



942512G

PREDATOR PRO 33HP GEN W/61" SIDE DISCHARGE

SN 0112 thru 0134

942513G

PREDATOR PRO 33HP GEN W/72" SIDE DISCHARGE

SN 0104 thru 0105

942514G

PREDATOR PRO 34HP KAW W/61" SIDE DISCHARGE

SN 0260 thru 0383

942515G

PREDATOR PRO 37HP KAW DFI W/61" SIDE DISCHARGE

SN 0190 thru 0239

942516G

PREDATOR PRO 37HP KAW DFI W/72" SIDE DISCHARGE

SN 0138 thru 0180

942518G

PREDATOR PRO 30HP KOH W/72" SIDE DISCHARGE

SN 0101 thru 0123



PARTS MANUAL

MAN 4165706
Rev. B 03-2011

CALIFORNIA

Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

⚠ WARNING

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

Californie Proposition 65 Avertissement

Les échappements des moteurs diesel et certains de leurs composés sont reconnus par l'Etat de Californie pour être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

⚠ AVERTISSEMENT

L'émission du moteur de ce matériel contient des produits chimiques que l'Etat de Californie considère être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

California Advertencia de la Proposición 65

El estado de California hace saber que los gases de escape de los motores diesel y algunos de sus componentes producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

⚠ ADVERTENCIA

El estado de California hace saber que los gases de escape de este producto contienen productos químicos que producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

CALIFORNIA

Proposition 65 Warning

Battery posts, terminals, wiring insulation, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.
WASH HANDS AFTER HANDLING.

PREDATOR-PRO

SERIES

IMPORTANT MESSAGE

Thank you for purchasing this Schiller Grounds Care, Inc. product. You have purchased a world class mowing product, one of the best designed and built anywhere.

This machine comes with an Operation and Safety Manual and a separate Setup, Parts and Maintenance Manual. The useful life and good service you receive from this machine depends to a large extent on how well you read and understand these manuals. Treat your machine properly, lubricate and adjust it as instructed, and it will give you many years of reliable service.

Your safe use of this Schiller Grounds Care, Inc. product is one of our prime design objectives. Many safety features are built in, but we also rely on your good sense and care to achieve accident-free operation. For best protection, study the manuals thoroughly. Learn the proper operation of all controls. Observe all safety precautions. Follow all instructions and warnings completely. Do not remove or defeat any safety features. Make sure those who operate this machine are as well informed and careful in its use as you are.

See a Schiller Grounds Care, Inc. dealer for any service or parts needed. Schiller Grounds Care, Inc. service ensures that you continue to receive the best results possible from Schiller Grounds Care, Inc. products. You can trust Schiller Grounds Care, Inc. replacement parts because they are manufactured with the same high precision and quality as the original parts.

Schiller Grounds Care, Inc. designs and builds its equipment to serve many years in a safe and productive manner. For longest life, use this machine only as directed in the manuals, keep it in good repair and follow safety warnings and instructions. You'll always be glad you did.

Schiller Grounds Care, Inc.
One Bob Cat Lane
Johnson Creek, WI 53038-0469

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NOTICE !!!

Unauthorized modifications may present **extreme** safety hazards to operators and bystanders and could also result in product damage.

Schiller Grounds Care, Inc. strongly warns against, rejects and disclaims any modifications, add-on accessories or product alterations that are not designed, developed, tested and approved by Schiller Grounds Care, Inc. Engineering Department. Any Schiller Grounds Care, Inc. product that is altered, modified or changed in any manner not specifically authorized after original manufacture-including the addition of "after-market" accessories or component parts not specifically approved by CGC, Inc.-will result in the Schiller Grounds Care, Inc. Warranty being voided.

Any and all liability for personal injury and/or property damage caused by any unauthorized modifications, add-on accessories or products not approved by Schiller Grounds Care, Inc. will be considered the responsibility of the individual(s) or company designing and/or making such changes. Schiller Grounds Care, Inc. will vigorously pursue full indemnification and costs from any party responsible for such unauthorized post-manufacture modifications and/or accessories should personal injury and/or property damage result.



This Operator's Manual should be regarded as part of the machine. Suppliers of both new and second-hand machines must make sure that this manual is provided with the machine.



¡LEA EL INSTRUCTIVO!

Si no lee Ingles, pida ayuda a alguien que si lo lea para que le traduzca las medidas de seguridad.

Schiller Grounds Care, Inc.

One Bobcat Lane
Johnson Creek, WI 53038 U.S.A
Phone: 920-699-2000
Fax: 920-699-3683

MODEL NUMBER

SERIAL NUMBER



This symbol means:
ATTENTION!
BECOME ALERT!

Your safety and the safety of others is involved.

Signal word definitions:

The signal words below are used to identify levels of hazard seriousness. These words appear in this manual and on the safety labels attached to Schiller Grounds Care, Inc. machines. For your safety and the safety of others, read and follow the information given with these signal words and/or the symbol shown above.

⚠ DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.

⚠ WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.

⚠ CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury. It may also be used to alert against unsafe practices or property damage.

CAUTION

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, **MAY** result in property damage

MODEL NUMBER: This number appears on sales literature, technical manuals and price lists.

SERIAL NUMBER: This number appears only on your mower. It contains the model number followed consecutively by the serial number. Use this number when ordering parts or seeking warranty information. Located under seat plate on Frame of unit.

TOOLS REQUIRED FOR ASSEMBLY

- Wrecking bar
- Claw hammer
- Ratchets: 3/8" Drive
- Sockets: 9/16", 3/4"
- Wrenches: 3/8", 9/16", 3/4"
- Straight edge
- Tire pressure gauge
- Blocks (for deck leveling)

NOTE: All references below to the "right" or "left" are with respect to an operator at the controls.

1. UNCRATE UNIT

Discard packing materials. Remove and discard shipping brackets. Tighten caster wheel axle bolts against caster axle spanner bushings.

2. Set tire pressures to 12 psi. Tires are overinflated for shipping. Front tires are run flat tires.

3. DECK LEVELING

- a) Park the machine on a smooth, level surface. Raise the deck to the transport position.
- b) Lower the deck onto a pair of equal height blocks **A** under the rear corners of the deck. Place another pair of adjustable blocks **B** under the front of the deck so that the deck top is pitched forward 1/8".

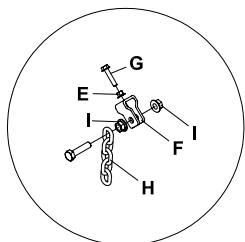
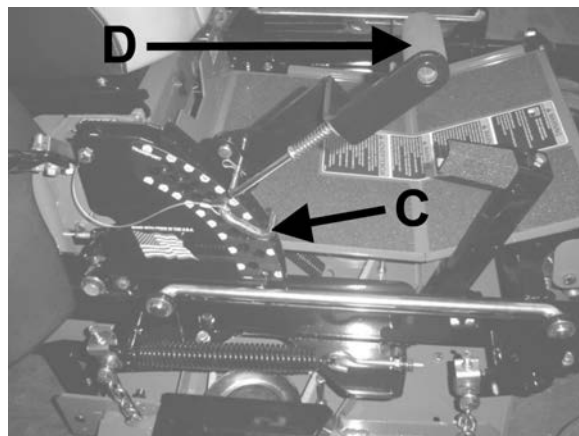
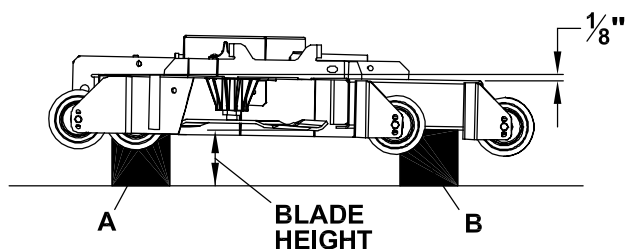
NOTE: The front and rear of the deck are at different heights.

- c) Measure the height of the blade cutting edge above the ground. Remove pin **C** and set the height of cut lever **D** to that height.

- d) Loosen nuts **I** at all four corners of the deck.

NOTE: This will relieve tension on chains **H**.

- e) Loosen the jam nuts **E** on the height of cut clips **F** and adjusting screws **G**. Turn the adjusting screws **G** until the play is taken out of the chains **H** at all four corners. Tighten the jam nuts **E** against the clips **F** and at the adjusting screws **G**. Retighten nuts **I** at this time.



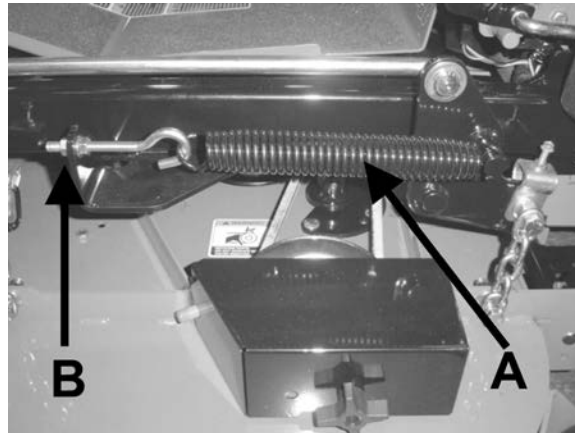
6. COUNTERBALANCE SPRINGS

a) Raise the cutterdeck all the way.

b) Adjust the spring **A** with nut **B**:

Approximately 1" of threads should be extending past the spring mounting bracket at nut **B**.

The springs may be tightened or loosened from this point according to personal preference.



7. FINAL PREPARATIONS

- Check the engine and hydraulic oil levels. Top up with the correct oil if necessary. Use SAE 10W30 motor oil for the engine. Use fresh, clean SAE 15W40 or SAE 20W50 motor oil or SAE 15W50 synthetic motor oil for the hydraulic system.
- Remove the battery from the machine. Fill the battery to the bottom of the vent wells with acid and trickle charge for several hours.

⚠ WARNING

Battery acid is caustic and fumes are explosive and can cause serious injury or death.

Use insulated tools, wear protective glasses or goggles and protective clothing when working with batteries. Read and obey the battery manufacturer's instructions.

Be certain the ignition switch is OFF and the key has been removed before servicing the battery.

- a) Verify battery polarity before connecting or disconnecting the battery cables.
- b) When installing the battery, always assemble the RED, positive (+) battery cable first and the ground, BLACK, negative (-) cable last.
- c) Tighten cables securely to battery terminals and apply a light coat of silicone dielectric grease to terminals and cable ends to prevent corrosion. Keep terminal covers in place.
- Read Operation and Safety Manual before starting.
- Run engine at full RPM for 5 minutes before engaging blades to allow the engine to be fully lubricated before load is applied.
- Check the hydrostat neutral adjustment. Neutral is set at the factory but may require readjustment if air trapped during the initial oil fill has worked out of the system. See adjustments section later in this manual.
- Do not use the machine without an approved grass collector, the grass discharge chute or mulching plates correctly fitted.

PREDATOR-PRO SERIES

MAINTENANCE CHART

MAINTENANCE OPERATION	Maintenance is an ongoing job. These intervals are maximum times between maintenance operations. Perform more often under severe conditions.						
	FIRST 5 HOURS	DAILY	EVERY 25 HOURS	EVERY 50 HOURS	EVERY 100 HOURS	EVERY 200 HOURS	EVERY 500 HOURS
ENGINE							
Consult the engine manual for additional information and instructions							
Check/Top Off Engine Coolant Level (Where Applicable)		X					
Check/Top Off Oil Level		X					
Check For Leaks		X					
Clean Air Intake Screen		X					
Clean Air Cleaner Precleaner			X*				
Clean Air Cleaner Element					X	X**	
Clean Cooling Fins					X		
Change Oil And Filter	X	See engine manufacturer's manual					
Check/Replace Spark Plugs						X	
* N/A IF EQUIPPED WITH HEAVY DUTY CYCLONIC AIR CLEANER							
**IF EQUIPPED WITH HEAVY DUTY CYCLONIC AIR CLEANER							
HYDRAULICS							
Check For Leaks		X					
Check/Top Off Oil Level					X		
Change Oil And Filter	X						X
MACHINE							
Check Interlock Operation		X					
Check Tire Pressures		X					
Check/Top Off Battery					X		
Lubricate All Points						X	X

This image shows a blank sheet of white paper with horizontal ruling lines. The lines are evenly spaced and extend across the width of the page. There are no margins, text, or other markings on the paper.

CHECK DAILY

Operator Presence Interlock System - Start Operation

For the engine to crank, the parking brake must be on, the PTO (blades) off and traction levers in the neutral lock position. Sit in the seat and check, one by one, if the engine will crank with the parking brake off, the blades on, and either traction lever out of neutral lock. Also, make sure engine coolant temperature gauge light flashes upon turning key to the **ON** position.

Operator Presence Interlock System - Run Operation

The operator must be in the seat for the engine to run with the parking brake off, the traction levers moved out of the neutral lock position, or the blades on. To check:

1. Start the engine and run at 1/2 throttle with the operator on the machine but raised off the seat.
2. One by one: move the parking brake to the OFF position, traction levers out of the neutral lock position (check each independently), and turn the blades on. Each check should kill the engine after 1/2 second. (A 1/2 second delay is built into the system to prevent engine cutout when traversing rough terrain.)

Repair machine before using if the Operator Presence Interlock System does not operate correctly in start or run. Contact your authorized BOB-CAT dealer.

Hardware

Tighten any nuts and bolts found loose. Replace any broken or missing cotter pins. Repair any other problems before operating.

Tire pressure

Tires should be kept inflated at 12 psi. Improper tire inflation can cause rapid tire wear and poor traction. Uneven inflation can cause uneven cutting.

BATTERY

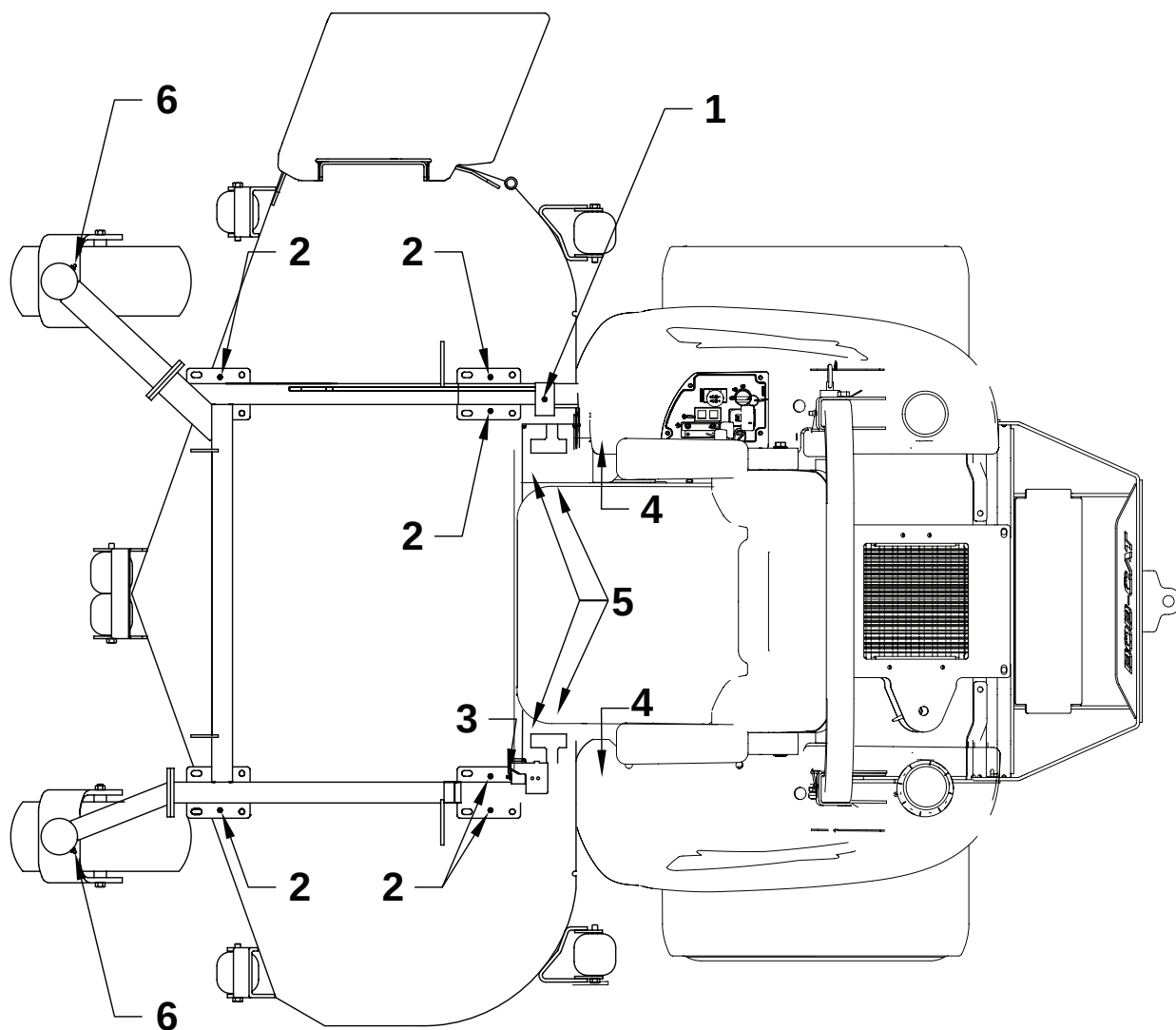
⚠ WARNING Battery acid is caustic and fumes are explosive and can cause serious injury or death.

Use insulated tools, wear protective glasses or goggles and protective clothing when working with batteries. Read and obey the battery manufacturer's instructions.

Be certain the ignition switch is OFF and the key has been removed before servicing the battery.

1. Verify battery polarity before connecting or disconnecting the battery cables.
2. When installing the battery, always assemble the RED, positive (+) battery cable first and the ground, BLACK, negative (-) cable last.
3. When removing the battery, always remove the ground, negative (-) cable first and the red, positive (+) cable last.

4. Check the electrolyte level every 100 hours of operation.
5. Clean the cable ends and battery posts with steel wool. Use a solution of baking soda and water to clean the battery. Do not allow the solution to enter into the battery cells.
6. Tighten cables securely to battery terminals and apply a light coat of silicone dielectric grease to terminals and cable ends to prevent corrosion. Keep terminal covers in place.



LUBRICATION

Every 50 hours of operation, lubricate the following points (1-4) with grease:

1. Deck lift rockshaft (1 point)
2. Deck lift pivots (6 points)
3. Brake lever pivot (1 point)
4. Push arms (2 points located at rear of cutterdeck under each fuel tank)
5. Isolation mounts (4 points located under seat at front of machine.)
6. Caster wheel pivots (2 points)
(Lubricate every 500 hours or once a year)

NOTE ON BLADE SPINDLES - The blade spindles on these machines use a superior sealed bearing that does not require relubrication.

HYDRAULIC SYSTEM

Fluid level in the hydraulic system should be checked after the first 5 hours of operation, and every 100 hours thereafter, or when a leak has occurred. If the fluid is low, check all components for leaks.

To check, remove reservoir cap **M**. The fluid level should be at the bottom of the filler tube. If low, top up (do not overfill). Use one of the oils listed below:

- SAE 15W40 motor oil
- SAE 20W50 motor oil
- 15W50 synthetic motor oil

AFTER FIRST FIVE (5) HOURS

1. Remove plug **N** to drain hydraulic reservoir. Dispose of used oil in accordance with local requirements.
2. Clean and replace the plug.
3. Change hydraulic oil filter **G**.
4. Fill the reservoir with fresh oil to the bottom of the reservoir filler tube, using an oil from the list above. Do not overfill.

PERIODIC OIL CHANGES

Change the hydraulic fluid and hydraulic filter after each 500 hours of operation using the same procedure given above.

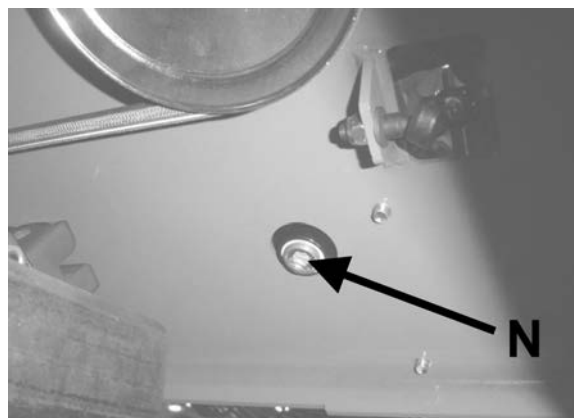
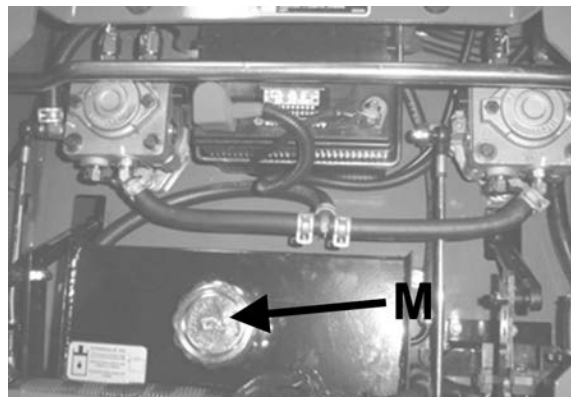
NOTES:

Before servicing the hydraulic system, stop the engine, disconnect spark plug wires and disengage the PTO.

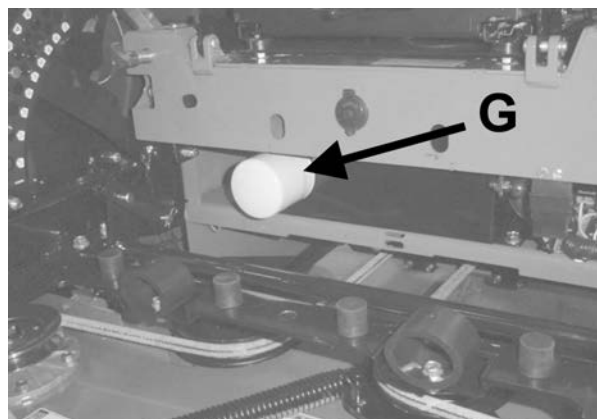
- After any hydraulic line is opened, plug or cap it promptly to reduce the risk of contamination.
- Do not use sealant tape on hydraulic pipe fittings. Use a liquid sealant that will dissolve into the system.
- Make sure all hydraulic connections are tight and hydraulic hoses and lines are in good condition before applying pressure to system.

⚠ WARNING

The machine's hydraulic system operates under high pressure. When checking for leaks, do not use your hands to attempt to find a leak. Instead, use cardboard or paper. Escaping hydraulic fluid can be under sufficient pressure to penetrate skin and cause serious injury. If hydraulic fluid is injected into the skin, it must be promptly removed by a doctor familiar with this form of injury or gangrene may result.



View from below machine



ENGINE OIL

Do not perform engine maintenance without the engine off, spark plug wires disconnected and PTO disengaged.

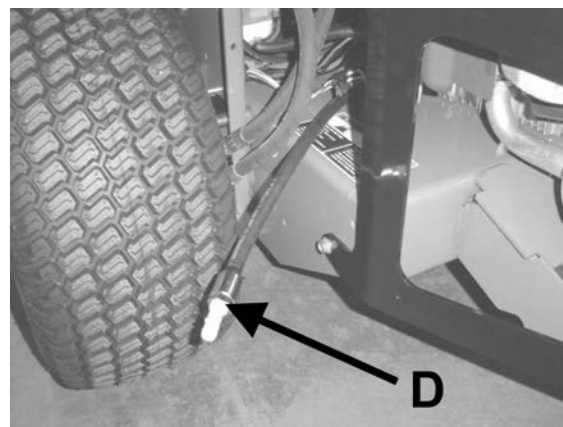
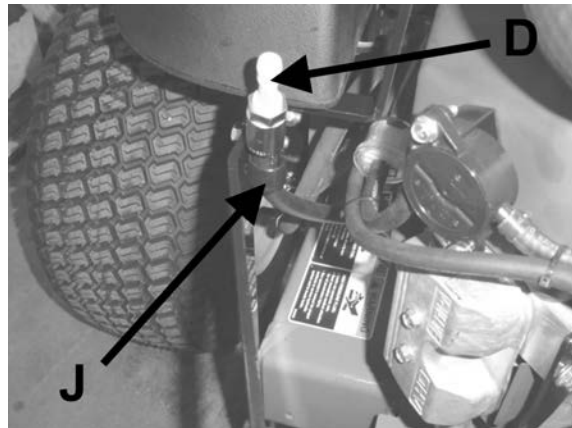
AFTER FIRST FIVE (5) HOURS

While the engine is warm:

1. Release the oil drain hose assembly from the engine clip **J**. Lay hose assembly over the frame edge.
2. Remove the rubber cap **D** from the tip of the hose assembly and turn the drain valve to allow oil to drain from the engine. Dispose of used oil in accordance with local requirements.
3. Clean drain valve and tighten the plastic portion of the drain valve back into the metal portion of the valve. Replace rubber cap over the tip of the valve. Replace hose assembly back into engine clip.
4. Change oil filter.
5. Fill the crankcase with fresh oil to the full mark. Do not overfill. See engine manual for oil specifications.

DAILY

1. Check oil level with the dipstick.
2. If oil is needed, add fresh oil of proper viscosity and grade. See engine manual for oil specifications. Do not overfill.
3. Replace dipstick before starting engine.



PERIODIC OIL CHANGES

1. See engine manual for oil and filter change intervals after the break-in period.
2. Follow instructions for first oil change, above.

SPARK PLUGS

Remove each plug and check condition.

- Good operating conditions are indicated if the plug has a light coating of grey or tan deposit.
- A white blistered coating indicates overheating. A black coating indicates an “over rich” fuel mixture. Both may be caused by a clogged air cleaner or improper carburetor adjustment.
- Do not sandblast, wire brush or otherwise attempt to repair a plug in poor condition. Best results are obtained with a new plug.
- Set plug gap as specified in engine manual..

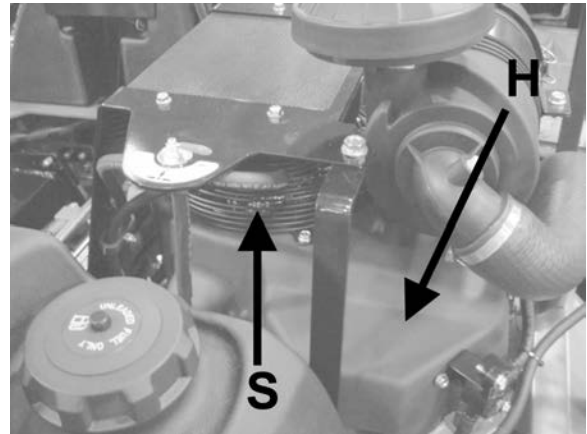
FUEL FILTER

An inline fuel filter is located in the fuel supply line. Inspect at every oil change to make sure it is clean and unobstructed. Replace if dirty.

ENGINE COOLING

Continued operation with a clogged cooling system will cause severe overheating and can result in engine damage.

- **Daily:** Clean air intake screen **S** on air cooled engines and **T** on liquid cooled engines.
- **Every 100 hours:** Clean cooling fins beneath blower housing **H** with reference to information in the engine manufacturer's manual.

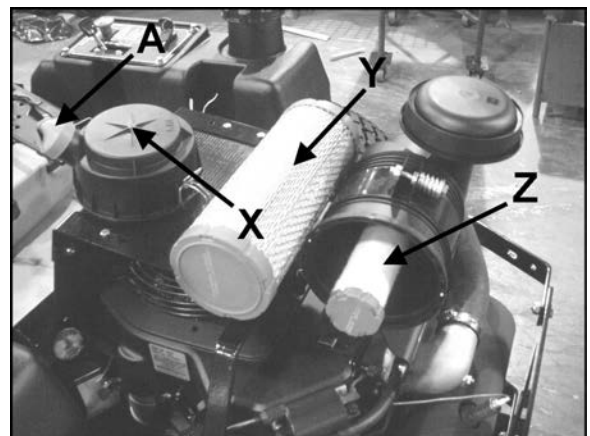


HEAVY DUTY CYCLONIC AIR CLEANER

Clean and replace the air cleaner element as specified in the service chart. Uneven running, lack of power or black exhaust fumes may indicate a dirty air cleaner.

To replace air cleaner elements:

1. Unclamp end cover **X** and remove existing cleaner elements.
2. Insert new elements **Y** and **Z** and replace cover. Ensure the breathing port **A** is pointing down and towards the front of the tractor.



CLEANING MACHINE

Clean the machine after use. Compressed air is recommended. Do not use a pressure washer. The machine will run cooler and last longer if kept free of clippings and other debris. A clean machine also reduces the risk of fire due to accumulation of combustible debris and chaff.

Brush or blow clippings and debris off the cutterdeck and engine deck. DO NOT use a pressure washer.

WASHING MACHINE

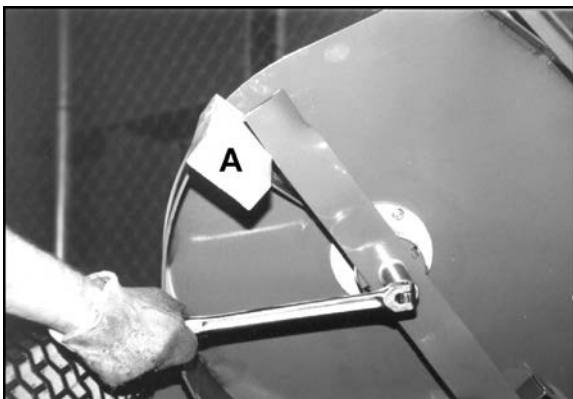
CAUTION: Improperly washing a machine can cause water to enter bearings and other components. This can greatly reduce component life.

- Do not use a pressure washer. Do not direct water at bearings or seals. High pressure water can blow past seals and enter sealed bearings.
- Allow the machine to cool down before washing. Water on a warm machine can be sucked into sealed bearings as they cool.
- Avoid getting electrical connections wet. Water can cause electrical faults and corrosion of electrical components.

BLADE REMOVAL

Follow these instructions to prevent injury during blade removal:

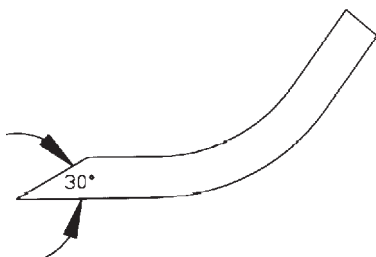
1. Loosen with a box wrench or a socket and long breaker bar. To gain additional leverage, slip a long pipe or thick-walled tube over breaker bar or wrench.
2. Insert wood block **A** as shown, with grain perpendicular to blade, to prevent blade from turning when loosening.
3. Wear thickly padded gloves. Keep hands clear of blade path. Blades may rotate when bolt releases.



SHARPENING

Blades may be sharpened by filing or grinding.

- Inspect blades before sharpening.
- Replace bent or cracked blades.
- Replace blades when the lift portion has worn thin.
- Maintain cut angle at 30°.
- Do not overheat blades when sharpening.
- Always use BOB-CAT blades. Use of another manufacturer's blades may be dangerous.



BLADE BALANCE

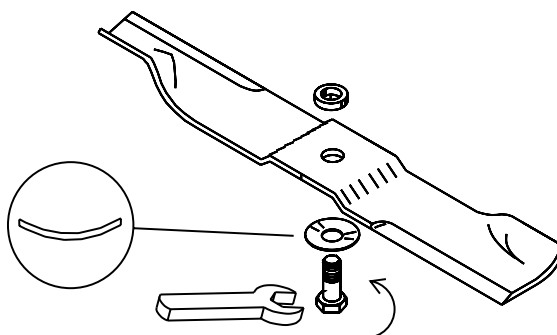
Blade balance must be maintained at 5/8 oz-in (19.4 g-cm) or less. Failure to keep blades balanced causes excess vibration, wear, and shortened life of most components of the machine.

To balance a blade:

1. Sharpen blade first.
2. Balance the blade at the center.
3. Attach a 1/8 oz (3.9 g) weight at a distance 5" (127 mm) from center on the light end. This should make the light end the heavy end:
 - If it does, the blade is balanced.
 - If does not, file or grind the heavy end until the addition of the weight makes the light end the heavy end.

BLADE INSTALLATION

1. Wear thickly padded gloves to prevent cuts from the sharp blade.
2. Insert the blade bolt, in order, through the conical washer (cup side toward the blade, as shown), the blade, and the blade spacer.
3. Install assembly on the blade spindle.
4. Torque the blade bolt to 70 ft-lbs.



BELTS

All belts are tensioned by spring loaded idlers. No adjustment is required.

DECK LEVELING

- Park the machine on a smooth, level surface. Raise the deck to the transport position.
- Lower the deck onto a pair of equal height blocks **A** under the rear corners of the deck. Place another pair of adjustable blocks **B** under the front of the deck so that the deck top is pitched forward $\frac{1}{8}$ ".

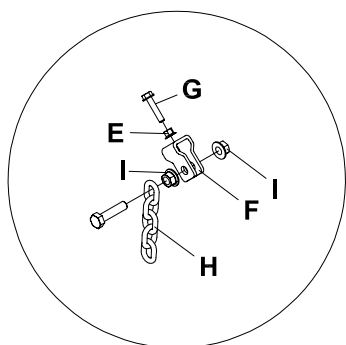
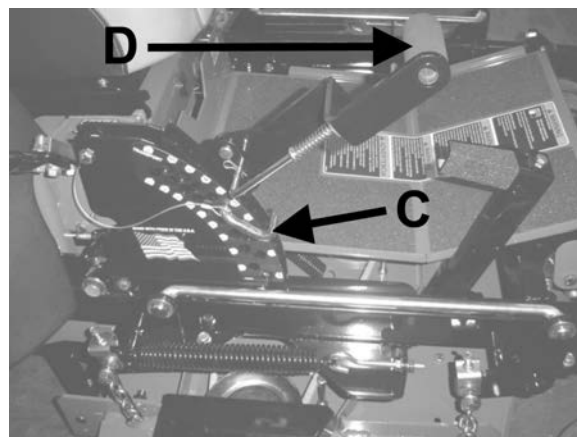
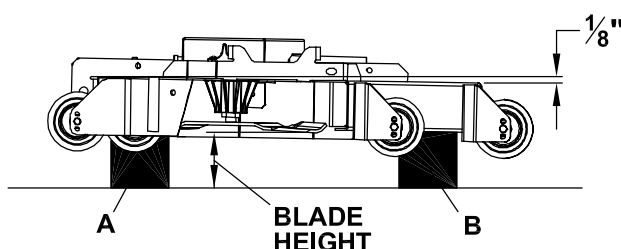
NOTE: The front and rear of the deck are at different heights.

- Measure the height of the blade cutting edge above the ground. Remove pin **C** and set the height of cut lever **D** to that height.

- Loosen nuts **I** at all four corners of the deck.

NOTE: This will relieve tension on chains **H**.

- Loosen the jam nuts **E** on the height of cut clips **F** and adjusting screws **G**. Turn the adjusting screws **G** until the play is taken out of the chains **H** at all four corners. Tighten the jam nuts **E** against the clips **F** and at the adjusting screws **G**. Retighten nuts **I** at this time.



HEIGHT OF CUT

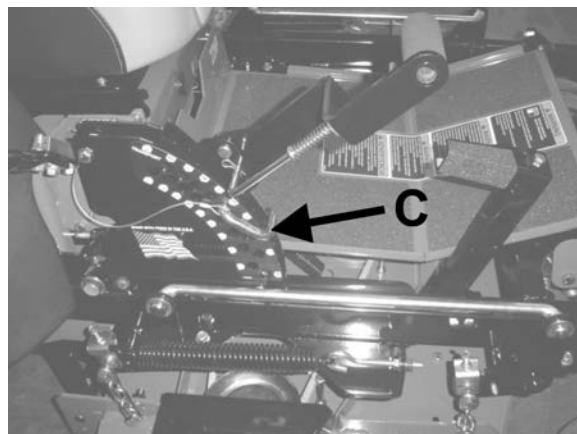
The height of cut is set by moving height of cut pin **C** to the hole designated for the height of cut desired.

To change the height of cut:

1. Lift the deck to the highest position.
2. Move pin **C** to the selected hole.
3. Lower the deck until the lift lever is stopped by the pin.

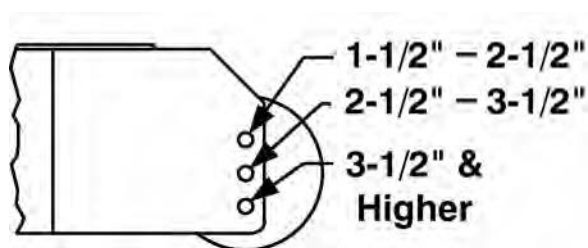
NOTES:

- Height of cut may vary due to the amount of tread on the tires, tire diameter or inflation pressure.
- For best results, adjust the rear deck rollers for the height of cut to be used (see below).



REAR DECK ROLLERS

The rear outside deck rollers are adjustable up and down to provide improved deck flotation and scalping protection at various heights of cut. They are not intended to ride continuously on the ground. Adjust no closer than 3/8" (10mm) to the ground.



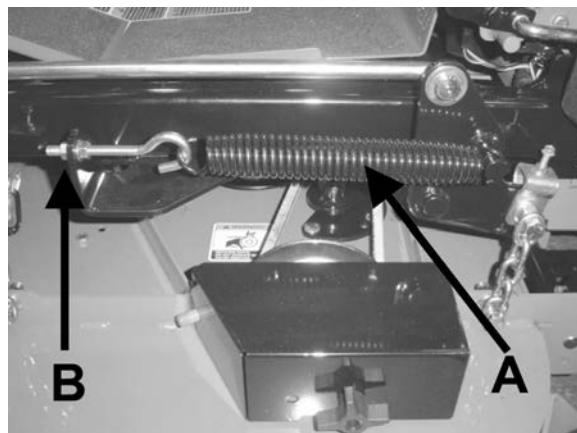
Height of cut ranges for roller adjustment

COUNTERBALANCE SPRINGS

1. Raise the cutterdeck all the way.
2. Adjust the spring **A** with nut **B**:

The spring length should be set at approximately 8-3/4", inside loop to inside loop, when in transport position.

The springs may be tightened or loosened from this point according to personal preference.



CONTROL LEVERS

There are two mounting positions for the control levers, upper and lower. The lower position works well for most people. Taller operators may need the upper position.

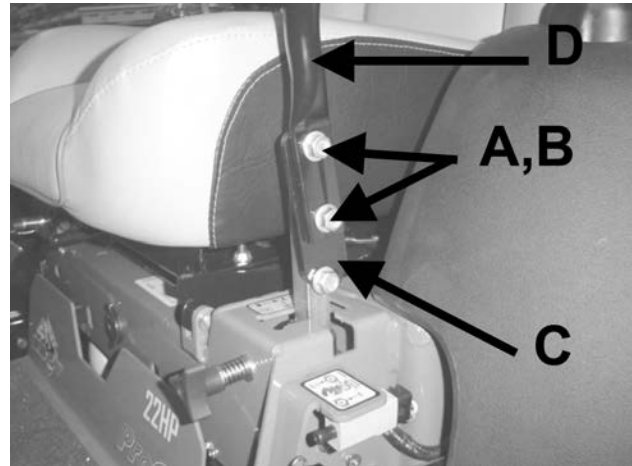
To adjust the height of the control levers:

- Remove bolts **A** and nuts **B**.
- Align holes in control lever **D** with appropriate holes in traction lever bracket **C**.
- Install bolts **A** and nuts **B**.

The upper mounting hole for the control levers is slotted to allow fore-aft adjustment and to allow alignment of the levers.

To adjust or align the control levers:

- Loosen nuts **B**.
- Adjust control lever position.
- Tighten nuts **B**.



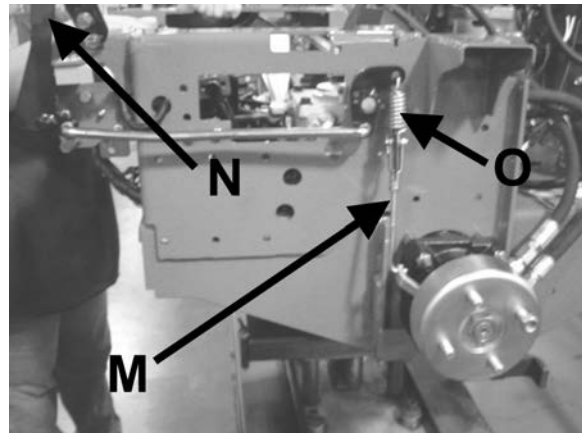
PARKING BRAKE

Park machine on a smooth level surface.

Support the machine with the rear wheels off the ground, using jack stands or equivalent. DO NOT rely on mechanical or hydraulic jacks.

1. Remove rear wheels.
2. Measure spring length **O** with parking brake **N** in the OFF position.
3. Move parking brake **N** to the ON position and measure length of spring **O** again. When spring deflects 3/8" it is properly adjusted.
4. If adjustment is required, return parking brake **N** to the OFF position.
5. Disconnect one end of rod **M** at the brake and loosen jam nut.
6. Adjust rod **M** in or out as required until 3/8" deflection in brake spring **O** is achieved with parking brake **N** in the ON position.
7. Reconnect rod **M** and retighten jam nut.
8. Repeat steps 2-7 on opposite side of machine.
9. Replace wheels and tighten wheel nuts.

NOTE: Parking brake must be in the OFF position to properly seat brake drums.



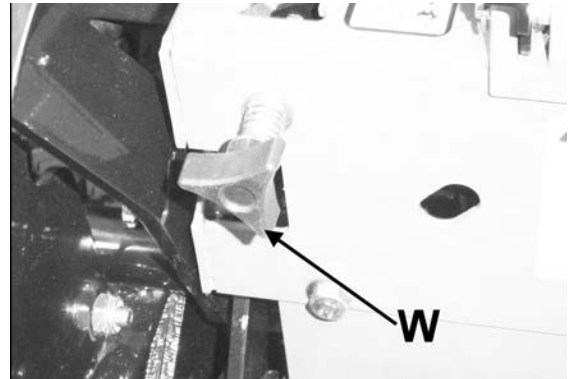
Parking brake assembly (tire and deck not shown for clarity - brake in ON position).

This adjustment will cause the brake springs to stretch 3/8" when the parking brake is in the ON position, providing the correct parking brake force without overloading the brake arm.

TRACKING HANDLES

An adjustment is provided to allow the operator to adjust machine tracking during operation.

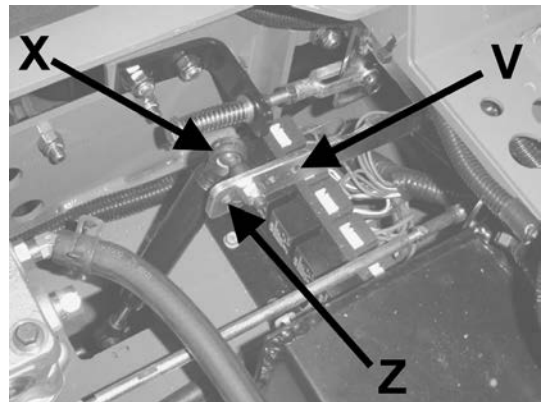
1. Turn knob **W** clockwise to shorten control lever travel.
2. Turn knob **W** counter-clockwise to increase control lever travel.



DAMPERS

Different damper mounting holes have been provided for various operator preferences with control lever motion.

1. For a stronger resistance feel, mount the dampers **X** in the outer most hole **Z** of the motion control weldment.
2. For a lighter resistance feel, mount the dampers **X** in the inner most hole **V** of the motion control weldment.

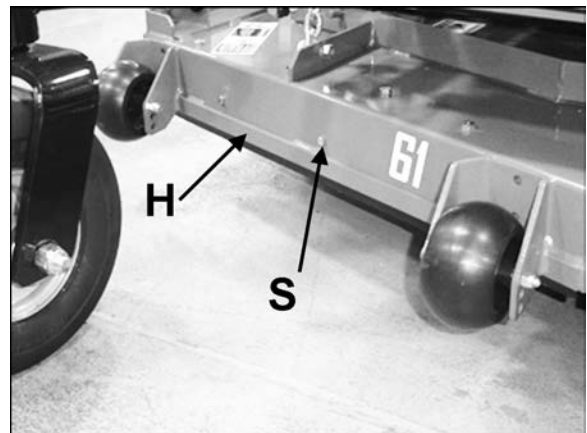


FRONT DECK LIP

Adjustable front deck lips have been provided on 61 in. cutterdecks for various cutting conditions.

To revise per conditions:

1. Loosen the front bolts **S**.
2. Adjust height of **H**.
3. Retighten **S** once you have desired height.



HYDROSTAT ADJUSTMENTS

A turnbuckle-style hydrostat neutral adjustment is provided.

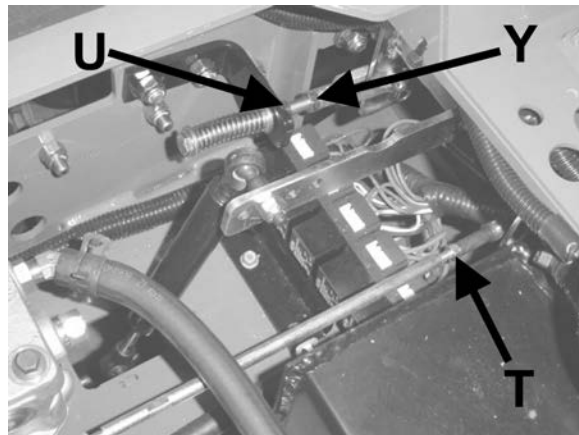
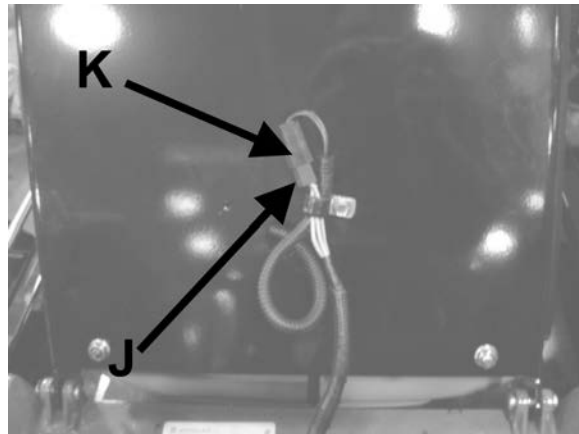
Neutral:

1. Support the machine with the rear wheels off the ground. Use jackstands or equivalent support. Do not rely only on mechanical or hydraulic jacks.
2. Move the traction levers out into the neutral lock position and raise the seat.
3. Disconnect the seat switch wire **K** and temporarily connect the two terminals with jumper wire **J** as shown.
4. Start the engine and run at low speed.
5. Loosen jam nuts **T** at both ends of the control rod.
6. Rotate the control rod until the corresponding wheel stops turning. Lock the jam nuts. Run the engine up to high idle to check the adjustment. Readjust if necessary.
7. Repeat steps 5 and 6 for the opposite side.
8. Remove the jumper wire **J** and reconnect the seat switch.

Reverse Return:

1. Move traction levers out to the neutral lock position and raise the seat.
2. Locknut **U** should be run on the bolt as far as it will go.
3. Loosen jam nut **Y**. Adjust the clevis yoke by turning the head of the bolt until the clevis pin just makes contact with the rear of the slot in the lever it connects with. Tighten jam nut **Y**.
4. Repeat steps 2 and 3 for the opposite side.

NOTE: A slight creep in reverse is acceptable provided the wheel does not turn and the hydrostat pump does not whine when the parking brake is on.



Right side adjustments

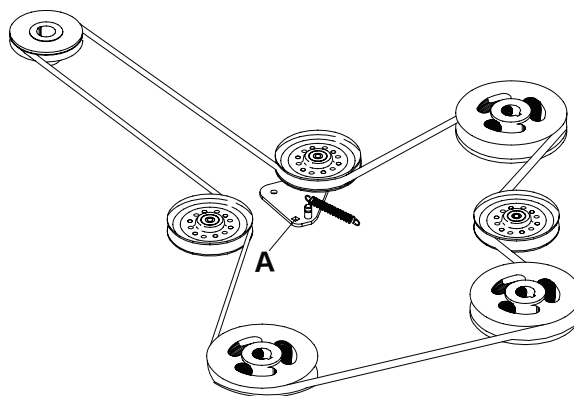
Note: Always use Schiller Grounds Care, Inc. replacement belts, not general purpose belts. Schiller Grounds Care, Inc. belts are specially designed for use on commercial mowers and will normally last longer.

CUTTERDECK BELT

1. Tilt floorplate all the way forward.
2. Set the cutterdeck in a middle height-of-cut position.
3. Use a 3/8" ratchet and extension to back tensioning idler off to remove belt from idler. Remove belt from cutterdeck pulleys.

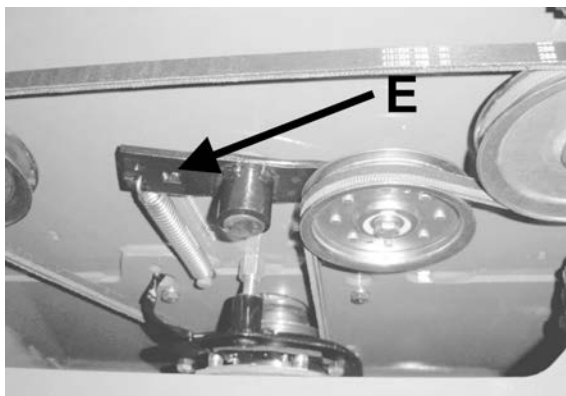
NOTE: Use the 3/8" ratchet in the square hole **A** on the idler.

4. Remove belt from clutch pulley.
5. Install the new belt by performing these steps in reverse order.



PUMP-DRIVE BELT

1. Remove engine-cutterdeck belt (see engine-cutterdeck belt replacement).
2. Attach an extension to a 3/8" drive ratchet. Insert the ratchet extension in the square hole of the pump drive idler arm. Use the ratchet handle to rotate it enough to remove the pump drive belt.
3. Install a new pump drive belt in the same manner as it was removed.
4. Re-install engine-cutterdeck belt (see engine-cutterdeck belt replacement).



POWER UNITS

ENGINES:

Construction: Aluminum block with cast-in cast iron sleeves. Aluminum head.

Configuration: 4-stroke, vertical shaft, V-twin cylinder, overhead valve, air-cooled.

DRIVE SYSTEM:

Full hydrostatic pump and wheel motor combination for independently controlled drive wheels.

Pump: Hydrogear 16cc variable displacement piston pump.

Motors: Parker displacement MB series. Direct drive 1-1/4" (31.8mm) diameter output shaft.

Turn Radius: True Zero

OPERATOR PRESENCE

INTERLOCK SYSTEM:

Start: The PTO (blades) must be off, traction levers in neutral lock, and parking brake on for engine to crank.

Run: Operator must be in seat to take parking brake off, to move traction levers out of the neutral lock position, or to turn the PTO (blades) on or the engine will kill. The parking brake must be off for the traction levers to move out of the neutral lock position.

The operator may leave the seat with the engine running if the parking brake is on, the PTO (blades) is off, and the traction levers are in the neutral lock position. A time delay eliminates annoying engine cutout from operation over rough terrain.

WEIGHT:

1293 lbs (587 kg) w/61" deck
1404 lbs (638 kg) w/72" deck

CONTROLS:

Throttle; choke; power takeoff (PTO) clutch switch; traction levers; parking brake lever; lift lever.

FUEL SYSTEM:

One tank on each side of operator. Total capacity 14 gallons (52.9 liters). Fuel selector/shutoff switch on rear cooler mounting bracket(1/4 turn). Replaceable fuel filter.

MAXIMUM GROUND SPEEDS:

Forward: 11.5 mph (18.5 km/h)

Reverse: 4 mph (6.4 km/h)

WHEELS & TIRES:

Drive wheels:

942512G, 942513G: 24 X 12.00-12 4-Ply Turf
942514G, 942515G Tread Tires
942516G

Casters: 13 X 6.5-6 No-Flat tires

Pressure: 12 p.s.i.

BRAKING:

Parker brakes. Spring applied for overload protection.

SEAT:

High back, foam padded full suspension seat with standard armrests. Fore and aft adjusters, hinged for easy tilt-up access to pumps and battery. Internally mounted seat switch.

ENGINE				
MODEL NUMBERS	942512G, 942513G	942515G, 942516G	942514G	942518G
MANUFACTURER	Generac	Kawasaki	Kawasaki	Kohler
MODEL	GTV990	FX1000V	FX921V	CV750
CYLINDERS	2	2	2	2
COOLING	AIR	AIR	AIR	AIR
BORE/STROKE	3.54 X 3.07" (90 X 78mm)	3.5 X 3.2" (89.2 X 80mm)	3.5 X 3.2" (89.2 X 80mm)	3.3 X 2.7" (83 X 69mm)
DISPLACEMENT	60 cu. in. (992cc)	61 cu. in. (999cc)	61 cu. in. (999cc)	45 cu. in. (747cc)
COMPRESSION	8.6:1	8.4:1	8.4:1	9.4:1
OUTPUT POWER	33 hp (24.6 kw) @ 3800 rpm	37 hp (27.6 kw) @ 3600 rpm	34 hp (25.4 kw) @ 3600 rpm	30 hp (22.4 kw) @ 3600 rpm
LUBRICATION	FULL PRESSURE	FULL PRESSURE	FULL PRESSURE	FULL PRESSURE
GOVERNOR	Mechanical	Electrical	Mechanical	Mechanical
AIR CLEANER	Heavy Duty Cyclonic	Heavy Duty Cyclonic	Heavy Duty Cyclonic	Heavy Duty Cyclonic
IGNITION SYSTEM	Electronic	Electronic	Electronic	Electronic
CHARGING SYSTEM	20 amp, regulated	20 amp, regulated	20 amp, regulated	20 amp, regulated
BATTERY	BCI group U1	BCI group U1	BCI group U1	BCI group U1
FUSES	Two, 20 amp blade	Two, 20 amp blade	Two, 20 amp blade	Two, 20 amp blade

GENERAL	DATE	HRS	DATE	HRS	DATE	HRS	DATE	HRS	DATE	HRS	DATE	HRS
Check Tire Pressures												
Lubricate All Points												
Check Nuts & Bolts												
ENGINE												
Check Engine Coolant Level (Where Applicable)												
Check Oil Level												
Change Oil												
Clean Air Cleaner Element												
Clean Cooling Fins												
Replace Air Cleaner Element												
Clean & Gap Spark Plugs												
NOTE: After first 5 hours of operation replace engine oil, hydraulic oil and both filters.												

CUTTERDECKS		
MODEL NUMBER	942512G, 942514G 942515G	942513G, 942516G 942518G
TYPE	Side Discharge	Side Discharge
CUTTING WIDTH	61" (155 cm)	71.5" (181 cm)
WIDTH	N/A	N/A
WIDTH (CHUTE UP)	62" (157 cm)	72.5" (184 cm)
WIDTH (CHUTE DOWN)	73" (185 cm)	84.0" (213 cm)
BLADE	high lift (low lift optional)	high lift (low lift optional)
NUMBER OF BLADES	3	3
BLADE LENGTH	21" (53 cm)	24.5" (63 cm)
BLADE THICKNESS	0.25" (6.35 mm)	0.25" (6.35 mm)
TIP SPEED	18850 ft/min 5745 m/min @ 3500 Engine RPM	18153 ft/min 5533 m/min @ 3800 Engine RPM
DAILY PRODUCTION (8 hr @ 6 mph)	Up to 29.5 acres (11.9 ha)	Up to 34.7 acres (14.0 ha)

CONSTRUCTION:

Fabricated and welded 10-gauge, double-layer steel top with 7-gauge side skirts. Full floating design.

CUTTERDECK DRIVE SYSTEM:

Electric clutch/brake drives belt directly from engine to cutterdeck. No twists in drive belt.

SPINDLES:

Top mounted and maintenance free, with 1" shaft in precision machined, aluminum housing

SPECIFIC TORQUES

BLADE BOLT TORQUE: 70 FT-LBS (95 Nm)
WHEEL HUB NUTS: 225 FT-LBS (237 Nm)
ENGINE CRANKSHAFT BOLT: 50 FT-LBS (68 Nm)
LUG NUTS: 75-100 FT-LBS

ANTI-SCALP ROLLERS:

61" & 72" Cutterdecks - 7 Rollers

CUTTING HEIGHT & PRODUCTION:

Height: Spring assisted lift lever allows easy setting of cut heights from 1" to 5 1/2" in 1/4" increments. "Set and forget" feature allows height of cut to be set and returned to without searching from operator position.

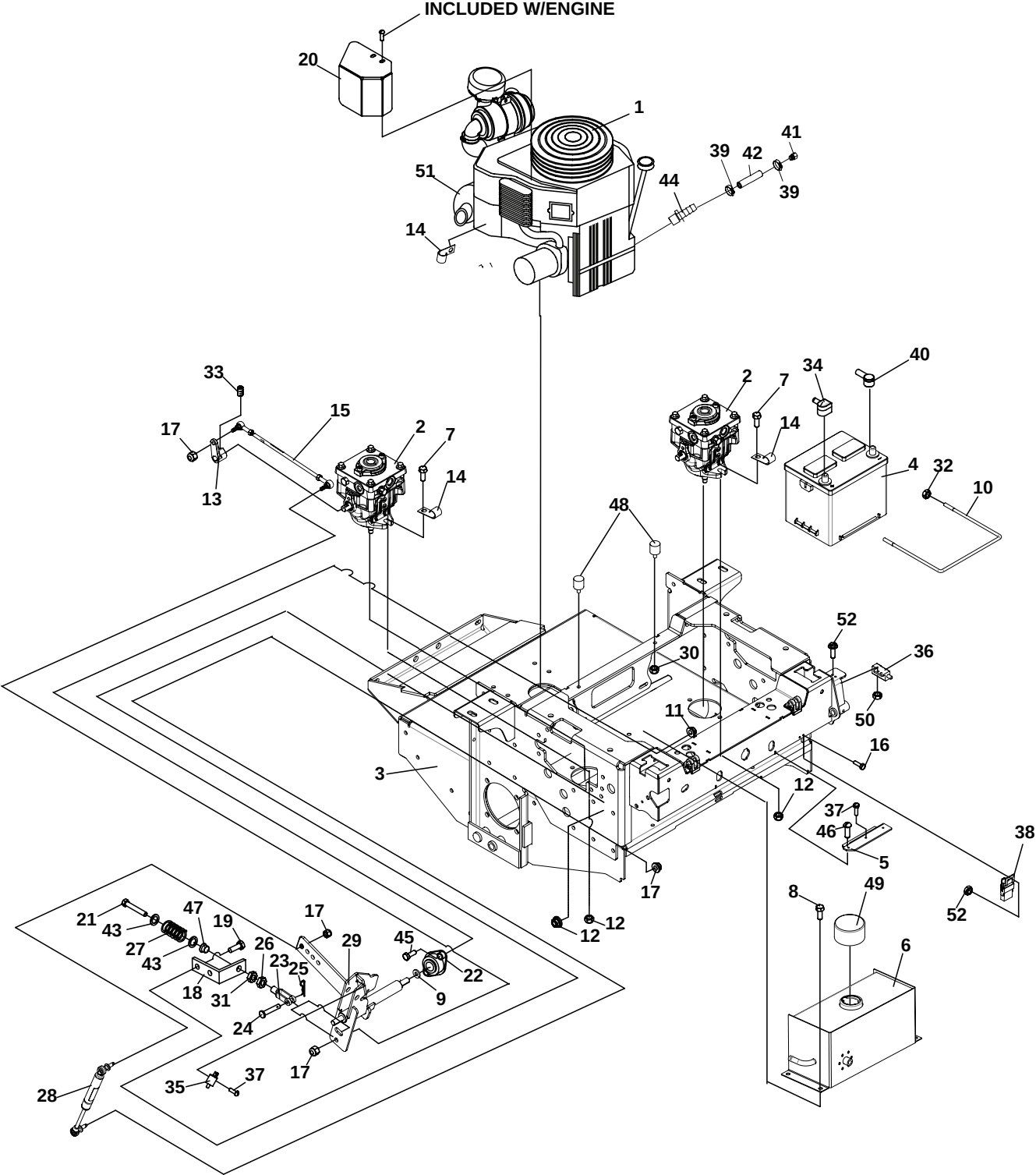
PARTS SECTION

GENERAC / KOHLER UPPER ENGINE DECK ASSY

PREDATOR-PRO

SERIES

FIGURE 1



GENERAC/ KOHLER UPPER ENGINE DECK ASSY

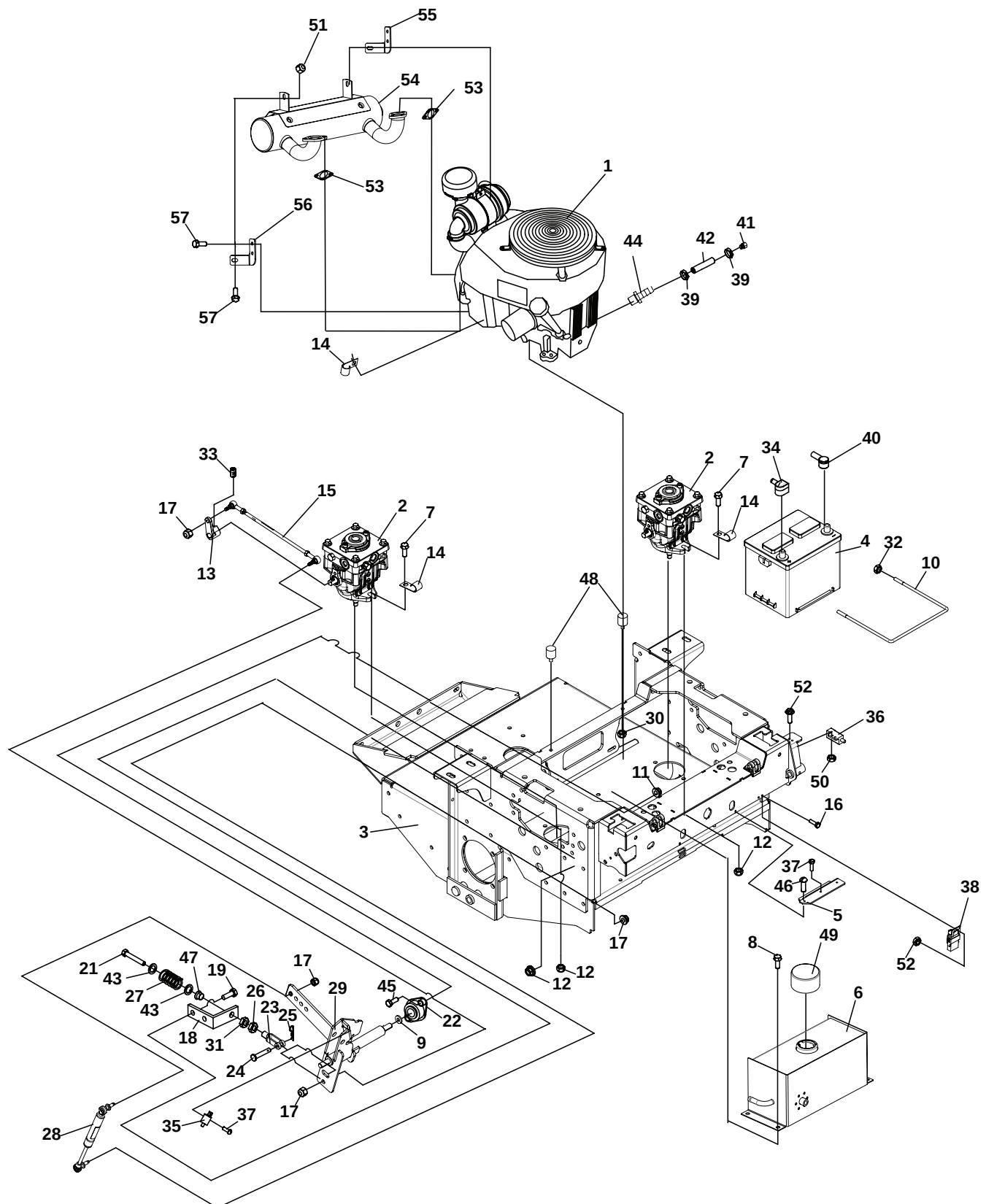
PREDATOR-PRO SERIES

FIGURE 1

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165867	ENGINE-33 HP GENERAC	1	22	4164260	MOUNT-ANTI VIBRATION	4
	*2198147-01	ELEMENT	1	23	38020N	CLEVIS YOKE, 5/16 PLATE	2
	*4135662	AIR FILTER SECONDARY	1	24	64188-02	PIN, CLEVIS 5/16X1	2
	*4135663	FILTER-OIL	1	25	64168-2	COTTER-HAIRPIN.08X1.19	2
	*4136930	SPARK PLUG	1	26	64025-03	NUT-HEX 5/16-24	2
	*4136939	GASKET-VALVE COVER	1	27	2188139	SPRING-COMPRESSION	2
	4166307	ENGINE-30 HP KOHLER	1	28	4165499	DAMPENER	2
	*4114747	AIR FILTER-SAFETY	1	29	4165364	WLDMT-MOTION CTRL RH	1
	*842502	FILTER-OIL	1		*4165365	WLDMT-MOTION CTRL LH	1
	*38666	FUEL FILTER	1	30	64141-6	NUT-WLF 5/16-18	2
2	4165664	PUMP-HYDROSTATIC 16CC (SEE FIGURE 8 FOR BREAKDOWN)	2	31	64229-08	LOCKNUT NYLON 5/16-24	2
3	4165919	S-ENGINE DECK W/LABS	1	32	64268-02	NUT-FL NYLON LOCK 5/16-18	2
4	108055	BATTERY	1	33	64192-06	SETSCR SQHD 5/16-18X3/4	2
5	4165497.7	BRACKET-RELAY MNTG	1	34	112386	BOOT,BAT TERM POS	1
6	4165920	S HYD RESERVOIR W/LABS	1	35	108208	SWITCH DBL POLE	2
7	64262-012	BLT-FLG HD 3/8-16 X 1-1/4	4	36	2188156	SWITCH-NONO DBL POLE	1
8	64197-016	BLT-TDFM 3/8-16X1/2	4	37	64197-015	BLT-TDFM 10-32X1/2 TORX	6
9	64163-69	WSHR .391X.88X10 GA	2	38	2188154	MODULE-DELAY	1
10	4143570	STRAP-BATTERY	1	39	88042-03	CLAMP-HOSE 5/8	2
11	64141-4	NUT-WLF 3/8-16	8	40	2308095	COVER-TERMINAL	1
12	64268-03	NUT-FL NYLON LOCK 3/8-16	8	41	4164251	VALVE-OIL DRAIN	1
13	4159521	ARM-PUMP	2	42	69053-03	HOSE, HYDRAULIC 18"	1
14	48412-01	CLAMP-J	3	43	64163-55	WASHER .328X.75X14 GA	4
15	4165361	ROD-LINK ASSY	2	44	4164252-001	FITTING-3/8NPT TO 3/8	1
16	64152-46	SCREW-SLT HH 10-24X1/2	2	45	64123-15	BOLT-3/8-16X3/4 HEX	8
17	64229-02	LOCKNUT-NYLON 5/16-18	8	46	64197-025	BLT-TDFM 1/4-20X5/8	2
18	2182405.7	BRKT-REVERSE RETURN	2	47	38304-02	BRG, FLGD PLASTIC	2
19	64123-50	BLT-HEX 3/8-16X1	4	48	4143354	BUMPER-RUBBER	2
20	4162803.7	DEFLECTOR-AIRFLOW (USED ON GENERAC MODEL ONLY)	1	49	4165236	CAP-RESERVOIR	1
	4166584.7	SHIELD-HEAT (USED ON KOHLER ONLY)	1	50	64025-15	NUT-HEX #10-24 KEPS	4
21	64123-205	BLT-HEX 5/16-24X4	2	51	4164626	MUFFLER-GENERAC (USED ON GENERAC MODELS)	1
					4164394	MUFFLER-KOHLER (USED ON KOHLER MODELS ONLY)	1

* NOT ILLUSTRATED

FIGURE 2



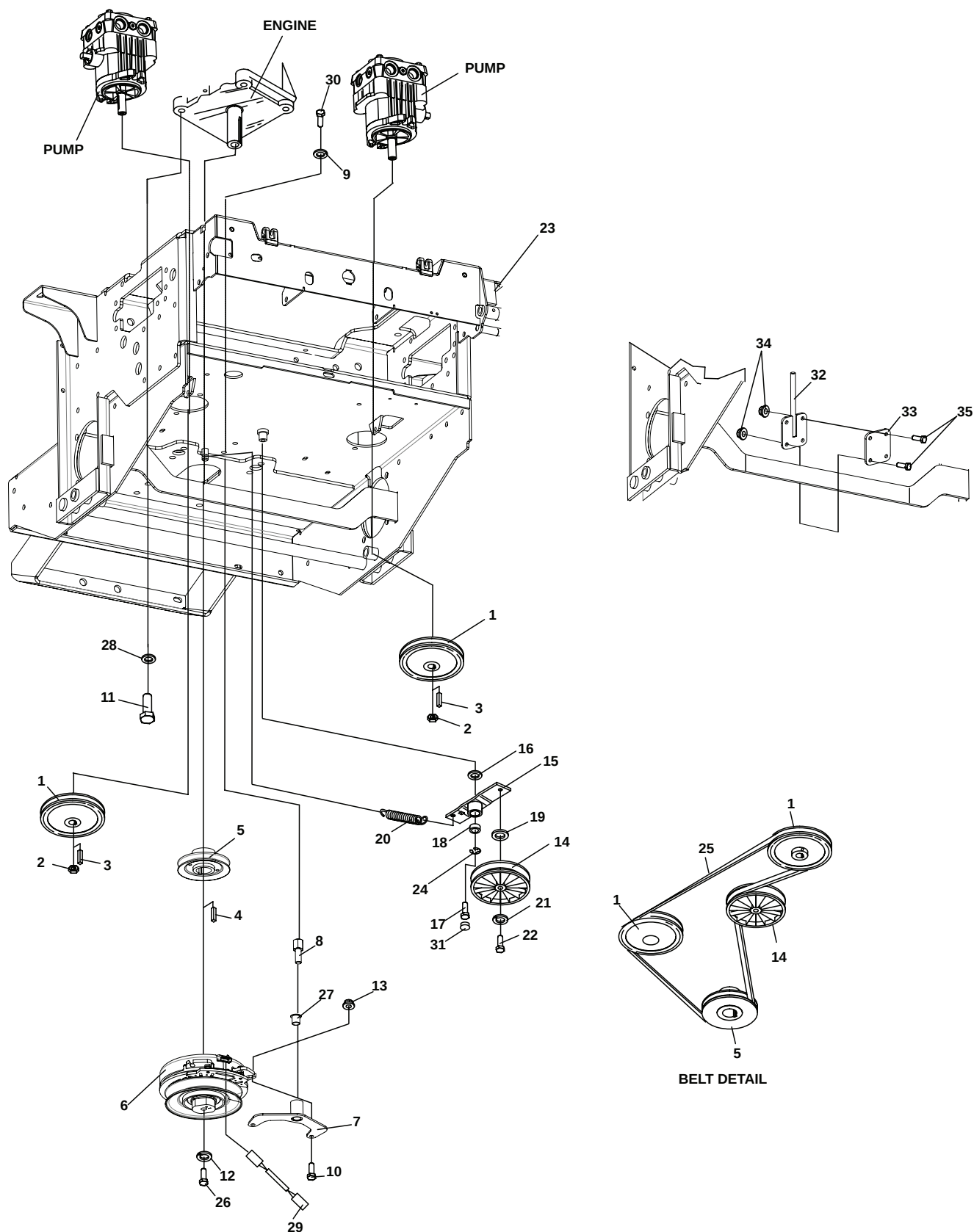
PREDATOR-PRO SERIES

KAW UPPER ENGINE DECK ASSY

FIGURE 2

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4164254	ENGINE-37 HP DFI KAW	1	30	64141-6	NUT-WLF 5/16-18	2
	4165719	ENGINE-34 KAW		31	64229-08	LOCKNUT NYLON 5/16-24	2
	4152953	S-AIR FILTER PRIMARY	1	32	64268-02	NUT-FL NYLON LOCK 5/16-18	2
	4152954	S-AIR FILTER SAFETY	1	33	64192-06	SETSCR SQHD 5/16-18X3/4	2
	2722214	FILTER-OIL	1	34	112386	BOOT,BAT TERM POS	1
	38666	FILTER-FUEL	1	35	108208	SWITCH DBL POLE	2
2	4165664	PUMP-HYDROSTATIC 16CC (SEE FIGURE 8 FOR BREAKDOWN)	2	36	2188156	SWITCH-NONO DBL POLE	1
3	4165919	S-ENGINE DECK W/LABS	1	37	64197-015	BLT-TDFM 10-32X1/2 TORX	6
4	108055	BATTERY	1	38	2188154	MODULE-DELAY	1
5	4165497.7	BRACKET-RELAY MNTG	1	39	88042-03	CLAMP-HOSE 5/8	2
6	4165920	S HYD RESERVOIR W/LABS	1	40	2308095	COVER-TERMINAL	1
7	64262-012	BLT-FLG HD 3/8-16 X 1-1/4	4	41	4164251	VALVE-OIL DRAIN	1
8	64197-016	BLT-TDFM 3/8-16X1/2	4	42	69053-03	HOSE, HYDRAULIC 18"	1
9	64163-69	WSHR .391X.88X10 GA	2	43	64163-55	WASHER .328X.75X14 GA	4
10	4143570	STRAP-BATTERY	1	44	4164252-001	FITTING-3/8NPT TO 3/8	1
11	64141-4	NUT-WLF 3/8-16	8	45	64123-15	BOLT-3/8-16X3/4 HEX	8
12	64268-03	NUT-FL NYLON LOCK 3/8-16	8	46	64197-025	BLT-TDFM 1/4-20X5/8	2
13	4159521	ARM-PUMP	2	47	38304-02	BRG, FLGD PLASTIC	2
14	48412-01	CLAMP-J	3	48	4143354	BUMPER-RUBBER	2
15	4165361	ROD-LINK ASSY	2	49	4165236	CAP-RESERVOIR	1
16	64152-46	SCREW-SLT HH 10-24X1/2	2	50	64025-15	NUT-HEX #10-24 KEPS	4
17	64229-02	LOCKNUT-NYLON 5/16-18	8	51	64266-02	NUT-FL CROWN LOCK M8-1.25	2
18	2182405.7	BRKT-REVERSE RETURN	2	52	64152-46	SCREW-SLT HH 10-24X1/2	2
19	64123-50	BLT-HEX 3/8-16X1	4	53	11061-7061	GASKET-MUFFLER	2
20	4162803.7	DEFLECTOR-AIRFLOW	1	(AVAILABLE THROUGH KAWASAKI DEALER)			
21	64123-205	BLT-HEX 5/16-24X4	2	54	4164675	ASSY-MUFFLER	1
22	4164260	MOUNT-ANTI VIBRATION	4	55	4163257.7	BRACKET-MUFFLER, LH	1
23	38020N	CLEVIS YOKE, 5/16 PLATE	2	56	4163258.7	BRACKET-MUFFLER, RH	1
24	64188-02	PIN, CLEVIS 5/16X1	2	57	64263-007	BLT-FLG HD M8-1.25 X 20	6
25	64168-2	COTTER-HAIRPIN.08X1.19	2				
26	64025-03	NUT-HEX 5/16-24	2				
27	2188139	SPRING-COMPRESSION	2				
28	4165499	DAMPENER	2				
29	4165364	WLDMT-MOTION CTRL RH	1				
	* 4165365	WLDMT-MOTION CTRL LH	1				

FIGURE 3



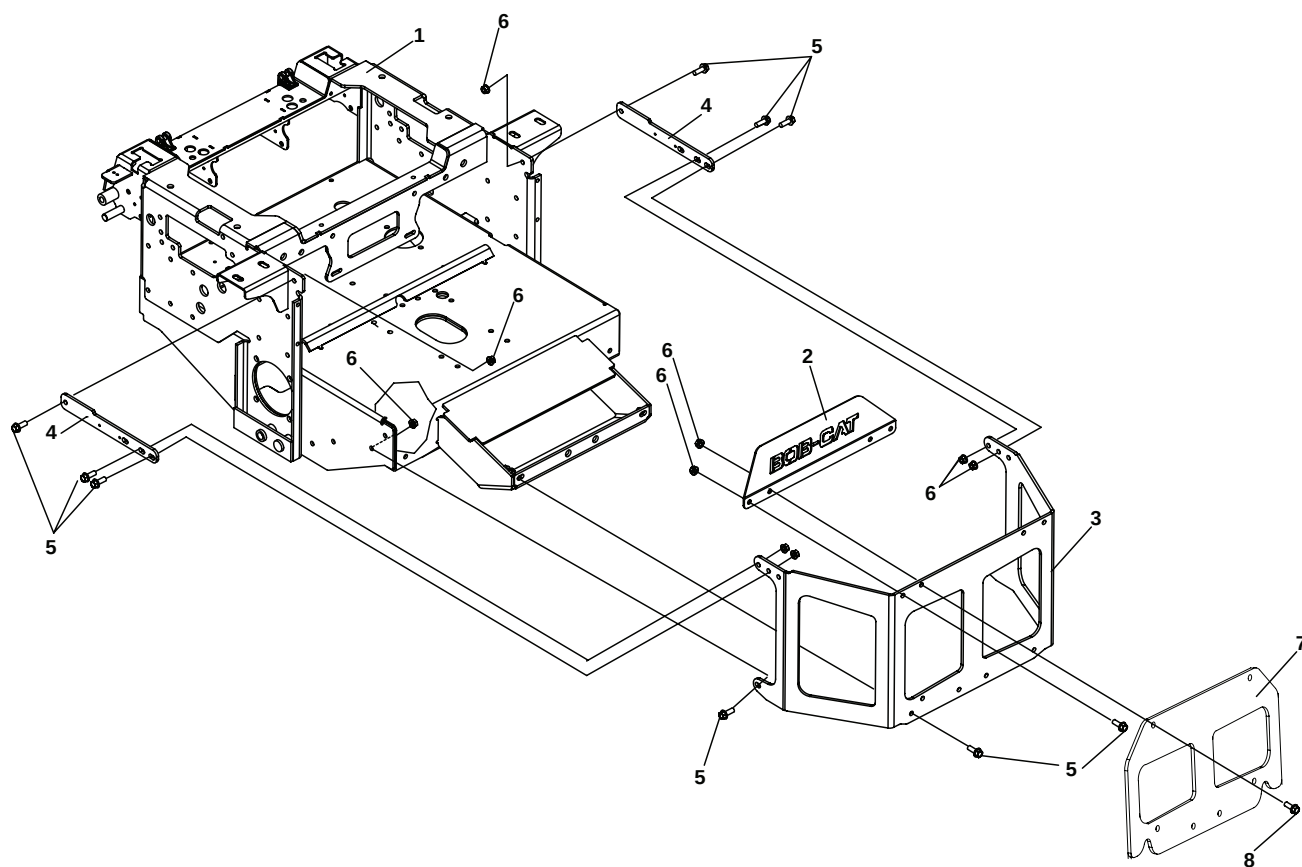
**PREDATOR-PRO
SERIES**

LOWER ENGINE DECK ASSY/CLUTCH

FIGURE 3

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4157180	PULLEY-PUMP	2				
2	64151-26	NUT-7/16-20 NYLN INST.	2				
3	64164-29	KEY-MET 3/16X3/4	2				
4	64164-12	KEY	1				
5	4165508	PULLEY- 5.25 OD X 1.126	1				
		(USED ON KAW ENGINES ONLY)					
	4165507	PULLEY-ENGINE					
		(USED ON GENERAC ENGINES ONLY)					
6	4165709	CLUTCH-ELECTRIC, 225	1				
7	4165570.7	WLDMT-CLUTCH STOP	1				
8	4121540	PIN-CLUTCH	1				
9	64006-03	LOCKWSHR-3/8 HELICAL	1				
10	64123-54	BLT-HEX 5/16-18X3/4	2				
11	64123-70	BLT-HEX 3/8-16X1-1/2	4				
12	64006-06	LCKWSHER-HELICAL 7/16	1				
13	64268-02	NUT-FL NYLON LCK 5/16-18	2				
14	2308000	PULLEY-IDLER 4.00 EOD	1				
15	4128923	S-ASSY-IDLER ARM PUMP	1				
		(INCLUDES ITEMS 16, 18 & 24)					
16	4127999	SEAL	1				
17	64270-01	BOLT-MET HEX M10-1.5X30	1				
18	4128004	BEARING	1				
19	33148-01	SPACER-0.379X0.750X0.25	1				
20	2188131	SPRING-EXTENSION	1				
21	64006-03	WSHR, 3/8 HELICAL LOCK	1				
22	64123-21	BLT-HEX 3/8-24X1-1/4	1				
23	4165919	S-ENGINE DECK W/LABS	1				
24	64144-40	SNAP RING	1				
25	4157920	BELT PUMP DRIVE	1				
26	64123-216	BLT-HEX 7/16-20X2-1/4	1				
27	38304-03	BEARING-FLNGD PLASTIC	1				
28	64006-03	LOCKWSHR-3/8 HELICAL	4				
29	2720949	ASSY-CLUTCH WIRE	1				
30	64123-15	BLT-HEX 3/8-16X3/4	1				
31	4128002	END CAP	1				
32	4165983.7	WLDMT-BELT GUIDE	2				
33	4165980.7	PLATE-CLAMPING	2				
34	64268-01	NUT-FL NYLON LCK 1/4-20	8				
35	64262-003	BLT-FLG HD 1/4-20 X 1	8				

FIGURE 4



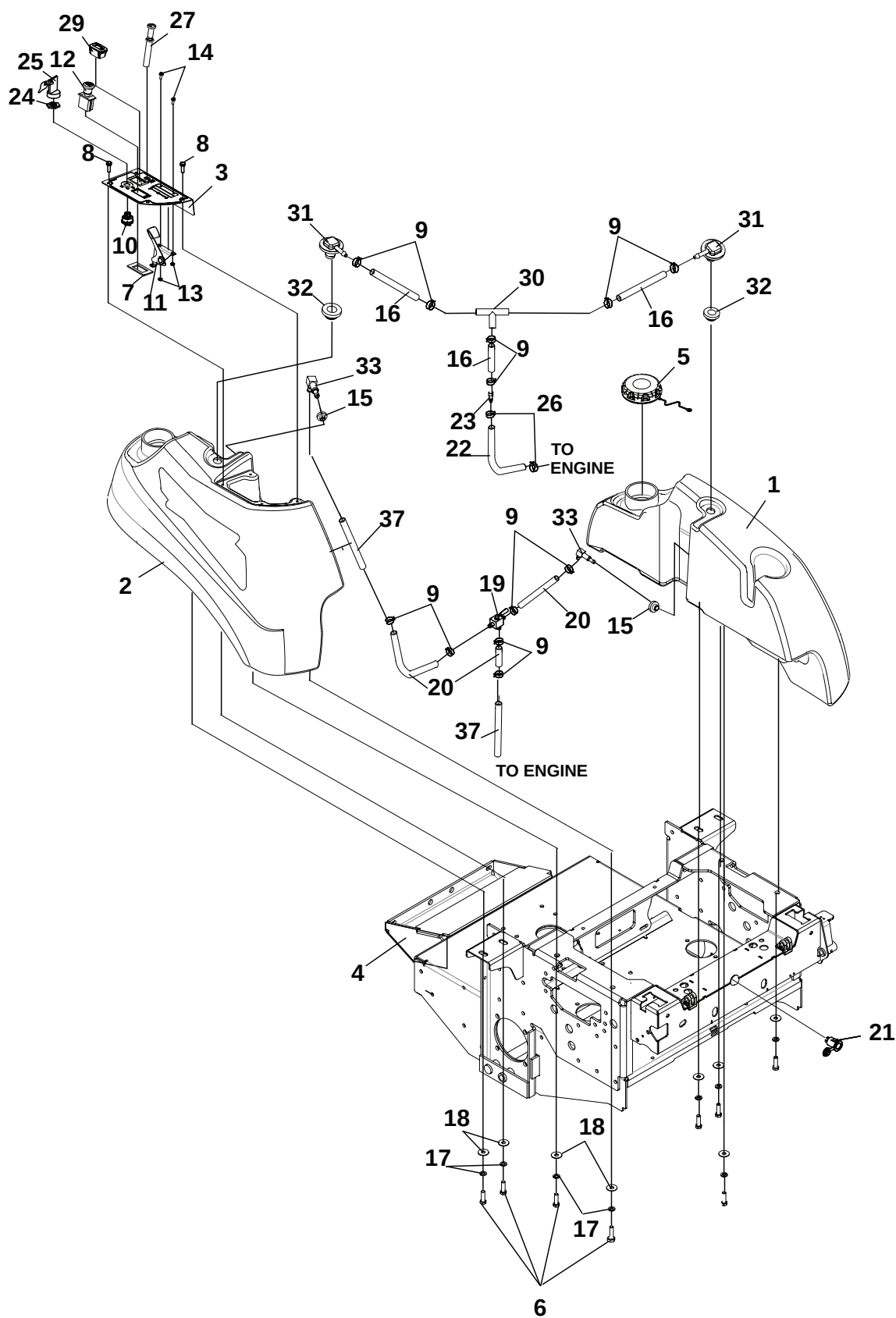
PREDATOR-PRO SERIES

BUMPER

FIGURE 4

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165919	S-ENG DECK W/LABS	1				
2	4165491.7	BRKT-BUMPER, TOP (NOT USED ON KOHLER MODELS)	1				
3	4165490.7	WRAPPER-BUMPER	1				
4	4165492.7	STRAP-BUMPER	2				
5	64262-012	BLT-FLG HD 3/8-16 X 1-1/4	12				
6	64268-03	NUT-FL NYLON LOCK 3/8-16 QTY 12 ON 61" DECK QTY 16 ON 72" DECK					
ITEMS 7&8 USED ON 72" DECKS ONLY							
7	4165424.7	WEIGHTS	5				
8	64262-014	BLT-FLANGE HD 3/8-16 X 2	4				

FIGURE 5



**PREDATOR-PRO
SERIES**

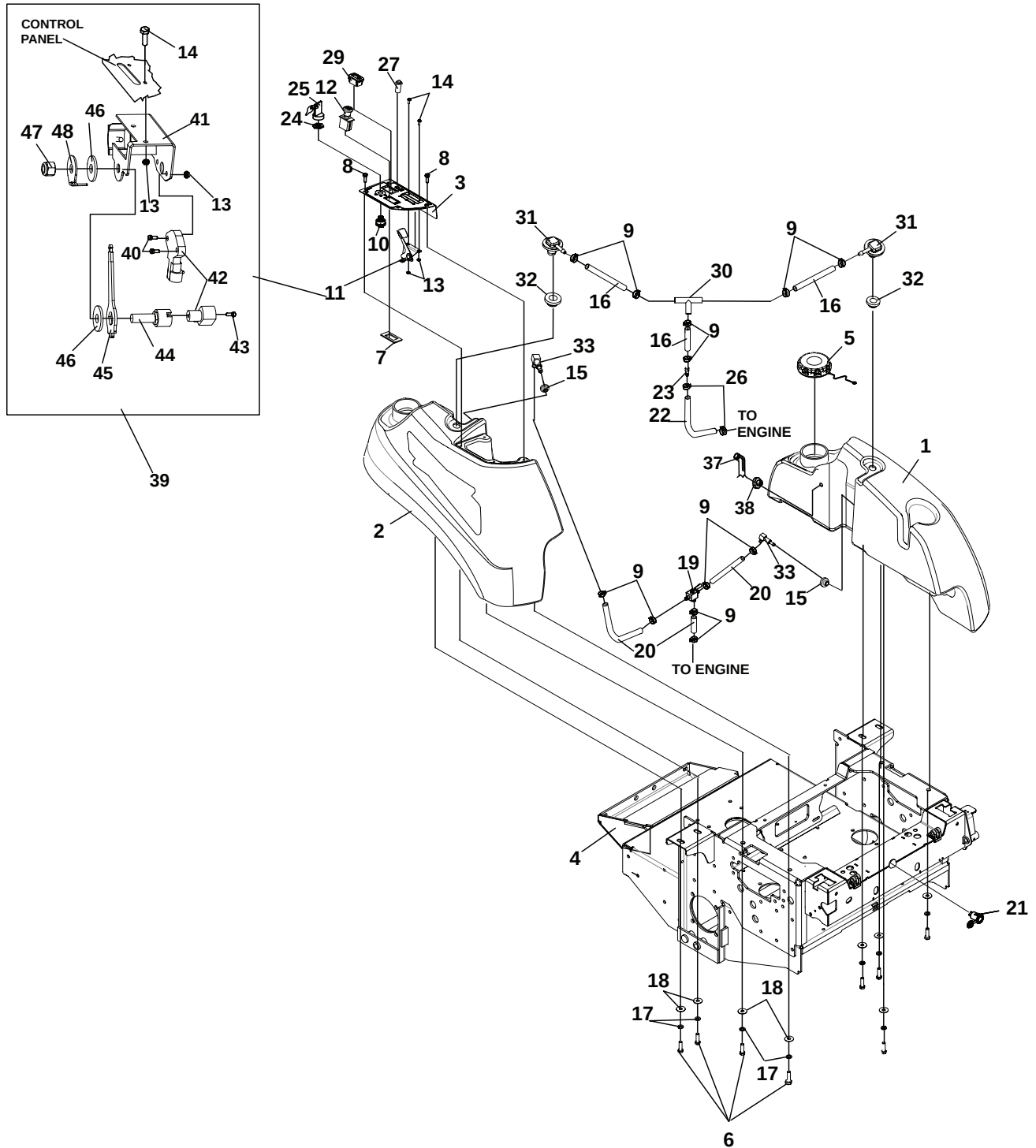
NON-DFI FUEL TANKS/CONTROL PANEL

FIGURE 5

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165428	TANK-FUEL LH (INCLUDES ITEMS 15, 31-33, 35, 36)	1				
2	4165429	TANK-FUEL RH (INCLUDES ITEMS 15, 31-33, 35, 36)	1				
3	4165930	S-CONTROL PANEL	1				
4	4165919	S ENG DECK W/LABS	1				
5	4165291	CAP-FUEL, RATCHET TYPE	2				
6	64123-50	BLT-HEX 3/8-16X1	8				
7	2188178	SWITCH-RETAINER	1				
8	64262-001	BLT-FLG HD 1/4-20 X 1/2	4				
9	88042N	HOSE CLAMP	12				
10	128010	KEY-SWITCH	1				
11	118020-16	CONTROL-THROTTLE 48.0	1				
12	2721505	SWITCH-PTO	1				
13	64025-15	NUT-HEX #10-24 KEPS	2				
14	64152-46	SCR.-SLT HH #10-24X1/2	2				
15	4132325	GROMMET-FUEL TANK	2				
16	4162977-020	HOSE,.25IDX.50OD	3				
17	64006-03	LOCKWSHR-3/8 HELICAL	8				
18	64163-31	WSHR 25/64X1X12	8				
19	2188161	VALVE-TANK SELECTOR	1				
20	4162977-001	HOSE,.25IDX.50OD X	2				
21	4142266	CONNECTOR, 12V RECEPT	1				
22	4162989-001	HOSE, FUEL LINE	1				
23	4165864	FTTNG-HOSE 1/4" TO 3/16"	1				
24	128010-01	S-KEY SWITCH NYLON NUT	1				
25	128010-03	S-COVERED KEY	1				
26	88042-01	CLAMP	2				
27	108009-03	CONTROL-CHOKE 51"	1				
28*	64025-04	NUT-3/8-24 HEX (CHOKE)	1				
29	4165120	METER-HOUR	1				
30	4165863	TEE-FITING 1/4" HOSE	1				
31	4165763	ROLL-OVER VENT	2				
32	4165387	GROMMET-ROLL OVER	2				
33	4165667	FITTING-BARBED 90 DEG	2				
34*	970391	KIT-LIGHT ACCESSORY	1				
35*	4165692-01	FUEL-LINE TANK	2				
36*	4165668	FILTER-FUEL	2				
37	4165333-01	CONDUIT-PLASTIC 3/4" X 50 CUT TO 13"	2				

***NOT ILLUSTRATED**

FIGURE 6



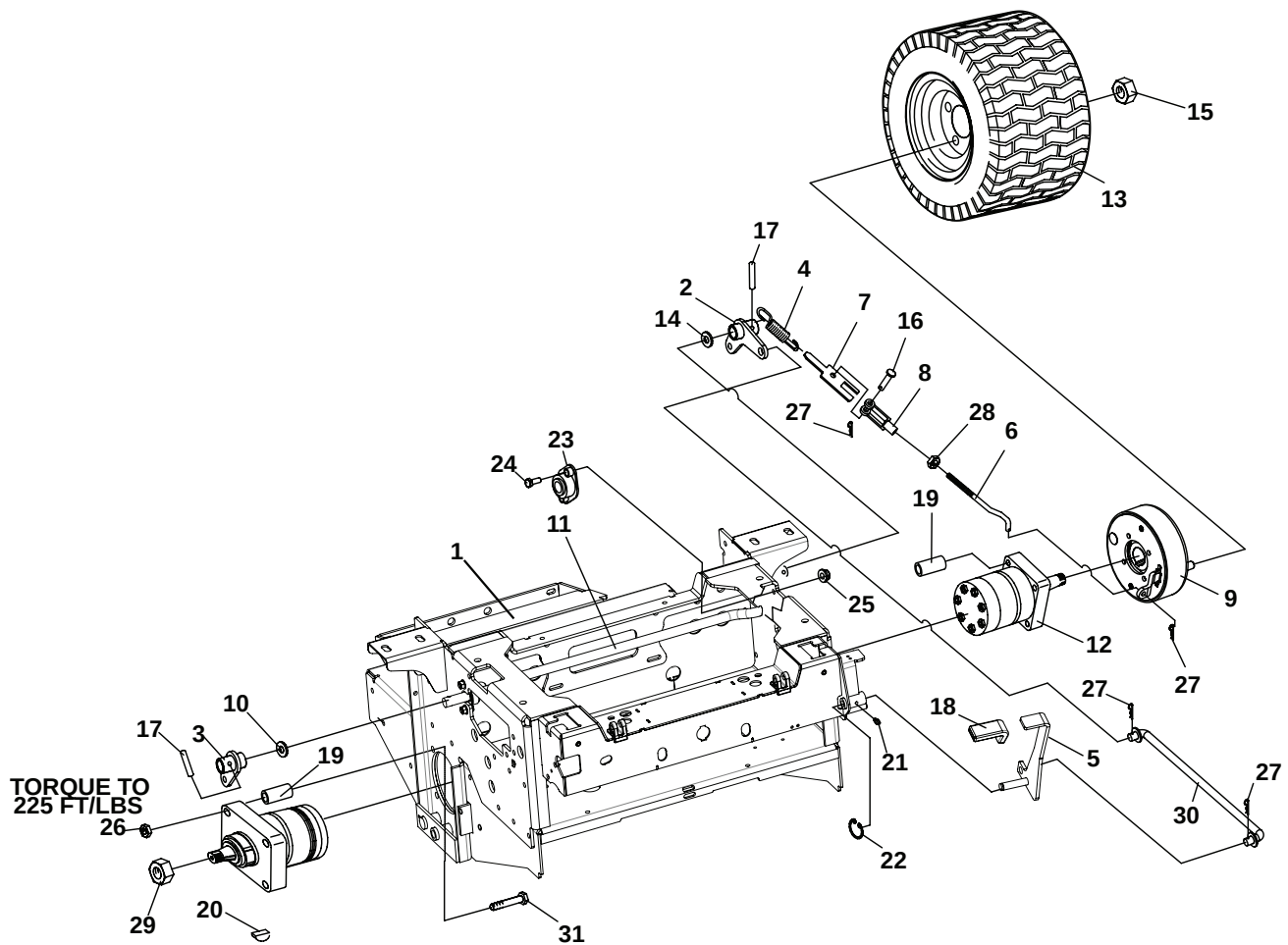
PREDATOR-PRO SERIES

DFI FUEL TANKS/CONTROL PANEL

FIGURE 6

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165428	TANK-FUEL LH (INCLUDES ITEMS 15, 31-33, 35, 36)	1	37	4164578	FTTNG-FUEL TANK 1/4X3/8 90	2
2	4165429	TANK-FUEL RH (INCLUDES ITEMS 15, 31-33, 35, 36)	1	38	4132325	GROMMET-FUEL TANK	2
3	4166129	S-CONTROL PANEL	1	39	4165471	KIT-DFI THROTTLE LEVER (THIS KIT INCLUDES ITEMS 13, 14, 40-48)	1
4	4165919	S ENG DECK W/LABS	1	40		BLT-HEX SOC 10-24X3/4 LG	2
5	4165291	CAP-FUEL, RATCHET TYPE	2	41		BRCKT,-THROTTLE CNTRL	1
6	64123-15	BLT-HEX 3/8-16X3/4	8	42		SENSOR-DFI THROTTLE	1
7	2188178	SWITCH-RETAINER	1	43		BLT-HEX SOC 6-32X0.5 LG	1
8	64262-001	BLT-FLG HD 1/4-20 X 1/2	4	44		SHAFT, MAGNET CARRIER	1
9	88042N	HOSE CLAMP	12	45		LEVER, THROTTLE DFI	1
10	128010	KEY-SWITCH	1	46		WSHR-FRICTION.390X1.12	2
11	118020-16	CONTROL-THROTTLE 48.0	1	47		NUT-NYLON LOCK 3/8-24	1
12	2721505	SWITCH-PTO	1	48		TAB, ANTI-ROTATION	1
13	64025-15	NUT-HEX #10-24 KEPS	2	*NOT ILLUSTRATED			
14	64152-46	SCR.-SLT HH #10-24X1/2	2				
15	4132325	GROMMET-FUEL TANK	2				
16	4162977-020	HOSE,.25IDX.500D	3				
17	64006-03	LOCKWSHR-3/8 HELICAL	8				
18	64163-31	WSHR 25/64X1X12	8				
19	2188161	VALVE-TANK SELECTOR	1				
20	4162977-001	HOSE,.25IDX.500D X	2				
21	4142266	CONNECTOR, 12V RECEPT	1				
22	4162989-001	HOSE, FUEL LINE	1				
23	4165864	FTTNG-HOSE 1/4" TO 3/16"	1				
24	128010-01	S-KEY SWITCH NYLON NUT	1				
25	128010-03	S-COVERED KEY	1				
26	88042-01	CLAMP	2				
27	108009-03	CONTROL-CHOKE 51"	1				
28*	64025-04	NUT-3/8-24 HEX (CHOKE)	1				
29	4165120	METER-HOUR	1				
30	4165863	TEE-FITING 1/4" HOSE	1				
31	4165763	ROLL-OVER VENT	2				
32	4165387	GROMMET-ROLL OVER	2				
33	4165667	FITTING-BARBED 90 DEG	2				
34*	970391	KIT-LIGHT ACCESSORY	1				
35*	4165692-01	FUEL-LINE TANK	2				
36*	4165668	FILTER-FUEL	2				

FIGURE 7



PREDATOR-PRO SERIES

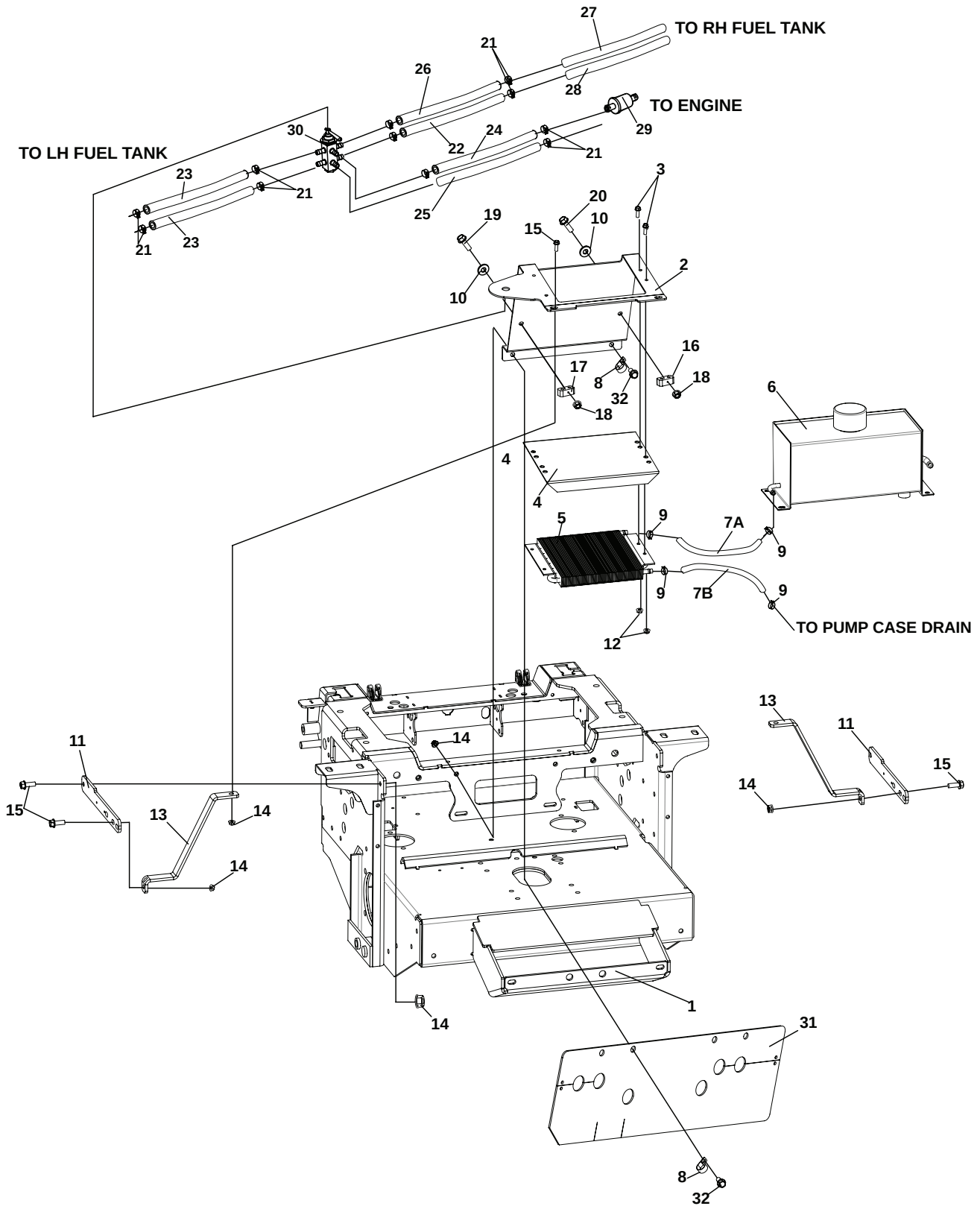
BRAKES/REAR WHEEL

FIGURE 7

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165919	S-ENGINE DECK W/LABS	1	31	450767	CAPSCREW 12-1.75X110	8
2	4165701.7	WLDMT-BRAKE ARM LH	1			(USED ON 61" DECKS ONLY)	
3	4165700.7	WLDMT-BRAKE ARM RH	1		64223-10	CAPSCREW 12-1.75X150	
4	128102	SPRING,EXTENSION	2			(USED ON 72" DECKS ONLY)	
5	4165449.7	WLDMT-BRAKE LEVER	1				
6	4159701	ROD-BRAKE CONTROL	2				
		(USED ON 61" DECKS)					
	4159700	ROD-BRAKE CONTROL					
		(USED ON 72" DECK)					
7	2182387.7	GUIDE-SPRING	2				
8	38020N	CLEVIS YOKE, 5/16 PLATE	2				
9	4159281	BRAKE-PARKER	2				
9A*	4159281-001	BRAKE-BACK PLATE W/ PADS	1				
9B*	4159281-002	BRAKE-DRUM	1				
9C*	4159281-003	BRAKE-SCREW	4				
9D*	4159281-004	BRAKE-HUB	1				
9E*	4159281-005	STUD-BRAKE	4				
10	64163-06	WSHR,.768/.756X1.25X14	A/R				
11	4159000	BAR-PARKING BRAKE	1				
12	4159280	MOTOR-PARKER	2				
		(INCLUDES ITEMS 20 & 24)					
13	4165553	WHEEL-ASSY, 24X12.00-12	2				
	4165553-01	RIM-8 SPOKE 4 HOLE W/VALV					
	1985085-02	TIRE 24X12.00-12NHS 4PLY					
	4158422-02	TIRE 24X12-12 OTR FTLT					
14	64163-89	WSHR- 1.25ODX.76IDX18GA	1				
15	64187-03	WHEEL NUT-1/2-20	8				
16	64188-02	PIN, CLEVIS 5/16X1	2				
17	64061-25	ROLL PIN-1/4X1-1/4	2				
18	2188155	GRIP, 1/4X1X4-1/2	1				
19	2183063-01	SPACER, 32MM LONG	8				
		(USED ON 61" DECKS ONLY)					
	2183063-05	SPACER, 19-05X12.97X4	16				
		(USED ON 72" DECKS ONLY)					
20	64164-08	S-KEY FOR WHEEL MOTOR	2				
21	85010N	ZERK, 1/4-28 STR SLFTHRD	1				
22	64144-34	SNAP RING.50	1				
23	2188145	BEARING-.75ID SELF ALIGN	2				
24	64123-15	BOLT-3/8-16X3/4 HEX	4				
25	64268-03	NUT-FL NYLN LCK 3/8-16	4				
26	64237-06	LOCKNUT-NYLON M12-1.75	8				
27	64168-2	COTTER-HAIRPIN.08X1.19	4				
28	64025-03	NUT-HEX 5/16-24	2				
29	64025-31	NUT 1-20 UNSLOTTED TRW	2				
30	4159242	WLDMT-PRK BRAKE ROD	1				

*NOT ILLUSTRATED

FIGURE 8



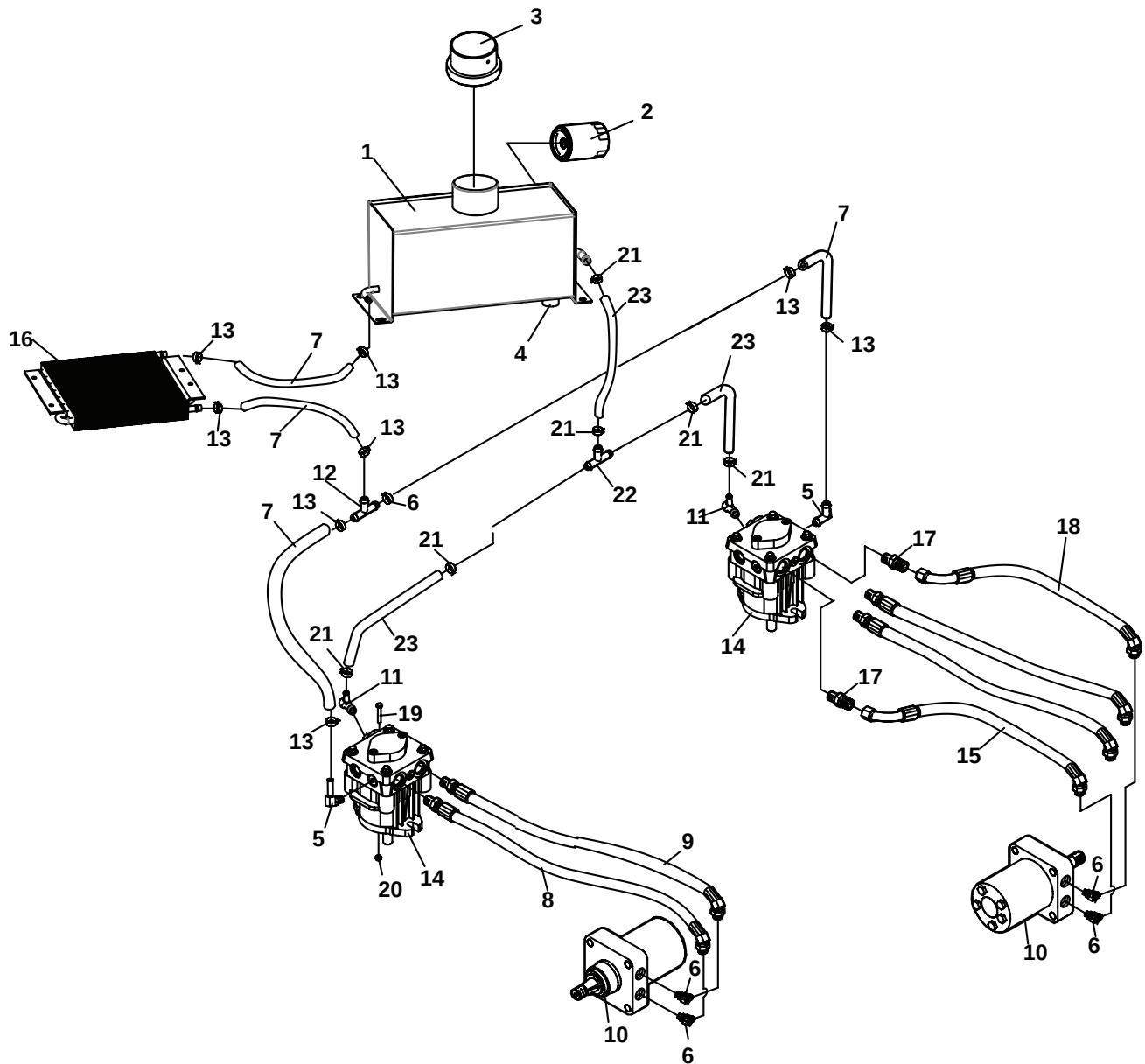
PREDATOR-PRO SERIES

OIL COOLER

FIGURE 8

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165919	S ENGINE DECK W/LABS	1	ITEMS 22-30 ARE USED ON DFI ONLY			
2	4166416.7	BRKT-COOLER FRONT (USED ON KAWASAKI MODELS)	1	ITEMS 22-26 ORDER 4162977-016 LENGTH 48"			
	4166418.7	BRKT-COOLER FRONT (USED ON GENERAC MODELS)		22	4162977-016	CUT TO 26"	
	4166645.7	BRKT-COOLER FRONT (USED ON KOHLER MODELS)		23	4162977-016	CUT TO 10"	
				24	4162977-016	CUT TO 6"	
				25	4162977-016	CUT TO 11"	
				26	4162977-016	CUT TO 29"	
3	64262-002	BLT-FLG HD 1/4-20 X 3/4	4	ITEMS 27-28 ORDER 4165333-01 LENGTH 50"			
4	2720891.7	SCREEN-OIL COOLER	1	27	4165333-01	CUT TO 26"	
5	2188173	COOLER-OIL	1	28	4165333-01	CUT TO 24"	
6	4165920	S HYD RSRVR W/LABS	1				
	(69053-05 IS A SERVICEABLE LENGTH OF 55")			29	38666	FILTER-FUEL	1
7A	69053-05	3/8 HIGH TEMP HOSE	1	30	2721911	VALVE-FUEL SELECTOR	1
7B	69053-05	3/8 HIGH TEMP HOSE	1				
8	48412-01	CABLE-CLIP N	2	31	4165457	SHEILD-HEAT	1
9	88042-04	CLAMP-3/4 CLIP	4	32	64262-011	BLT-FLG HD 3/8-16 X 1	4
10	64163-03	WSHR .256X.62X18GA	2				
11	4165492.7	ARM-BUMPER	2				
12	64229-01	NUT-NYLON LOCK 1/4-20	4				
13	4166417.7	BRKT-COOLER REAR (USED ON KAWASAKI MODELS)	2				
	4166419.7	BRKT-COOLER REAR (USED ON GENERAC MODELS)					
	4166646.7	BRKT-COOLER REAR (USED ON KOHLER MODELS)					
14	64268-03	NUT-FL NYLON LOCK 3/8-16	8				
15	64262-012	BLT-FLG HD 3/8-16 X 1-1/4	4				
16	4165752	CLAMP-HOSE, 5/8IN	1				
17	4165751	CLAMP-HOSE, 1/2IN	1				
18	64229-01	NUT-NYLON LOCK 1/4-20	2				
19	64123-07	BLT-HEX 1/4-20X1-1/2	1				
20	64123-60	BLT-HEX 1/4-20X2	1				
21	88042N	CLAMP-HOSE	12				

FIGURE 9



PREDATOR-PRO SERIES

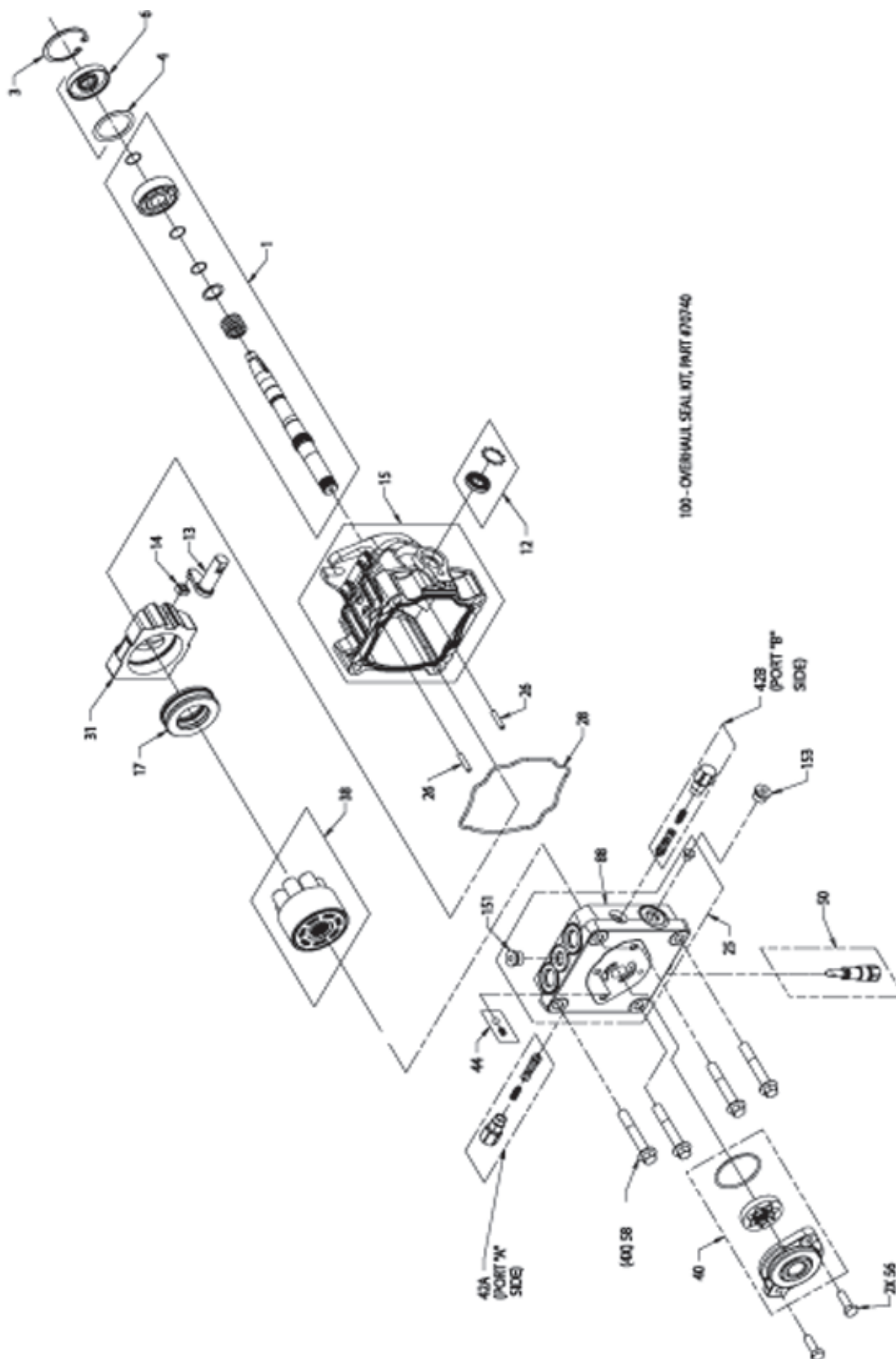
AIR COOLED HYDRAULICS

FIGURE 9

ITEM	PART NO.	DESCRIPTION	QTY
1	4165920	S HYD RESERVOIR W/LAB	1
2	2720396	FILTER 25 MICRON	1
3	4165236	CAP-RESERVOIR	1
4	4160243	PLUG-HYDRAULIC TANK	1
5	158058-04	FTG-90 BRB 9/16-18X.38	2
6	108205-03	ELBOW-MALE 45 37-ORB	4
7	69053-05	3/8 HIGH TEMP HSE (69053-05 IS A SERVICEABLE LENGTH OF 55")	4
8	LH PUMP PORT A-HOSE KAW MODEL 2188157-02 GENERAC / KOHLERMODEL 2188157-02		1 1
9	LH PUMP PORT B-HOSE KAW MODEL 2720320-02 GENERAC / KOHLER MODEL 2188157-01		1 1
10	4159280	MOTOR-PARKER	2
11	158058-19	FTG 9/16-18 ORB X 3/8	2
12	58026-01	3 WAY CONNECTOR 3/8	2
13	88042-04	CLAMP-HOSE 5/8	14
14	4164841	PUMP-HYDRO 12cc	2
15	RH PUMP PORT A-HOSE KAW MODEL 2720320-01 GENERAC MODEL 2720320-01 KOHLER MODEL 2188157-02		1 1 1
16	2188173	OIL COOLER	1
17	48089-03	FTG-STRGHT 8 ORB X 8 JIC KAW QTY 2 RH PUMP PORT A&B KAW QTY 1 LH PUMP PORT B GEN / KOHL QTY 1 RH PUMP PORT A	
18	RH PUMP PORT B-HOSE KAW MODEL 2720320-01 GENERAC / KOHLER MODEL 2188157-01		1 1
19	64123-60	BOLT, 1/4-20X2 HEX	2
20	64229-01	LOCKNUT-NYL 1/4-20	2
21	88042-05	CLAMP-HOSE 13/16	6
22	58026-04	3 WAY CONNECTOR 3/16	1
23	4165341-02	HOSE-HYDR, 8IN LNG	2

SAE PORT 'O' RING		
PART NUMBER	THREAD SIZE	AS-568#
158061-10	9/16-18	-906
158061-11	3/4-16	-908
158061-12	7/8-14	-910
158061-13	1-1/16-12	-912
158061-14	1-5/16-12	-916
158061-16	1-5/8-12	-920
158061-03	1-7/8-12	-924

FIGURE 10



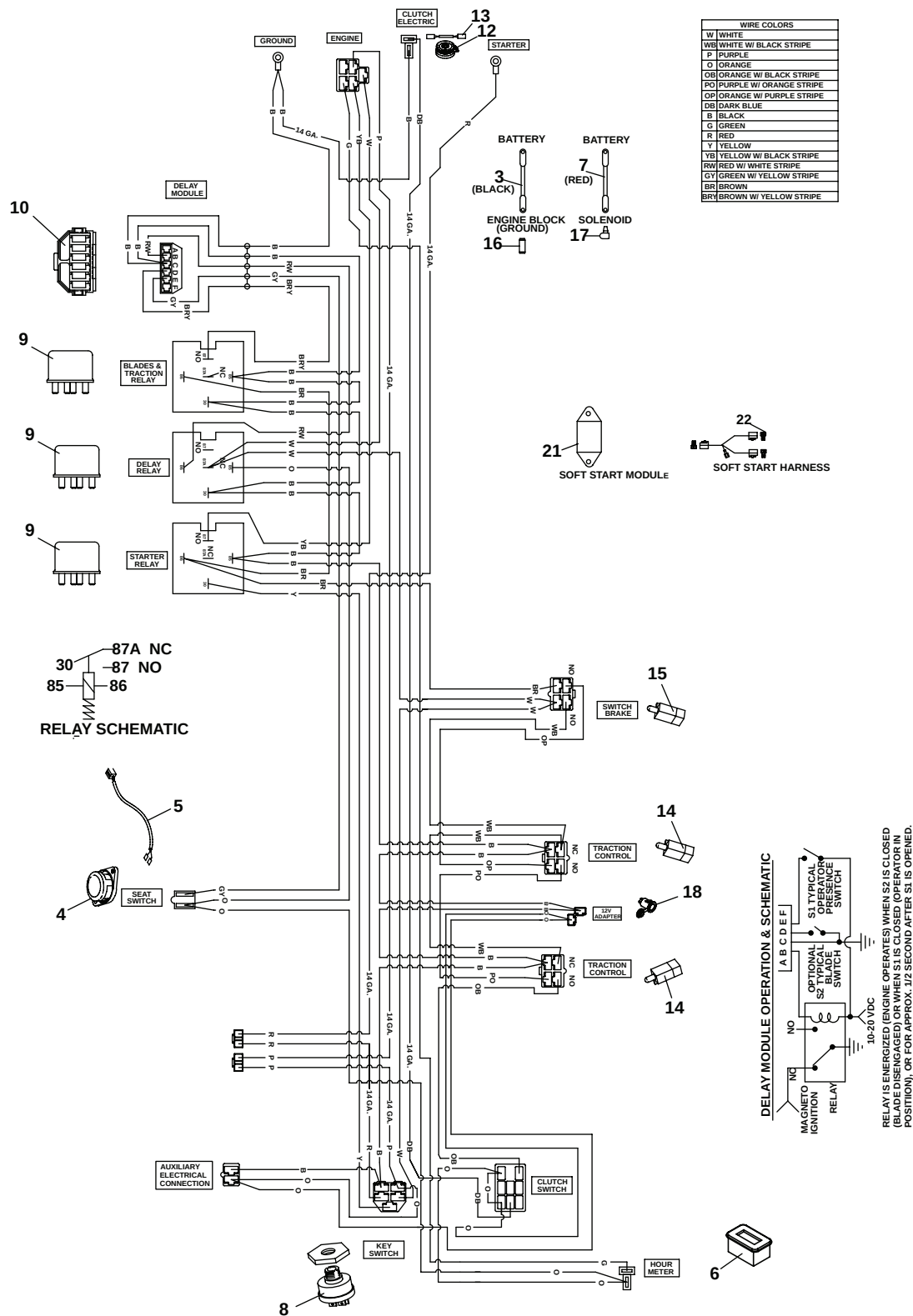
**PREDATOR-PRO
SERIES**

HYDROGEAR PUMP

FIGURE 10

ITEM	HYDROGEAR PART NO.	CGC, INC. PART NO.	DESCRIPTION	QTY
1	71019	4157242-001	PUMP SHAFT KIT-TAPERED	1
3	2000038	4157242-002	RETAINING RING	1
4	2000023	4157242-003	SPACER	1
6	51092	4157242-004	LIP SEAL	1
12	70739	4157242-005	TRUNNION SEAL/RETAINER	1
13	2000014	4157242-006	TRUNNION ARM	1
14	2000015	188059-09	SLOT GUIDE	1
15	70738	4157242-007	HOUSING KIT	1
17	51462	4157242-008	BALL THRUST BEARING	1
25	72161	415664-001	END CAP KIT (STD)	1
	(ORDER 28 AND 38 ALSO)			
26	50641	4157242-010	STRAIGHT HEADLESS PIN	2
28	51436	4155664-002	HOUSING O-RING	1
	(ORDER 25 AND 38 ALSO)			
29	52371	4157242-012	VALVE PLATE	1
31	51436	4157242-013	SWASHPLATE	1
38	72158	4165664-003	CYL BLOCK KIT (16 cc)	1
	(ORDER 28 AND 25 ALSO)			
40	2510071	4157242-015	CHARGE PUMP KIT	1
42A	70743	4121354	SHOCK VALVE KIT (0.031" ORF	1
42B	70741	4121355	SHOCK VALVE KIT (BLANK)	1
44	70402	4157242-016	CHARGE RELIEF VALVE KIT	1
50	2513030	4157242-019	BYPASS VALVE KIT (BLANK)	1
56	50173	4157242-021	HEX FLANGE BOLT-M8-1.25X25	2
58	51457	4157242-022	FH M10 X 65	4
100	70740	4157242-023	OVERHAUL SEAL KIT	1
153	9005100-5600	4157242-025	9/16 STEEL PLUG	1

FIGURE 11



PREDATOR-PRO SERIES

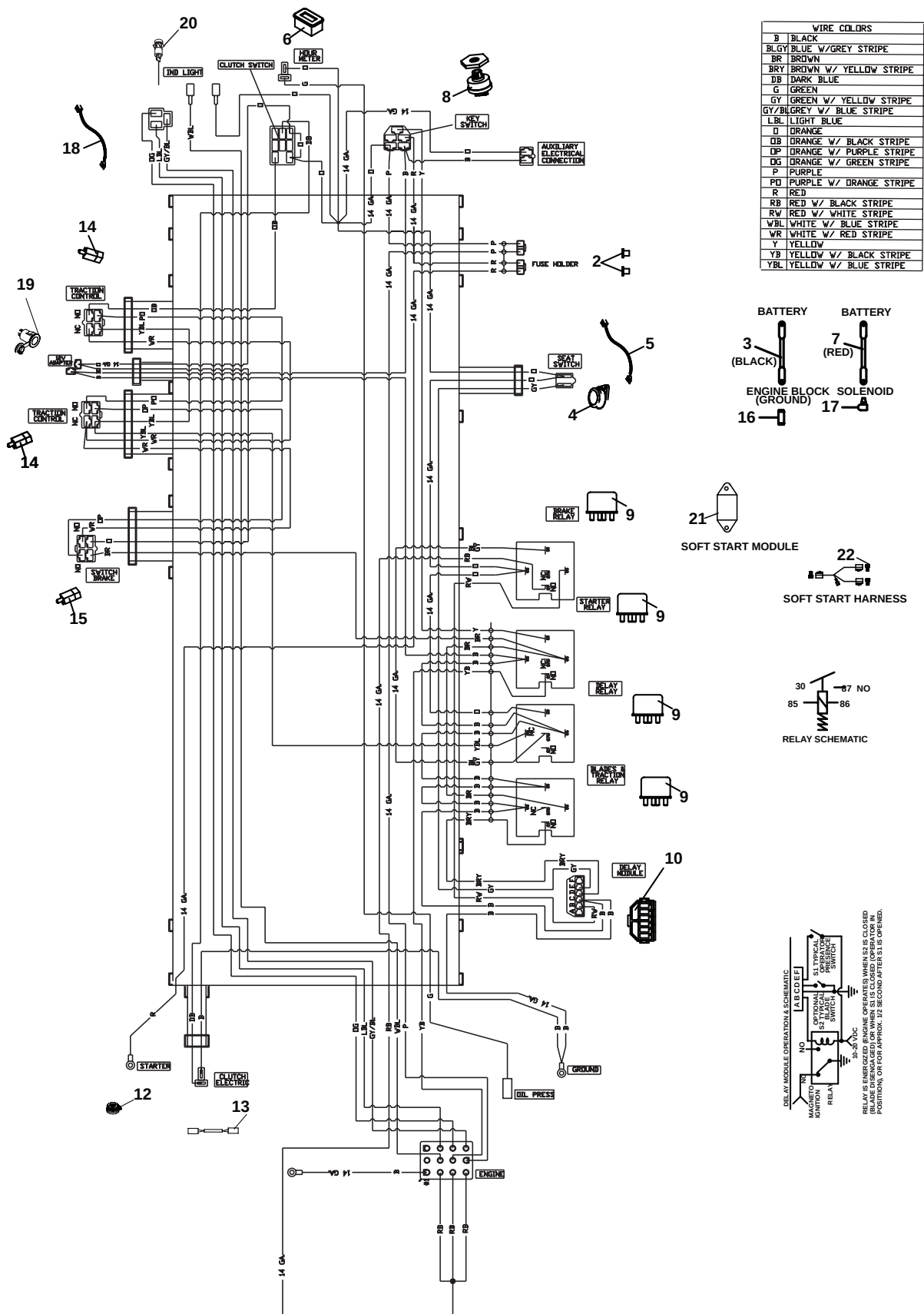
NON-DFI WIRE HARNESS

FIGURE 11

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165575	HARNESS-WIRING MAIN	1				
2	148082-20	FUSE-20 AMP	2				
3	108061-13	CABLE-BATTERY 36 BLACK	1				
4	4124009	SWITCH-SEAT, NO	1				
5	4143068	JUMPER-SEAT SWITCH	1				
6	4165120	METER-HOUR	1				
7	2722227-02	CABLE-BATT W/CONDUIT (INCLUDES ITEMS 20 & 21)	1				
8	128010	KEY-SWITCH	1				
9	2722325	RELAY-40AMP SEALED	3				
10	2188154	MODULE-DELAY	1				
11	2721505	SWITCH-PTO	1				
12	2721337	CLUTCH-ELECTRIC	1				
13	4165709	ASSY-CLUTCH WIRE (KAWASAKI MODELS ONLY)	1				
	4165784	ASSY-CLUTCH WIRE (GENERAC MODELS ONLY)					
14	108208	SWITCH-DBL POLE	2				
15	2188156	SWITCH-NONO DBL POLE	1				
16	108061-04	CABLE-BATTERY 20 RED	1				
17	2188224	HARNESS-JUMPER	1				
18	4142266	CONNECTOR-12V	1				
19*	2308095	COVER-TERMINAL	3				
20*	112386	BOOT-BAT TERM POS	1				
ITEMS 21-22 USED ON 72" DECKS ONLY							
21	4165894	MODULE-SOFT START	1				
22	4165923	HARNESS-SOFT START	1				
23*	4166663	HARNESS-END JUMPER	1				

*NOT ILLUSTRATED

FIGURE 12



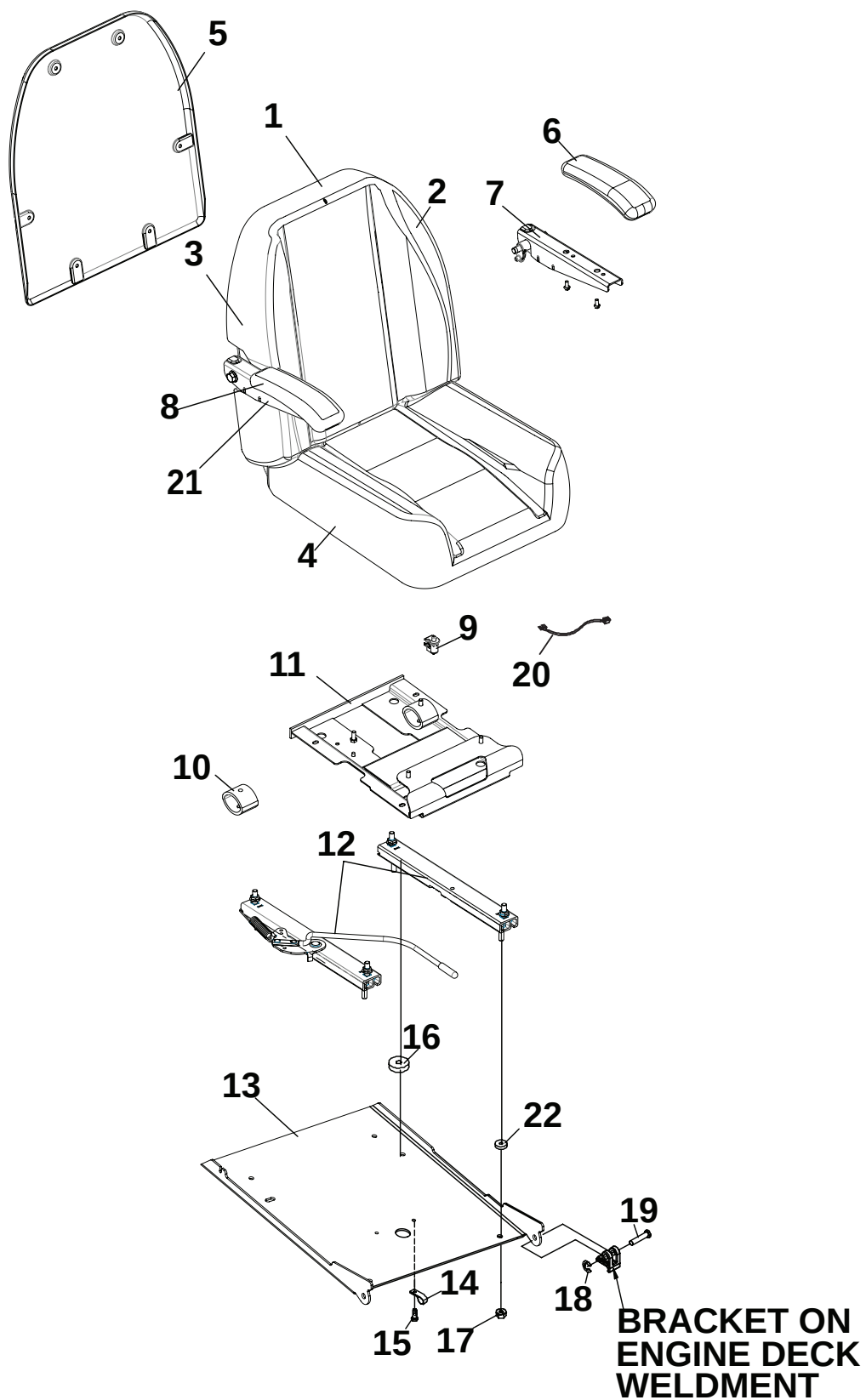
**PREDATOR-PRO
SERIES**

DFI WIRE HARNESS

FIGURE 12

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165599	HARNESS-WIRING MAIN	1				
2	148082-20	FUSE-20 AMP	2				
3	108061-13	CABLE-BATTERY 36 BLACK	1				
4	158135-01	SWITCH-SEAT, NO	1				
5	158136	WIRE-SEAT SWITCH	1				
6	4165120	METER-HOUR	1				
7	2722227-02	CABLE-BATT W/CONDUIT	1				
8	128010	KEY-SWITCH	1				
9	2722325	RELAY-40AMP SEALED	4				
10	2188154	MODULE-DELAY	1				
11	2721505	SWITCH-PTO	1				
12	4165709	CLUTCH-ELECTRIC (INCLUDES 2720949 WIRE ASSY)	1				
13	2720949	ASSY-CLUTCH WIRE	1				
14	108208	SWITCH-DBL POLE	2				
15	2188156	SWITCH-NONO DBL POLE	1				
16	112386	BOOT-BAT TERM POS	1				
17	2308095	COVER-TERMINAL	1				
18	4164655	JUMPER HARNESS	1				
19	4142266	CONNECTOR-12V	1				
20	4164441	LIGHT-RED INDICATOR	1				
ITEMS 21-22 USED ON 72" DECKS ONLY							
21	4165894	MODULE-SOFT START	1				
22	4165923	HARNESS-SOFT START	1				

FIGURE 13



PREDATOR-PRO SERIES

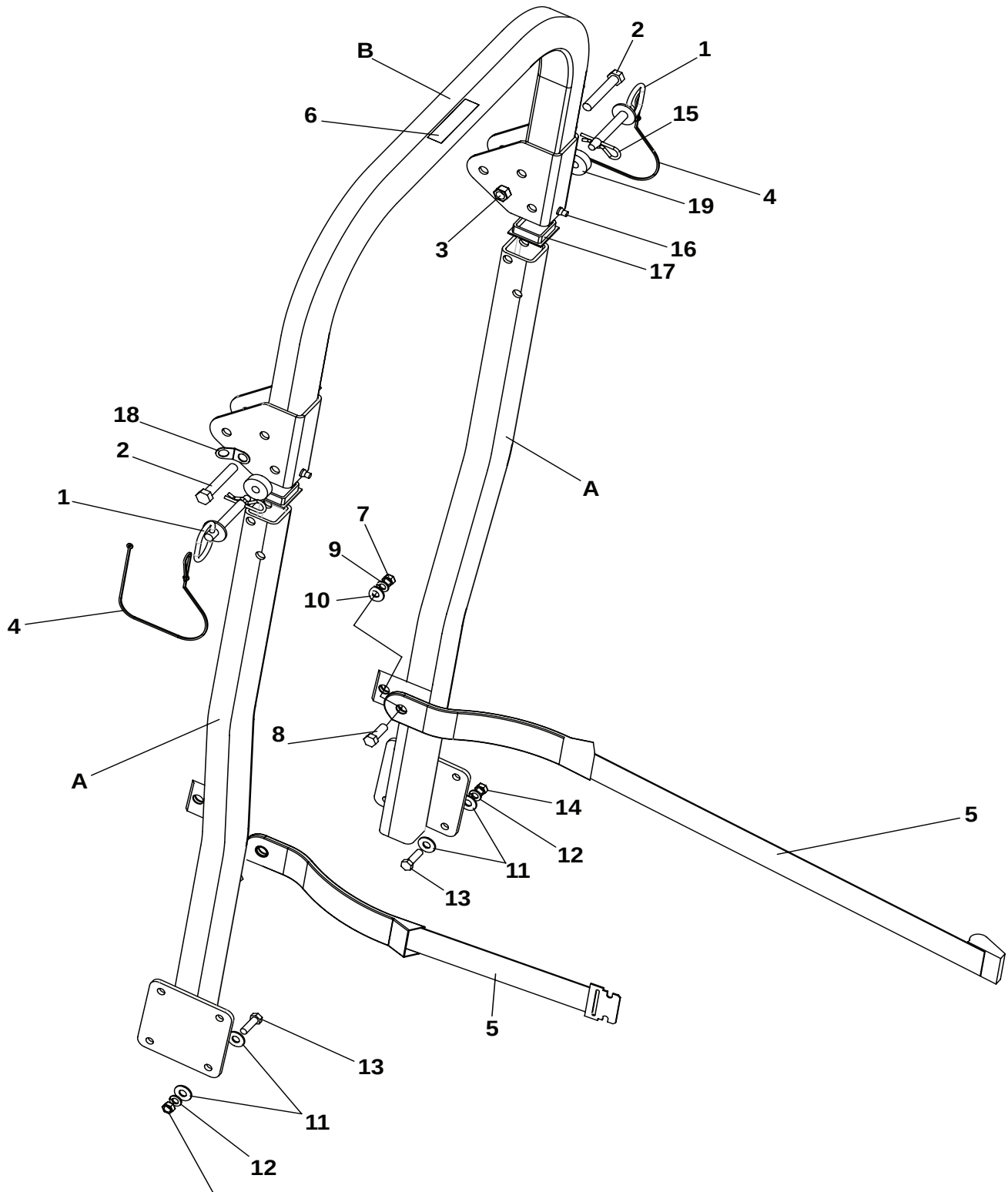
SEAT ASSEMBLY

FIGURE 13

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165316	SEAT-SUSPENSION (INCLUDES ITEMS 2-3, 5-8, 10-12, 21)	1				
2	4165306-07	UPPER SEAT ASSEMBLY	1				
3	4165316-10	CUSHION-COVER BACK	1				
4	4165316-11	CUSHION COVER	1				
5	4165316-06	PROTECTOR-BACK	1				
6	4165316-02	PAD-ARM SINGLE	2				
7	4165316-05	ARM KIT-LH	1				
8	4165316-04	ARM KIT-RH	1				
9	4124009	SWITCH-SEAT NO	1				
10	4165316-09	KIT-BUMPER	2				
11	4165316-08	SUSPENSION	1				
12	4165316-12	TRACK SET	1				
13	4165366.7	PLTE-SEAT	1				
14	48228A	CABLE CLIP-INSULATED	2				
15	64152-23	SCREW 1/4-20X3/8	2				
16	2720975-09	SPACER-NYLON 1/4IN	2				
17	64141-6	NUT-WLF 5/16-18	4				
18	64144-30	SNAP RING	2				
19	33138-09	PIN-CLEVIS	2				
20	4143068	JUMPER-SEAT SWITCH	1				
21	4165316-03	ARM KIT-LEFT AND RIGHT	1				
22	2720975-07	SPACER-NYLON 3/8IN	2				

*** NOT ILLUSTRATED**

FIGURE 14



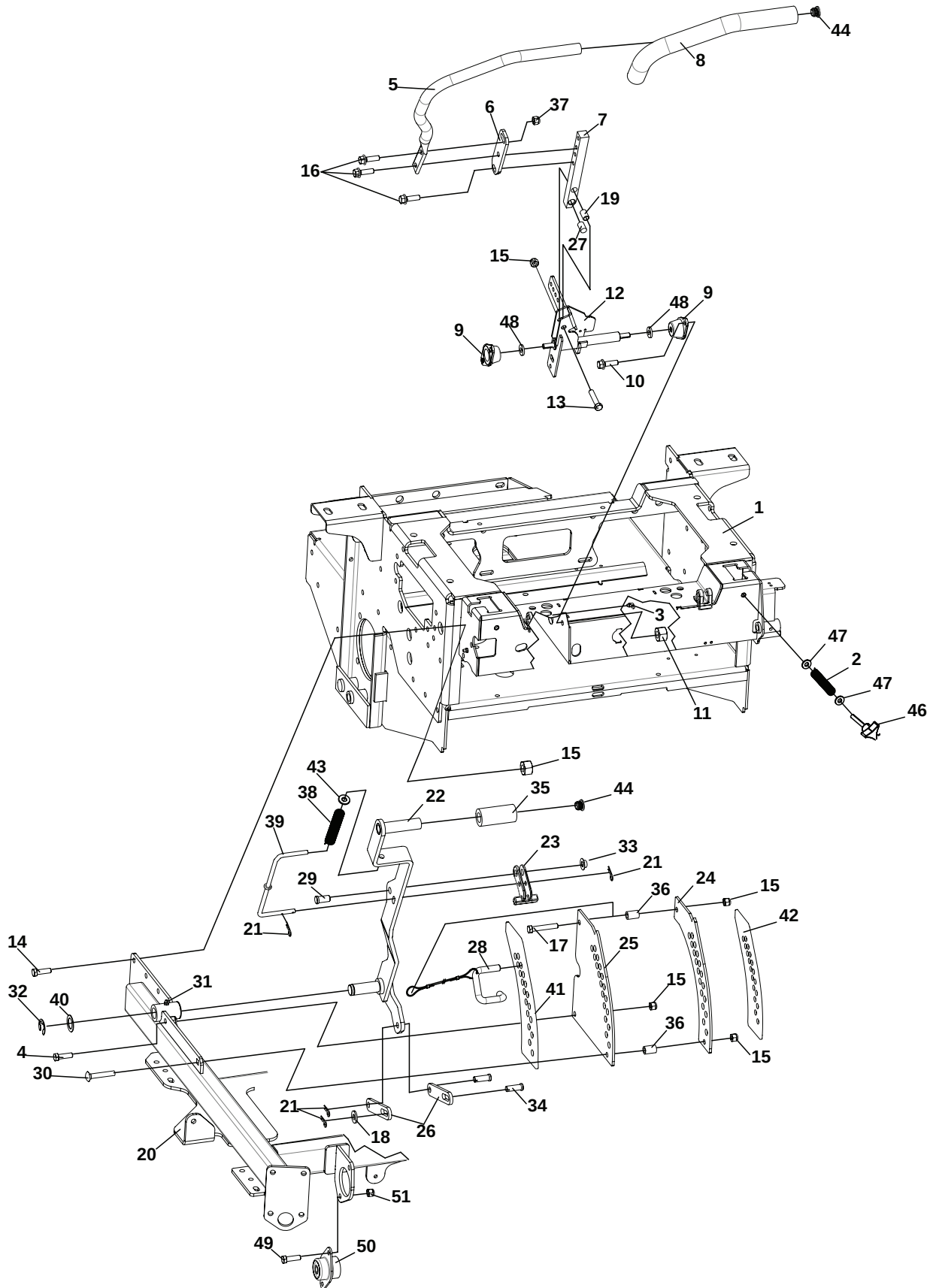
**PREDATOR-PRO
SERIES**

OPTIONAL FOLDING ROPS KIT (970410)

FIGURE 14

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4162879	PIN-HITCH 1/2	2				
2	64123-31	BOLT-1/2-13 X 3	2				
3	64151-7	LOCKNUT- 1/2-13	2				
4	4162880	LANYARD-NYLON	2				
5	4166417	SEATBELT	1				
6	4160347	LABEL-WARNING ROPS	1				
7	64163-19	WASHER-FLAT 7/16	2				
8	64123-28	BOLT-7/16 X 1-1/4	2				
9	64006-06	LOCKWASHER-7/16	2				
10	64151-11	LOCKNUT-7/16	2				
11	64163-31	WASHER-3/8	16				
12	64006-03	LOCKWASHER-3/8	8				
13	64123-16	BOLT-3/8-16 X 1-1/4	8				
14	64025-05	NUT-3/8-16 HEX	8				
15	64168-1	PIN-COTTER	2				
16	4160343	BUMPER RUBBER	2				
17	4160344	PLUG	2				
18	4160348	WASHER-FORMED	2				
19	4162878	WASHER-RUBBER	2				

FIGURE 15



PREDATOR-PRO SERIES

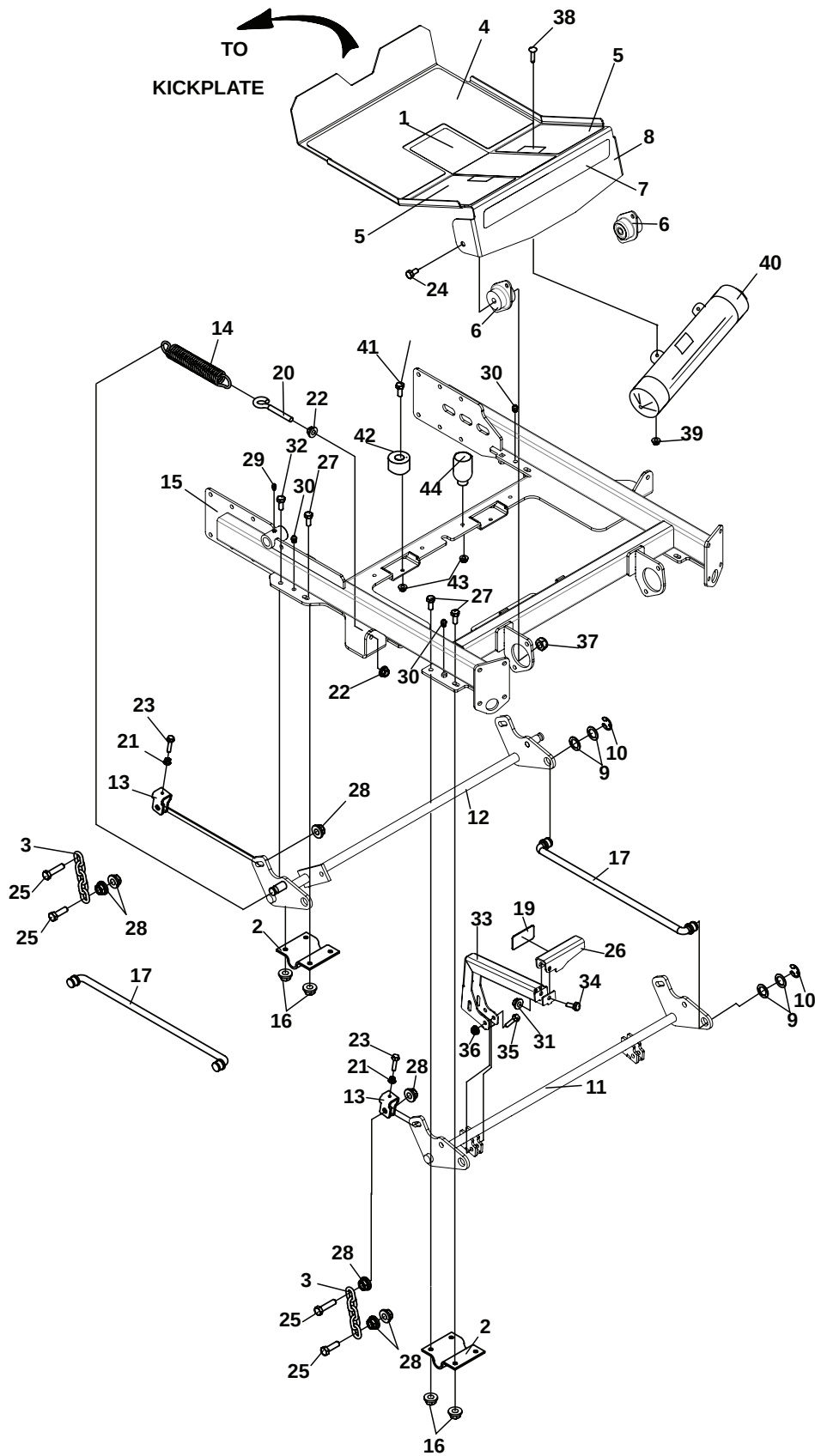
STEERING/DECK LIFT

FIGURE 15

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165919	S ENGINE DECK W/LABS	1	32	64221-04	E-RING .875	1
2	4163746	SPRING	2	33	64175-05	NUT-PUSH 1/2	1
3	4165962	ZERK-90 DEGREE	2	34	64188-36	PIN, CLEVIS 7/16X1-1/4	2
4	64123-50	BLT-HEX 3/8-16X1	31	35	4165466	GRIP	1
5	4165426.7	LEVER-TRACTION CNTRL	2	36	2183071-03	SPACER-15.88X10.32X24	2
6	4165425.7	BRKT-TRACTION LEVER	2	37	64268-03	NUT-FL NYLON LOCK 3/8-16	4
7	4162998	BRKT-HANDLE	2	38	2720544	SPRING-COMPRESSION	1
8	4165432	GRIP-HANDLE	2	39	4165448	ROD-LIFT STOP	1
9	4164260	BEARING-.SELF ALIGN	4	40	64163-65	WSHR .890X1.375X18GA	6
10	64123-15	BOLT-3/8-16X3/4 HEX	8	41	4165654	LBL-ZT200 HT CUT OUTER	1
11	64141-4	NUT-WLF 3/8-16	12	42	4165655	LBL-ZT200 HT CUT INNER	1
12	4165364	WLDMT-MTN CONTRL LH	1	43	64163-29	WASHER-21/64 X 1 X 11GA	2
*	4165365	WLDMT-MTN CONTRL RH	1	44	4163692	CAP-END	3
13	64123-87	BLT-HEX 3/8-16X1-3/4	2	45	64229-02	NUT-NYLON LOCK 5/16-18	2
14	64123-16	BLT-HEX 3/8-16X1-1/4	12	46	4163446	KNOB	2
15	64229-03	NUT-NYLON LOCK 3/8-16	20	47	64163-55	WSHR .328X.75X14 GA	4
16	64262-011	BLT-FLG HD 3/8-16 X 1	6	48	64163-69	WSHR .391X.88X10 GA	4
17	64123-100	BLT-HEX 3/8-16X2-1/4	1	49	64262-011	BLT-FLG HD 3/8-16 X 1	4
18	64163-43	WSHR.443/.454X1X11GA	1	50	4165682	MOUNT-ISOLATION, FOOT	2
19	4165474	SPACER	2	51	64229-03	NUT-NYLON LOCK 3/8-16	4
20	4165390.7	WLDMT-CRADLE	1				
21	64168-2	COTTER-HAIRPIN.08X1.19	4				
22	4165380.7	WLDMT-DECK LIFT LEVER	1				
23	4162904.7	WLDMT-LVR STOP LATCH	1				
24	4165384.7	BRKT-INNER DECK LIFT	1				
25	4165385.7	BRKT-OUTER DECK LIFT	1				
26	4165389.7	BRACKET-LIFT LINK	2				
27	4162999	SPACER	1				
28	4165656	ASSY, PIN & LANYARD	1				
29	64188-53	PIN-CLEVIS 1/2X1.0	1				
30	64018-38	BOLT-CRG 3/8-16 X 2-1/4	1				
31	85010N	ZERK, 1/4-28 STR SELF TH	11				

***NOT ILLUSTRATED**

FIGURE 16



PREDATOR-PRO SERIES

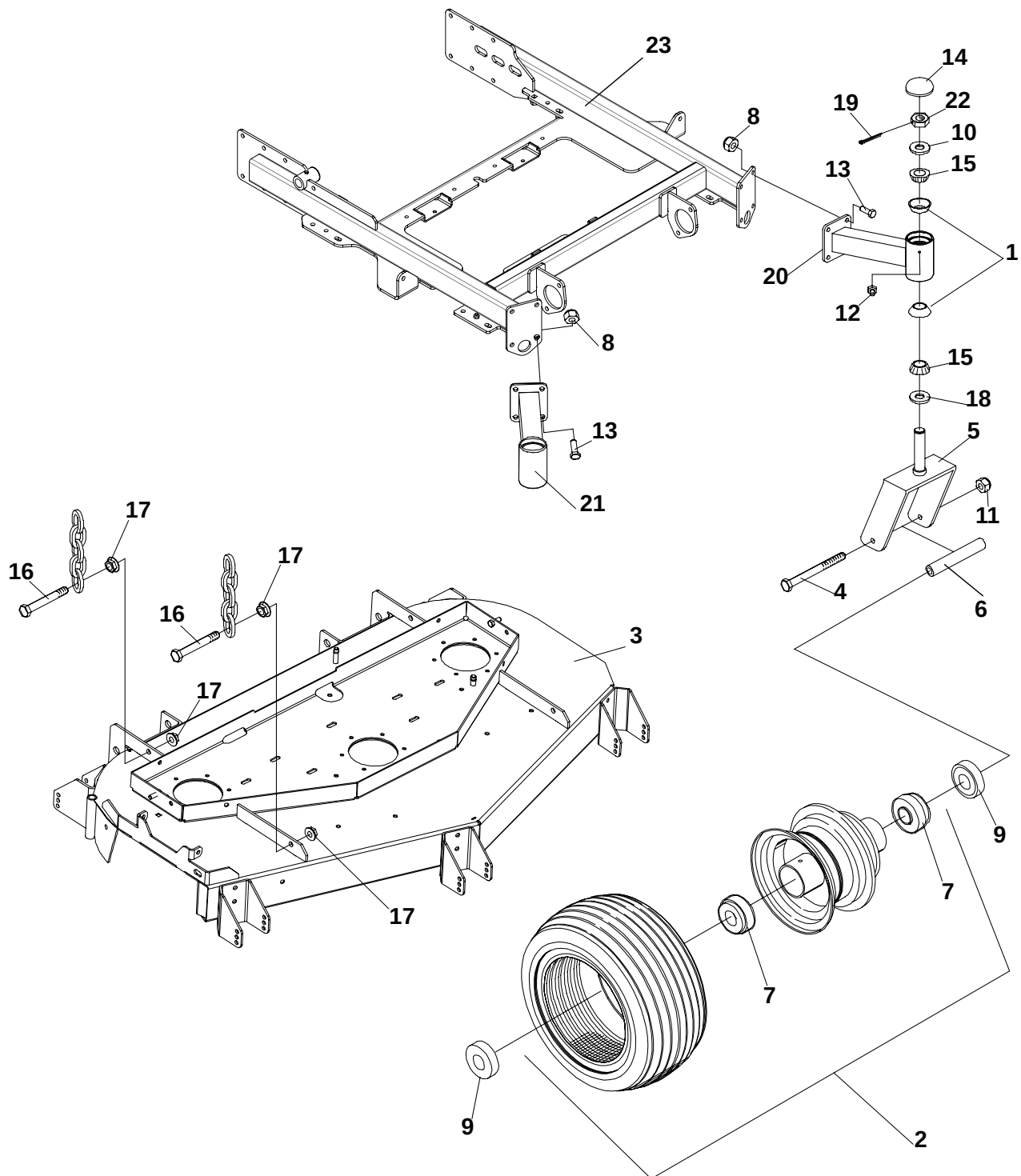
CRADLE ASSEMBLY

FIGURE 16

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165610	LABEL-WARNING	1				
2	2182356.7	BRACKET-SHAFT HANGER	4				
3	2188127	CHAIN-6.35 (.250) 5 LINKS					
		QTY 4 USED ON 61" DECKS					
		QTY 2 USED ON 72" DECK					
	2722454	CHAIN-6.35 (.250) 3 LINKS					
		QTY 2 USED ON 72" DECK					
4	4165647	MAT-FOOT PLATE LOWER	1				
5	4166266	MAT-FOOT PLATE MIDDLE	2				
6	4165682	MOUNT-ISOLATOR	2				
7	4165657	LABEL-PROCAT	1				
8	4166267	S-FOOT PLATE (BOBCAT)	1				
		(INCLUDES ITEMS 4-7)					
9	64163-65	WASHER-.890X1.375X18GA	8				
10	64221-04	E-RING.875	4				
11	4165379.7	WLDMT-DECK LIFT, FRONT	1				
12	4165427.7	WLDMT-DECK LIFT, REAR	1				
13	2722630	CLIP-DECK HEIGHT ADJ	4				
14	4165675	SPRING-DECK LIFT	2				
15	4165390.7	WLDMT-CRADLE	1				
16	64268-03	NUT-FL NYLN LCK 3/8-16	15				
17	4109960	WLDMT-DECK LIFT ROD	2				
18 *	4111842.7	BRKT-SPRING ANCHOR LH	1				
19	4165556	MAT-FOOT LIFT	1				
20	4113682	ROD-SPRING MOUNT	2				
21	64141-2	NUT-WLF 1/4-20	4				
22	64141-4	NUT-WLF 3/8-16	4				
23	64197-020	BLT-TDFM 1/4-20X1-1/2	4				
24	64123-31	BLT-HEX 1/2-13X3	2				
25	64123-281	BLT-HEX 1/2-13X2 FL THRD	8				
26	4165596.7	BRKT-FOOT, LIFT LEVER	1				
27	64262-011	BLT-FLG HD 3/8-16 X 1	15				
28	64141-13	NUT WLF 1/2-13	16				
29	85010N	ZERK, 1/4-28 STR SLFTHRD	1				
30	85051	ZERK-1/8 PIPE	6				
31	64229-03	NUT-NYLON LOCK 3/8-16	1				
32	64018-3	BLT-CRG 3/8-16X1	2				
33	4165593.7	WLDMT-FOOT PEDAL	1				
34	64123-100	BLT-HEX 3/8-16X2-1/4	1				
35	64123-67	BLT-HEX 3/8-16X2	2				
36	64001-6	NUT-HEX JAM 3/8-16	2				
37	64229-05	NUT-NYLON LOCK 1/2-13	2				
38	64018-2	BLT-CRG 1/4-20X3/4	2				
39	64268-01	NUT-FL NYLN LOCK 1/4-20	2				
40	4160281	DOCUMENT TUBE	1				
41	64262-006	BLT-FLG HD 5/16-18 X 3/4	2				
42	4165676	BUMPER-RADIAL	2				
43	64268-02	NUT-FL NYLN LOCK 5/16-18	6				
44	4164210	BUMPER-RUBBER	4				

***NOT ILLUSTRATED**

FIGURE 17



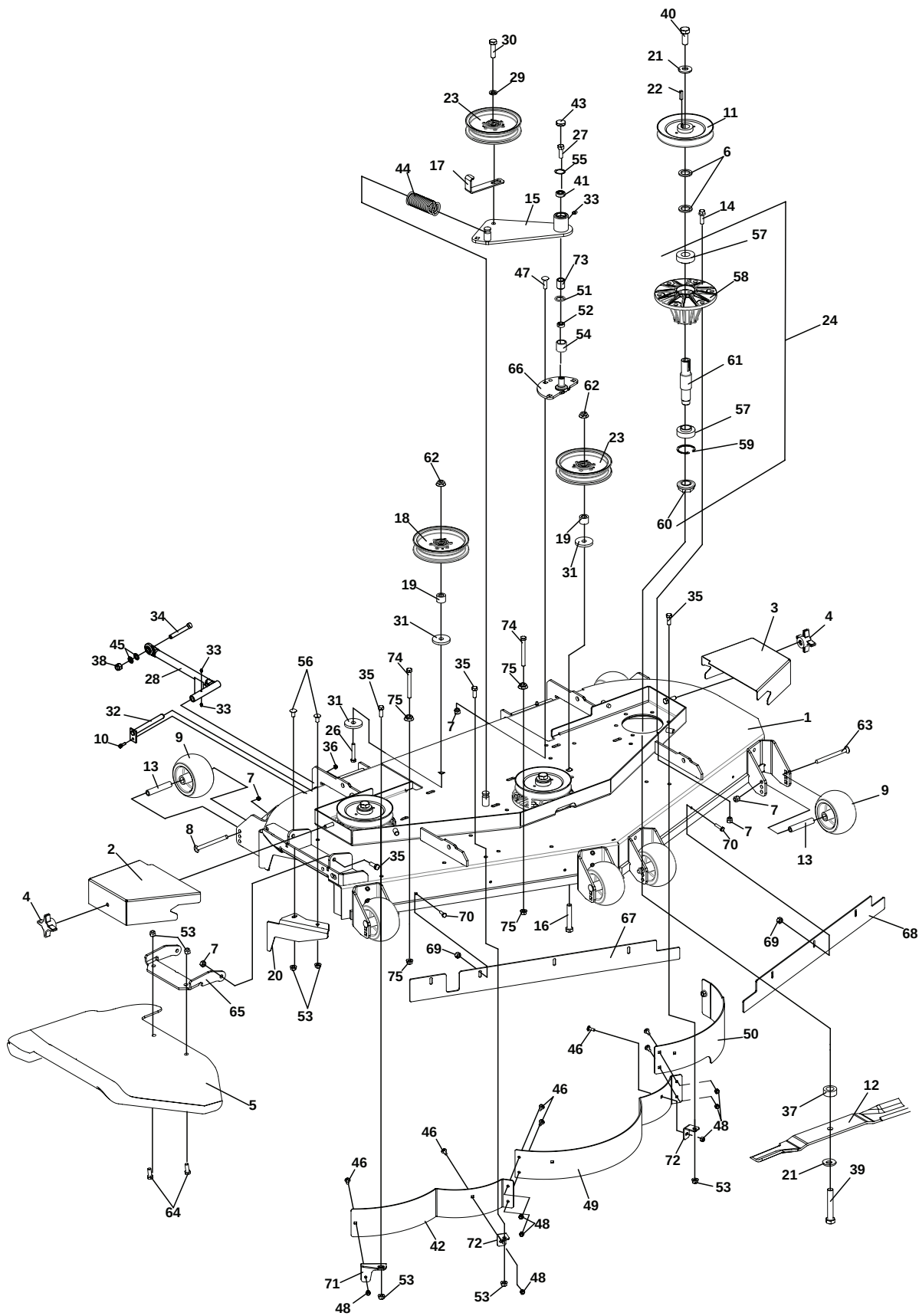
**PREDATOR-PRO
SERIES**

CRADLE & CASTER ASSEMBLY

FIGURE 17

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	48043-03C	CUP, OUTER BEARING	4				
2	4165278	ASSY-WHL 13X6.5-6 (INCLUDES ITEM 7)	2				
3		DECK/W LABS					
4	64123-223	BOLT-3/4-10 X 10	2				
5	2722452.7	WLDMT-CASTER YOKE	2				
6	2722230-03	SPANNER	2				
7	2722228-03	BEARING	2				
8	64229-03	NUT-NYLON LOCK 3/8-16	8				
9	2722231	SPACER-END	4				
10	64163-26	WASHER	2				
11	64229-07	LOCKNUT-NYLON 3/4-10	2				
12	85010N	ZERK, 1/4-28 STR SLF THD	2				
13	64123-16	BLT-HEX 3/8-16X1-1/4	8				
14	2188135	DUST COVER	2				
15	48043-04C	CONE, OUTER BEARING	4				
16	64123-281	BLT-HEX 1/2-13X2 FLLTHD	8				
17	64141-13	NUT WLF 1/2-13	16				
18	48480	SEAL CR 12411	2				
19	64140-5	COTTER PIN	2				
20	4165327.7	WLDMT-CSTR ARM 61 LH (USED WITH 61" DECKS)	1				
	4165328.7	WLDMT-CSTER ARM 72 LH (USED WITH 72" DECKS)					
21	4165324.7	WLDMT-CSTER ARM 61 RH (USED WITH 61" DECKS)	1				
	4165325.7	WLDMT-CSTER ARM 72 RH (USED WITH 72" DECKS)					
22	64025-20	NUT-HEX 3/4-16 SLOT U	2				
23	4165390.7	WLDMT-CRADLE	1				

FIGURE 19



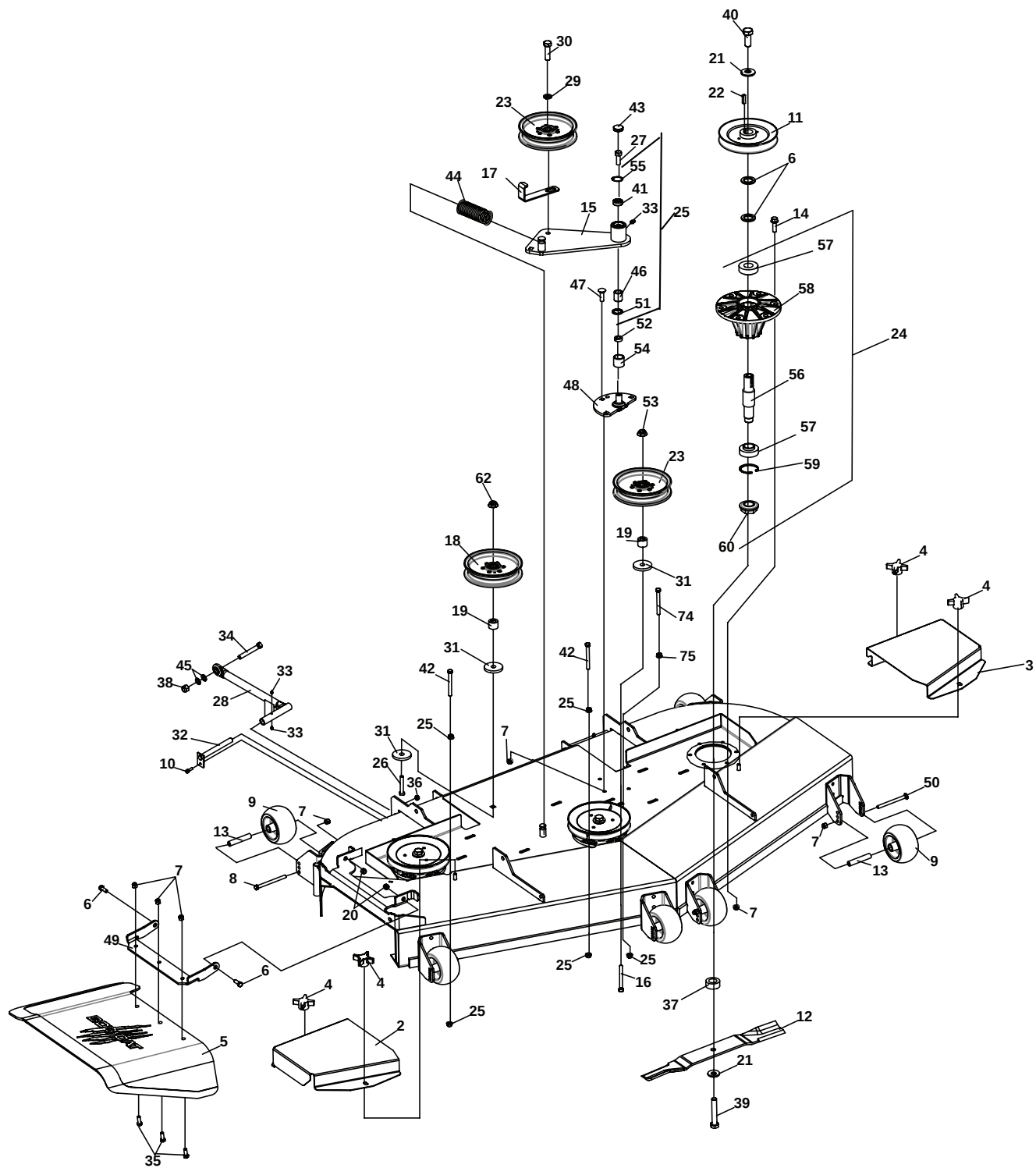
PREDATOR-PRO SERIES

61" SIDE DISCHARGE

FIGURE 18

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4166118	S-DECK W/ LABELS 61" ZT2	1	44	4165943	SPRING-EXTENSION	1
2	4165456.7	BELT COVER-RH	1	45	64163-93	WSHR-.635 X 1.12 X.062	4
3	4165455.7	BELT COVER-LH	1	46	64018-2	BLT-CRG 1/4-20X3/4	7
4	38524	KNOB-4 PRONG 3/8-16	2	47	64018-7	BLT-CRG 3/8-16X1-1/4	3
5	4165244	CHUTE-RUBBER ASSY	1	48	64229-01	NUT-NYLON LOCK 1/4-20	7
6	64163-68	WSHR-1.015X1.5X9GA	6	49	4165969.7	BAFFLE-FRONT,CNTR 61IN	1
7	64229-03	NUT-NYLON LOCK 3/8-16	34	50	4165968.7	BAFFLE-FRONT,LH 61IN	1
8	64123-173	BLT-HEX 3/8-16X4-1/2	3	51	521438	GREASE SEAL	1
9	2721512	ROLLER-5X2.75 CENTERED	7	52	4163014	SPACER	1
10	64123-68	BLT-HEX 5/16-18X1	2	53	64268-03	NUT-FL NYLN LCK 3/8-16	4
11	4130120	PULLEY-7.0 B GRV 1.0 BORE	3	54	4163155	INNER RING	1
	(USED ON GENERAC MODELS ONLY)			55	64144-40	SNAP RING-26MM INTENA	1
	2308140	PULLEY-ENGINE		56	64018-23	BLT-CRG 3/8-16X3/4	2
	(USED ON KAWASAKI MODELS ONLY)			57	38348-01	BEARING-SPINDLE SEALD	6
12	112111-03	BLADE 21.00 OFFST HLFT	3	58	4164948	HOUSING-SPINDLE 6 HOLE	3
13	2720685	SPACER-ROLLER	7	59	64144-38	RING-SNAP	3
14	64262-012	BLT-FLG HD 3/8-16 X 1-1/4	18	60	38315	NUT-SPINDLE	3
15	4165754.7	WLDMT-IDLER ARM	1	61	2183070-02	SHAFT-SPINDLE	3
16	64018-11	BLT-CRG 1/2-13X3LG	1	62	64268-05	NUT-FL NYLON LOCK 1/2-13	2
17	4163514.7	GUIDE, BELT	1	63	64018-30	BLT-CRG 3/8-16 X 4-1/2	4
18	4165953	PULLEY-IDLER, 6.0	1	64	64262-013	BLT-FLG HD 3/8-16 X 1-1/2	2
19	4163802-01	SPACER-1.0 X .516 X .75	2	65	4165252.7	HINGE-RUBBER CHUTE	1
20	4165976.7	BAFFLE-DISCHARGE	1	66	4165484.7	WLDMT-IDLER PIN	1
21	64209-03	SPRING WASHER.67 ID	6	67	4163440.2	EXTENSION-61"RH	1
22	64164-12	KEY-1/4X1 SQ	3	68	4163441.2	EXTENSION-61"LH	1
23	128169	PULLEY IDLER 5.50	2	69	64141-2	NUT-WLF 1/4-20	7
24	4165023	ASSY-CTTERDCK SPINDLE	3	70	64123-114	BLT-HEX 1/4-20X1	7
25*	4165755	ASSY-IDLER ARM	1	71	4165871.7	BRKT-BAFFLE MNYNG, RH	1
	(INCLUDES ITEMS 15, 33, 41, 51, 55, & 73)			72	4165955.7	BRKT-BAFFLE MNTG	2
26	90-0828	S/B BOLT 1/2-13X3 1/2 NC	1	73	548138	BRG NDL.88 1.12 1	1
27	64270-02	BLT-HX M10-1.5x30 ISO	1	74	64123-171	BLT-HEX 3/8-16X3-1/2	2
28	4133155.7	WLDMT-PUSH ARM ZT2	2	75	64141-4	NUT-WLF 3/8-16	4
29	64006-05	LOCKWSHR-1/2 HELICAL	1	76	64163-55	WSHR .328X.75X14 GA	1
30	64123-156	BLT-HEX 1/2-20X1-3/4	1				
31	64163-74	WSHR-.516IX2.00OX.250	3				
32	2186125	WLDMT-LOCK PUSHBAR	2				
33	85010N	ZERK 1/4-28 STR SLF THRD	5				
34	64123-152	BLT-HEX 5/8-11X5	2				
35	64123-50	BLT-HEX 3/8-16X1	8				
36	64229-02	NUT-NYLON LOCK 5/16-18	2				
37	4118314	SPACER-BLADE 16MM	3				
38	64229-06	NUT-NYLON LOCK 5/8-11	2				
39	64123-187	BLT-HEX 5/8-18 X 3 3/4	3				
40	64123-208	BLT-HEX 5/8-18X1-1/2	3				
41	4128004	BEARING-BALL 10 X 26 X 8	1				
42	4165970.7	BAFFLE-FRONT,RH 61IN	1				
43	4128002	CAP-26 X 7 END	1				

FIGURE 20



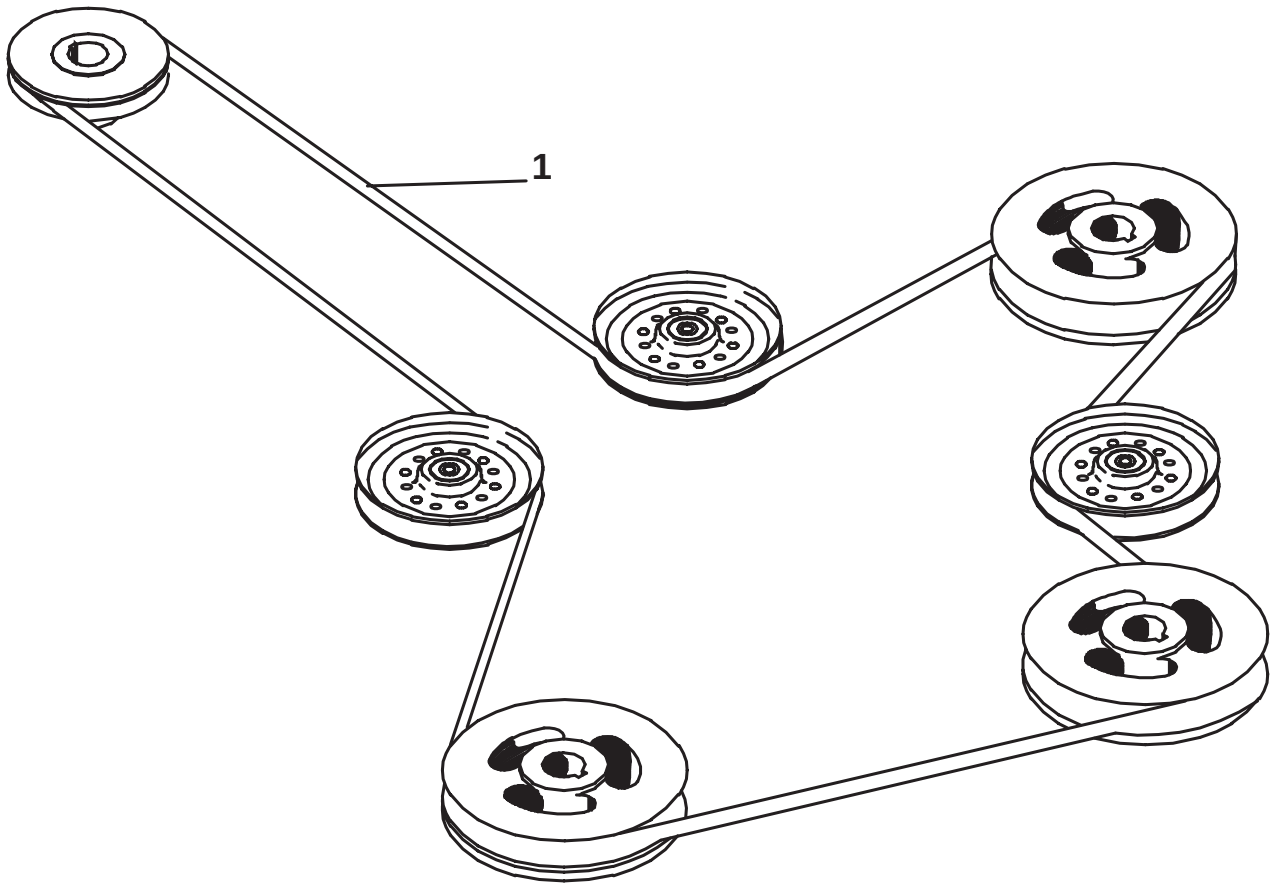
PREDATOR-PRO SERIES

72" SIDE DISCHARGE

FIGURE 19

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4166120	S-DECK W/ LABELS 72" ZT2	1	45	64163-93	WSHR-.635 X 1.12 X.062	2
2	4165564.7	GUARD-BELT RH	1	46	548138	BRG NDL.88 1.12 1.00	1
3	4165563.7	GUARD-BELT LH	1	47	64018-7	BLT-CRG 3/8-16X1-1/4	3
4	38524	KNOB-4 PRONG 3/8-16	4	48	4165484.7	WLDMT-IDLER PIN	1
5	4165439	CHUTE-RUBBER ASSY, 72	1	49	4165445.7	HINGE-CHUTE 72IN	1
6	64123-39	BLT-HEX 1/2-13X1-1/4	2	50	64018-30	BLT-CRG 3/8-16 X 4-1/2	4
7	64229-03	NUT-NYLON LOCK 3/8-16	31	51	521438	GREASE SEAL	1
8	64123-173	BLT-HEX 3/8-16X4-1/2	3	52	4163014	SPACER	1
9	2721512	ROLLER-5X2.75 CENTERED	7	53	64268-05	NUT-FL NYLON LOCK 1/2-13	2
10	64123-68	BLT-HEX 5/16-18X1	2	54	4163155	INNER RING	1
11	4165620	PULLEY-SPINDLE	3	55	64144-40	SNAP RING-26MM INTRNL	1
	(USE ON KAWASAKI MODELS ONLY)			56	2183070-02	SHAFT-SPINDLE	3
	4165480	PULLEY-SPINDLE		57	38348-01	BEARING-SPINDLE SEALD	6
	(USE ON GENERAC MODELS ONLY)			58	4164948	HOUSING-SPINDLE 6 HOLE	3
12	112111-07	BLADE 24.50 OFFST HLFT	3	59	64144-38	RING-SNAP	3
13	2720685	SPACER-ROLLER	7	60	38315	NUT-SPINDLE	3
14	64262-012	BLT-FLG HD 3/8-16 X 1-1/4	18				
15	4165754.7	WLDMT-IDLER ARM	1				
16	64018-11	BLT-CRG 1/2-13X3LG	1				
17	4163514.7	GUIDE, BELT	1				
18	4165953	PULLEY-IDLER, 6.0	1				
19	4163802-01	SPACER-1.0 X .516 X .75	2				
20	64229-05	NUT-NYLON LOCK 1/2-13	2				
21	64209-03	SPRING WASHER.67 ID	6				
22	64164-12	KEY-1/4X1 SQ	3				
23	128169	PULLEY IDLER 5.50	2				
24	4165023	ASSY-CTTERDCK SPNDLE	3				
25	4165755	ASSY-IDLER ARM	1				
	(INCLUDES ITEMS 15, 33, 41, 46, 51, & 55)						
26	90-0828	S/B BOLT 1/2-13X3 1/2 NC	1				
27	64270-02	BLT-HEX M10-1.5x30 ISO	1				
28	4133155.7	WLDMT-PUSH ARM ZT2	2				
29	64006-05	LOCKWSHR-1/2 HELICAL	1				
30	64123-156	BLT-HEX 1/2-20X1-3/4	1				
31	64163-74	WSHR-.516X2.00X.250	3				
32	2186125	WLDMT-LOCK PUSHBAR	2				
33	85010N	ZERK 1/4-28 STR SLF THRD	5				
34	64123-152	BLT-HEX 5/8-11X5	2				
35	64123-50	BLT-HEX 3/8-16X1	3				
36	64229-02	NUT-NYLON LOCK 5/16-18	2				
37	4118314-01	SPACER-BLADE 11MM	3				
38	64229-06	NUT-NYLON LOCK 5/8-11	2				
39	64123-187	BLT-HEX 5/8-18 X 3 3/4	3				
40	64123-208	BLT-HEX 5/8-18X1-1/2	3				
41	4128004	BEARING-BALL 10 X 26 X 8	1				
42	64123-171	BLT-HEX 3/8-16X3-1/2	3				
43	4128002	CAP-26 X 7 END	1				
44	4165943	SPRING-EXTENSION	1				

FIGURE 21



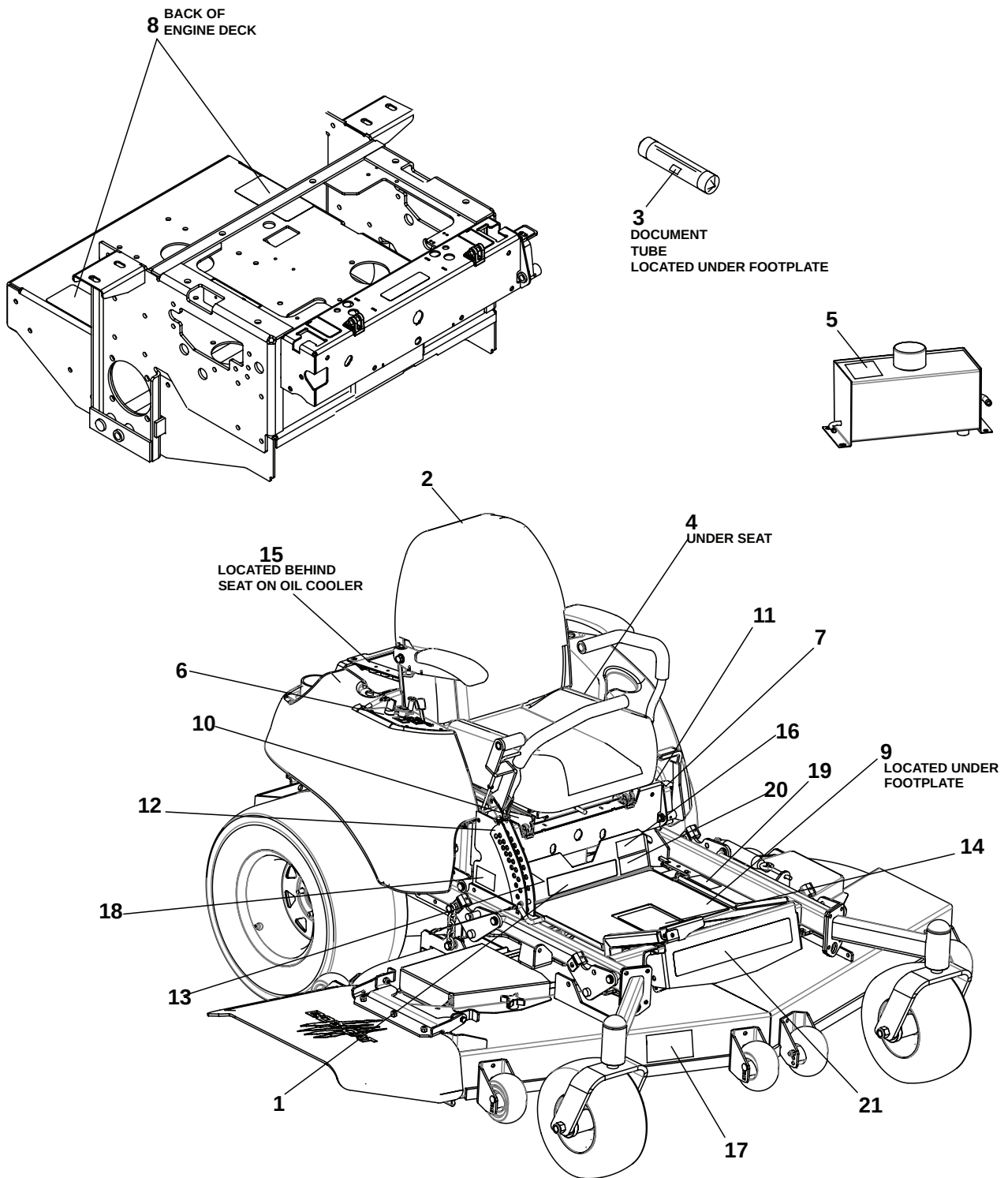
**PREDATOR-PRO
SERIES**

BELTS-CUTTERDECK

FIGURE 20

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165617	BELT-DECK 72" GENERAC	1				
	4165645	BELT-DECK 72" KAW/KOHLER					
	4165644	BELT-DECK 61" GENERAC					
	4165618	BELT-DECK 61" KAWASAKI					

FIGURE 22



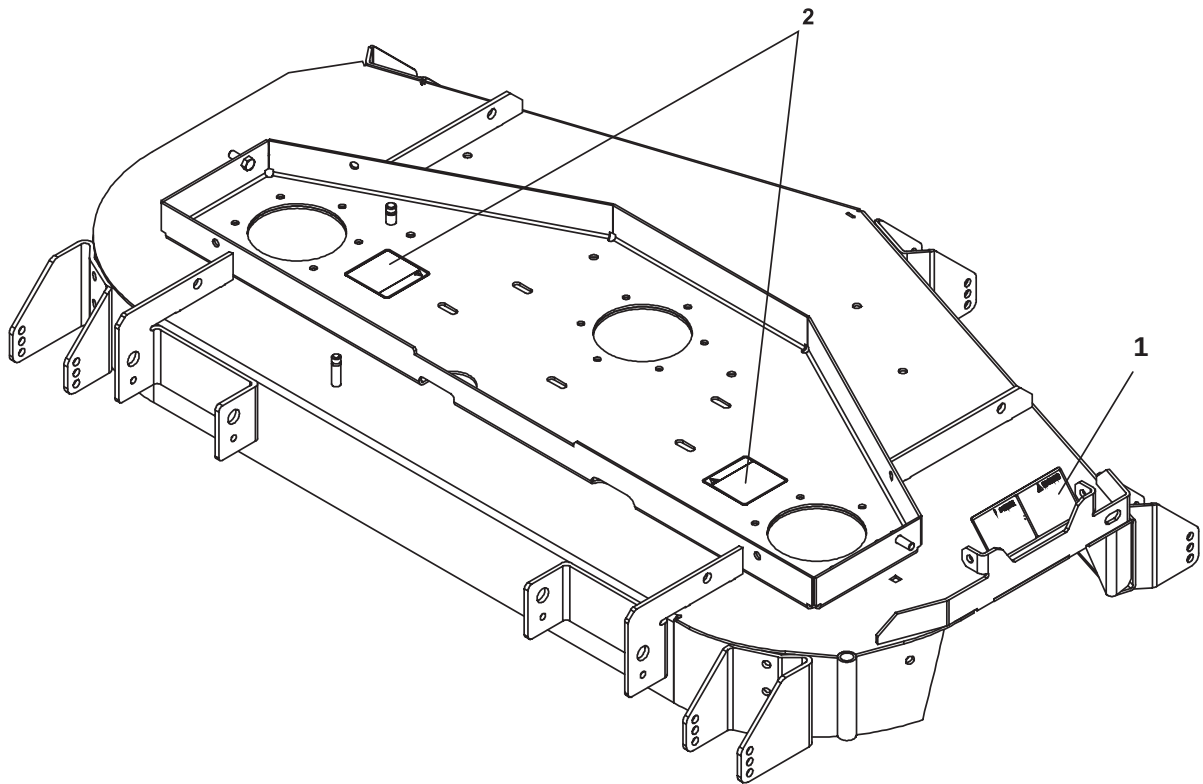
PREDATOR-PRO SERIES

DECALS-POWER UNIT

FIGURE 21

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165866	LABEL-PREDATOR-PRO	1				
2	4158401	LABEL-BOB-CAT, 10.5"	1				
3	2000735	LABEL-OPER MAN	1				
4	2000590	LABEL, WARN BATTERY	1				
5	4165722	LABEL - HYDR OIL FILL	1				
6	4165639	LABEL-CONTROL PANEL	1				
		(USED ON NON-DFI MODELS)					
	4165638	LABEL-CONTROL PANEL					
		(USED ON DFI MODEL ONLY)					
7	2000693	LABEL - PARK BRAKE	1				
8	2000698	LABEL(DBL) - FUEL/LEAKS	2				
9	4165653	LABEL-ZT INFORMATION	1				
10	4165615	LABEL - RH TRACTION	1				
11	4165616	LABEL - LH TRACTION	1				
12	4165654	LABEL-HT CUT OUTER	1				
13	4165655	LABEL-HT CUT INNER	1				
14	4165610	LABEL-WARNING	1				
15	4147617	LABEL-FUEL	1				
		(USED ON NON-DFI MODELS)					
	4164403	LABEL-FUEL DFI					
		(USED ON DFI MODEL ONLY)					
16	4162925	LABEL-37HP	1				
	4162924	LABEL-33HP					
	4165660	LABEL-34HP					
	4165229	LABEL-30HP					
17	4162917	LABEL-DECK SIZE, 72"	1				
	4162916	LABEL-DECK SIZE, 61"					
18	4116761	LABEL-MADE IN USA	1				
19	4165730	LABEL-MANUAL LOCATION	1				
20	4164413	LABEL-DFI	1				
		(USED ON DFI ONLY)					
21	4165657	LABEL-BOB-CAT	1				
22	4166466	LABEL-ISO RIDE	1				

FIGURE 23



DECALS-CUTTERDECKS

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4164269	LABEL-WARNING BLADES	1				
2	2000577	LABEL-WARNING	2				

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