTOM        | 1   |      |          |             |     |
| 19   | 4165711                                | HOSE-AIR INTAKE           | 1   |      |          |             |     |
| 20   | 47-159                                 | CABLE-THROTTLE 107 IN     | 1   |      |          |             |     |
| 21   | 56-027                                 | TRIM-TRIM LOC 9 1/2"      | 4   |      |          |             |     |
| 22   | 108194-24                              | CHANNEL-FLEX TRIM SEAL    | 1   |      |          |             |     |
| 23   | 4165501.7                              | SHROUD-BRIGGS             | 1   |      |          |             |     |
| 24   | 30-291                                 | GROUND STRAP              | 1   |      |          |             |     |
| 25   | 4165510                                | ENGINE-B&S 35HP           | 1   |      |          |             |     |
|      | (SERVICE PARTS AVAILABE AT B&S DEALER) |                           |     |      |          |             |     |
| 26   | 64123-56                               | BLT-HEX 5/16-18X2         | 4   |      |          |             |     |
| 27   | 64268-02                               | NUT-FK NYLOC 5/16-18      | 4   |      |          |             |     |
| 28   | 47-077                                 | KNOB-SMALL CLAMPING       | 1   |      |          |             |     |
| 29   | 4166110                                | ADAPTOR-M14X1.5 / 3/8 NPT | 1   |      |          |             |     |
| 30   | 138058-11                              | HOSE-1/2" PUSH LOCK 7"    | 1   |      |          |             |     |
| 31   | 13-075                                 | VALVE-OIL DRAIN 3/8NPT    | 1   |      |          |             |     |
| 32   | 87-151                                 | U-JOINT, 1" X 1-1/8"      | 1   |      |          |             |     |
| 33   | 4165612                                | DRIVESHAFT-35HP B&S       | 1   |      |          |             |     |
| 34   | 64139-08                               | BLT-5-16-18X3/4 WLF       | 15  |      |          |             |     |
| 35   | 4165665                                | CABLE-CHOKE, 90 IN        | 1   |      |          |             |     |
| 36   | 11-029                                 | CLAMP-HOSE 1-1/16"        | 2   |      |          |             |     |
| 37   | 87-114                                 | FAN-PUMP COOLING 1" ID    | 1   |      |          |             |     |
| 38   | 87-194                                 | U-JOINT                   | 1   |      |          |             |     |
| 39   | 4165922                                | CLAMP-MUFFLER 1-5/8'      | 1   |      |          |             |     |
| 40   | 4165613.8                              | PIPE-EXHAUST              | 1   |      |          |             |     |
| 41   | 64044-3                                | SCREW-SET, 3/8-16         | 6   |      |          |             |     |
| 42   | 64164-12                               | KEY- 1/4X1/4X1            | 3   |      |          |             |     |
| 43   | 64141-6                                | NUT-WLF 5/16-18           | 15  |      |          |             |     |

FIGURE 2

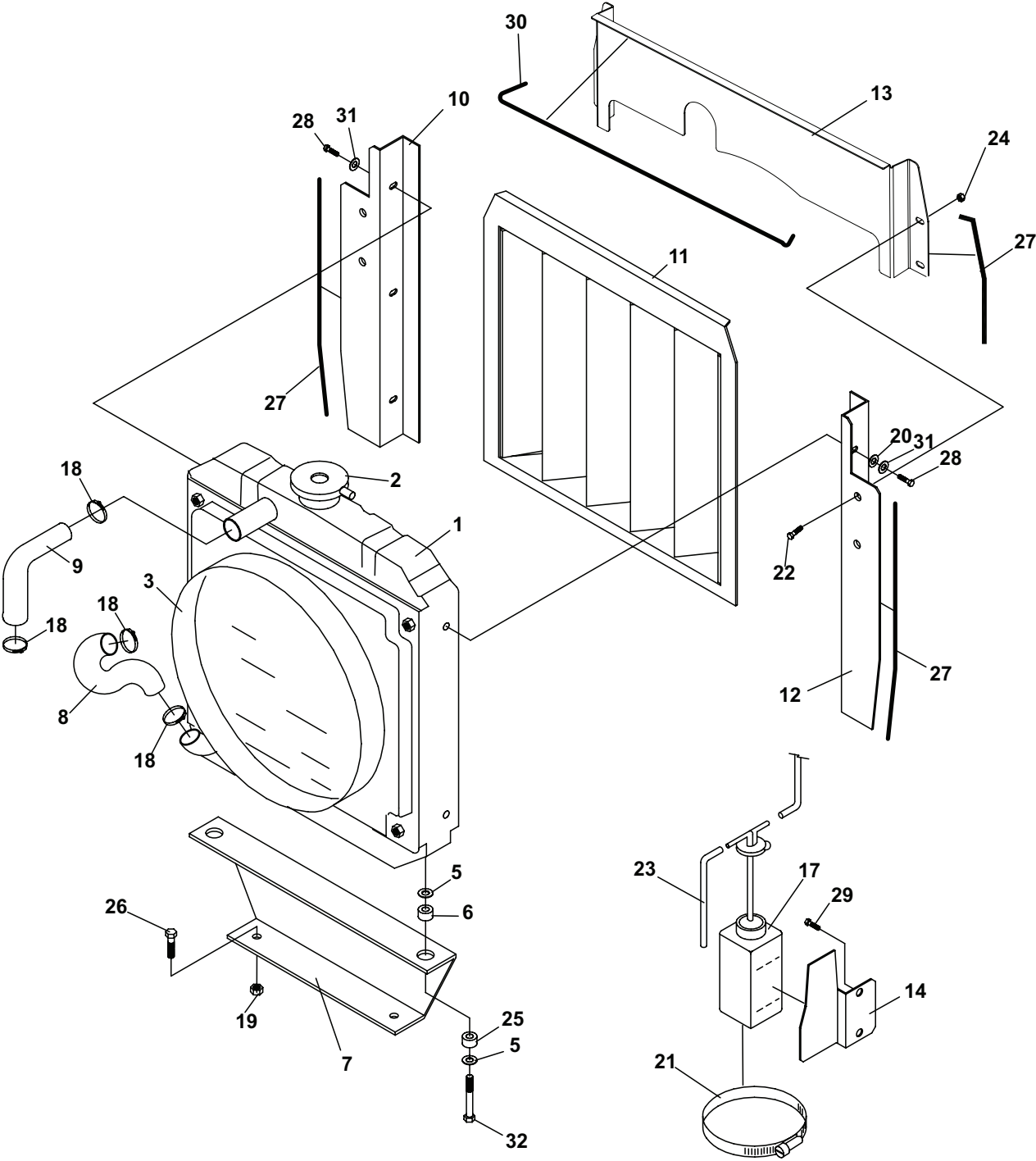


FIGURE 2

| ITEM | PART NO.       | DESCRIPTION             | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|----------------|-------------------------|-----|------|----------|-------------|-----|
| 1    | 13-16625-72060 | RADIATOR                | 1   |      |          |             |     |
| 2    | 13-15272-72021 | CAP-RADIATOR            | 1   |      |          |             |     |
| 3    | 13-16626-72330 | FAN SHROUD              | 1   |      |          |             |     |
| 4 *  | 13-16616-74120 | SCREEN-RAD FAN          | 1   |      |          |             |     |
| 5    | 13-15111-72200 | WASHER-CUPPED           | 4   |      |          |             |     |
| 6    | 13-5111-72181  | BUSHING-UPPER           | 2   |      |          |             |     |
| 7    | 14-117.7       | MOUNT, RADIATOR         | 1   |      |          |             |     |
| 8    | 13-16626-72851 | HOSE-LOWER RAD          | 1   |      |          |             |     |
| 9    | 13-16626-72940 | HOSE-UPPER RAD          | 1   |      |          |             |     |
| 10   | 4165285.7      | MOUNT, RAD SCREEN RH    | 1   |      |          |             |     |
| 11   | 62-851.7       | RADIATOR SCREEN         | 1   |      |          |             |     |
| 12   | 4165284.7      | MOUNT, RAD SCREEN LH    | 1   |      |          |             |     |
| 13   | 4165286.7      | BAFFLE, HOOD            | 1   |      |          |             |     |
| 14   | 64-910.7       | MOUNT, RESERVOIR        | 1   |      |          |             |     |
| 15 * | 99-K14         | SCREW 5/16X1/2          | 1   |      |          |             |     |
| 16 * | 64141-6        | NUT, 5/16-18            | 1   |      |          |             |     |
| 17   | 13-036         | BOTTLE-COOLANT W/CAP    | 1   |      |          |             |     |
| 18   | 11-025         | CLAMP-HOSE              | 4   |      |          |             |     |
| 19   | 64141-4        | NUT-WLF 3/8-16          | 2   |      |          |             |     |
| 20   | 64163-03       | WSHR-256IDX.62ODX18GA   | 6   |      |          |             |     |
| 21   | 11-049         | CLAMP-HOSE              | 1   |      |          |             |     |
| 22   | 64139-02       | BLT-WLF 1/4-20 X 1/2    | 4   |      |          |             |     |
| 23   | 56-034         | VINYL TUBE, 12"         | 1   |      |          |             |     |
| 24   | 64141-2        | NUT-WLF 1/4-20          | 4   |      |          |             |     |
| 25   | 13-15111-72191 | BUSHING-LOWER           | 2   |      |          |             |     |
| 26   | 64139-21       | BLT-WLF 3/8-16X3/4      | 2   |      |          |             |     |
| 27   | 56-068         | TRIM SEAL, 14"          | 2   |      |          |             |     |
| 28   | 64205-013      | BOLT-MET M6-1X12        | 6   |      |          |             |     |
| 29   | 07-0812515     | BOLT-MET M8-1.25X15     | 2   |      |          |             |     |
| 30   | 108194-06      | TRIM-CHANNEL FLEX 25.5" | 1   |      |          |             |     |
| 31   | 64006-01       | LCKWSHR-1/4 HELICAL     | 6   |      |          |             |     |
| 32   | 13-66711-51340 | BOLT-RADIATOR MNT       | 2   |      |          |             |     |

\* NOT ILLUSTRATED

FIGURE 3

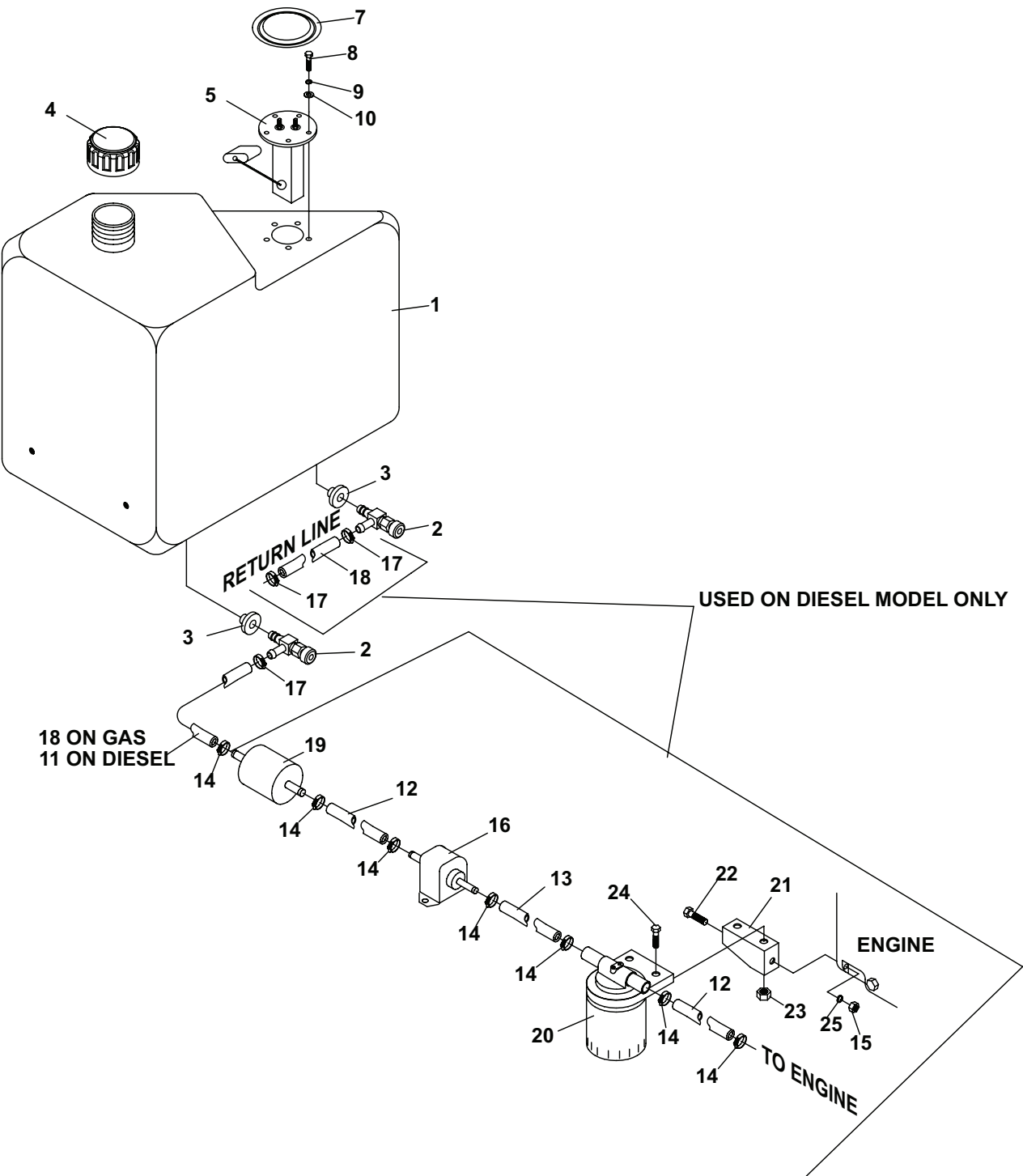


FIGURE 3

| ITEM                                         | PART NO.       | DESCRIPTION                                    | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|----------------------------------------------|----------------|------------------------------------------------|-----|------|----------|-------------|-----|
| 1                                            | 06-027         | TANK, MOLDED PLASTIC<br>(INCLUDES ITEMS 2 & 3) | 1   |      |          |             |     |
| 2                                            | 13-151         | VALVE-FUEL SHUT-OFF                            | 2   |      |          |             |     |
| 3                                            | 13-127         | BUSHING, FUEL TANK                             | 2   |      |          |             |     |
| 4                                            | 47-119         | CAP, FUEL TANK                                 | 1   |      |          |             |     |
| 5                                            | 4165402        | SENDER, FUEL                                   | 1   |      |          |             |     |
| 6                                            | * 35-086       | GASKET, FUEL LEVEL SND                         | 1   |      |          |             |     |
| 7                                            | 4138156        | CAP, 230 FUEL SENDER                           | 1   |      |          |             |     |
| 8                                            | 64152-10       | 10-24X3/4 MACH SCREW                           | 5   |      |          |             |     |
| 9                                            | 120052         | LCKWSHR .194.337.047                           | 5   |      |          |             |     |
| 10                                           | 64163-60       | WASHER .50X.203X18GA                           | 5   |      |          |             |     |
| (4162978-005 IS A SERVICEABLE LENGTH OF 27") |                |                                                |     |      |          |             |     |
| 11                                           | 4162978-005    | HOSE, 5/16 FUEL LINE, 19"                      | 1   |      |          |             |     |
| 12                                           | 4162978-005    | HOSE, 5/16 FUEL LINE, 12"                      | 1   |      |          |             |     |
| 13                                           | 4162978-005    | HOSE, 5/16 FUEL LINE, 23"                      | 1   |      |          |             |     |
| 14                                           | 88042-02       | CLAMP-HOSE 5/16                                | 7   |      |          |             |     |
| 15                                           | 64025-02       | NUT-HEX 5/16-18                                | 1   |      |          |             |     |
| 16                                           | 13-68371-51211 | FUEL PUMP-ELECTRIC                             | 1   |      |          |             |     |
| 17                                           | 11-017         | HOSE CLAMP, SMALL                              | 3   |      |          |             |     |
| 18                                           | 4162977-003    | HOSE, 1/4 FUEL LINE, 60"                       | 1   |      |          |             |     |
| 19                                           | 13-021         | FUEL FILTER                                    | 1   |      |          |             |     |
| 20                                           | 13-70000-43081 | FUEL FILTER                                    | 1   |      |          |             |     |
| 21                                           | 64-800.7       | BRKT, FUEL FILTER MNT                          | 1   |      |          |             |     |
| 22                                           | 64123-47       | BLT-HEX 5/16-18X1-1/4                          | 1   |      |          |             |     |
| 23                                           | 64141-6        | NUT, 5/16-18                                   | 2   |      |          |             |     |
| 24                                           | 64139-08       | BOLT-5/16-18X3/4 WLF                           | 2   |      |          |             |     |
| 25                                           | 64006-02       | LCKWSHR-HELICAL 5/16                           | 1   |      |          |             |     |

\* NOT ILLUSTRATED

FIGURE 4

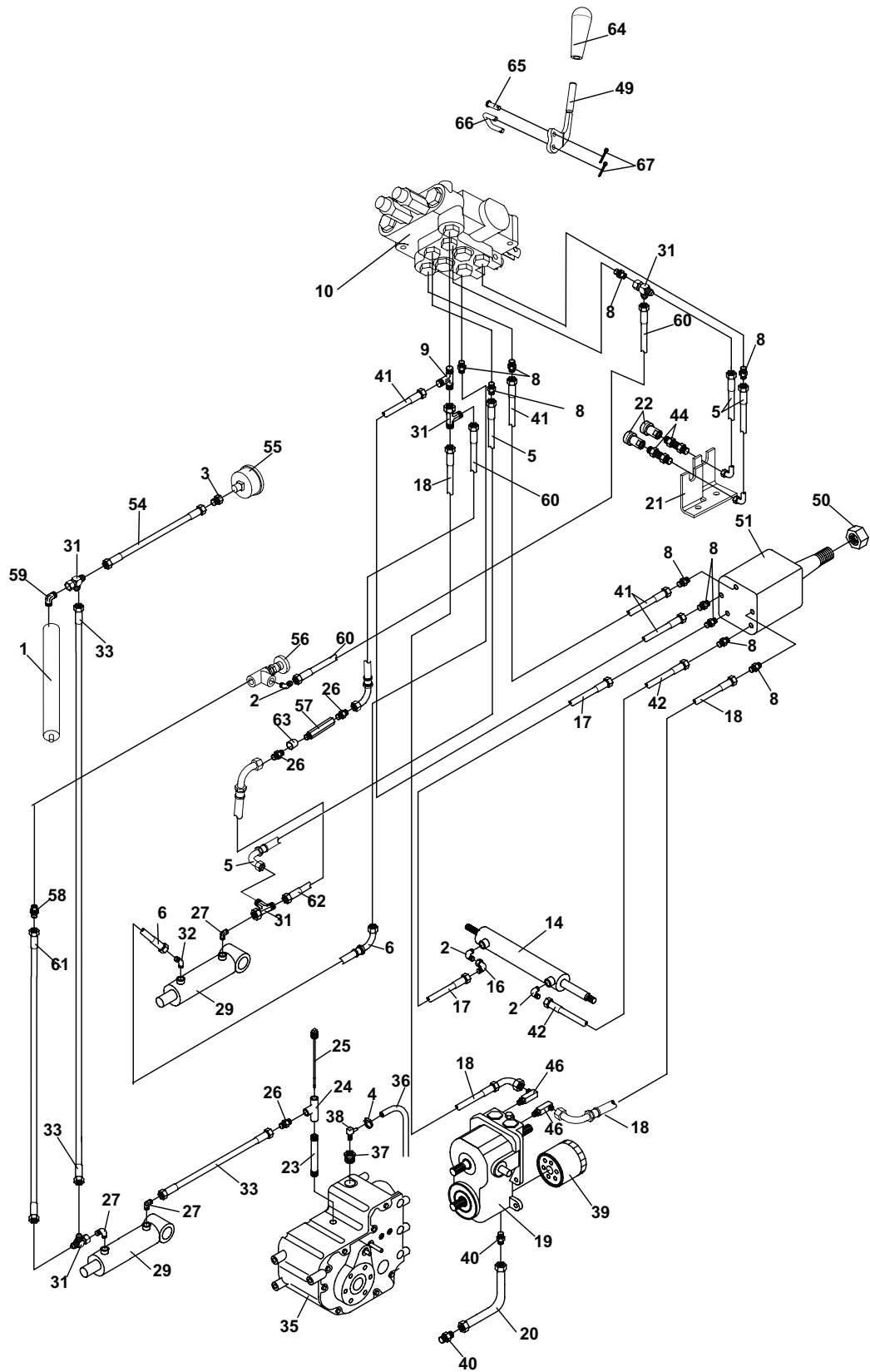


FIGURE 4

| ITEM | PART NO.      | DESCRIPTION               | QTY | ITEM | PART NO.    | DESCRIPTION                    | QTY |
|------|---------------|---------------------------|-----|------|-------------|--------------------------------|-----|
| 1    | 23-225        | ACCUMULATOR-ZIN BORE      | 1   | 50   | 64001-1     | NUT-HEX JAM,5/8-18             | 1   |
| 2    | 25-2103-4-6   | FITTING, 90               | 3   | 51   | 23-056      | VALVE-STEERING 5 PORT          | 1   |
| 3    | 25-0203-4-6   | FTG-M/F 9/16 JICX1/4 NPTF | 1   | 52 * | 21-402405   | SEAL-POST, OUTER               | 1   |
| 4    | 88042N        | CLAMP-HOSE                | 1   | 53 * | 21-478046   | SEAL-FACE                      | 1   |
| 5    | 20-135        | HOSE, 1/4 X 19            | 3   | 54   | 4156201     | HOSE-1/4X14.5"                 | 1   |
| 6    | 4132021       | HOSE, 1/4 X 14.5          | 1   | 55   | 35-072      | GAGE-PRESSURE 1500PSI          | 1   |
| 7*   | 15-015        | TRANS-HYD. OIL 3.5 GAL    |     | 56   | 23-043      | CONTROL-VALVE NEEDLE           | 1   |
| 8    | 25-0503-6-6   | FITTING, O-RING           | 10  | 57   | 23-048      | VALVE-RELIEF                   | 1   |
| 9    | 25-053T-6-6   | FITTING, TEE              | 1   | 58   | 25-0103-4-6 | FTG-9/16 JIC X 1/4 NPTF        | 1   |
| 10   | 4166549       | VALVE-2-SPOOL             | 1   | 59   | 25-2503-8-6 | FTG-1/2ORBX9/16 JIC            | 1   |
| 11*  | 23-30029249   | SEAL KIT, 3-SPOOL VLV     | 1   | 60   | 20-046      | HOSE-1/4X13 100RI #6 JIC       | 2   |
| 12*  | 23-1607-11    | DETENT, SPOOL             | 1   | 61   | 20-006      | HOSE                           | 1   |
| 13*  | 23-041        | KIT-DETENT FOR DUKES      | 1   | 62   | 20-217      | HOSE-1/4X20 100RI #6 JIC       | 1   |
| 14   | 4132321       | STEERING CYLINDER, 2X4    | 1   | 63   | 29-044      | COUPLING-PIE 3/8 NPT           | 1   |
| 15*  | 21-0A002813   | SEAL KIT, CYLINDER        | 1   | 64   | 47-114      | KNOB-TAPERED, 3.8-16           | 2   |
| 16   | 25-3903-6-6   | FITTING-90 SWIVEL         | 1   | 65   | 64188-72    | PIN-CLEVIS 1/4X.77             | 2   |
| 17   | 20-018        | HOSE, 1/4 X 75            | 1   | 66   | 4166493     | LINK-HYDRO LEVER               | 2   |
| 18   | 4132940       | HOSE, 3/8 X 26            | 2   | 67   | 64140-12    | COTTER PIN 3/32X1/2            | 4   |
| 19   | 21-076        | PUMP, SUNDSTRAND          | 1   | 68*  | 4166553     | KIT-VALVE HANDLES              |     |
| 20   | 23-042        | TUBE, STEEL HYD OIL       | 1   |      |             | (INCLUDES ITEMS 48, 49, 64-67) |     |
| 21   | 60-656.7      | BRKT-QUICK COUPLER        | 1   |      |             |                                |     |
| 22   | 23-003        | COUPLER, FEMALE           | 2   |      |             |                                |     |
| 23   | 29-116        | PIPE NIPPLE, 3/8 NPT X 8  | 1   |      |             |                                |     |
| 24   | 29-070        | PIPE TEE, 3/8             | 1   |      |             |                                |     |
| 25   | 24-046        | DIPSTICK, 230 TRANSAXLE   | 1   |      |             |                                |     |
| 26   | 25-0103-6-6   | FITTING-9/16 JICx3/8 NPTF | 3   |      |             |                                |     |
| 27   | 25-2103-6-6   | FITTING, 90               | 2   |      |             |                                |     |
| 28*  | 15-012        | TRANS-HYD. OIL QT         |     |      |             |                                |     |
| 29   | 23-005        | CYLINDER                  | 2   |      |             |                                |     |
| 30*  | 21-13909X     | SEAL KIT, LIFT CYLINDER   | 1   |      |             |                                |     |
| 31   | 25-063T-6-6   | TEE, NUT RUN SWIVEL       | 5   |      |             |                                |     |
| 32   | 25-3103-6-6   | FITTING, 45               | 2   |      |             |                                |     |
| 33   | 20-026        | HOSE, 1/4 X 17            | 2   |      |             |                                |     |
| 34*  | 23-033        | DUST PLUG                 | 2   |      |             |                                |     |
| 35   | 51-022        | TRANSAXLE, W/DIFF LOCK    | 1   |      |             |                                |     |
| 36   | 4163464       | TUBE-VACUUM 48"           | 1   |      |             |                                |     |
| 37   | 29-081        | REDUCER, 3/4X1/8          | 1   |      |             |                                |     |
| 38   | 29-047        | VALVE                     | 1   |      |             |                                |     |
| 39   | 21-077        | FILTER                    | 1   |      |             |                                |     |
| 40   | 25-0503-10-10 | FITTING, O-RING           | 2   |      |             |                                |     |
| 41   | 20-077        | HOSE, 3/8 X 19            | 2   |      |             |                                |     |
| 42   | 20-049        | HOSE, 1/4 X 84            | 1   |      |             |                                |     |
| 43*  | 21-401443X1   | KIT-SPRING, STEERING      | 1   |      |             |                                |     |
| 44   | 25-2706-4-6   | FITTING                   | 2   |      |             |                                |     |
| 45*  | 21-SK000011   | KIT-SEAL, STEERING VLV    | 1   |      |             |                                |     |
| 46   | 25-6801-LL-6  | FITTING, 90 EX-LONG       | 2   |      |             |                                |     |
| 47*  | 21-061015     | BUSHING, PLASTIC          | 1   |      |             |                                |     |
| 48*  | 4166546       | HANDLE-VALVE LH           | 1   |      |             |                                |     |
| 49   | 4166497       | HANDLE-VALVE RH           | 1   |      |             |                                |     |

\* NOT ILLUSTRATED

FIGURE 5

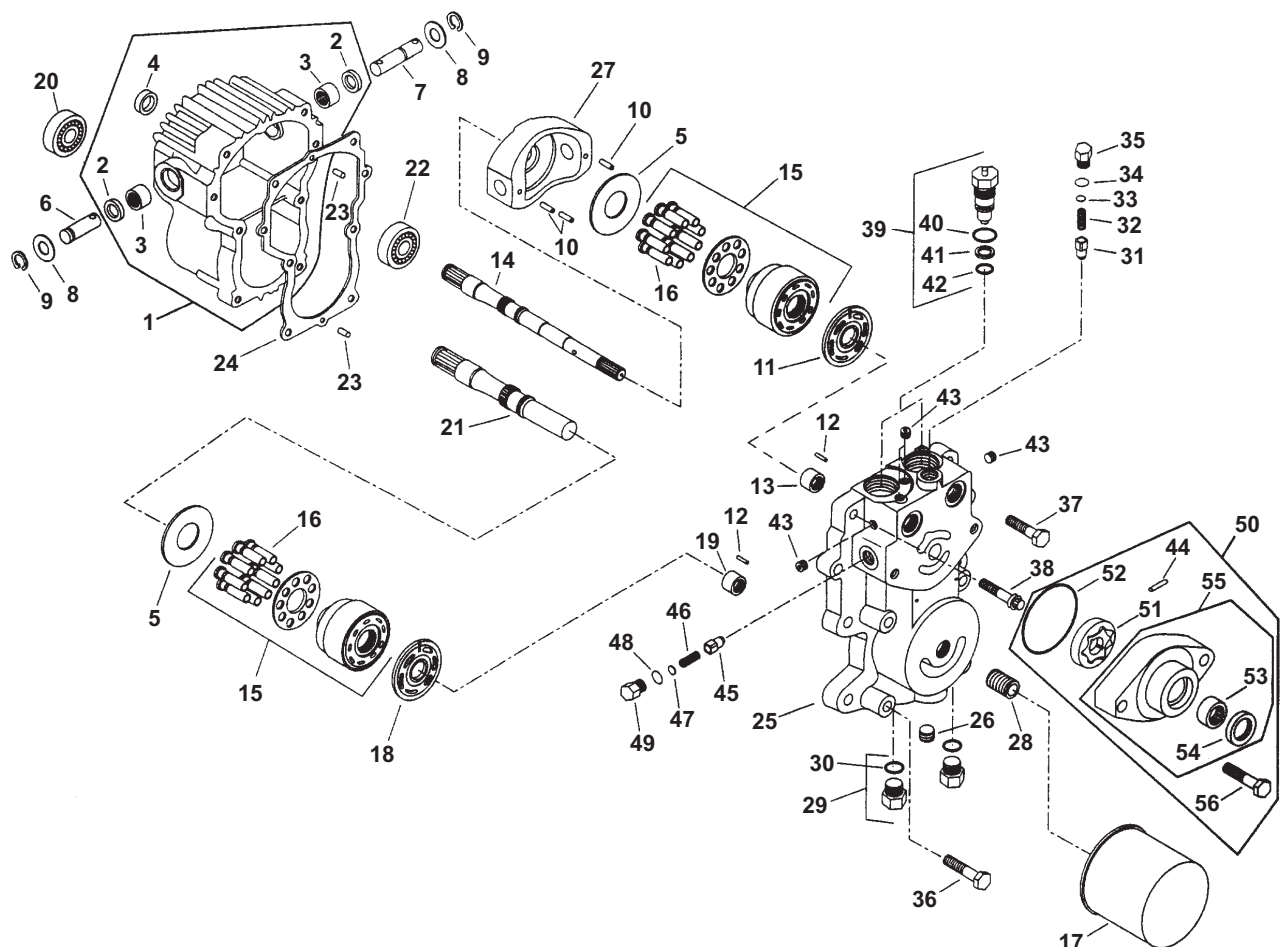


FIGURE 5

| ITEM | PART NO.        | DESCRIPTION                                    | QTY | ITEM                     | PART NO.        | DESCRIPTION                                       | QTY |
|------|-----------------|------------------------------------------------|-----|--------------------------|-----------------|---------------------------------------------------|-----|
| 1    | 21-3103345      | HOUSING<br>(INCLUDES ITEMS 2-4)                | 1   | 45                       | 21-3100053      | CHARGE RELIEF CONE                                | 1   |
| 2    | 21-9008000-     | 6701 LIP SEAL                                  | 2   | 46                       | 21-3101536      | CHARGE RELIEF SPRING                              | 1   |
| 3    | 21-3103343      | BEARING                                        | 2   | 47                       | 21-9510447      | SHIM KIT                                          | 1   |
| 4    | 21-5000174      | LIP SEAL                                       | 1   | 48                       | 21-9004201-3100 | O-RING                                            | 1   |
| 5    | 21-3102020      | THRUST PLATE                                   | 2   | 49                       | 21-3100055      | PLUG                                              | 1   |
| 6    | 21-3101045      | TRUNNION SHAFT                                 | 1   | 50                       | 21-9510405-0005 | CHARGE PUMP KIT<br>(INCLUDES ITEMS 51-56)         | 1   |
| 7    | 21-3101703      | TRUNNION SHAFT                                 | 1   | 51                       | 21-3103107      | GEROTOR ASSEMBLY                                  | 1   |
| 8    | 21-9009625-6904 | WASHER                                         | 2   | 52                       | 21-9004100-0360 | O-RING                                            | 1   |
| 9    | 21-9006320-0069 | RETAINING RING                                 | 2   | 53                       | 21-9001355-0005 | NEEDLE BEARING                                    | 1   |
| 10   | 21-9004690-1910 | SPRING PIN                                     | 3   | 54                       | 21-9008000-0100 | LIP SEAL                                          | 1   |
| 11   | 21-3103521      | VALVE PLATE                                    | 1   | 55                       | 21-9510497-0004 | KIT-CHARGE PUMP<br>(INCLUDES ITEMS 53 & 54)       | 1   |
| 12   | 21-9004800-1508 | PIN                                            | 2   | 56                       | 21-9007200-4428 | HEX HEAD SCREW                                    | 2   |
| 13   | 21-9001355      | ROLLER BEARING                                 | 1   | 57                       | *71-009         | TOOL-SPRING COMPRESS<br>(USED TO SERVICE ITEM 15) | 1   |
| 14   | 21-3103304      | PUMP SHAFT                                     | 1   | <b>* NOT ILLUSTRATED</b> |                 |                                                   |     |
| 15   | 21-3103136      | CYLINDER BLOCK KIT                             | 2   |                          |                 |                                                   |     |
| 16   | 21-9510621      | PISTON ASSEMBLY                                | 18  |                          |                 |                                                   |     |
| 17   | 21-077          | FILTER                                         | 1   |                          |                 |                                                   |     |
| 18   | 21-3102687      | VALVE PLATE                                    | 1   |                          |                 |                                                   |     |
| 19   | 21-9001355-0005 | ROLLER BEARING                                 | 1   |                          |                 |                                                   |     |
| 20   | 21-9001310-0008 | ROLLER BEARING                                 | 1   |                          |                 |                                                   |     |
| 21   | 21-3103522      | MOTOR SHAFT                                    | 1   |                          |                 |                                                   |     |
| 22   | 21-9001310-0001 | BALL BEARING                                   | 1   |                          |                 |                                                   |     |
| 23   | 21-9004800-2506 | PIN                                            | 2   |                          |                 |                                                   |     |
| 24   | 21-3102875      | GASKET                                         | 1   |                          |                 |                                                   |     |
| 25   | 21-3103179      | CENTER SECTION                                 | 1   |                          |                 |                                                   |     |
| 26   | 21-9005215-6200 | PLUG                                           | 1   |                          |                 |                                                   |     |
| 27   | 21-3102029      | SWASHPLATE                                     | 1   |                          |                 |                                                   |     |
| 28   | 21-3101069      | FILTER UNION                                   | 1   |                          |                 |                                                   |     |
| 29   | 21-9005100-7500 | PLUG<br>(INCLUDES ITEM 30)                     | 2   |                          |                 |                                                   |     |
| 30   | 21-9004201-5000 | O-RING                                         | 2   |                          |                 |                                                   |     |
| 31   | 21-3100053      | IMPLEMENT RELIEF CONE                          | 1   |                          |                 |                                                   |     |
| 32   | 21-3102301      | IMPLEMENT REL SPRING                           | 1   |                          |                 |                                                   |     |
| 33   | 21-9510447      | SHIM KIT                                       | 1   |                          |                 |                                                   |     |
| 34   | 21-9004201-3100 | O-RING                                         | 1   |                          |                 |                                                   |     |
| 35   | 21-3100055      | PLUG                                           | 1   |                          |                 |                                                   |     |
| 36   | 21-9007200-3728 | HEX HEAD SCREW                                 | 4   |                          |                 |                                                   |     |
| 37   | 21-9007200-3724 | HEX HEAD SCREW                                 | 2   |                          |                 |                                                   |     |
| 38   | 21-9007500-3722 | 12 POINT SCREW                                 | 2   |                          |                 |                                                   |     |
| 39   | 21-3103132      | CHECK VALVE ASSEMBLY<br>(INCLUDES ITEMS 40-42) | 2   |                          |                 |                                                   |     |
| 40   | 21-9004201-6200 | O-RING                                         | 2   |                          |                 |                                                   |     |
| 41   | 21-9006110-0160 | BACK-UP RING                                   | 2   |                          |                 |                                                   |     |
| 42   | 21-9004100-0160 | O-RING                                         | 2   |                          |                 |                                                   |     |
| 43   | 21-9005001-1200 | PIPE PLUG                                      | 4   |                          |                 |                                                   |     |
| 44   | 21-9004875-0076 | PIN                                            | 1   |                          |                 |                                                   |     |

FIGURE 6

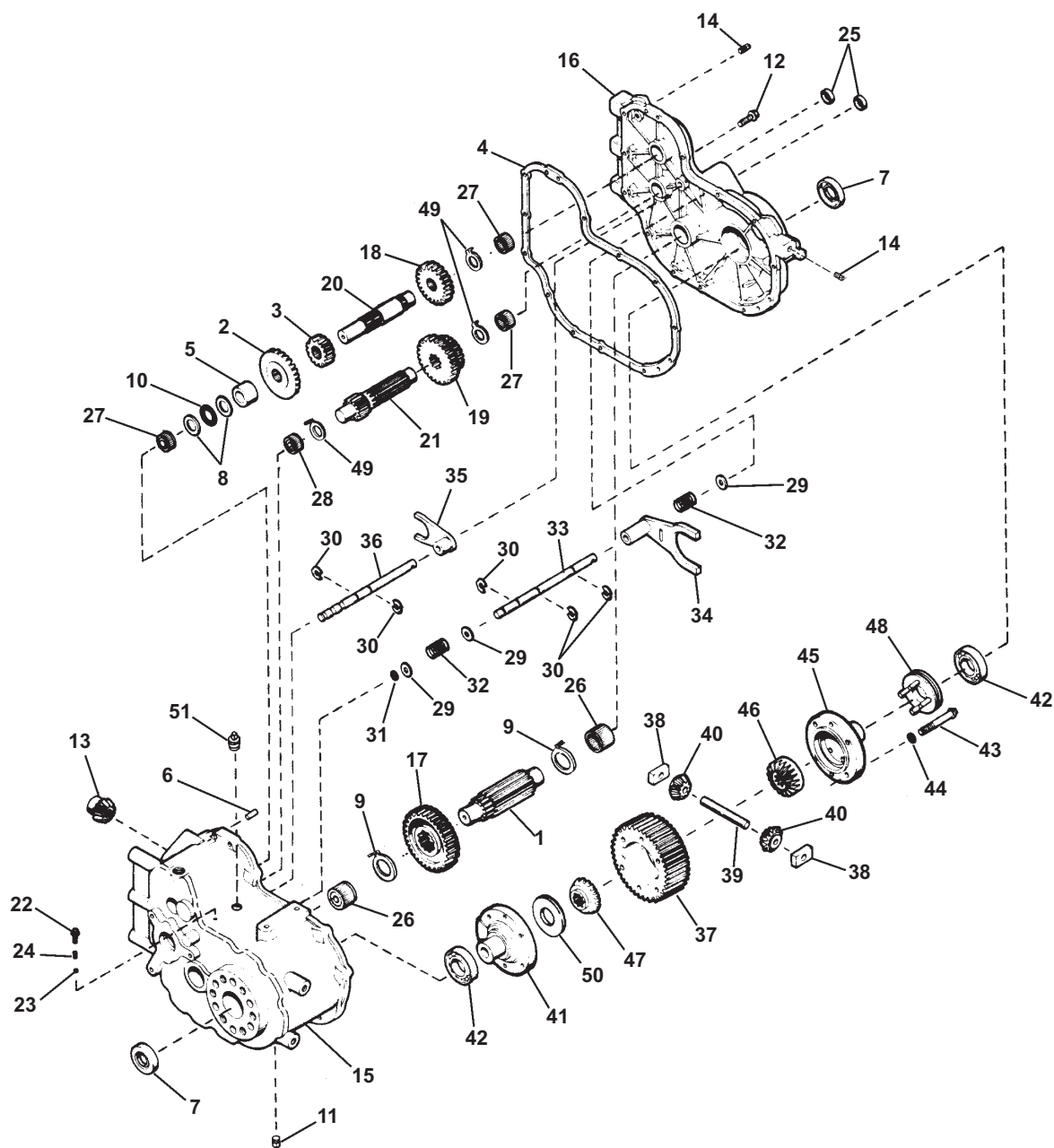


FIGURE 6

| ITEM | PART NO.   | DESCRIPTION                                                 | QTY | ITEM | PART NO.   | DESCRIPTION            | QTY |
|------|------------|-------------------------------------------------------------|-----|------|------------|------------------------|-----|
| 1    | 51-776120A | OUTPUT PINION                                               | 1   | 43   | 51-792101  | BOLT, FLNGD, 3/8X2-3/4 | 6   |
| 2    | 51-778087  | BEVEL GEAR, 30 TEETH                                        | 1   | 44   | 99-G01     | LOCKWASHER, 3/8        | 6   |
| 3    | 51-778088  | SPUR GEAR, 16 TEETH                                         | 1   | 45   | 51-774487  | DIFFERENTIAL CARRIER   | 1   |
| 4    | 51-788058B | GASKET, CASE & COVER                                        | 1   | 46   | 51-778159  | BEVEL GEAR             | 1   |
| 5    | 51-786094  | SPACER                                                      | 1   | 47   | 51-778158  | BEVEL GEAR             | 1   |
| 6    | 51-786026  | PIN, DOWEL                                                  | 2   | 48   | 51-784325A | SHIFT COLLAR ASSEMBLY  | 1   |
| 7    | 89-006     | SEAL, AXLE (788049)                                         | 2   | 49   | 51-780157  | THRUST WASHER, TABBED  | 3   |
| 8    | 51-780045  | THRUST WASHER                                               | 2   | 50   | 51-780130  | THRUST WASHER          | 1   |
| 9    | 51-780156  | THRUST WASHER, TABBED                                       | 2   | 51   | 29-049     | PIPE PLUG, 3/8         | 1   |
| 10   | 51-780012  | THRUST BEARING                                              | 1   |      |            |                        |     |
| 11   | 51-792019  | MAGNETIC DRAIN PLUG                                         | 1   |      |            |                        |     |
| 12   | 51-792067  | SCREW, 5/16 X 1"                                            | 13  |      |            |                        |     |
| 13   | 51-023     | BEVEL PINION (778155)                                       | 1   |      |            |                        |     |
| 14   | 29-061     | PIPE PLUG, 1/8                                              | 2   |      |            |                        |     |
| 15   | 51-770073A | TRANSAXLE CASE ASSY<br>(INCLUDES ITEMS 22, 26, 27, 28 & 51) | 1   |      |            |                        |     |
| 16   | 51-772086  | TRANSAXLE COVER ASSY<br>(INCLUDES ITEMS 26 & 27)            | 1   |      |            |                        |     |
| 17   | 51-778098  | OUTPUT GEAR, 37 TEETH                                       | 1   |      |            |                        |     |
| 18   | 51-778096  | SPUR GEAR, 23 TEETH                                         | 1   |      |            |                        |     |
| 19   | 51-778097  | CLUSTER GEAR, 20 & 27 T                                     | 1   |      |            |                        |     |
| 20   | 51-776209A | COUNTER SHAFT                                               | 1   |      |            |                        |     |
| 21   | 51-776212  | SHIFTER SHAFT AND GEAR                                      | 1   |      |            |                        |     |
| 22   | 51-792100  | BOLT, HEX FLNGD 1/4X5/8                                     | 1   |      |            |                        |     |
| 23   | 51-792004  | DETENT BALL                                                 | 1   |      |            |                        |     |
| 24   | 51-792003  | DETENT SPRING                                               | 1   |      |            |                        |     |
| 25   | 89-007     | SEAL, SHIFTER SHAFT                                         | 2   |      |            |                        |     |
| 26   | 51-780099  | NEEDLE BEARING                                              | 2   |      |            |                        |     |
| 27   | 51-780100  | NEEDLE BEARING                                              | 3   |      |            |                        |     |
| 28   | 51-780126  | NEEDLE BEARING                                              | 1   |      |            |                        |     |
| 29   | 51-780070  | THRUST WASHER                                               | 3   |      |            |                        |     |
| 30   | 51-792064  | SNAP RING                                                   | 5   |      |            |                        |     |
| 31   | 51-792099  | SNAP RING                                                   | 1   |      |            |                        |     |
| 32   | 51-792102  | COMPRESSION SPRING                                          | 2   |      |            |                        |     |
| 33   | 51-784327A | DIFF LOCK SHIFT ROD                                         | 1   |      |            |                        |     |
| 34   | 51-784328  | SHIFTER FORK                                                | 1   |      |            |                        |     |
| 35   | 51-784195  | SHIFTER FORK                                                | 1   |      |            |                        |     |
| 36   | 51-784326A | HI-LOW SHIFT ROD                                            | 1   |      |            |                        |     |
| 37   | 51-778156  | RING GEAR                                                   | 1   |      |            |                        |     |
| 38   | 51-786098  | DRIVE BLOCK                                                 | 2   |      |            |                        |     |
| 39   | 51-786096  | DRIVE PIN                                                   | 1   |      |            |                        |     |
| 40   | 51-778157  | BEVEL PINION                                                | 2   |      |            |                        |     |
| 41   | 51-774486A | DIFFERENTIAL CARRIER<br>(INCLUDES ITEM 51)                  | 1   |      |            |                        |     |
| 42   | 51-780125  | BALL BEARING                                                | 2   |      |            |                        |     |



FIGURE 7

| ITEM | PART NO.                     | DESCRIPTION               | QTY | ITEM | PART NO.                | DESCRIPTION              | QTY |
|------|------------------------------|---------------------------|-----|------|-------------------------|--------------------------|-----|
| 1    | 4166575                      | SEAT, GRAY W/ LOGO        | 1   | 41   | 64123-113               | BLT-HEX 1/4-20X2-1/4     | 2   |
| 2    | 198059                       | ARMREST, LH               | 1   | 42   | 4165040                 | MAT-FLOOR RH             | 1   |
| 3    | 198066                       | ARMREST, RH               | 1   | 43*  | 4165039                 | MAT-FLOOR LH             | 1   |
| 4    | * 64139-13                   | BLT-WLF 5/16-18X1/2       | 6   | 44   | 64139-04                | BOLT-WLF 1/4-20X3/4      | 24  |
| 5    | * 99-C0404                   | BOLT, SELF TAP 1/4-20X1/2 | 2   | 45   | 64141-4                 | NUT-WLF 3/8-16           | 32  |
| 6    | * 198063                     | ADJUSTER, LATCHING        | 1   | 46   | 64139-21                | BLT-WLF 3/8-16X3/4       | 32  |
| 7    | * 198062                     | ADJUSTER, SLAVE           | 1   | 47   | 64139-08                | BOLT-5/16-18X3/4 WLF     | 2   |
| 8    | * 75-70420                   | SEAT, MICH.SUSPENSION     | 1   | 48   | 64025-29                | NUT                      | 1   |
|      | (ITEM 8 IS AN OPTIONAL SEAT) |                           |     | 49   | 01-014                  | SCREW MACHINE 8-32 X 1   | 1   |
| 9    | 4165349                      | RIGHT MAIN FRAME          | 1   | 50   | 4165276                 | BATTERY HOLD DOWN        | 1   |
| 10   | 4165350                      | LEFT MAIN FRAME           | 1   | 51   | 4165280.7               | SPEED SELECTOR STOP      | 1   |
| 11   | 4164982.7                    | FRONT BEARING PLATE       | 1   | 52   | 48228A                  | WIRECLIP                 | 1   |
| 12   | 4165041.7                    | SEAT MOUNTING PLATE       | 1   | 53   | 4134____161             | TUBE AND HOSE CLAMP      | 1   |
| 13   | 4165351                      | SHIELD, PUMP COVER, R     | 1   | 54   | 56-027                  | TRIM, TRIM-LOC, 6-1/4"   | 1   |
| 14   | 4165352                      | SHIELD, PUMP ACCESS, F    | 1   | 55   | 56-027                  | TRIM, TRIM-LOC, 21-3/4"  | 1   |
| 15   | 4165353                      | MID PANEL                 | 1   | 56   | 00-200                  | DECAL-DO NOT TOW         | 1   |
| 16   | 62-839.7                     | REAR FRAME-DIESEL         | 1   | 57   | 4116761                 | DECAL-MADE IN THE U.S.A. | 1   |
|      | (USE ON DIESEL MODEL ONLY)   |                           |     | 58   | 00-060                  | DECAL-FILL, TRC FLUID    | 1   |
|      | 4165500.7                    | REAR FRAME-GAS            |     | 59   | 00-106                  | DECAL-GAS SYMBOL         | 1   |
|      | (USE ON GAS MODEL ONLY)      |                           |     | 60   | 00-076                  | DECAL-DIESEL SYMBOL      | 1   |
| 17   | 4165363                      | LABEL-HYDRO PRESSURE      | 1   | 61 * | 44-096                  | RUBBER STRIP, TANK       | 1   |
| 18   | 14-101.7                     | MOUNT, LOWER ENG LH       | 1   | 62   | 64268-02                | NUT-FL NYLOCK 5/16-18    | 2   |
|      | (USE ON DIESEL MODEL ONLY)   |                           |     | 63   | 64163-55                | WSHR .328X.75X14 GA      | 4   |
| 19   | 14-102.7                     | MOUNT, LOWER ENG RH       | 1   | 64   | 64141-6                 | NUT-WLF 5/16-18          | 2   |
|      | (USE ON DIESEL MODEL ONLY)   |                           |     | 65   | 64-307.7                | BRKT-ACCUMULATOR         | 1   |
| 20   | 62-535.17                    | TOOL BOX                  | 1   | 66   | 108094-07               | CLAMP-HOSE SAEA          | 2   |
| 21   | 60-347.17                    | BATTERY ACCESS PANEL      | 1   | 67   | 05-033                  | GROMMET                  | 1   |
| 22   | 4165215.17                   | SHIELD, TANK COVER        | 1   | 68   | 4165731.7               | GUARD-DRIVESHAFT         | 2   |
| 23   | 00-260                       | LABEL-FWD/REV             | 1   |      | (USE ON GAS MODEL ONLY) |                          |     |
| 24   | 00-377                       | LABEL-NEUTRAL LOCK        | 1   |      | * NOT ILLUSTRATED       |                          |     |
| 25   | 64-313.7                     | MID PANEL ANGLE           | 1   |      |                         |                          |     |
| 26   | 60-457.7                     | SHIELD, GAS VALVE         | 1   |      |                         |                          |     |
| 27   | 60-538.7                     | SHIELD, MID-PANEL SEAT    | 1   |      |                         |                          |     |
| 28   | 60-619.7                     | COVER, ACCESS PANEL       | 2   |      |                         |                          |     |
| 29   | 4165371.7                    | SHIELD, HYD TUBE COVER    | 1   |      |                         |                          |     |
| 30   | 62-528.7                     | TRANSAXLE SUPPORT         | 1   |      |                         |                          |     |
| 31   | 05-019                       | BUMPER                    | 2   |      |                         |                          |     |
| 32   | 64163-03                     | WSHR-.256X.62OD X 18 GA.  | 2   |      |                         |                          |     |
| 33   | 6423-39                      | BOLT-HEX 1/2-13X1-1/4     | 2   |      |                         |                          |     |
| 34   | 64006-05                     | LCKWSHR-HELICAL 1/2       | 2   |      |                         |                          |     |
| 35   | 64163-67                     | WASHER-.516X1X12GA        | 2   |      |                         |                          |     |
| 36   | 64141-4                      | NUT-WLF 3/8-16            | 4   |      |                         |                          |     |
| 37   | 64139-24                     | BOLT, FLANGED 3/8-16X1    | 4   |      |                         |                          |     |
| 38   | 05-034                       | GROMMET, 1-1/2"X2"        | 1   |      |                         |                          |     |
| 39   | 4165283                      | LABEL-RANGE SEL.          | 1   |      |                         |                          |     |
| 40   | 05-039                       | GROMMET, 1-5/16"X2"       | 2   |      |                         |                          |     |

FIGURE 8

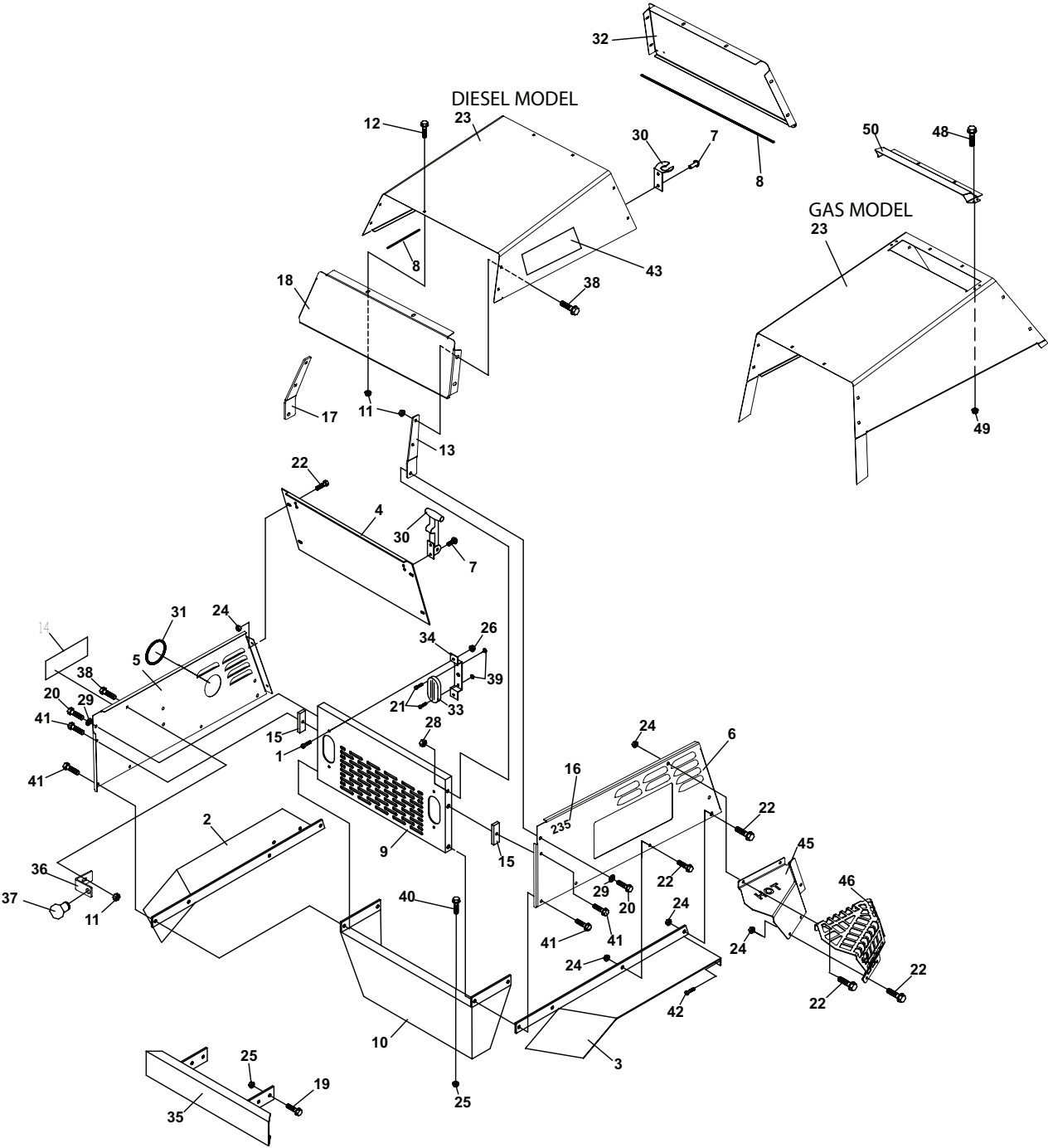


FIGURE 8

| ITEM | PART NO.   | DESCRIPTION                                        | QTY | ITEM                                               | PART NO.   | DESCRIPTION                                                                             | QTY |
|------|------------|----------------------------------------------------|-----|----------------------------------------------------|------------|-----------------------------------------------------------------------------------------|-----|
| 1    | 64139-02   | BLT-WLF 1/4-20X1/2                                 | 4   | 36                                                 | 4165223.7  | BRKT-BUMPER MOUNT                                                                       | 2   |
| 2    | 60-655.17  | SIDE FENDER LH                                     | 1   | 37                                                 | 810149     | BUMPER-RUBBER                                                                           | 2   |
| 3    | 64-883.17  | SIDE FENDER RH                                     | 1   | 38                                                 | 64018-2    | BLT-CRG 1/4-20X3/4                                                                      | 6   |
| 4    | 64-880.7   | PANEL, FRONT                                       | 1   | 39                                                 | 64025-29   | NUT-HEX #8-32 KEPS                                                                      | 4   |
| 5    | 4165354    | SIDE PANEL LH-DIESEL<br>(USE ON DIESEL MODEL ONLY) | 1   | 40                                                 | 64139-21   | BLT-WLF 5/8-16X3/4                                                                      | 2   |
|      | 4165674.7  | SIDE PANEL-LH GAS<br>(USE ON GAS MODEL ONLY)       |     | 41                                                 | 99-K02     | BLT-FLG 5/16-18X1                                                                       | 4   |
| 6    | 4165468    | SIDE PANEL RH-DIESEL<br>(USE ON DIESEL MODEL ONLY) | 1   | 42                                                 | 64139-04   | BLT-WLF 1/4-20X3/4                                                                      | 4   |
|      | 4165637.7  | SIDE PANEL-RH, GAS<br>(USE ON GAS MODEL ONLY)      |     | 43                                                 | 4158620    | LABEL-STEINER                                                                           | 2   |
| 7    | 04-004     | RIVET                                              | 8   | 44*                                                | 4165532    | KIT-ASSY HOOD STEEL<br>(INCLUDES ITEMS 11-13, 17-18,23, 38 & 43)<br>(DIESEL MODEL ONLY) | 1   |
| 8    | 108194-06  | CHANNEL-FLEXTRIM 25.5"                             | 3   | <b>USE ITEMS 45 &amp; 46, 47 ON GAS MODEL ONLY</b> |            |                                                                                         |     |
| 9    | 4165505.7  | PANEL, REAR                                        | 1   | 45                                                 | 4165640.7  | DEFLECTOR-GRD HOT AIR                                                                   | 1   |
| 10   | 4165187.17 | PANEL, LWER REAR DIESEL<br>(USE DIESEL MODEL ONLY) | 1   | 46                                                 | 4165761.7  | DEFLECTOR-GRD HOT AIR                                                                   | 1   |
|      | 4165511.17 | PANEL-LOWER REAR GAS<br>(USE ON GAS MODEL ONLY)    |     | 47*                                                | 4166293    | KIT-ASSY HOOD STEEL<br>(INCLUDES ITEMS 11-13,17-18,23, 38,43,48-50)                     | 1   |
| 11   | 64268-01   | NUT-FL NYN LCK 1/4-20                              | 14  | <b>ITEMS 48-50 USED ON GAS MODEL ONLY</b>          |            |                                                                                         |     |
| 12   | 64018-20   | BLT-CRG 1/4-20X1.2                                 | 8   | 48                                                 | 64152-06   | SCREW-#10-24X1/2                                                                        | 4   |
| 13   | 4165225.7  | BRKT-HOOD PIVOT, RH                                | 1   | 49                                                 | 64025-15   | NUT-#10-24 KEPS                                                                         | 4   |
| 14   | 00-313     | LABEL-AIR CLEANER                                  | 1   | 50                                                 | 4166270.17 | VENT-HOOD                                                                               | 1   |
| 15   | 64-920.7   | SPACER, REAR PANEL                                 | 2   |                                                    |            |                                                                                         |     |
| 16   | 4165200    | LABEL-235                                          | 2   |                                                    |            |                                                                                         |     |
| 17   | 4165224.7  | BRKT-HOOD PIVOT, LH                                | 1   |                                                    |            |                                                                                         |     |
| 18   | 4165203.17 | PANEL-HOOD, REAR                                   | 1   |                                                    |            |                                                                                         |     |
| 19   | 64139-18   | BLT-WLF 3/8-16X1-1/4                               | 4   |                                                    |            |                                                                                         |     |
| 20   | 64123-16   | BLT-HEX 3/8-16X1-1/4                               | 2   |                                                    |            |                                                                                         |     |
| 21   | 64152-20   | BOLT-WLF 8-32X1/2                                  | 4   |                                                    |            |                                                                                         |     |
| 22   | 64139-08   | BOLT-WLF 5/16-18X3/4                               | 15  |                                                    |            |                                                                                         |     |
| 23   | 4165355    | HOOD-TOP W/ LABELS<br>(USE ON DIESEL MODEL ONLY)   | 1   |                                                    |            |                                                                                         |     |
|      | 4166292    | HOOD-TOPS W/LABELS<br>(USE ON GAS MODEL ONLY)      |     |                                                    |            |                                                                                         |     |
| 24   | 64141-6    | NUT, 5/16-18                                       | 10  |                                                    |            |                                                                                         |     |
| 25   | 64141-4    | NUT-WLF 3/8-16                                     | 6   |                                                    |            |                                                                                         |     |
| 26   | 64141-2    | NUT-WLF 1/4-20                                     | 4   |                                                    |            |                                                                                         |     |
| 27   | 64025-14   | NUT-HEX #10-32                                     | 6   |                                                    |            |                                                                                         |     |
| 28   | 64229-03   | NUT-NYLOCK 3/8-16                                  | 2   |                                                    |            |                                                                                         |     |
| 29   | 64163-61   | WASHER .81X.406X16GA                               | 2   |                                                    |            |                                                                                         |     |
| 30   | 47-030     | RUBBER LATCH ASSY                                  | 2   |                                                    |            |                                                                                         |     |
| 31   | 56-043-9   | TRIM, TRIM-LOCK, 9"                                | 1   |                                                    |            |                                                                                         |     |
| 32   | 4165202.17 | S-PANEL FRONT HOOD                                 | 1   |                                                    |            |                                                                                         |     |
| 33   | 33-034     | TAIL LIGHT-TWO BULB                                | 2   |                                                    |            |                                                                                         |     |
| 34   | 64-882.7   | BRKT-REAR LIGHT MNT                                | 2   |                                                    |            |                                                                                         |     |
| 35   | 4165133.7  | BUMPER                                             | 1   |                                                    |            |                                                                                         |     |

\* NOT ILLUSTRATED

FIGURE 9

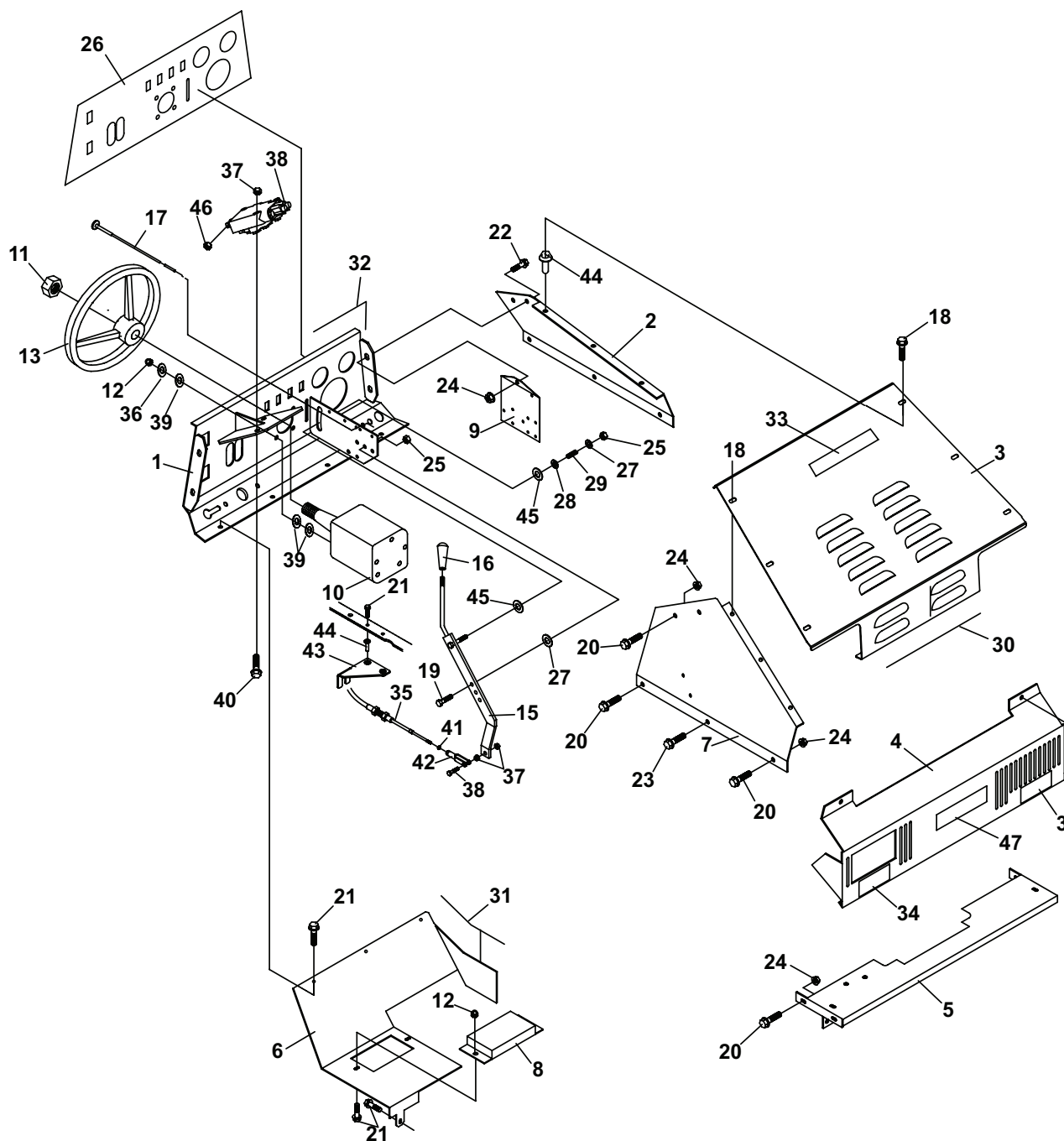


FIGURE 9

| ITEM | PART NO.  | DESCRIPTION                                          | QTY | ITEM | PART NO.  | DESCRIPTION             | QTY |
|------|-----------|------------------------------------------------------|-----|------|-----------|-------------------------|-----|
| 1    | 4165356   | DASH ASSEMBLY, DIESEL<br>(USE ON DIESEL MODEL ONLY)  | 1   | 36   | 64006-02  | LOCKWWASHER-5/16        | 4   |
|      | 4166121   | DASH ASSEMBLY, GAS<br>(USE ON GAS MODEL ONLY)        |     | 37   | 64141-2   | NUT-WLF 1/4-20          | 2   |
| 2    | 60-658.17 | SIDE, DASH MOUNT LH                                  | 1   | 38   | 64123-07  | BOLT-HEX 1/4-20X1-1/2   | 1   |
| 3    | 4165357   | HOOD, FRONT                                          | 1   | 39   | 64251-003 | WASHER-M8               | 12  |
| 4    | 4165458   | PANEL, FRONT                                         | 1   | 40   | 64123-60  | BLT-HEX 1/4-20X2        | 2   |
| 5    | 4164988.7 | SUPPORT, PANEL                                       | 1   | 41   | 01-013    | NUT-#10-32              | 1   |
| 6    | 60-664.7  | SHIELD, UNDER DASH                                   | 1   | 42   | 43-Y0304F | YOKE END, 10-32X1/4 PIN | 1   |
| 7    | 60-677.17 | SIDE, DASH MOUNT RH                                  | 1   | 43   | 6126005.7 | MOUNT, THROTTLE CABLE   | 1   |
| 8    | 64-942.7  | DOGHOUSE, SHIELD                                     | 1   | 44   | 04-009    | INSERT-1/4-20           | 12  |
| 9    | 64-922.7  | PLATE, CIRCUIT MNT                                   | 2   | 45   | 05-028    | WASHER-FRICTION         | 2   |
| 10   | 23-056    | STEERING VALVE, 5 PORT                               | 1   | 46   | 99-E52    | NUT-JAM 5/16-18         | 2   |
| 11   | 64001-1   | NUT-HEX JAM, 5/8-18                                  | 1   | 47   | 4165201   | LABEL-TRACTION MAX      | 1   |
| 12   | 64276-01  | NUT-ACORN, 5/16-24                                   | 4   |      |           |                         |     |
| 13   | 47-103    | STEERING WHEEL                                       | 1   |      |           |                         |     |
| 14 * | 47-104    | CAP, STEERING WHEEL                                  | 1   |      |           |                         |     |
| 15   | 40-328.7  | THROTTLE LEVER                                       | 1   |      |           |                         |     |
| 16   | 47-114    | KNOB, TAPERED                                        | 1   |      |           |                         |     |
| 17   | 47-080    | CABLE, PARKING BRAKE                                 | 1   |      |           |                         |     |
| 18   | 64139-08  | BOLT-WLF 5/16-18X3/4                                 | 6   |      |           |                         |     |
| 19   | 64123-68  | BOLT-HEX 5/16-18X1                                   | 1   |      |           |                         |     |
| 20   | 64139-21  | BOLT-WLF 3/8-16X3/4                                  | 13  |      |           |                         |     |
| 21   | 64139-04  | BOLT-WLF 1/4-20X3/4                                  | 12  |      |           |                         |     |
| 22   | 64139-24  | BOLT-WLF 3/8-16X1                                    | 4   |      |           |                         |     |
| 23   | 99-K58    | BOLT-BTTN HD, 3/8-16X3/4                             | 1   |      |           |                         |     |
| 24   | 64141-4   | NUT-WLF 3/8-16                                       | 14  |      |           |                         |     |
| 25   | 64229-02  | LOCKNUT-NYLON 5/16-18                                | 2   |      |           |                         |     |
| 26   | 4165172   | DECAL, 235 DASH DIESEL<br>(DIESEL MODEL ONLY)        | 1   |      |           |                         |     |
|      | 4165739   | DECAL-235 DASH GAS<br>(GAS MODEL ONLY)               |     |      |           |                         |     |
| 27   | 64163-55  | WASHER, 25/64X5/8X16GA                               | 2   |      |           |                         |     |
| 28   | 64-799    | WASHER, 13/32X1-9/32                                 | 1   |      |           |                         |     |
| 29   | 41-039    | SPRING, COMPRESSION                                  | 1   |      |           |                         |     |
| 30   | 56-027    | TRIM, TRIM-LOC, 12-1/4"                              | 1   |      |           |                         |     |
| 31   | 56-027    | TRIM, TRIM-LOC, 7-1/2"                               | 1   |      |           |                         |     |
| 32   | 56-046    | TRIM, TRIM-LOC, 54"                                  | 1   |      |           |                         |     |
| 33   | 4158620   | LABEL-STEINER                                        | 1   |      |           |                         |     |
| 34   | 00-025    | DECAL-KEEP HANDS AWAY                                | 2   |      |           |                         |     |
| 35   | 4137515   | CABLE-THROTTLE, DIESEL<br>(USE ON DIESEL MODEL ONLY) | 1   |      |           |                         |     |
|      | 47-159    | CABLE-THROTTLE, GAS<br>(USE ON GAS MODEL ONLY)       |     |      |           |                         |     |

\* NOT ILLUSTRATED

FIGURE 10

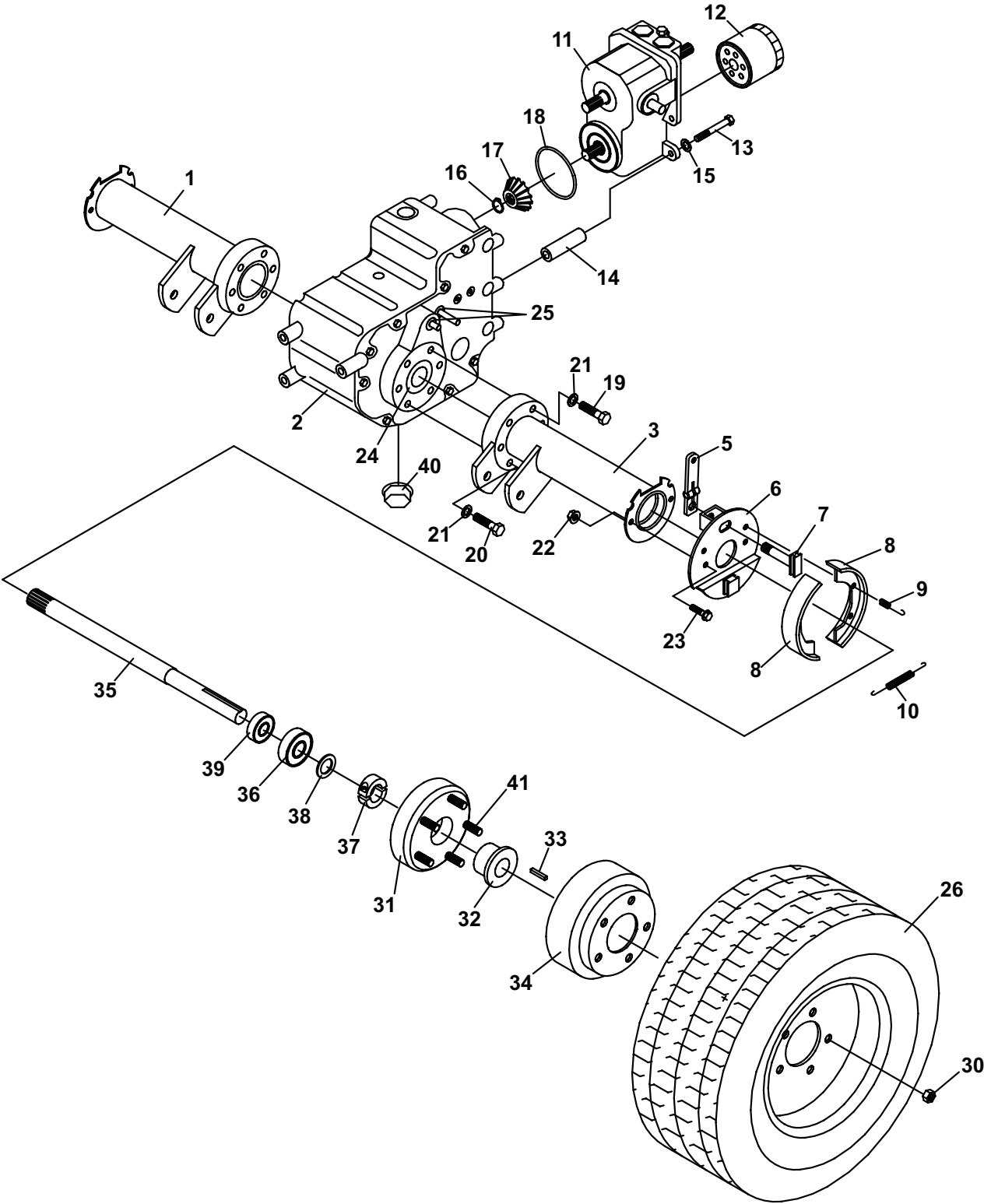


FIGURE 10

| ITEM | PART NO.         | DESCRIPTION                                             | QTY | ITEM                    | PART NO.  | DESCRIPTION            | QTY |
|------|------------------|---------------------------------------------------------|-----|-------------------------|-----------|------------------------|-----|
| 1    | 4165038.7        | TUBE, TRANSAXLE RH                                      | 1   | 35                      | 4133671   | AXLE, 230 DRIVE        | 2   |
| 2    | 51-022           | TRANSAXLE, W/DIFF LOCK                                  | 1   | 36                      | 4133672   | BEARING, AXLE 230      | 2   |
| 3    | 4165037.7        | TUBE, TRANSAXLE LH                                      | 1   | 37                      | 4133682   | COLLAR, SET - 230 AXLE | 2   |
| 4 *  | 53-114           | BRAKE ASSY<br>(INCLUDES ITEMS 5-10)                     | 2   | 38                      | 4133681   | SPACER, AXLE COLLAR    | 2   |
| 5    | 53-KN35488       | LEVER-COMPLETE                                          | 1   | 39                      | 4133683   | SEAL, 230 DRIVE AXLE   | 2   |
| 6    | 53-KN25764       | BACKING PLATE                                           | 1   | 40                      | 69051-06  | PLUG-PIPE 3/8 INT      | 1   |
| 7    | 53-KN35045       | CAM                                                     | 1   | 41                      | 64123-272 | BLT-1/2-20X2-1/2       | 10  |
| 8    | 53-KN34969-02.07 | SHOE ASSEMBLY                                           | 2   | <b>*NOT ILLUSTRATED</b> |           |                        |     |
| 9    | 53-KN45434       | SPRING-HOLD DOWN                                        | 2   |                         |           |                        |     |
| 10   | 53-KN45433       | SPRING-RETURN                                           | 1   |                         |           |                        |     |
| 11   | 21-076           | PUMP, SUNDSTRAND                                        | 1   |                         |           |                        |     |
| 12   | 21-077           | FILTER-PUMP                                             | 1   |                         |           |                        |     |
| 13   | 64123-139        | BOLT-HEX 3/8-16X4                                       | 4   |                         |           |                        |     |
| 14   | 64-309           | SPACER, KYB PUMP                                        | 4   |                         |           |                        |     |
| 15   | 64006-03         | WSHR, 3/8 HELICAL LOCK                                  | 4   |                         |           |                        |     |
| 16   | 64144-01         | SNAP RING, 5/8                                          | 1   |                         |           |                        |     |
| 17   | 51-023           | PINION GEAR                                             | 1   |                         |           |                        |     |
| 18   | 26-003           | O-RING FOR PUMP                                         | 1   |                         |           |                        |     |
| 19   | 64123-72         | BLT-HEX 1/2-13X2-1/2<br>(ITEM 19 USED ON UPPER 3 HOLES) | 6   |                         |           |                        |     |
| 20   | 64123-259        | BLT-HEX 1/2-13X2-1/4<br>(ITEM 20 USED ON LOWER 3 HOLES) | 6   |                         |           |                        |     |
| 21   | 64006-05         | WSHR, 1/2 HELICAL LOCK                                  | 12  |                         |           |                        |     |
| 22   | 64141-4          | NUT-WLF 3/8-16                                          | 4   |                         |           |                        |     |
| 23   | 64139-21         | BLT-WLF 3/8-16X3/4                                      | 4   |                         |           |                        |     |
| 24   | 89-006           | SEAL-AXLE                                               | 2   |                         |           |                        |     |
| 25   | 89-007           | SEAL-SHIFT ROD                                          | 2   |                         |           |                        |     |
| 26   | 4165109          | WHEEL ASSY 24x11x12<br>(INCLUDES ITEMS 27 & 28)         | 2   |                         |           |                        |     |
| 27 * | 4165109-01       | RIM-12X8.5                                              | 1   |                         |           |                        |     |
| 28 * | 4165109-02       | TIRE-24X11-12/6                                         | 1   |                         |           |                        |     |
| 29 * | 75-70465         | WEIGHTS-WHEEL (2)                                       | 1   |                         |           |                        |     |
| 30   | 64187-03         | WHEEL NUT 1/2-20                                        | 10  |                         |           |                        |     |
| 31   | 53-059           | HUB, 5-BOLT, 1/2" HOLES<br>(INCLUDES QTY 5 OF ITEM 20)  | 2   |                         |           |                        |     |
| 32   | 4133678          | BUSHING, AXLE HUB - 230                                 | 2   |                         |           |                        |     |
| 33   | 85-K0510         | KEY, 5/16 X 1-1/4                                       | 2   |                         |           |                        |     |
| 34   | 50-096           | BRAKE DRUM                                              | 2   |                         |           |                        |     |

FIGURE 11

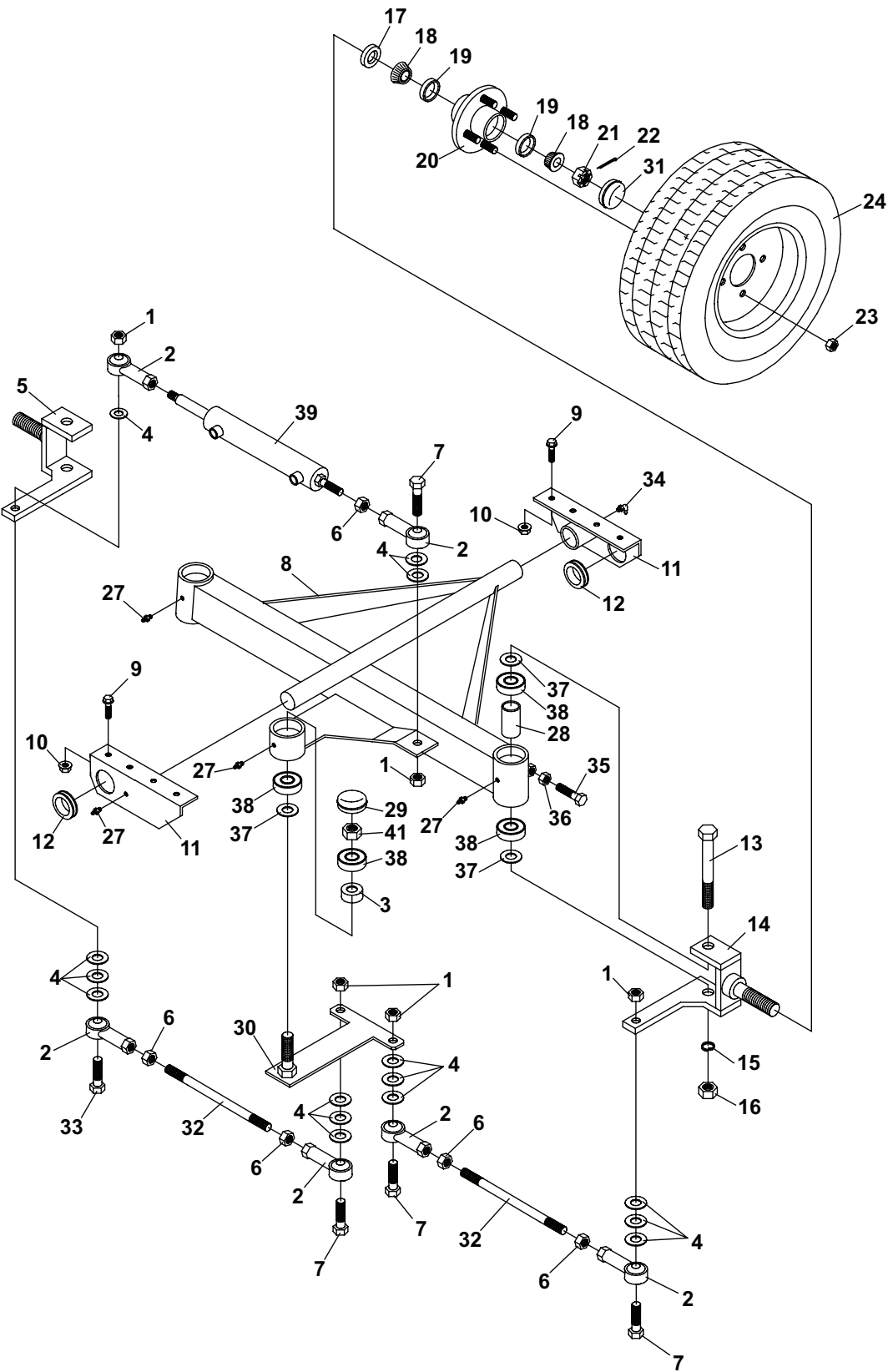


FIGURE 11

| ITEM | PART NO.  | DESCRIPTION             | QTY | ITEM | PART NO.    | DESCRIPTION               | QTY |
|------|-----------|-------------------------|-----|------|-------------|---------------------------|-----|
| 1    | 64151-28  | NUT-HEX 5/8-18 CNTRLCK  | 5   | 24   | 53-065      | WHEEL ASSY, 18X8.50X8     | 2   |
| 2    | 4132296   | ROD END - 5/8           | 6   |      |             | (INCLUDES ITEMS 25 & 26)  |     |
| 3    | 4165469   | SPACER-.67X1.25X.188    | 1   | 25 * | 53-065-02   | TIRE, 18X8.50X8, RIBBED   | 1   |
| 4    | 64163-16  | WASHER-41/64x1-3/8x12GA | 15  | 26 * | 53-065-01   | RIM, 8X7, WHITE           | 1   |
| 5    | 50-045.7  | SPINDLE-STEERING LEFT   | 1   | 27   | 85010N      | GREASE FITTING, 1/4-28    | 4   |
| 6    | 64001-1   | NUT-HEX JAM,5/8-18      | 5   | 28   | 64-302      | SPACER-KINGPIN BEARING    | 2   |
| 7    | 64123-137 | BOLT-HEX 5/8-18X2       | 4   | 29   | 53-060      | CAP-DUST                  | 1   |
| 8    | 4165227.7 | AXLE-REAR STEERING      | 1   | 30   | 4165001.7   | CENTER PIVOT-STEERING     | 1   |
| 9    | 64139-24  | BOLT, FLANGE 3/8-16X1   |     | 31   | 53-068      | HUB CAP                   | 2   |
|      |           | DIESEL MODEL QTY 8      |     | 32   | 42-319      | TIE ROD                   | 2   |
|      |           | GAS MODEL QTY 6         |     | 33   | 64123-133   | BOLT-HEX 5/8-18X3         | 1   |
| 10   | 64141-4   | NUT-WLF 3/8-16          |     | 34   | 4165962     | GREASE FITTING, 1/4-28 90 | 1   |
|      |           | DIESEL MODEL QTY 8      |     | 35   | 64123-109   | BOLT-HEX 5/8-11X1-1/2     | 2   |
|      |           | GAS MODEL QTY 6         |     | 36   | 99-E06      | JAM NUT, 5/8-11 NC        | 2   |
| 11   | 4165020.7 | PLATE-AXLE ANCHOR       |     | 37   | 64163-06    | WASHER, .768X1.25X14G     | 5   |
|      |           | (DIESEL MODEL QTY 2)    |     | 38   | 55-Z9504AB  | BALL BEARING              | 6   |
|      |           | (GAS MODEL QTY 1 FRONT) |     | 39   | 4132321     | STEERING CYLINDER, 2X4    | 1   |
|      | 4165671.7 | WLDMT-STEERING AXLE     | 1   | 40 * | 21-0A002813 | KIT-SEAL, CYLINDER        | 1   |
|      |           | (GAS MODEL QTY 1 REAR)  |     | 41   | 99-AC12NF   | NUT-3/4-16 CL             | 1   |
| 12   | 05-034    | GROMMET                 | 1   |      |             |                           |     |
| 13   | 64123-275 | BOLT-HEX 3/4-16X5-1/2   | 2   |      |             |                           |     |
| 14   | 50-046.7  | SPINDLE-STEERING RIGHT  | 1   |      |             |                           |     |
| 15   | 64006-11  | LOCKWASHER, 3/4         | 2   |      |             |                           |     |
| 16   | 64025-06  | NUT-HEX 3/4-16 2A       | 2   |      |             |                           |     |
| 17   | 89-010    | OIL SEAL                | 2   |      |             |                           |     |
| 18   | 48043-04C | BEARING, TAPER SINGLE   | 4   |      |             |                           |     |
| 19   | 48043-03C | BEARING, CUP            | 4   |      |             |                           |     |
| 20   | 50-086.7  | HUB, 4-BOLT, REAR AXLE  | 2   |      |             |                           |     |
| 21   | 99-E19    | CASTLE NUT, 1-14 NF     | 2   |      |             |                           |     |
| 22   | 64140-5   | COTTER PIN, 1/8X1-1/2   | 2   |      |             |                           |     |
| 23   | 64187-03  | WHEEL NUT 1/2-20        | 8   |      |             |                           |     |

\* NOT ILLUSTRATED

FIGURE 12

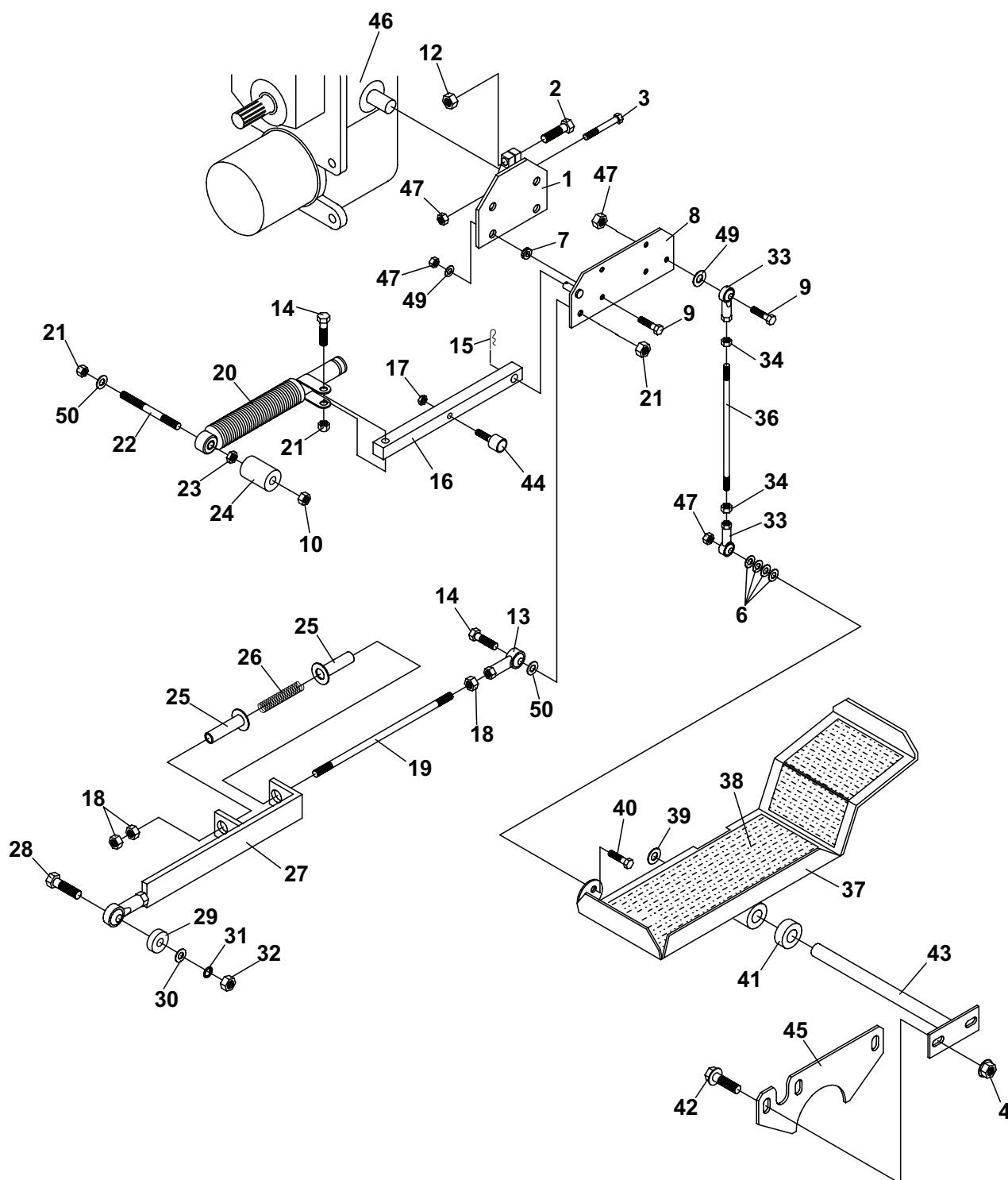


FIGURE 12

| ITEM | PART NO.  | DESCRIPTION             | QTY | ITEM | PART NO. | DESCRIPTION             | QTY |
|------|-----------|-------------------------|-----|------|----------|-------------------------|-----|
| 1    | 4164985.7 | LEVER-PUMP SHAFT CLMP   | 1   | 41   | 43067A   | SET COLLAR              | 1   |
| 2    | 64123-67  | BOLT-HEX 3/8-16X2       | 1   | 42   | 64139-24 | BOLT, FLANGE 3/8-16X1   | 2   |
| 3    | 64123-60  | BOLT-HEX 1/4-20X2       | 1   | 43   | 42-315   | PIN, FWD-REV PEDAL      | 1   |
| 4    | 64141-4   | NUT-WLF 3/8-16          | 2   | 44   | 55-116   | BEARING, .25 STUDX.625  | 1   |
| 5    | 64025-01  | NUT-HEX 1/4-20          | 11  | 45   | 64-864.7 | SUPPORT, AXLE           | 1   |
| 6    | 64163-86  | WASHER .265X.625X.125   | 4   | 46   | 21-076   | PUMP, SUNDSTRAND        | 1   |
| 7    | 05-025    | GROMMET, 1/4 IDX5/8 OD  | 4   | 47   | 64229-01 | NUT-NYLN LCK 1/4-20     | 6   |
| 8    | 40-203.7  | LEVER, PUMP CONTROL     | 1   | 48   | 64268-03 | NUT-FL NYLN LCK 3/8-16  | 1   |
| 9    | 64123-114 | BOLT-HEX 1/4-20X1       | 5   | 49   | 64163-03 | WSHR .256IDX.62ODX18GA. | 5   |
| 10   | 64268-02  | NUT-FL NYLN LCK 5/16-18 | 2   | 50   | 64163-55 | WSHR .328X.75X14 GA     | 1   |
| 11   | 64006-02  | LCKWSHR-HELICAL 5/16    | 2   |      |          |                         |     |
| 12   | 64229-03  | NUT-NYLON LOCK 3/8-16   | 1   |      |          |                         |     |
| 13   | 43-005A   | ROD END, 5/16"          | 1   |      |          |                         |     |
| 14   | 64123-47  | BLT-HEX 5/16-18X1-1/4   | 2   |      |          |                         |     |
| 15   | 02-PP0313 | PIN, 3/16 x 1.5/8       | 1   |      |          |                         |     |
| 16   | 4165565.7 | SHOCK MOUNT             | 1   |      |          |                         |     |
| 17   | 64001-14  | NUT-HEX JAM, 1/4-28     | 1   |      |          |                         |     |
| 18   | 64025-03  | NUT-HEX 5/16-24         | 3   |      |          |                         |     |
| 19   | 42-317    | NEUTRAL LINK            | 1   |      |          |                         |     |
| 20   | 47-128    | STABILIZER, SHOCK       | 1   |      |          |                         |     |
| 21   | 64229-02  | LOCKNUT-NYLON 5/16-18   | 2   |      |          |                         |     |
| 22   | 64-1009   | SHOCK MOUNT             | 1   |      |          |                         |     |
| 23   | 99-E52    | JAM NUT, 5/16-18 NC     | 1   |      |          |                         |     |
| 24   | 64-1010.7 | SPACER                  | 1   |      |          |                         |     |
| 25   | 42-465    | SLIDE, NEUTRAL LOCATOR  | 2   |      |          |                         |     |
| 26   | 41-067    | SPRING, 6-3/4X.568X.071 | 1   |      |          |                         |     |
| 27   | 4164958.7 | LOCATOR, NEUTRAL        | 1   |      |          |                         |     |
| 28   | 64123-70  | BOLT-HEX 3/8-16X1-1/2   | 1   |      |          |                         |     |
| 29   | 64163-46  | WSHR.383/.393X.88X7GA   | 1   |      |          |                         |     |
| 30   | 64163-61  | WASHER .81X.406X16GA    | 2   |      |          |                         |     |
| 31   | 64006-03  | LCKWSHR-HELICAL 3/8     | 2   |      |          |                         |     |
| 32   | 64025-05  | NUT-HEX 3/8-16          | 2   |      |          |                         |     |
| 33   | 43-004A   | ROD END, 1/4"           | 2   |      |          |                         |     |
| 34   | 64025-23  | NUT-HEX 1/4-28          | 2   |      |          |                         |     |
| 35   | 64006-01  | LOCKWASHER-1/4 HELICAL  | 3   |      |          |                         |     |
| 36   | 42-495    | ROD, JACKSHAFT          | 1   |      |          |                         |     |
| 37   | 4165358   | S-PEDAL, FWD-REV W/ MAT | 1   |      |          |                         |     |
| 38   | 56-040-01 | FLEXTREAD, 4"X18"       | 1   |      |          |                         |     |
| 39   | 64163-36  | WASHER-.516X1X12GA      | 1   |      |          |                         |     |
| 40   | 64123-07  | BOLT-HEX 1/4-20X1-1/2   | 1   |      |          |                         |     |

\*NOT ILLUSTRATED

FIGURE 13

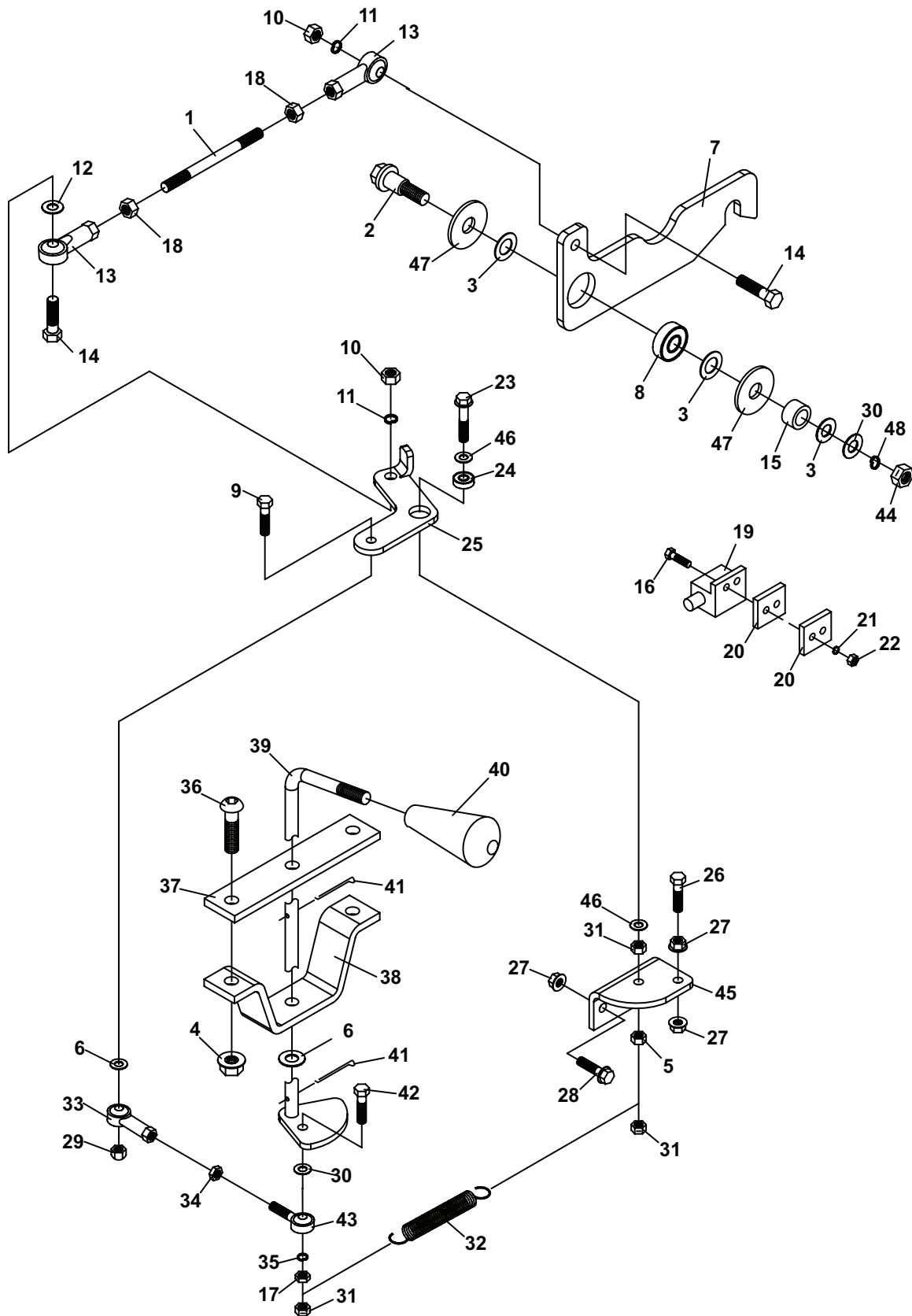


FIGURE 13

| ITEM | PART NO.  | DESCRIPTION              | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|-----------|--------------------------|-----|------|----------|-------------|-----|
| 1    | 64-1017   | CONNECTING LINK          | 1   |      |          |             |     |
| 2    | 64166-5   | BOLT-1/2X1 3/8-16 SHLD   | 1   |      |          |             |     |
| 3    | 64163-102 | WSHR-MACH 1/2X7/8X.045   | 3   |      |          |             |     |
| 4    | 64141-4   | NUT-WLF 3/8-16           | 2   |      |          |             |     |
| 5    | 64025-01  | NUT-HEX 1/4-20           | 1   |      |          |             |     |
| 6    | 64163-86  | WASHER .265X.625X.125    | 2   |      |          |             |     |
| 7    | 64-1019.7 | LATCH                    | 1   |      |          |             |     |
| 8    | B2010     | BEARING, BALL 1/2"ID     | 1   |      |          |             |     |
| 9    | 64123-114 | BOLT-HEX 1/4-20X1        | 1   |      |          |             |     |
| 10   | 64025-02  | NUT-HEX 5/16-18          | 2   |      |          |             |     |
| 11   | 64006-02  | LCKWSHR-HELICAL 5/16     | 2   |      |          |             |     |
| 12   | 64163-55  | WSHR -328X.75X14 GA      | 1   |      |          |             |     |
| 13   | 43-005A   | ROD END, 5/16"           | 2   |      |          |             |     |
| 14   | 64123-47  | BLT-HEX 5/16-18X1-1/4    | 2   |      |          |             |     |
| 15   | 64-1018   | SPACER                   | 1   |      |          |             |     |
| 16   | 01-040    | SCREW, MACHINE 10-32X1   | 2   |      |          |             |     |
| 17   | 64001-13  | NUT, JAM 1/4-20 UNC      | 1   |      |          |             |     |
| 18   | 64025-03  | NUT-HEX 5/16-24          | 2   |      |          |             |     |
| 19   | 38382     | SWITCH-N.O.              | 1   |      |          |             |     |
| 20   | 64-1007   | SPACER-SWITCH            | 2   |      |          |             |     |
| 21   | 120052    | LCKWSHR .194.337.047     | 2   |      |          |             |     |
| 22   | 64025-14  | NUT-HEX #10-32           | 2   |      |          |             |     |
| 23   | 64123-120 | BLT-HX 1/4-20X1-1/2 THRD | 1   |      |          |             |     |
| 24   | 55-115    | BEARING, .25             | 1   |      |          |             |     |
| 25   | 64-1016.7 | PIVOT ARM                | 1   |      |          |             |     |
| 26   | 64123-89  | BOLT-HEX 1/4-20X3/4      | 1   |      |          |             |     |
| 27   | 64141-2   | NUT-WLF 1/4-20           | 4   |      |          |             |     |
| 28   | 64139-04  | BOLT-WLF 1/4-20X3/4      | 2   |      |          |             |     |
| 29   | 64229-01  | LOCKNUT-1/4-20 NYLON     | 1   |      |          |             |     |
| 30   | 64163-61  | WASHER .81X.406X16GA     | 2   |      |          |             |     |
| 31   | 64151-17  | LOCKNUT-HEX 1/4-20       | 3   |      |          |             |     |
| 32   | 41-013    | SPRING                   | 1   |      |          |             |     |
| 33   | 43-004A   | ROD END, 1/4"            | 1   |      |          |             |     |
| 34   | 64025-23  | NUT-HEX 1/4-28           | 1   |      |          |             |     |
| 35   | 64006-01  | LOCKWASHER-1/4 HELICAL   | 1   |      |          |             |     |
| 36   | 64218-02  | BOLT-BTTN HD, 3/8-16X1   | 2   |      |          |             |     |
| 37   | 64-1012.7 | MOUNT, TOP HANDLE        | 1   |      |          |             |     |
| 38   | 64-1013.7 | MOUNT, LOWER HANDLE      | 1   |      |          |             |     |
| 39   | 64-1014.7 | PEDAL LOCK HANDLE        | 1   |      |          |             |     |
| 40   | 47-114    | KNOB, TAPERED 3/8-16     | 1   |      |          |             |     |
| 41   | 64140-3   | COTTER PIN-3/32X3/4      | 2   |      |          |             |     |
| 42   | 64123-80  | BLT-HEX 1/4-20X1-1/4     | 1   |      |          |             |     |
| 43   | 43-004MA  | ROD END, 1/4"            | 1   |      |          |             |     |
| 44   | 64025-05  | NUT-HEX 3/8-16           | 1   |      |          |             |     |
| 45   | 64-1015.7 | PIVOT MOUNT              | 1   |      |          |             |     |
| 46   | 453023    | FLATWASHER, 1/4          | 2   |      |          |             |     |
| 47   | 99-B63    | WASHER, 1/2X1-1/2 OD     | 2   |      |          |             |     |
| 48   | 64006-03  | LOCKWSHR-3/8 HELICAL     | 1   |      |          |             |     |

\*NOT ILLUSTRATED

FIGURE 14

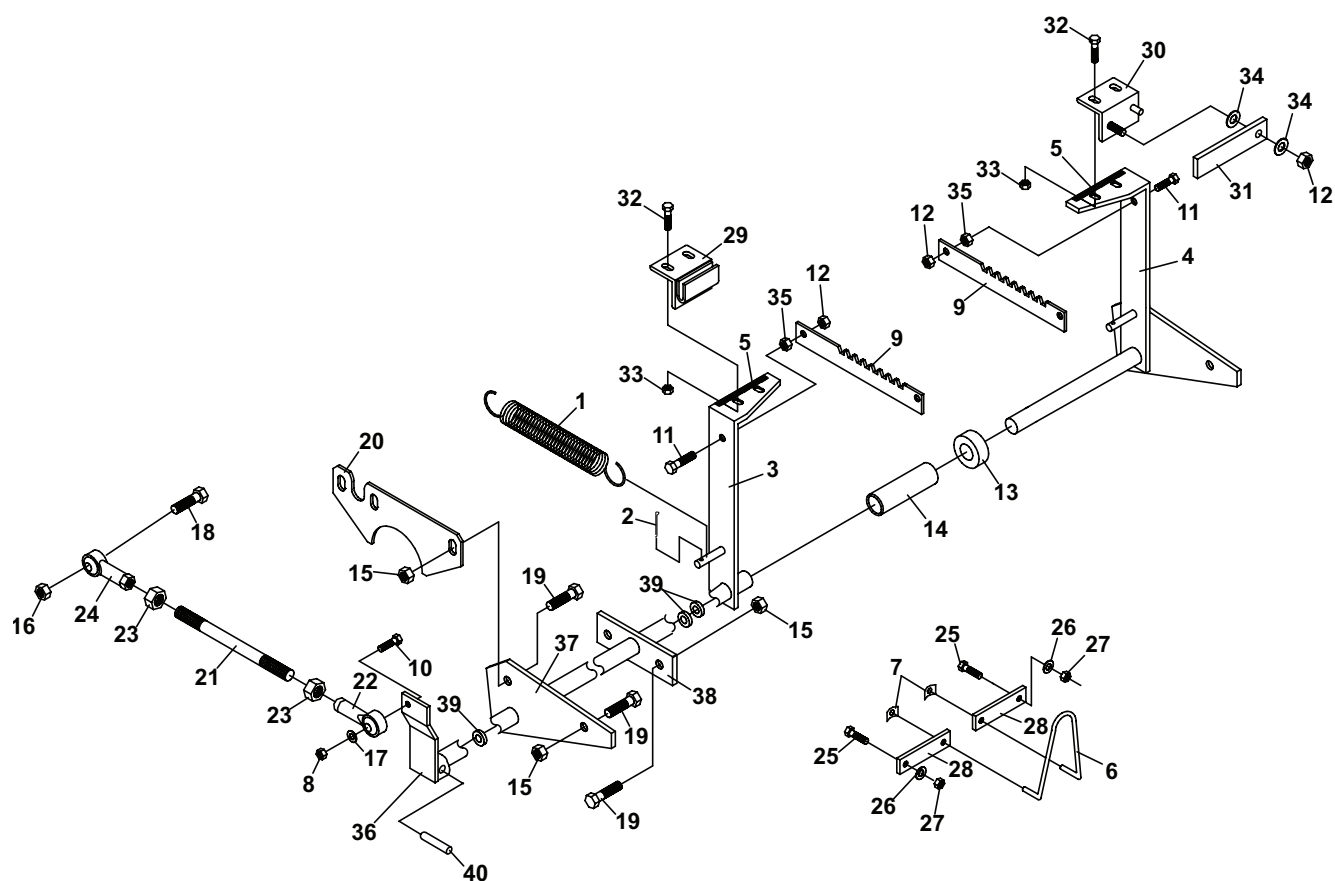


FIGURE 14

| ITEM | PART NO.  | DESCRIPTION             | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|-----------|-------------------------|-----|------|----------|-------------|-----|
| 1    | 41-048    | SPRING, EXT 1.0 X 4.15  | 2   |      |          |             |     |
| 2    | 02-CP0508 | COTTER PIN, 5/32 X 1    | 2   |      |          |             |     |
| 3    | 4164951.7 | PEDAL-RIGHT BRAKE       | 1   |      |          |             |     |
| 4    | 40-211.7  | PEDAL-LEFT BRAKE        | 1   |      |          |             |     |
| 5    | 44-146    | TREAD-BRAKE PEDAL       | 2   |      |          |             |     |
| 6    | 64-820    | LINK, BRAKE HOOK UP     | 1   |      |          |             |     |
| 7    | 04-SN03   | SPEED NUT, 3/16         | 2   |      |          |             |     |
| 8    | 64229-01  | NUT-NYLOCK 1/4-20       | 2   |      |          |             |     |
| 9    | 47-033.7  | LEVER, BRAKE LOCK       | 2   |      |          |             |     |
| 10   | 64123-07  | BOLT-HEX 1/4-20X1-1/2   | 2   |      |          |             |     |
| 11   | 64123-47  | BOLT-HEX 5/16-18X1-1/4  | 2   |      |          |             |     |
| 12   | 64229-02  | LOCKNUT-NYLON 5/16-18   | 3   |      |          |             |     |
| 13   | 85-SC12   | SET COLLAR              | 1   |      |          |             |     |
| 14   | 64-306.7  | SPACER                  | 1   |      |          |             |     |
| 15   | 64141-4   | NUT-WLF 3/8-16          | 6   |      |          |             |     |
| 16   | 64229-03  | NUT-NYLOCK 3/8-16       | 2   |      |          |             |     |
| 17   | 64163-86  | FLATWASHER, 1/4         | 2   |      |          |             |     |
| 18   | 64123-70  | BLT-HEX 3/8-16X1-1/2    | 2   |      |          |             |     |
| 19   | 64139-24  | BOLT, FLANGE 3/8-16X1   | 2   |      |          |             |     |
| 20   | 64-864.7  | SUPPORT, AXLE           | 2   |      |          |             |     |
| 21   | 42-485    | ROD-BRAKE LINK          | 2   |      |          |             |     |
| 22   | 43-011    | ROD END-SPHERICAL 3/8"  | 2   |      |          |             |     |
| 23   | 64025-04  | NUT-HEX 3/8-24          | 4   |      |          |             |     |
| 24   | 43-006A   | ROD END 3/8"            | 2   |      |          |             |     |
| 25   | 64123-114 | BLT-HEX 1/4-20X1        | 2   |      |          |             |     |
| 26   | 64163-86  | WSHR-FLAT .265X.625X.12 | 2   |      |          |             |     |
| 27   | 64229-01  | NUT-NYLON LOCK 1/4-20   | 2   |      |          |             |     |
| 28   | 64-819.7  | STRAP, BRAKE LOCK ENG   | 2   |      |          |             |     |
| 29   | 62-819.7  | BRAKE PEDAL LOCK-RIGHT  | 1   |      |          |             |     |
| 30   | 62-820.7  | BRAKE PEDAL LOCK-LEFT   | 1   |      |          |             |     |
| 31   | 64-921.7  | STRAP, BRAKE PEDAL      | 1   |      |          |             |     |
| 32   | 64139-04  | BOLT-WLF 1/4-20X3/4     | 4   |      |          |             |     |
| 33   | 64141-2   | NUT-WLF 1/4-20          | 4   |      |          |             |     |
| 34   | 64163-02  | WASHER-.328X.608X11GA   | 2   |      |          |             |     |
| 35   | 64025-02  | NUT-HEX 5/16-18         | 2   |      |          |             |     |
| 36   | 4164952.7 | WLDMT-LEVER BRAKE       | 1   |      |          |             |     |
| 37   | 4165292.7 | BRKT-BRAKE SHAFT        | 1   |      |          |             |     |
| 38   | TRT-305.7 | PLATE-PIVOT SHAFT       | 1   |      |          |             |     |
| 39   | 64163-101 | WSHR-13/16X1-15/32X.10  | 3   |      |          |             |     |
| 40   | 64061-25  | ROLLPIN- 1/4 X 1-1/4    | 1   |      |          |             |     |

\*NOT ILLUSTRATED

FIGURE 15

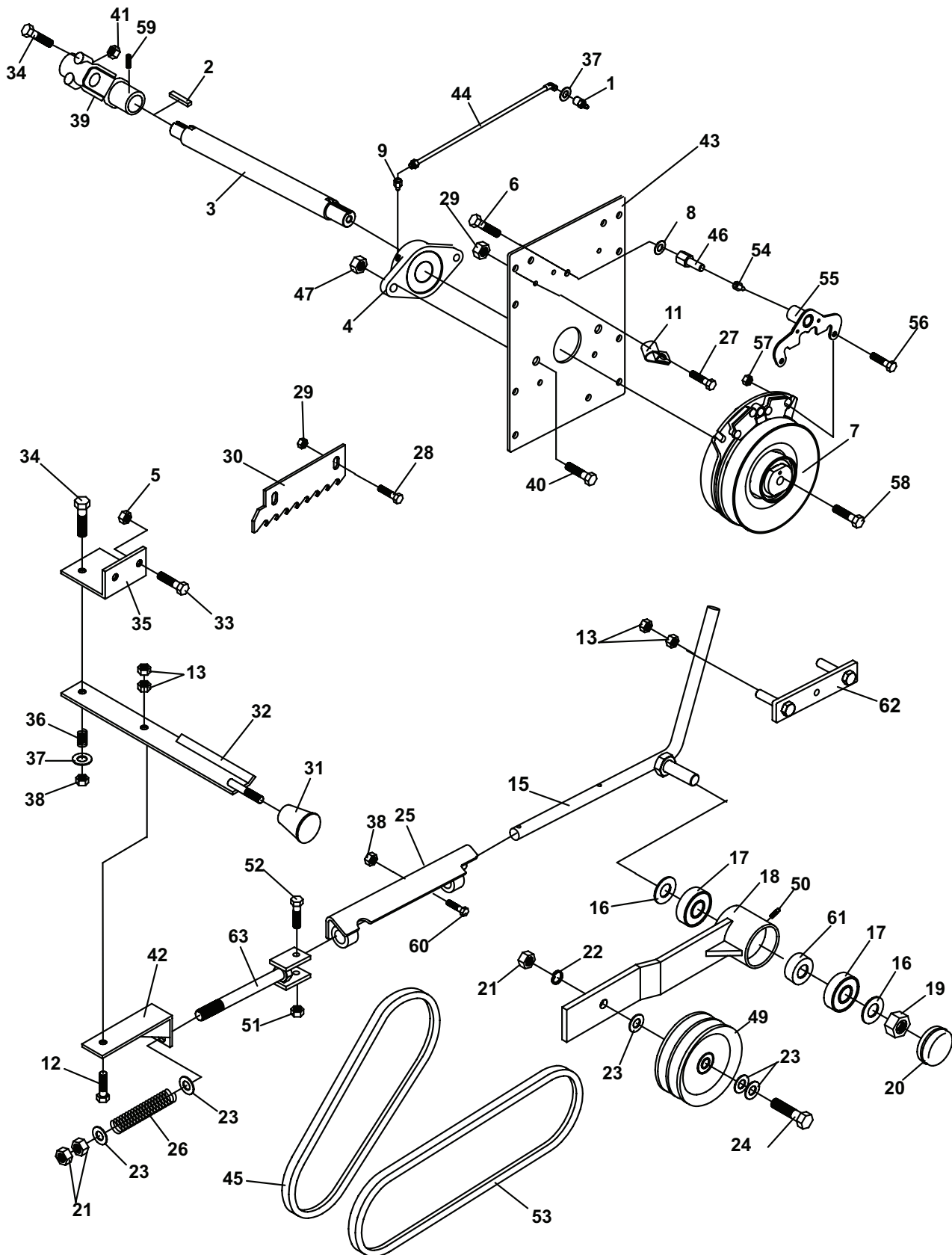


FIGURE 15

| ITEM | PART NO.   | DESCRIPTION             | QTY | ITEM | PART NO.                           | DESCRIPTION            | QTY |
|------|------------|-------------------------|-----|------|------------------------------------|------------------------|-----|
| 1    | 29-114     | FITTING, GREASE 1/8 FPT | 1   | 45   | 4165347                            | V BELT 5L-34"          | 1   |
| 2    | 64164-12   | KEY-1/4X1/4X1 SQ END    | 1   | 46   | 4121540                            | PINCLUTCH ANCHOR       | 1   |
| 3    | 4164980    | PTO SHAFT               | 1   | 47   | 64229-05                           | NUT-NYLON LOCK 1/2-13  | 2   |
| 4    | 4164981    | FLANGE BEARING          | 1   | 48   | 99-B34                             | WASHER, 3/4ID, 18GA    | 2   |
| 5    | 64141-6    | NUT-HEX, 5/16-18        | 2   | 49   | 4165359                            | PULLEY-2 GROOVE IDLER  | 1   |
| 6    | 64123-15   | BLT-3/8-16X3/4          | 1   |      | (DIESEL MODEL ONLY)                |                        |     |
| 7    | 4164976    | CLUTCH-ELECTRIC         | 1   |      | 4166001                            | S-PULLEY AND BEARINGS  | 1   |
| 8    | 64163-31   | WSHR- 25/64X1X12        | 1   |      | (GAS MODEL ONLY)                   |                        |     |
| 9    | 4165164    | ADP-1/4-28 MPTX1/8NPTF  | 1   |      |                                    |                        |     |
| 10   | 64-692     | WASHER                  | 1   | 50   | 85010N                             | ZERK-1/4-28            | 1   |
| 11   | G8062      | CLAMP-HALF 3/8 INSUL.   | 3   | 51   | 64229-01                           | NUT-NYLOCK 1/4-20      | 1   |
| 12   | 64139-18   | BLT-WLF 3/8-16X1-1/4    | 1   | 52   | 64123-07                           | BLT-HEX 1/4-20X1-1/2   | 1   |
| 13   | 64025-05   | NUT-HEX 3/8-16          | 6   | 53   | 81-B041                            | BELT-B41               | 1   |
| 14 * | 87-159     | KIT-CROSS               | 1   | 54   | 38304-03                           | BEARING-FLANGED        | 1   |
| 15   | 40-325.7   | SLIDE, FRONT IDLER      | 1   | 55   | 2721338.7                          | WLDMT-CLUTCH STOP      | 1   |
| 16   | 64163-06   | WASHER .756X1.25X14G    | 2   | 56   | 64123-54                           | BLT-HEX 5/16-18X3/4    | 2   |
| 17   | 55-Z9504AB | BALL BEARING            | 2   | 57   | 64268-02                           | NUT-FL NYL LCK 5/16-18 | 2   |
| 18   | 4164996.7  | IDLER ARM, FRONT        | 1   | 58   | 64123-260                          | BLT-HEX 7/16-20X2-1/4  | 1   |
| 19   | 99-AC12NF  | LOCKNUT, 3/4 NF         | 1   | 59   | 85-SS14                            | SET SCREW-3/8-16X3/8   | 1   |
| 20   | 53-060     | DUST CAP                | 1   | 60   | 64123-50                           | BLT-HEX 3/8-16X1       | 2   |
| 21   | 64025-09   | HEX, NUT 1/2-13         | 3   | 61   | 4165469                            | SPACER-.76X1.25X.188   | 1   |
| 22   | 64006-05   | LOCKWASHER, 1/2         | 1   | 62   | 64-421.7                           | CLIP, FRONT SLIDER     | 1   |
| 23   | 64163-67   | WASHER .516X1X12GA      | 3   | 63   | 42-434.7                           | SPRING TENSIONER       | 1   |
| 24   | 90-0828    | BOLT-HEX 1/2-13X3-1/2   | 1   |      |                                    |                        |     |
| 25   | 4165167.7  | FRAME, FRONT IDLER      | 1   |      | ITEMS 65& 66 COMPONENTS OF ITEM 49 |                        |     |
| 26   | 41-058     | SPRING-COMP 0.968X4.00  | 1   | 64*  | 55-6204                            | BEARING-SEALED BALL    | 2   |
| 27   | 64139-02   | BLT-WLF 1/4-20X1/2      | 3   | 65*  | 4165362                            | BUSHING-DOUBLE IDLER   | 1   |
| 28   | 64139-04   | BOLT-WLF 1/4-20X3/4     | 2   |      |                                    |                        |     |
| 29   | 64141-2    | NUT-WLF 1/4-20          | 5   |      |                                    |                        |     |
| 30   | 4164993.7  | BAR-BELT ADJ NOTCH      | 1   |      |                                    |                        |     |
| 31   | 47-001     | KNOB-SMALL              | 1   |      |                                    |                        |     |
| 32   | 40-282.7   | LEVER-PTO BELT ADJ      | 1   |      |                                    |                        |     |
| 33   | 64139-08   | BOLT-WLF 5/16-18X3/4    | 2   |      |                                    |                        |     |
| 34   | 64123-70   | BOLT-HEX 3/8-16X1-1/2   | 4   |      |                                    |                        |     |
| 35   | 64-629.7   | BRKT-ADJ LEVER MOUNT    | 1   |      |                                    |                        |     |
| 36   | 41-039     | SPRING-COMP 7/16X1      | 1   |      |                                    |                        |     |
| 37   | 64163-61   | WASHER-FLAT, 3/8        | 2   |      |                                    |                        |     |
| 38   | 64229-03   | LOCKNUT-NYLON 3/8-16    | 1   |      |                                    |                        |     |
| 39   | 87-228     | U-JOINT                 | 1   |      |                                    |                        |     |
| 40   | 64123-117  | BLT-HEX 1/2-13X1-1/2    | 2   |      |                                    |                        |     |
| 41   | 64151-18   | LOCKNUT, CENTER 3/8-16  | 3   |      |                                    |                        |     |
| 42   | 4165121.7  | BRKT, SPRING ADJ        | 1   |      |                                    |                        |     |
| 43   | 4164982.7  | FRONT BEARING PLATE     | 1   |      |                                    |                        |     |
| 44   | 20-126     | HOSE, GREASE 1/4 X 13"  | 1   |      |                                    |                        |     |

\*NOT ILLUSTRATED

FIGURE 16

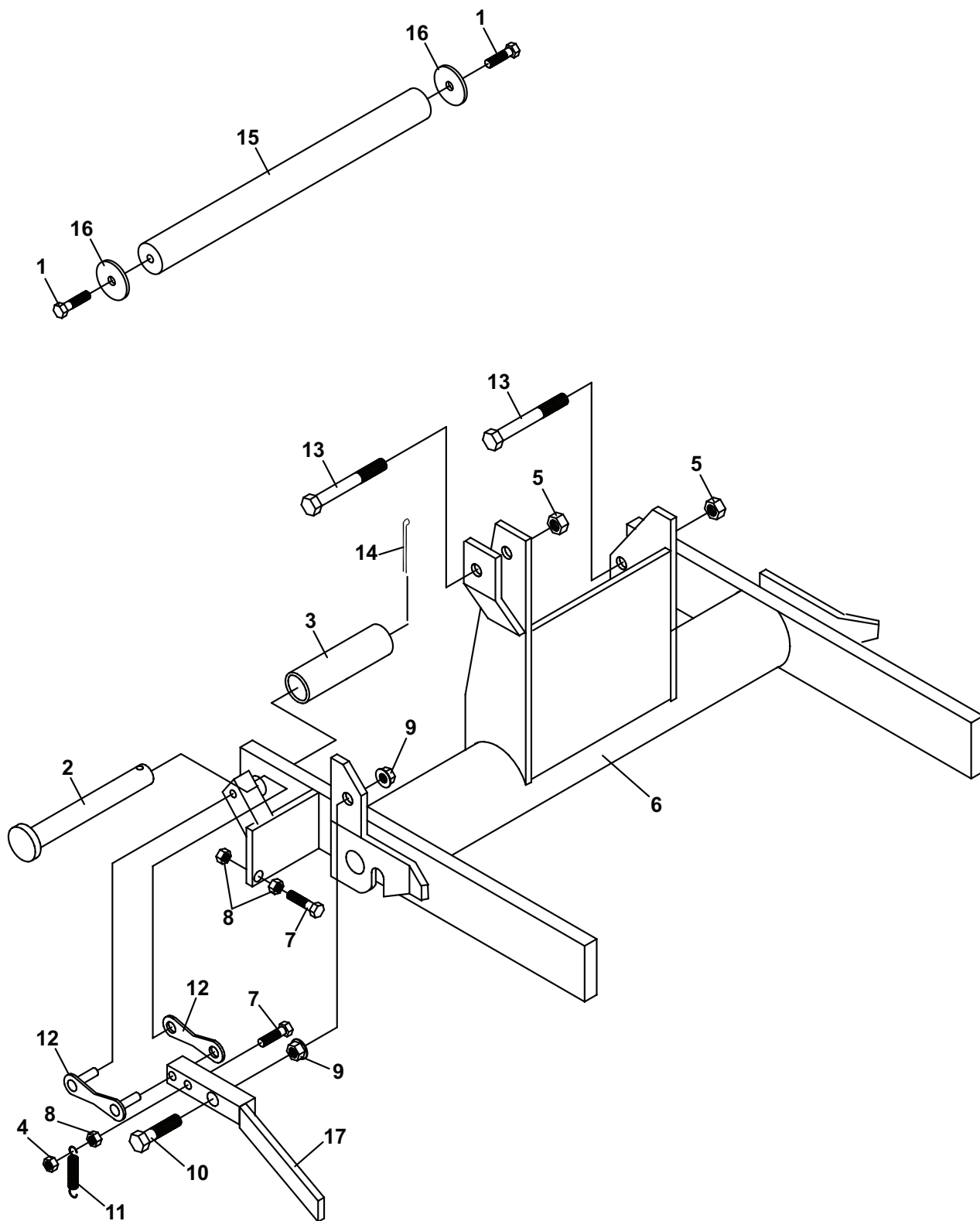


FIGURE 16

| ITEM | PART NO.  | DESCRIPTION               | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|-----------|---------------------------|-----|------|----------|-------------|-----|
| 1    | 64123-49  | BOLT-HEX, 1/4-20X1/2      | 2   |      |          |             |     |
| 2    | 03-1032   | CLEVIS PIN, 5/8 X 4       | 2   |      |          |             |     |
| 3    | 64-305.7  | SPACER-FRONT LIFT         | 2   |      |          |             |     |
| 4    | 64229-01  | NUT-NYLOCK 1/4-20         | 1   |      |          |             |     |
| 5    | 64229-03  | LOCKNUT-NYLON 3/8-16      | 2   |      |          |             |     |
| 6    | 4165226.7 | FRONT LIFT                | 1   |      |          |             |     |
| 7    | 64123-07  | BOLT-HEX, 1/4-20X1-1/2    | 2   |      |          |             |     |
| 8    | 64141-2   | NUT-WLF 1/4-20            | 3   |      |          |             |     |
| 9    | 64141-4   | NUT-WLF 3/8-16            | 2   |      |          |             |     |
| 10   | 64123-87  | BOLT-HEX 3/8-16X1-1/2     | 1   |      |          |             |     |
| 11   | 41-013    | SPRING-EXT 1/2X2          | 1   |      |          |             |     |
| 12   | 81-082    | CONNECTOR LINK            | 1   |      |          |             |     |
| 13   | 64123-100 | BOLT-HEX 3/8-16X2-1/4     | 2   |      |          |             |     |
| 14   | 02-CP0508 | COTTER PIN, 5/32 X 1      | 2   |      |          |             |     |
| 15   | 80-257    | SHAFT, LIFT CYLINDER      | 1   |      |          |             |     |
| 16   | 64163-104 | WSHR-.291X1.240/1.268X.12 | 2   |      |          |             |     |
| 17   | 40-197.7  | HANDLE, QUICK HITCH       | 1   |      |          |             |     |
| 18 * | 47-054    | HANDLE GRIP, 5/8"IDX3/4"  | 1   |      |          |             |     |

\*NOT ILLUSTRATED

FIGURE 17

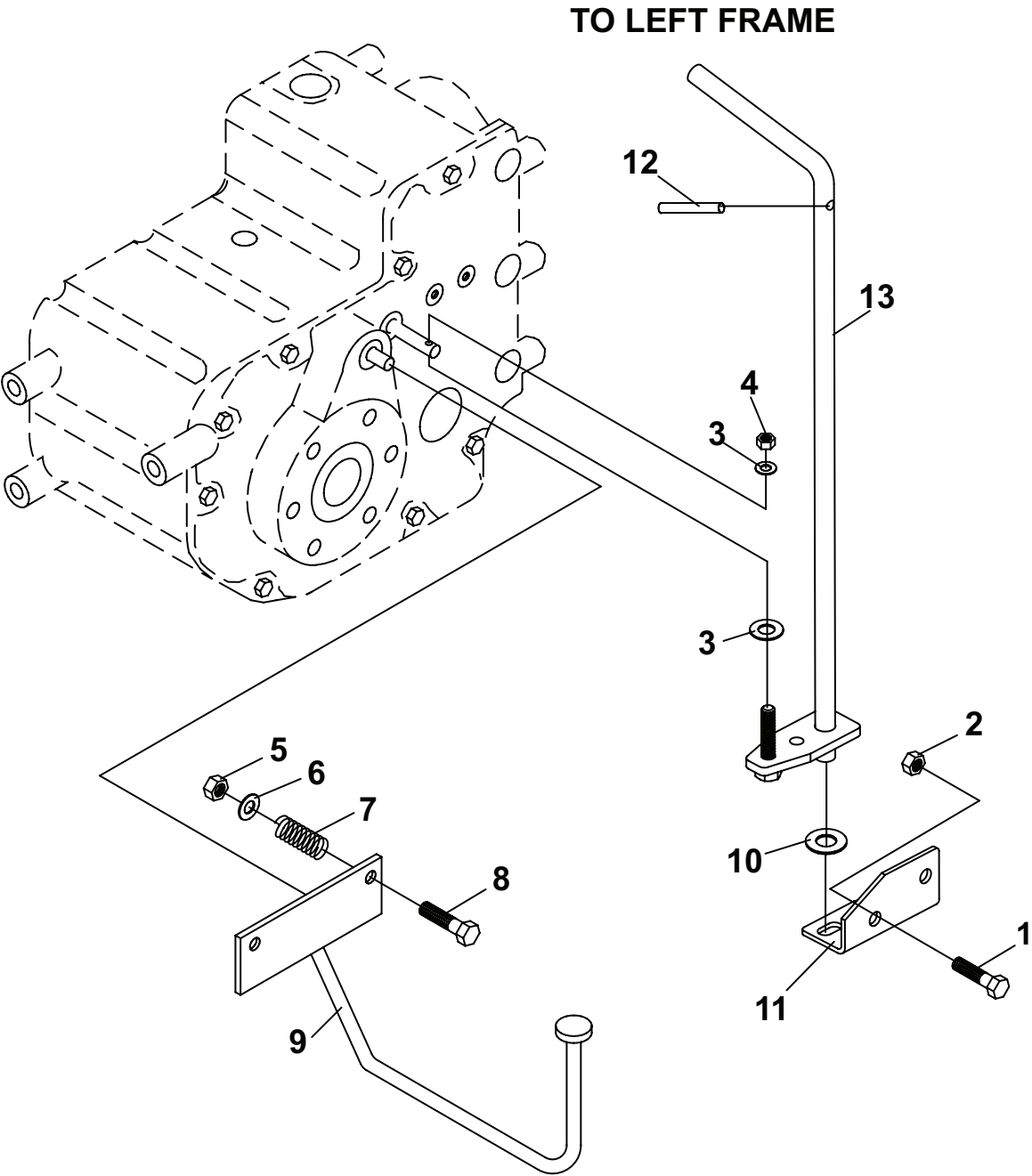


FIGURE 17

| ITEM | PART NO.  | DESCRIPTION              | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|-----------|--------------------------|-----|------|----------|-------------|-----|
| 1    | 64139-21  | BLT-WLF 3/8-16X3/4       | 2   |      |          |             |     |
| 2    | 64141-4   | NUT-WLF 3/8-16           | 2   |      |          |             |     |
| 3    | 453023    | FLATWASHER 1/4           | 2   |      |          |             |     |
| 4    | 64229-01  | LOCKNUT-NYLON 1/4-20     | 1   |      |          |             |     |
| 5    | 64229-03  | LOCKNUT-NYLON 3/8-16     | 2   |      |          |             |     |
| 6    | 64163-61  | WASHER .81X.406X16GA     | 2   |      |          |             |     |
| 7    | 41-039    | SPRING, COMPRESSION      | 2   |      |          |             |     |
| 8    | 64123-87  | BOLT-HEX 3/8-16X1-3/4    | 2   |      |          |             |     |
| 9    | 4164907.7 | WLDMT-LEVER DIFF LOCK    | 1   |      |          |             |     |
| 10   | 64163-31  | WSHR 25/64X1X12          | 1   |      |          |             |     |
| 11   | 4165113.7 | BRKT - SHIFT LEVER MOUNT | 1   |      |          |             |     |
| 12   | 64061-28  | ROLLPIN-3-16X1-1/4       | 1   |      |          |             |     |
| 13   | 4165116.7 | WLDMT - SHIFTER, HI/LO   | 1   |      |          |             |     |

\*NOT ILLUSTRATED

[illegible]

FIGURE 18A

| ITEM | PART NO.       | DESCRIPTION              | QTY | ITEM                                                                    | PART NO.  | DESCRIPTION             | QTY |
|------|----------------|--------------------------|-----|-------------------------------------------------------------------------|-----------|-------------------------|-----|
| 1    | 33-034         | TAILLIGHT, RED           | 2   | 16                                                                      | 4165400   | WIRE HARNESS, KUB DSL   | 1   |
| 2    | 30-310         | BATT CABLE, 1GA BLK 30"  | 1   | 17                                                                      | 31-062    | SWITCH, PTO             | 1   |
| 3    | 13-15694-65991 | TIMER-GLOW PLUG          | 1   | 18                                                                      | 4165402   | SENDER, FUEL LEVEL      | 1   |
| 4    | 4165110        | BATTERY, 9x6.81x8 630CCA | 1   | 19                                                                      | 158135-01 | SWITCH-SEAT NORM.OPEN   | 1   |
| 5    | 30-305         | BATTERY CABLE, 1GA 34"   | 1   | 20                                                                      | 30-291    | STRAP, BRAIDED GROUND   | 1   |
| 6    | 33-024         | LIGHT, BLUE PILOT        | 1   | 21                                                                      | 2188154   | MODULE-DELAY            | 1   |
| 7    | 38382          | SWITCH-N.O.              | 1   | 22                                                                      | 30-114    | CIRCUIT BREAKER, 20 AMP | 1   |
| 8    | 30-394         | PIGTAIL SEAT SWITCH      | 1   | 23                                                                      | 4166666   | KIT-GAUGE TACH/HOUR     | 1   |
| 9    | 48524          | CIRCUIT BREAKER, 40 AMP  | 1   | 24                                                                      | 4165405   | GAUGE, WATER TEMP       | 1   |
| 10   | 4136497        | SWITCH-IGNITION          | 1   | 25                                                                      | 4165403   | GAUGE, FUEL             | 1   |
| 11 * | 4136502        | KEY-KUBOTA IGN           | 1   | 26                                                                      | 33-035    | LIGHT, AMBER PILOT      | 1   |
| 12   | 4165404        | SENDER, WATER TEMP       | 1   | 27                                                                      | 33-023    | LIGHT, RED PILOT        | 2   |
| 13   | 4165343        | MODULE-SOFT START        | 1   | 28                                                                      | 31-051    | SWITCH, ROCKER          | 1   |
| 14   | 35-067         | RELAY                    | 3   | 29                                                                      | 4164976   | CLUTCH ENGINE PULLEY    | 1   |
| 15   | 4128713        | HEADLIGHT                | 2   | 30                                                                      | 31-050    | MODULE, FUEL SHUTOFF    | 1   |
|      | 4128713-01     | 12V 55W BULB             | 2   | (ITEM 30 AVAILABLE ONLY IN KIT 70-134 WHICH CONTAINS SOLENOID & MODULE) |           |                         |     |

31 4165342 HARNESS-SOFT START 1

\* NOT ILLUSTRATED

| KUBOTA DIESEL ENGINE ELECTRICAL CIRCUIT LEGEND |       |                   |                                                            |
|------------------------------------------------|-------|-------------------|------------------------------------------------------------|
| #                                              | GAUGE | COLOR             | DESTINATION                                                |
| 001                                            | 16    | YELLOW / WHITE    | TAIL LIGHT TO TAIL LIGHT                                   |
| 002                                            | 16    | YELLOW / WHITE    | TAIL LIGHT TO INTERNAL SPLICE #4                           |
| 003                                            | 16    | YELLOW / WHITE    | INTERNAL SPLICE #4 TO HEADLIGHT                            |
| 004                                            | 16    | YELLOW / WHITE    | INTERNAL SPLICE #4 TO HEADLIGHT                            |
| 005                                            | 16    | YELLOW            | INTERNAL SPLICE #4 TO TEMP GAUGE (L)                       |
| 006                                            | 16    | YELLOW            | TACHOMETER (LT) TO TEMP GAUGE                              |
| 007                                            | 16    | YELLOW            | FUEL GAUGE (L) TO TACHOMETER                               |
| 008                                            | 12    | YELLOW            | INTERNAL SPLICE #4 TO LIGHT SWITCH (3)                     |
| 009                                            | 14    | YELLOW            | FUEL SHUTOFF SOLENOID TO FUEL SHUTOFF MODULE               |
| 100                                            | 16    | BLACK             | INTERNAL SPLICE #3 TO FUEL GAUGE (G)                       |
| 101                                            | 16    | BLACK             | INTERNAL SPLICE #1 TO TACHOMETER (END)                     |
| 102                                            | 16    | BLACK             | INTERNAL SPLICE #1 TO TEMP GAUGE (G)                       |
| 103                                            | 14    | BLACK             | INTERNAL SPLICE #1 TO PREHEAT TIMER                        |
| 105                                            | 14    | BLACK             | GROUND BOLT TO INTERNAL SPLICE #1                          |
| 106                                            | 14    | BLACK             | INTERNAL SPLICE #1 TO FUEL SHUTOFF MODULE                  |
| 107                                            | 16    | BLACK             | HEADLIGHT TO INTERNAL SPLICE #1                            |
| 108                                            | 16    | BLACK             | HEADLIGHT TO INTERNAL SPLICE #1                            |
| 109                                            | 16    | BLACK             | PTO CLUTCH TO INTERNAL SPLICE #1                           |
| 110                                            | 16    | BLACK             | LIGHT SWITCH (7) TO PTO LIGHT                              |
| 111                                            | 16    | BLACK             | INTERNAL SPLICE #1 TO PTO LIGHT                            |
| 114                                            | 16    | BLACK             | INTERNAL SPLICE #3 TO FUEL SENDER (4)                      |
| 115                                            | 14    | BLACK             | FUEL SHUTOFF SOLENOID TO INTERNAL SPLICE #3                |
| 116                                            | 16    | BLACK             | TAIL LIGHT TO INTERNAL SPLICE #1                           |
| 117                                            | 16    | BLACK             | TAIL LIGHT TO INTERNAL SPLICE #1                           |
| 118                                            | 14    | BLACK             | INTERNAL SPLICE #3 TO GROUND                               |
| 119                                            | 16    | BLACK             | INTERNAL SPLICE #1 TO PTO RELAY (85)                       |
| 120                                            | 16    | BLACK             | INTERNAL SPLICE #1 TO PTO SWITCH                           |
| 121                                            | 16    | BLACK             | 1/2 SECOND DELAY MODULE (C) TO INTERNAL SPLICE #1          |
| 200                                            | 14    | RED               | IGNITION SWITCH (AC) TO 20 AMP CIRCUIT BREAKER (BAT)       |
| 201                                            | 14    | RED / WHITE       | 30 AMP CIRCUIT BREAKER (AUX) TO STARTER CIRCUIT RELAY (30) |
| 202                                            | 10    | RED               | 30 AMP CIRCUIT BREAKER (AUX) TO IGNITION SWITCH (30)       |
| 203                                            | 10    | RED               | STARTER TO 30 AMP CIRCUIT BREAKER (BAT)                    |
| 204                                            | 10    | RED               | ALTERNATOR TO STARTER                                      |
| 205                                            | 14    | RED / WHITE       | ENGINE RELAY (30) TO 30 AMP CIRCUIT BREAKER (AUX)          |
| 206                                            | 16    | RED / YELLOW      | 20 AMP CIRCUIT BREAKER (AUX) TO ENGINE RELAY (86)          |
| 207                                            | 16    | RED / BLUE        | PTO SWITCH TO 20 AMP CIRCUIT BREAKER (AUX)                 |
| 300                                            | 16    | WHITE             | INTERNAL SPLICE #2 TO FUEL GAUGE (I)                       |
| 301                                            | 16    | WHITE             | INTERNAL SPLICE #2 TO TACHOMETER (IGN)                     |
| 302                                            | 16    | WHITE             | INTERNAL SPLICE #2 TO TEMP GAUGE (I)                       |
| 303                                            | 14    | WHITE             | INTERNAL SPLICE #2 TO 20 AMP CIRCUIT BREAKER (AUX)         |
| 304                                            | 16    | WHITE             | INTERNAL SPLICE #2 TO LIGHT SWITCH (2)                     |
| 306                                            | 16    | WHITE / RED       | ALTERNATOR LIGHT TO OIL LIGHT                              |
| 307                                            | 16    | WHITE             | INTERNAL SPLICE #2 TO ALTERNATOR LIGHT                     |
| 308                                            | 16    | WHITE             | FUEL PUMP TO INTERNAL SPLICE #2                            |
| 310                                            | 16    | WHITE             | ALTERNATOR TO INTERNAL SPLICE #2                           |
| 312                                            | 16    | WHITE / ORANGE    | TEMPERATURE SENDER TO TEMP GAUGE (S)                       |
| 313                                            | 16    | WHITE / BROWN     | 1/2 SECOND DELAY MODULE (B) TO ENGINE RELAY (85)           |
| 314                                            | 16    | WHITE / BLACK     | FUEL SHUTOFF MODULE TO ENGINE RELAY (87)                   |
| 315                                            | 16    | WHITE / BLACK     | FUEL SOLENOID TO FUEL SHUTOFF MODULE                       |
| 400                                            | 16    | ORANGE            | SEAT SWITCH TO 20 AMP CIRCUIT BREAKER (AUX)                |
| 401                                            | 16    | ORANGE / WHITE    | SEAT SWITCH TO 1/2 SECOND DELAY MODULE (E)                 |
| 450                                            | 16    | PURPLE            | OIL PRESSURE SWITCH TO OIL PRESSURE LIGHT                  |
| 451                                            | 16    | PURPLE / WHITE    | FUEL SENDER (S) TO FUEL GAUGE (S)                          |
| 500                                            | 14    | DK. BLUE          | ALTERNATOR TO ALTERNATOR LIGHT                             |
| 501                                            | 14    | DK. BLUE / WHITE  | PTO CLUTCH TO PTO RELAY (87)                               |
| 502                                            | 16    | LT. BLUE          | PTO RELAY (86) TO PTO SWITCH                               |
| 503                                            | 14    | BLUE / RED        | 30 AMP CIRCUIT BREAKER (AUX) TO PTO RELAY (30)             |
| 550                                            | 10    | LT. GREEN         | PREHEATER TO IGNITION SWITCH (19)                          |
| 551                                            | 14    | LT. GREEN / WHITE | STARTER CIRCUIT RELAY (86) TO IGNITION SWITCH (50)         |
| 552                                            | 14    | LT. GREEN         | STARTER SOLENOID TO STARTER CIRCUIT RELAY (87)             |
| 553                                            | 14    | DK. GREEN / WHITE | PREHEAT TIMER TO IGNITION SWITCH (19)                      |
| 554                                            | 14    | DK. GREEN         | PREHEAT TIMER TO IGNITION SWITCH (50)                      |
| 600                                            | 16    | GRAY              | ALTERNATOR TO TACHOMETER (SEND)                            |
| 601                                            | 16    | GRAY / BLUE       | PREHEAT LIGHT TO IGNITION SWITCH (19)                      |
| 602                                            | 16    | GRAY / BLUE       | PREHEAT LIGHT TO PREHEAT TIMER                             |
| 603                                            | 16    | GRAY / WHITE      | PTO RELAY (87) TO PTO LIGHT                                |
| 700                                            | 16    | BROWN             | NEUTRAL SWITCH TO PTO SWITCH                               |
| 701                                            | 16    | BROWN / WHITE     | STARTER CIRCUIT RELAY (85) TO ENGINE RELAY (85)            |
| 702                                            | 16    | BROWN / YELLOW    | NEUTRAL SWITCH TO STARTER CIRCUIT RELAY (85)               |
| 950                                            | 1     | RED               | + BATTERY TO STARTER                                       |
| 951                                            | 1     | BLACK             | - BATTERY TO ENGINE MOUNT BOLT                             |
| 952                                            | 1     | BRAIDED SILVER    | ENGINE MOUNT BOLT TO FRAME                                 |
| 953                                            | 16    | ORANGE / WHITE    | SEAT SWITCH TO WIRE HARNESS                                |
| 954                                            | 16    | ORANGE            | SEAT SWITCH TO WIRE HARNESS                                |

FIGURE 18B

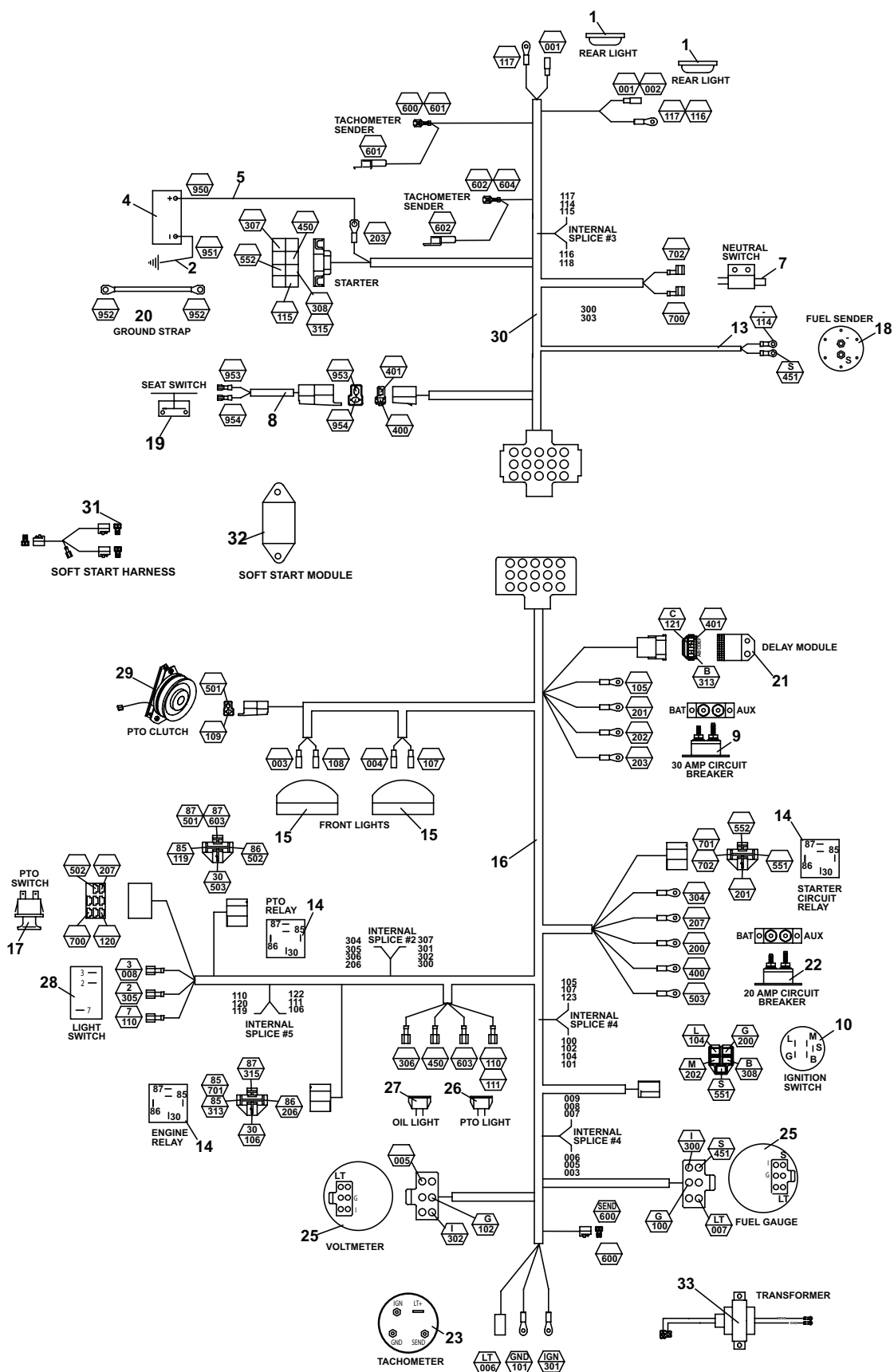


FIGURE 18B

| ITEM | PART NO.   | DESCRIPTION            | QTY | ITEM | PART NO.  | DESCRIPTION             | QTY |
|------|------------|------------------------|-----|------|-----------|-------------------------|-----|
| 1    | 33-034     | TAILLIGHT, RED         | 2   | 16   | 4165600   | HARNESS,WIRE FRONT B&S  | 1   |
| 2    | 30-019     | BATT CABLE, 4GA 30"    | 1   | 17   | 31-062    | SWITCH, PTO             | 1   |
| 3    | 30-105     | COVER-TERMINAL, NEG    | 1   | 18   | 4165402   | SENDER, FUEL LEVEL      | 1   |
| 4    | 33-015     | BATTERY 26/26R 550 CCA | 1   | 19   | 158135-01 | SWITCH-SEAT NORM.OPEN   | 1   |
| 5    | 30-166     | BATTERY CABLE, 1GA 34" | 1   | 20   | 30-291    | STRAP, BRAIDED GROUND   | 1   |
| 6    | 33-098     | COVER-TERMINAL POS.    | 1   | 21   | 2188154   | MODULE-DELAY            | 1   |
| 7    | 31-070     | SWITCH-N.O. PLUNGER    | 1   | 22   | 30-114    | CIRCUIT BREAKER, 20 AMP | 1   |
| 8    | 30-394     | PIGTAIL SEAT SWITCH    | 1   | 23   | 4166666   | KIT-GAUGE TACH/HOUR     | 1   |
| 9    | 30-059     | CIRCUIT BREAKER,30 AMP | 1   | 24   | 4165598   | GAUGE, VOLTMETER        | 1   |
| 10   | 128010     | SWITCH-IGNITION        | 1   | 25   | 4165403   | GAUGE, FUEL             | 1   |
| 11 * | 128010-03  | KEY-MOLDED             | 1   | 26   | 33-035    | LIGHT, AMBER PILOT      | 1   |
| 12 * | 128010-01  | NYLON NUT              | 1   | 27   | 33-023    | LIGHT, RED PILOT        | 2   |
| 13   | 33-038     | SWITCH BLANK           | 1   | 28   | 31-051    | SWITCH, ROCKER          | 1   |
| 14   | 35-067     | RELAY                  | 3   | 29   | 4164976   | CLUTCH ENGINE PULLEY    | 1   |
| 15   | 4128713    | HEADLIGHT              | 2   | 30   | 4165614   | HARNESS,WIRE REAR B&S   | 1   |
|      | 4128713-01 | 12V 55W BULB           | 2   | 31   | 4166337   | HARNESS-SOFT START      | 1   |
|      |            |                        |     | 32   | 4165894   | MODULE-SOFT START       | 1   |
|      |            |                        |     | 33   | 4166530   | TRANSFORMER-AC TO AC    | 1   |

\* NOT ILLUSTRATED

| BRIGGS & STRATTON GAS ENGINE ELECTRICAL CIRCUIT LEGEND |       |             |                             |                              |
|--------------------------------------------------------|-------|-------------|-----------------------------|------------------------------|
| #                                                      | GAUGE | COLOR       | DESTINATION FROM            | DESTINATION TO               |
| 123                                                    | 16    | BLACK       | SPLICE #1                   | CONNECTOR/                   |
| 122                                                    | 14    | BLACK       | SPLICE #1                   | SPLICE #5                    |
| 121                                                    | 16    | BLACK       | DELAY MODULE                | SPLICE #1                    |
| 120                                                    | 16    | BLACK       | SPLICE #5                   | PTO SWITCH                   |
| 119                                                    | 16    | BLACK       | SPLICE #5                   | PTO RELAY                    |
| 111                                                    | 16    | BLACK       | SPLICE #5                   | PTO LIGHT                    |
| 110                                                    | 16    | BLACK       | SPLICE #5                   | LIGHT SWITCH                 |
| 109                                                    | 16    | BLACK       | PTO CLUTCH                  | HEAD LIGHT                   |
| 108                                                    | 16    | BLACK       | HEAD LIGHT                  | HEAD LIGHT                   |
| 107                                                    | 16    | BLACK       | HEAD LIGHT                  | SPLICE #1                    |
| 106                                                    | 14    | BLACK       | SPLICE #5                   | ENG SOLENOID                 |
| 105                                                    | 14    | BLACK       | GROUND                      | SPLICE #1                    |
| 104                                                    | 16    | BLACK       | SPLICE #1                   | IGN SWITCH                   |
| 102                                                    | 18    | BLACK       | SPLICE #1                   | TEMP GAUGE                   |
| 101                                                    | 18    | BLACK       | SPLICE #1                   | TACHOMETER                   |
| 100                                                    | 18    | BLACK       | SPLICE #1                   | FUEL GAUGE                   |
| 009                                                    | 14    | YELLOW      | SPLICE #4                   | CONNECTOR/                   |
| 008                                                    | 14    | YELLOW      | SPLICE #4                   | LIGHT SWITCH                 |
| 007                                                    | 18    | YELLOW      | SPLICE #4                   | FUEL GAGE                    |
| 006                                                    | 18    | YELLOW      | SPLICE #4                   | TACHOMETER                   |
| 005                                                    | 18    | YELLOW      | SPLICE #4                   | VOLTMETER                    |
| 004                                                    | 16    | YELLOW      | HEAD LIGHT                  | HEAD LIGHT                   |
| 003                                                    | 16    | YELLOW      | SPLICE #4                   | HEAD LIGHT                   |
| 315                                                    | 16    | WHITE/BLACK | ENG SOLENOID                | CONNECTOR/ENG KILL WIRE      |
| 313                                                    | 16    | PINK        | DELAY MODULE                | FUEL SHUTOFF RELAY           |
| 308                                                    | 16    | WHITE/BLUE  | IGNITION SWITCH             | CONNECTOR/ENG KILL           |
| 307                                                    | 16    | WHITE       | SPLICE #2                   | CONNECTOR/                   |
| 306                                                    | 16    | WHITE       | SPLICE #2                   | OIL PRESSURE LIGHT           |
| 305                                                    | 14    | WHITE       | SPLICE #2                   | LIGHT SWITCH                 |
| 304                                                    | 14    | WHITE       | 20 AMP BREAKER              | SPLICE #2                    |
| 302                                                    | 18    | WHITE       | SPLICE #2                   | VOLTMETER                    |
| 301                                                    | 18    | WHITE       | SPLICE #2                   | TACHOMETER                   |
| 300                                                    | 18    | WHITE       | SPLICE #2                   | FUEL GAUGE                   |
| 207                                                    | 16    | RED/BLUE    | PTO SWITCH                  | 20 AMP CIRCUIT BREAKER AUX.  |
| 206                                                    | 16    | WHITE       | ENG SOLENOID                | SPLICE #2                    |
| 203                                                    | 10    | RED         | CONNECTOR/STARTER           | 30 AMP CIRCUIT BREAKER BATT. |
| 202                                                    | 14    | RED/BLACK   | 30 AMP CIRCUIT BREAKER AUX. | IGNITION SWITCH              |
| 201                                                    | 14    | RED/WHITE   | 30 AMP CIRCUIT BREAKER AUX. | START RELAY                  |
| 200                                                    | 14    | RED         | IGNITION SWITCH             | 20 AMP CIRCUIT BREAKER BATT. |
| 702                                                    | 16    | BROWN       | CONNECTOR/NEUTRAL SWITCH    | STARTER RELAY                |

| BRIGGS & STRATTON GAS ENGINE ELECTRICAL CIRCUIT LEGEND |       |              |                               |                              |
|--------------------------------------------------------|-------|--------------|-------------------------------|------------------------------|
| #                                                      | GAUGE | COLOR        | DESTINATION FROM              | DESTINATION TO               |
| 701                                                    | 16    | BROWN        | ENG SOLENOID                  | STARTER RELAY                |
| 700                                                    | 16    | TAN          | CONNECTOR/NEUTRAL SWITCH      | PTO SWITCH                   |
| 603                                                    | 16    | GRAY/WHITE   | PTO RELAY                     | PTO LIGHT                    |
| 600                                                    | 16    | GRAY         | CONNECTOR/ALTERNATOR STATOR   | TACHOMETER                   |
| 552                                                    | 14    | LT GREEN     | CONNECTOR/STARTER             | STARTER RELAY                |
| 561                                                    | 14    | DK GRN       | START RELAY                   | IGNITION SWITCH              |
| 503                                                    | 14    | BLUE/RED     | 20 AMP CIRCUIT BREAKER AUX.   | PTO RELAY                    |
| 502                                                    | 16    | LT BLUE      | PTO RELAY                     | PTO SWITCH                   |
| 501                                                    | 14    | DK BLUE      | PTO CLUTCH                    | PTO RELAY                    |
| 451                                                    | 18    | PURPLE/WHITE | CONNECTOR/FUEL SENDER         | FUEL GAUGE                   |
| 450                                                    | 16    | PURPLE       | CONNECTOR/OIL PRESSURE SWITCH | OIL PRESSURE LIGHT           |
| 401                                                    | 16    | ORANGE/WHITE | CONNECTOR/SEAT SWITCH         | DELAY MODULE                 |
| 400                                                    | 16    | ORANGE       | CONNECTOR/SEAT SWITCH         | 20 AMP CIRCUIT BREAKER AUX.  |
| 702                                                    | 16    | BROWN        | NEUTRAL SWITCH                | CONNECTOR/STARTER RELAY      |
| 700                                                    | 16    | TAN          | NEUTRAL SWITCH                | CONNECTOR/PTO SWITCH         |
| 601                                                    | 12    | GRAY         | REGULATOR                     | STATOR                       |
| 600                                                    | 16    | GRAY         | ALTERNATOR                    | CONNECTOR/TACHOMETER         |
| 552                                                    | 14    | LT GREEN     | STARTER                       | CONNECTOR/STARTER RELAY      |
| 451                                                    | 18    | PURPLE/WHITE | FUEL SENDER                   | CONNECTOR/FUEL GAUGE         |
| 450                                                    | 16    | PURPLE       | OIL PRESSURE SWITCH           | CONNECTOR/OIL PRESSURE LIGHT |
| 401                                                    | 16    | ORANGE/WHITE | SEAT SWITCH                   | CONNECTOR/DELAY MODULE       |
| 400                                                    | 16    | ORANGE       | SEAT SWITCH                   | CONNECTOR/20 AMP BREAKER     |
| 315                                                    | 16    | WHITE/BLACK  | ENG CONNECTOR/KILL WIRE       | CONNECTOR/ENG SOLENOID       |
| 308                                                    | 16    | WHITE/BLUE   | ENG CONNECTOR/KILL WIRE       | CONNECTOR/IGN SWITCH         |
| 307                                                    | 16    | WHITE        | CONNECTOR/SPLICE              | ENG PLUG/FUEL SOLENOID       |
| 203                                                    | 10    | RED          | STARTER                       | CONNECTOR/30A. BREAKER BATT. |
| 118                                                    | 16    | BLACK        | CONNECTOR                     | SPLICE #3                    |
| 117                                                    | 16    | BLACK        | TAIL LIGHT                    | TAIL LIGHT                   |
| 116                                                    | 16    | BLACK        | TAIL LIGHT                    | SPLICE #3                    |
| 115                                                    | 14    | BLACK        | ENG GRD                       | SPLICE #3                    |
| 114                                                    | 16    | BLACK        | FUEL SENDER                   | SPLICE #3                    |
| 002                                                    | 16    | YELLOW       | TAIL LIGHT                    | CONNECTOR                    |
| 001                                                    | 16    | YELLOW       | TAIL LIGHT                    | TAIL LIGHT                   |
| 604                                                    | 18    | GRAY         | CONNECTOR/ALTERNATOR STATOR   | TACHOMETER                   |
| 603                                                    | 16    | GRAY / WHITE | PTO RELAY                     | PTO LIGHT                    |

FIGURE 19

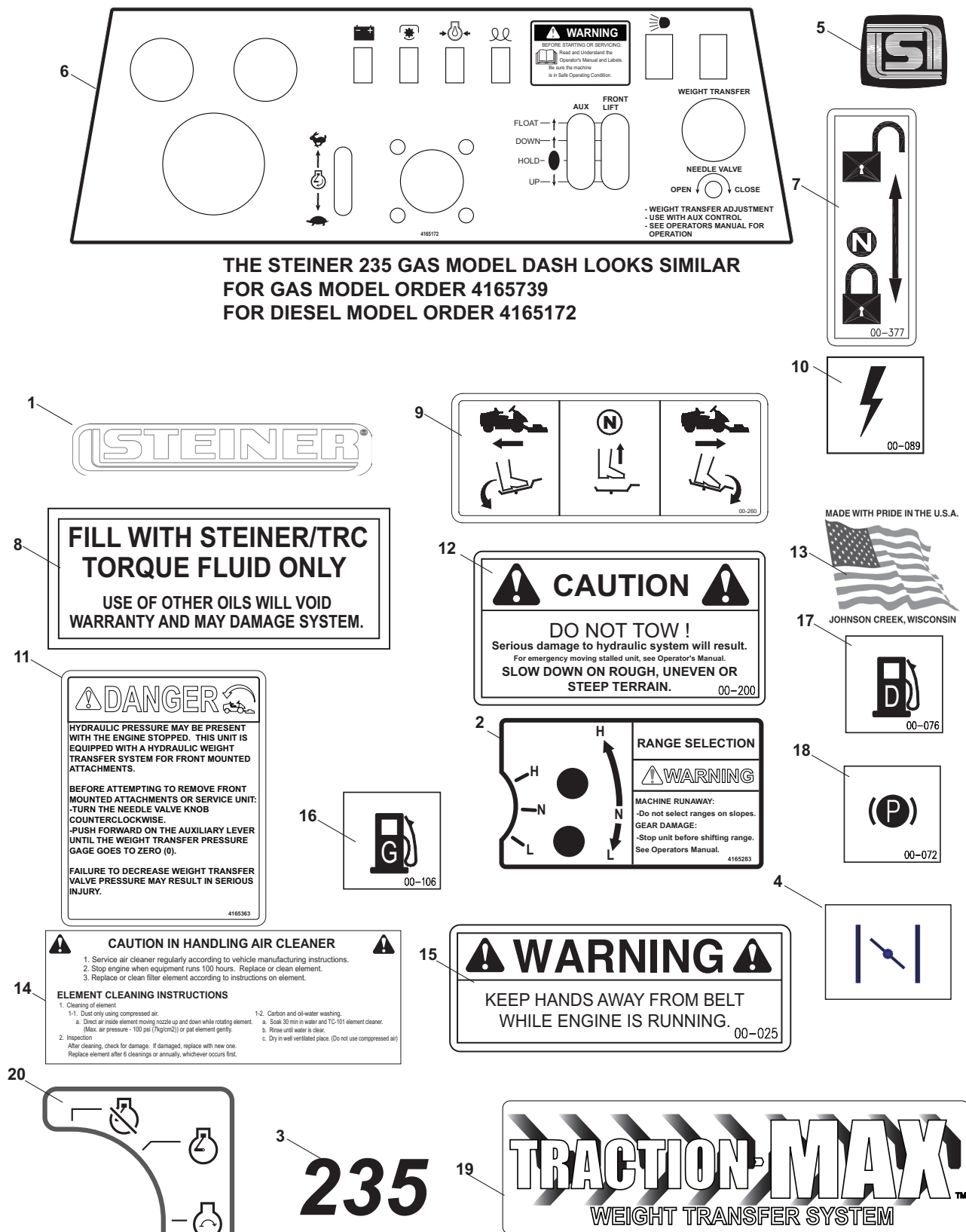


FIGURE 19

| ITEM | PART NO. | DESCRIPTION                                  | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|----------|----------------------------------------------|-----|------|----------|-------------|-----|
| 1    | 4158620  | LABEL-STEINER                                | 3   |      |          |             |     |
| 2    | 4165283  | DECAL-RANGE SELECTION                        | 1   |      |          |             |     |
| 3    | 4165200  | LABEL-235                                    | 2   |      |          |             |     |
| 4    | 00-211   | DECAL-CHOKE SYMBOL                           | 1   |      |          |             |     |
| 5    | 4162581  | LABEL-EMBLEM, STEERING                       | 1   |      |          |             |     |
| 6    | 4165172  | DECAL-235 DASH DIESEL<br>(DIESEL MODEL ONLY) | 1   |      |          |             |     |
|      | 4165739  | LABEL-DASH GAS<br>(GAS MODEL ONLY)           | 1   |      |          |             |     |
| 7    | 00-377   | DECAL-NEUTRAL LOCK                           | 1   |      |          |             |     |
| 8    | 00-060   | DECAL-FLUID FILL                             | 1   |      |          |             |     |
| 9    | 00-260   | DECAL-FWD/REV PEDAL                          | 1   |      |          |             |     |
| 10   | 00-089   | DECAL-IGNITION                               | 1   |      |          |             |     |
| 11   | 4165363  | DECAL-DNGR HYD PRESS                         | 1   |      |          |             |     |
| 12   | 00-200   | DECAL-CAUTION TOW                            | 1   |      |          |             |     |
| 13   | 4116761  | LABEL-MADE IN USA                            | 1   |      |          |             |     |
| 14   | 00-313   | DECAL-AIR CLEANER KUB<br>(DIESEL MODEL ONLY) | 1   |      |          |             |     |
| 15   | 00-025   | DECAL-HANDS/BELT                             | 2   |      |          |             |     |
| 16   | 00-106   | DECAL-GASOLINE<br>(GAS MODEL ONLY)           | 1   |      |          |             |     |
| 17   | 00-076   | DECAL-DIESEL FUEL<br>(DIESEL MODEL ONLY)     | 1   |      |          |             |     |
| 18   | 00-072   | DECAL-PARKING BRAKE                          | 1   |      |          |             |     |
| 19   | 4165201  | DECAL-TRACTION MAC                           | 1   |      |          |             |     |
| 20   | 4165740  | LABEL-KEYSWITCH<br>(GAS MODEL ONLY)          | 1   |      |          |             |     |

# 75-70730 ROPS BAR WITH SEAT BELT (RB230)

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FIGURE 20

| ITEM | PART NO. | DESCRIPTION             | QTY | ITEM | PART NO. | DESCRIPTION           | QTY |
|------|----------|-------------------------|-----|------|----------|-----------------------|-----|
| 1    | 62-636.7 | ROLL BAR                | 1   | 8    | 64-905.7 | BRKT, SEAT BELT LH    | 1   |
| 2    | 64123-15 | BOLT-HEX 3/8-16X3/4     | 12  | 9    | 64-904.7 | BRKT, SEAT BELT RH    | 1   |
| 3    | 90-0710  | BOLT-HEX 7/16-14X1-1/4  | 2   | 10   | 64141-4  | NUT-WLF 3/8-16        | 12  |
| 4    | 64163-43 | WASHER .443/.454X1X11GA | 3   | 11   | 99-B12   | SPACER                | 1   |
| 5    | 47-059   | SEATBELT, 50"LONG       | 1   | 12   | 64163-64 | WSHR 1.015X1.500X14GA | 2   |
| 6    | 64006-06 | LOCKWASHER 7/16         | 2   | 13   | 64139-18 | BLT-WLF 3/8-16X1-1/4  | 2   |
| 7    | 64-799   | WASHER, 13/32X1-9/32    | 2   | 14   | 92-07    | NUT-HEX 7/16-14       | 2   |
|      |          |                         |     | 15   | 4133528  | LABEL-ROLLBAR SPECS   | 1   |

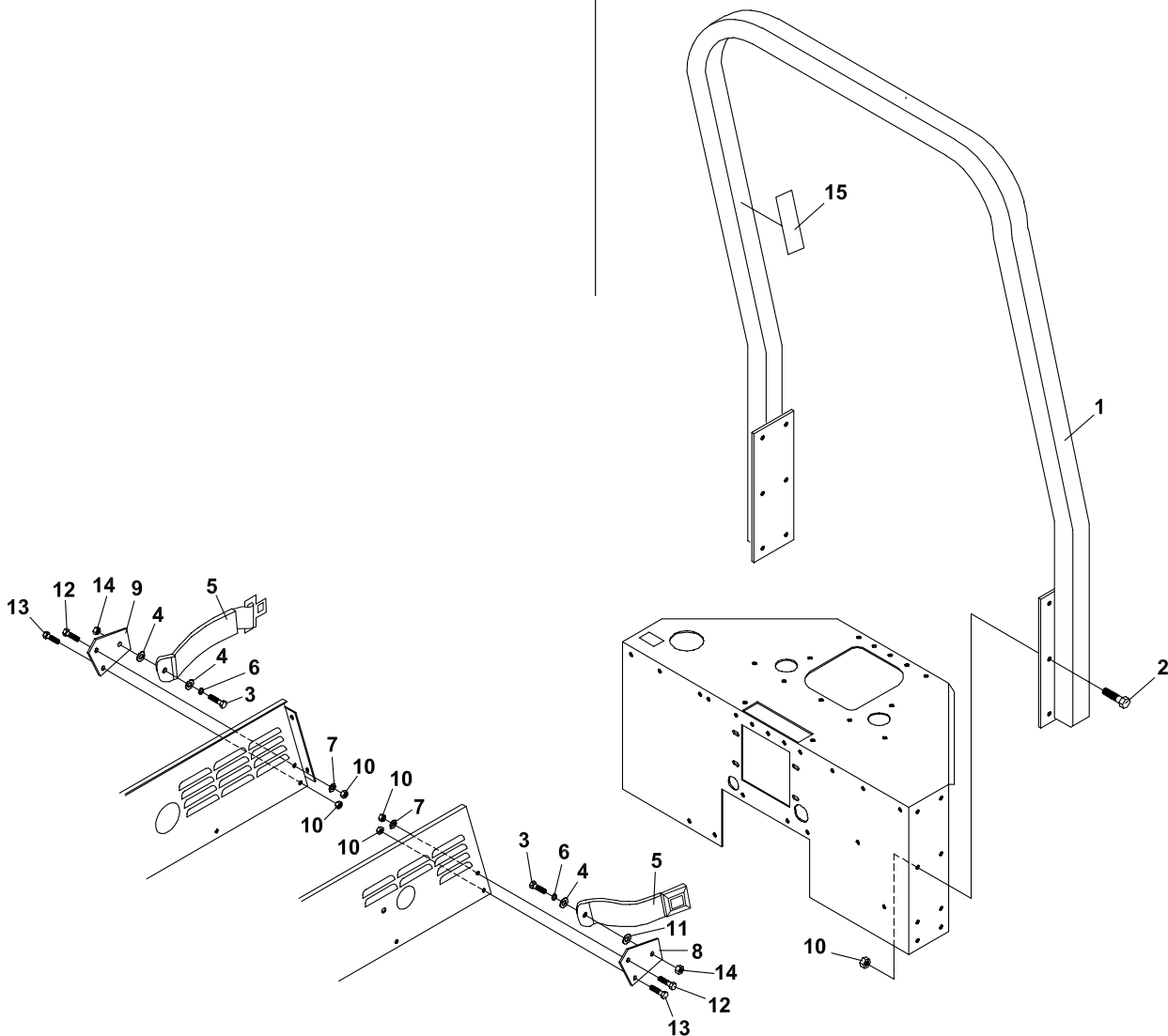


FIGURE 21

| ITEM | PART NO.  | DESCRIPTION          | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|-----------|----------------------|-----|------|----------|-------------|-----|
| 1    | 62-540.7  | WEIGHT, 50# BALLAST  | 2   |      |          |             |     |
| 2    | 64141-13  | NUT-WLF 1/2-13       | 2   |      |          |             |     |
| 3    | 62-830.7  | BASE, 220 WEIGHT BAR | 1   |      |          |             |     |
| 4    | 90-0808   | BOLT-1/2X1           | 2   |      |          |             |     |
| 5    | 64-865.7  | SECURITY BAR         | 1   |      |          |             |     |
| 6    | 02-PP0313 | PIN 3/16X1.5/8       | 1   |      |          |             |     |

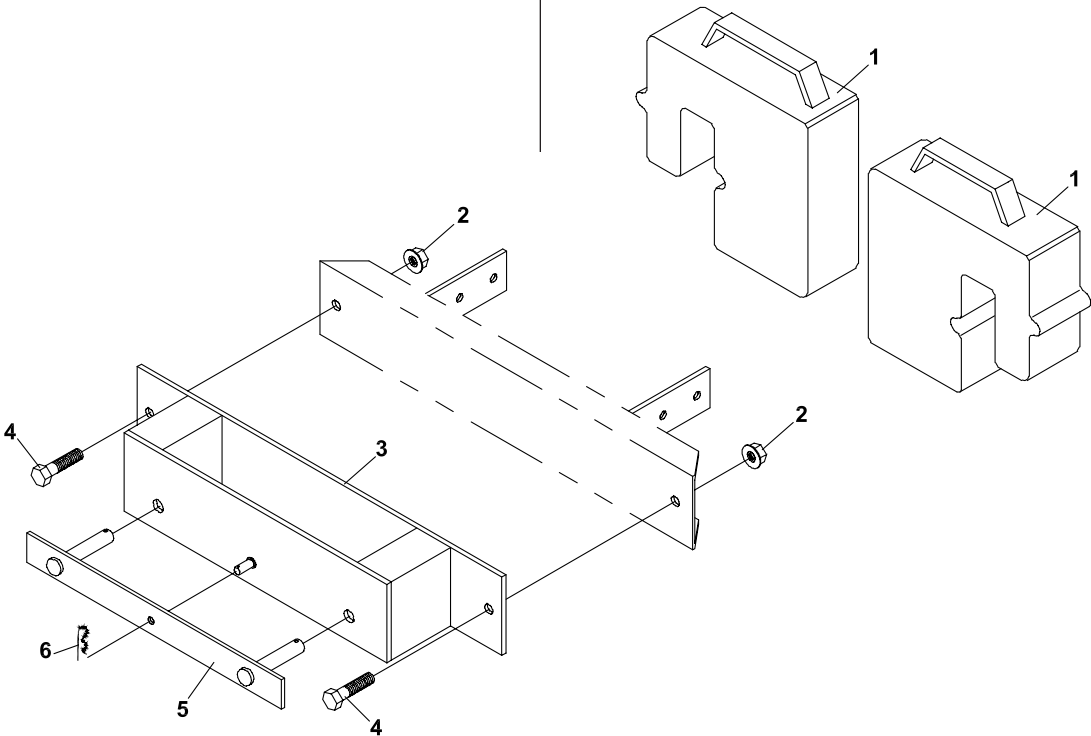
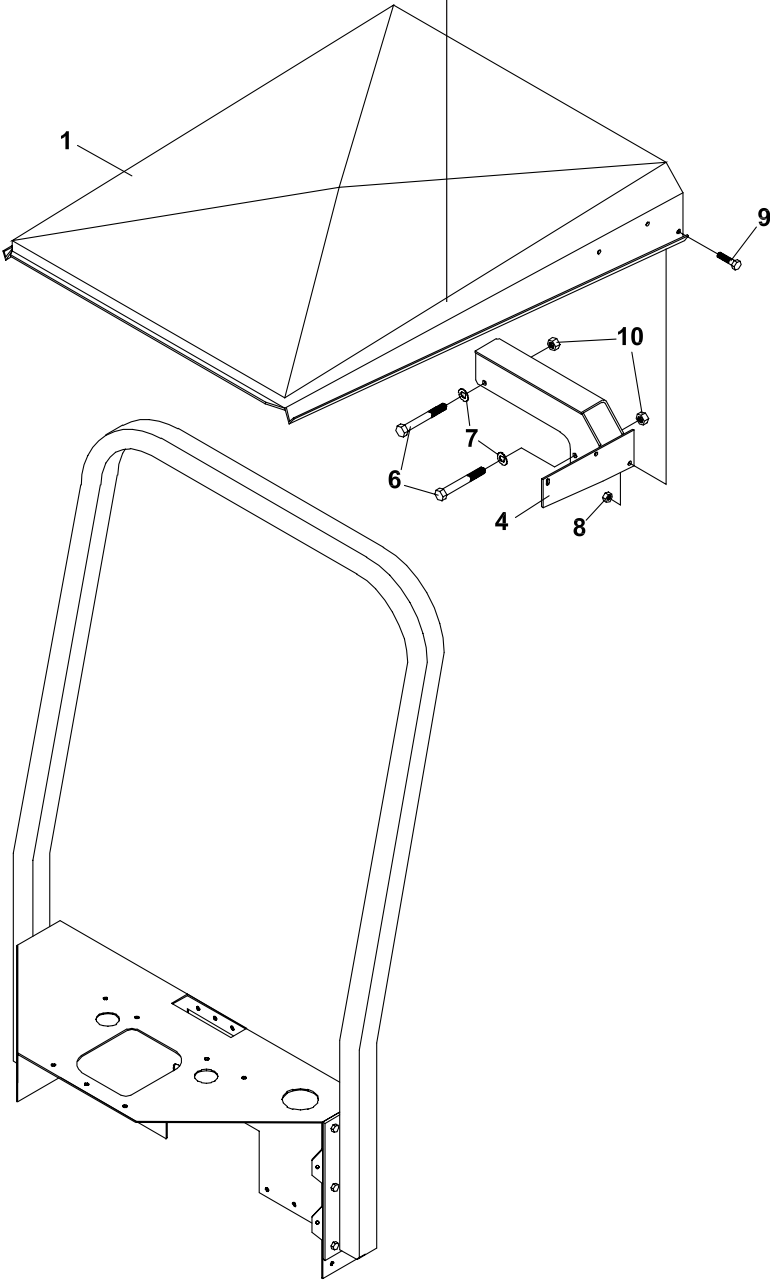


FIGURE 22

| ITEM | PART NO.   | DESCRIPTION          | QTY | ITEM                     | PART NO. | DESCRIPTION          | QTY |
|------|------------|----------------------|-----|--------------------------|----------|----------------------|-----|
| 1    | 6106001.17 | CANOPY, 230          | 1   | 8                        | 64141-6  | NUT, 5/16-18         | 6   |
| 2 *  | 6106009    | CANOPY HEADLINER     | 1   | 9                        | 64139-08 | BOLT-5/16-18X3/4 WLF | 6   |
| 3 *  | 4128372    | LABEL-STEINER DIECUT | 1   | 10                       | F3013    | NUT, FLANGED LOCK    | 4   |
| 4    | 6106020.7  | MOUNT, CANOPY RH     | 1   | <b>* NOT ILLUSTRATED</b> |          |                      |     |
| 5    | 6106021.7  | MOUNT, CANOPY LH     | 1   |                          |          |                      |     |
| 6    | 64123-75   | BOLT, 3/8-16X3 HEX   | 4   |                          |          |                      |     |
| 7    | 64163-61   | WSHR .81X.406X16GA   | 4   |                          |          |                      |     |





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