



**MODELS:**  
**932007G**

**FS481V KAWASAKI 32" CLASSIC PRO**

**933007G**

**FS481V KAWASAKI 36" CLASSIC PRO**

**934007G**

**FS481V KAWASAKI 48" CLASSIC PRO**

# PARTS MANUAL

**MAN 4166081**  
Rev. A 11-2010



**CALIFORNIA**

**Proposition 65 Warning**

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

**⚠ WARNING**

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

**Californie Proposition 65 Avertissement**

Les échappements des moteurs diesel et certains de leurs composés sont reconnus par l'Etat de Californie pour être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

**California Advertencia**

**⚠ AVERTISSEMENT**

L'émission du moteur de ce matériel contient des produits chimiques que l'Etat de Californie considère être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

**de la Proposicion 65**

El estado de California hace saber que los gases de escape de los motores diesel y algunos de sus componentes producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

**⚠ ADVERTENCIA**

El estado de California hace saber que los gases de escape de este producto contienen productos químicos que producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

**CALIFORNIA**

**Proposition 65 Warning**

Battery posts, terminals, wiring insulation, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.  
**WASH HANDS AFTER HANDLING.**

## IMPORTANT MESSAGE

Thank you for purchasing this Schiller Grounds Care, Inc. product. You have purchased a world class mowing product, one of the best designed and built anywhere.

This machine comes with an Operation and Safety Manual and a separate Setup, Parts and Maintenance Manual. The useful life and good service you receive from this machine depends to a large extent on how well you read and understand these manuals. Treat your machine properly, lubricate and adjust it as instructed, and it will give you many years of reliable service.

Your safe use of this Schiller Grounds Care, Inc. product is one of our prime design objectives. Many safety features are built in, but we also rely on your good sense and care to achieve accident-free operation. For best protection, study the manuals thoroughly. Learn the proper operation of all controls. Observe all safety precautions. Follow all instructions and warnings completely. Do not remove or defeat any safety features. Make sure those who operate this machine are as well informed and careful in its use as you are.

See a BOB-CAT dealer for any service or parts needed. Schiller Grounds Care, Inc. service ensures that you continue to receive the best results possible from Schiller Grounds Care, Inc. products. You can trust Schiller Grounds Care, Inc. replacement parts because they are manufactured with the same high precision and quality as the original parts.

Schiller Grounds Care, Inc. designs and builds its equipment to serve many years in a safe and productive manner. For longest life, use this machine only as directed in the manuals, keep it in good repair and follow safety warnings and instructions. You'll always be glad you did.

**Schiller Grounds Care, Inc.**  
**One Bob Cat Lane**  
**Johnson Creek, WI 53038-0469**

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## NOTICE !!!

Unauthorized modifications may present **extreme** safety hazards to operators and bystanders and could also result in product damage.

Schiller Grounds Care, Inc. strongly warns against, rejects and disclaims any modifications, add-on accessories or product alterations that are not designed, developed, tested and approved by Schiller Grounds Care, Inc.'s Engineering Department. Any Schiller Grounds Care, Inc. product that is altered, modified or changed in any manner not specifically authorized after original manufacture—including the addition of “after-market” accessories or component parts not specifically approved by Schiller Grounds Care, Inc.—will result in the Schiller Grounds Care, Inc. Warranty being voided.

Any and all liability for personal injury and/or property damage caused by any unauthorized modifications, add-on accessories or products not approved by Schiller Grounds Care, Inc. will be considered the responsibility of the individual(s) or company designing and/or making such changes. Schiller Grounds Care, Inc. will vigorously pursue full indemnification and costs from any party responsible for such unauthorized post-manufacture modifications and/or accessories should personal injury and/or property damage result.



This symbol means:  
**ATTENTION!**  
**BECOME ALERT!**

Your safety and the safety of others is involved.

## Signal word definitions:

The signal words below are used to identify levels of hazard seriousness. These words appear in this manual and on the safety labels attached to Schiller Grounds Care, Inc. machines. For your safety and the safety of others, read and follow the information given with these signal words and/or the symbol shown above.

### **DANGER**

**DANGER** indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.

### **WARNING**

**WARNING** indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.

### **CAUTION**

**CAUTION** indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury. It may also be used to alert against unsafe practices or property damage.

### **CAUTION**

**CAUTION** used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, **MAY** result in property damage.

## *Schiller Grounds Care, Inc.*

One Bobcat Lane  
Johnson Creek, WI 53038 U.S.A  
Phone: 920-699-2000  
Fax: 920-699-3683

MODEL NUMBER

SERIAL NUMBER

**MODEL NUMBER:** This number appears on sales literature, technical manuals and price lists.

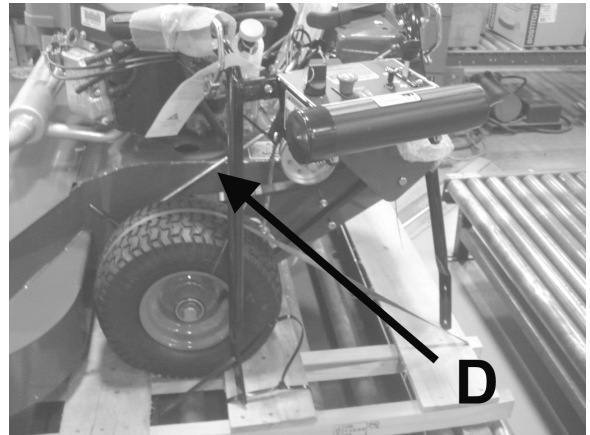
**SERIAL NUMBER:** This number appears only on your mower. It contains the model number followed consecutively by the serial number. Use this number when ordering parts or seeking warranty information.

Located on the right hand side of the engine deck face up.

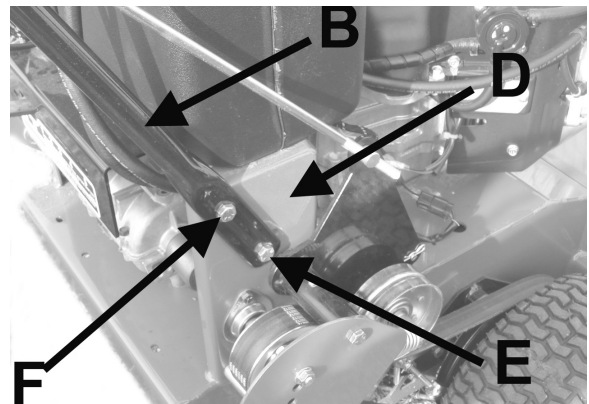
**NOTE: FRONT, REAR, RIGHT HAND AND LEFT HAND REFERENCES BELOW ARE WITH RESPECT TO AN OPERATOR AT THE CONTROLS.**

1. UNCRATE - Discard the sides and top of the crate. Remove the loose parts from the crate. Discard the rest of the packing material.

2. Remove all tie wraps and banding. Remove traction control rods **D**, gear shift lever **A** and parts bag **B**. Set aside for later use. Remove fuel tank from the crate.



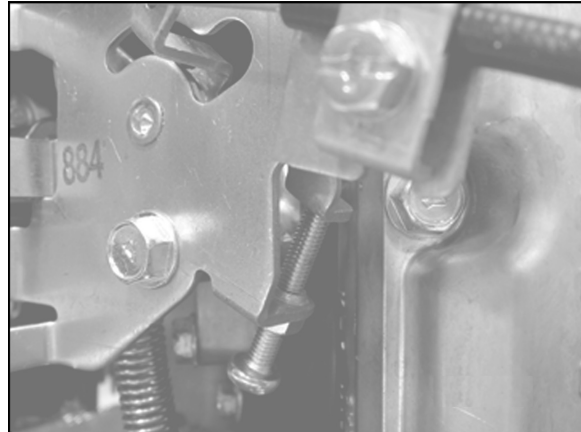
3. Install upper handle **B** to lower handle **D** using (2) 3/8-16 X 1" bolts and (2) 3/8-16 nylon lock nuts through upper holes **F** and also installing (2) 3/8-16 X 1" bolts and (2) 3/8-16 Inylon lock nuts through holes **E** in the upper handle and one of the three holes available to give the desired handle height.



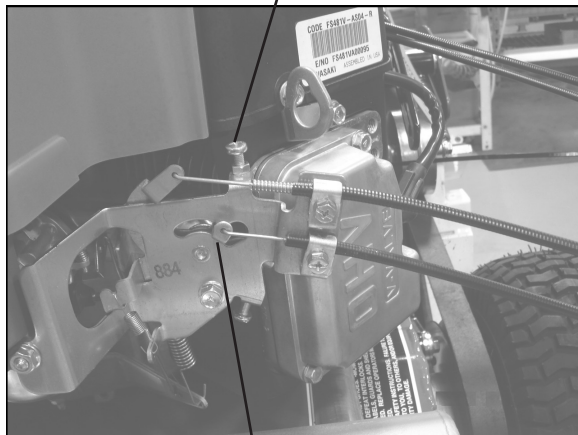
4. After installing handles, make sure to check the throttle and choke setting are correct.

Check the throttle at idle and full throttle. The lever should contact the upper stop at idle and the lower stop at full throttle.

Make sure the choke is fully open with the choke cable pushed all of the way in, and fully choked with the cable pulled all of the way out.

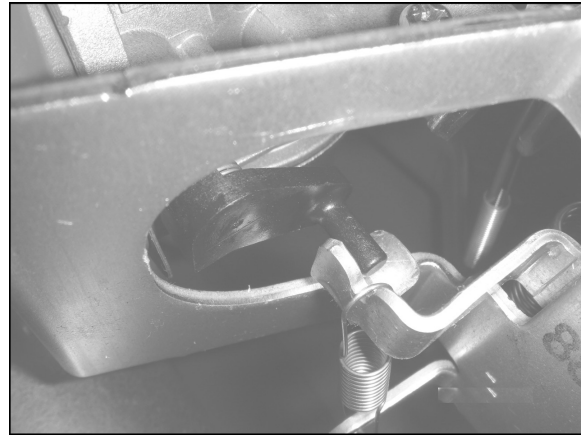


HIGH IDLE STOP



LOW IDLE STOP

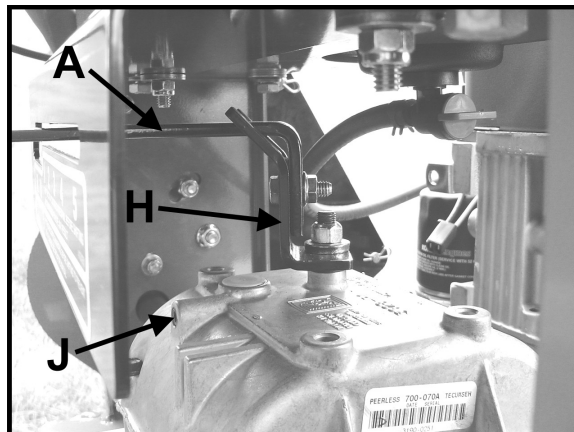
HIGH IDLE STOP



WITH THE CHOKE CABLE PUSHED IN, THE TWO LEVERS SHOULD ALMOST TOUCH.

5. Attach gear shift lever **A** removed in Step 2 to the lower shift arm **H** using (1) 5/16-18x1 bolt and (1) 5/16-18 whizlock nut. Shift the lever to the neutral position and verify that the lever is centered in the slot. If not, loosen the bolt and reposition lever. Retighten bolt.

**GEARBOX ADJUSTMENT NOTE:** The detents between gears and at neutral may be made more positive by turning set screw **J** clockwise. Do not turn set screw more than two turns below flush with the housing.

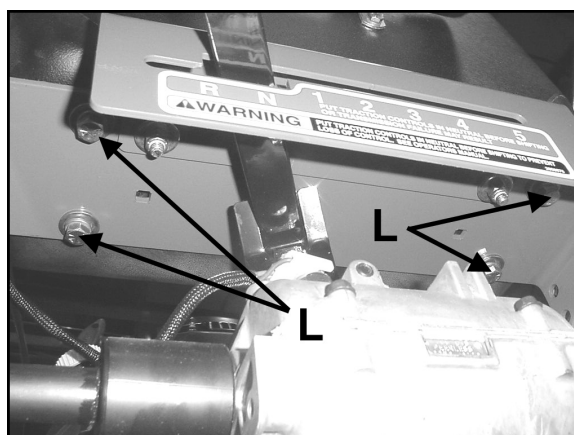
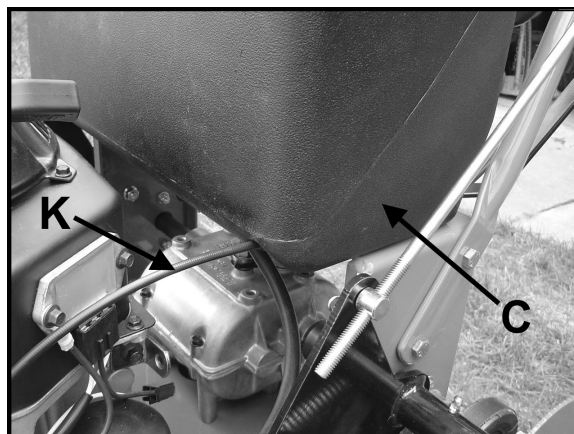


6. Route the throttle cable **K** across the top left side of the lower handle under the fuel tank **C**.

**NOTE:** Route the wiring harness on the left side, under the tank recessed area. Verify bolts are 3/4" long. Any longer bolt will damage the tank.

7. Bolt fuel tank to lower handle using (4) 3/8-16X3/4" bolts, (4) lockwashers and (4) flatwashers at locations **L**. Torque to 8-12ft./lbs.

**NOTE:** Tighten all fuel tank bolts firmly but do not overtighten or damage to the fuel tank may result.



8. **TANK P/N 4165561:** Connect the fuel line F1 from the engine fuel line to the pick-up fitting on the back of the tank. Connect the purge fuel line, F2, from the purge port on the engine to the vent at the top of the tank as shown in Figure 1.

**TANK P/N 4163068-1:** Connect the fuel line N from fuel tank to the fuel filter line and secure with the supplied hose clamp as shown in Figure 2.

**TANK P/N IS LOCATED ON BOTTOM OF TANK.**

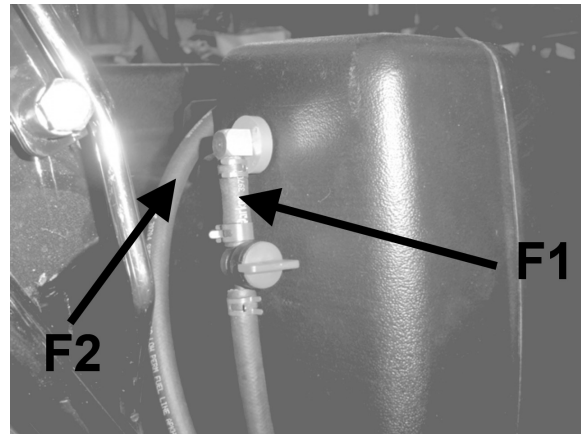


FIGURE 1

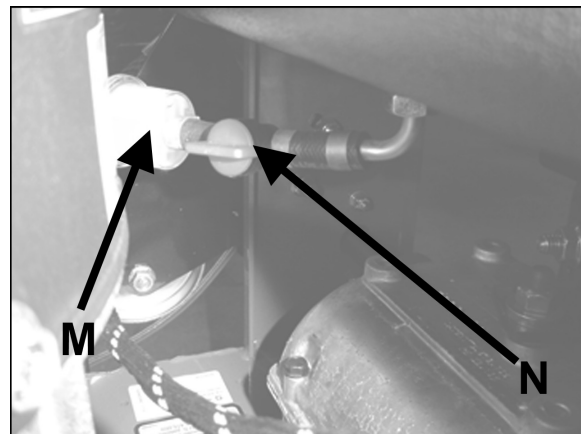
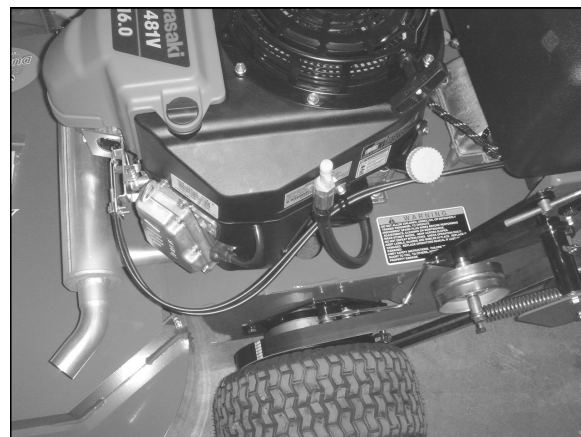


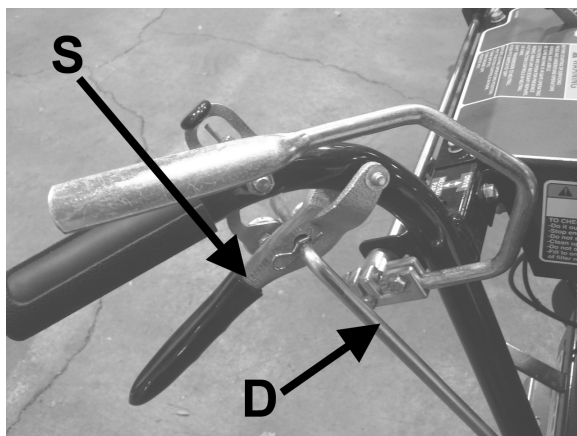
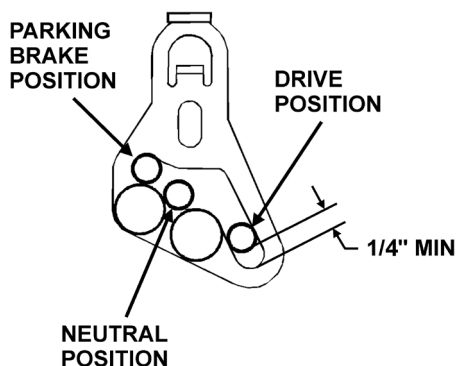
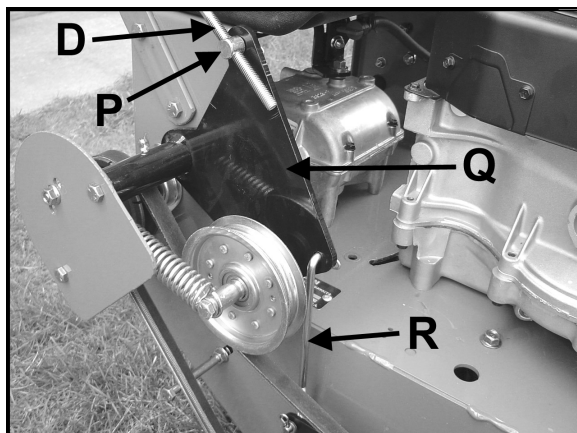
FIGURE 2

9. Route cables and wires as shown, and tie harness to upper handles as shown.



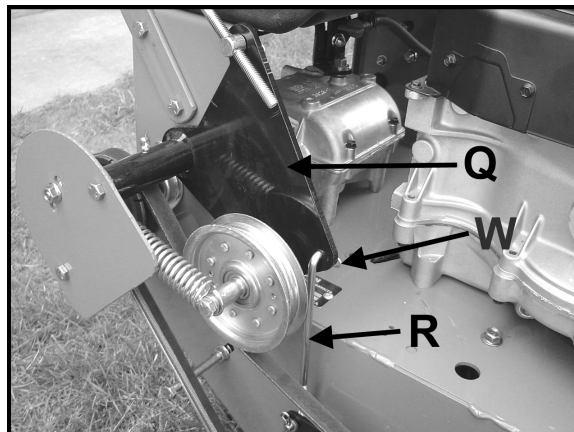
10. Attach traction control rods **D** by inserting the swivel **P** through the upper hole in the bellcranks **Q** and the other end of the traction control rods through the traction control lever **S** on the handlebar. Secure with washers and hairpins, with the washers to the inside.

11. To adjust traction control rods, remove the traction control rod swivel **P** and the brake rod **R** from the bellcrank **Q** and adjust swivel up or down the control rod so that once reinstalled there is a 1/4" (6.35mm) gap between the bottom of the rod and the bottom of the traction lock with the traction lock pushed down in the drive position, shown below.



12. To adjust the brakes, remove the brake rod **R** from the bottom of bellcrank **Q** and set the traction control lever in the neutral position. Adjust the brake rod by turning it in or out of the swivel **W** in the brake arm until it just goes into the hole on the bellcrank. Secure with hairpin.

**NOTE:** The machine should not move with the traction control levers in the parking brake position. If machine moves in the parking brake position, readjust brake rod length. Verify that machine can be moved easily when the traction control levers are placed in the neutral position.



13. Fill engine with oil. (See engine manual for specifications.)

14. Fill fuel tank with clean, fresh unleaded fuel.

**⚠ WARNING** GASOLINE IS HIGHLY FLAMMABLE!

- Fill fuel tank with good quality, clean, regular unleaded gasoline.
- Do not use hi-test fuel.
- Do not smoke.
- Do not spill fuel.
- Fill outdoors.
- Do not overfill. Fill to 1" below bottom of filler neck to allow room for expansion.
- USE A FUNNEL TO FILL GAS TANK.

15. Adjust tire pressure in drive wheels and casters to 14 psi (96 kPa).

16. Before attempting to start the mower, read and understand all sections of the Operation & Safety manual.

17. Verify that the safety circuits work properly.

**NOTICE:** Special setup instructions.

- Before engaging the cutterdeck, run the engine for five minutes at full RPM. This is recommended for new engine installation to permit complete engine lubrication prior to load.
- Do not engage the cutterdeck at full throttle. Set the throttle half way between the highest and lowest engine speed, engage the PTO switch and increase the engine speed to full before cutting.

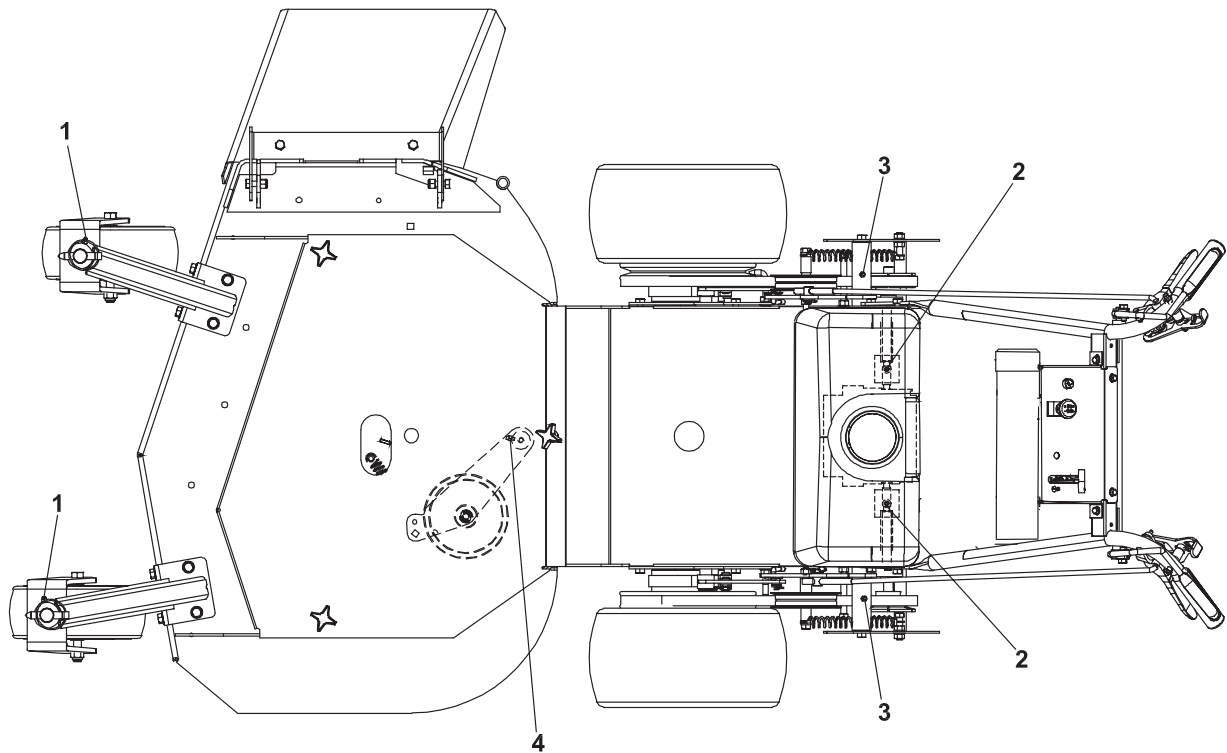
**⚠ WARNING**

Do not use this machine without an approved grasscatcher, grass discharge chute or mulching plate(s) correctly fitted.

### MACHINE LUBRICATION

Every 50 Working Hours - Lubricate the following points with grease:

- 1) Caster wheel pivots (2 points)
- 2) Shaft Couplers (2 points)
- 3) Drive Wheel Bellcranks (2 points)
- 4) Idler pivot bearing



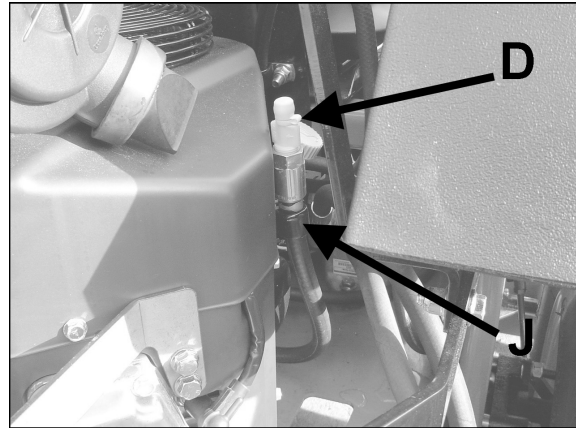
### ENGINE OIL

Do not perform engine maintenance without the engine off, spark plug wires disconnected and PTO disengaged.

#### AFTER FIRST FIVE (5) HOURS

While the engine is warm:

1. Release the oil drain hose assembly from the engine clip **J**. Lay hose assembly over the frame edge or through the frame cutout, which ever is most convenient.
2. Remove the rubber cap **D** from the tip of the hose assembly and turn the drain valve to allow oil to drain from the engine. Dispose of used oil in accordance with local requirements.
3. Clean drain valve and tighten the plastic portion of the drain valve back into the metal portion of the valve. Replace rubber cap over the tip of the valve. Replace hose assembly back into engine clip.
4. Change oil filter.
5. Fill the crankcase with fresh oil to the full mark. Do not overfill. See engine manual for oil specifications.



#### PERIODIC OIL CHANGES

1. See engine manual for oil and filter change intervals after the break-in period.
2. Follow instructions for first oil change, above.

#### DAILY

1. Check oil level with the dipstick.
2. If oil is needed, add fresh oil of proper viscosity and grade. See engine manual for oil specifications. Do not overfill.
3. Replace dipstick before starting engine.

### ENGINE - KAWASAKI

The maintenance schedule detailed is for average operating conditions. Under extreme conditions (dusty, dirty or more than 8 hrs continuous use) maintain more frequently.

#### Cooling Fins and Air Intake screen (daily)

Ensure that the cooling fins and air intake screen **W** are cleaned daily. Continued operation with a clogged cooling system will cause severe overheating and result in engine damage. Compressed air may be used to clean the intake.

#### Air Cleaner

Dual element air cleaners have a paper air cleaner element **Z** with an oiled, foam precleaner element **V** on the dirty side of the paper element. Both should be inspected regularly and maintained.

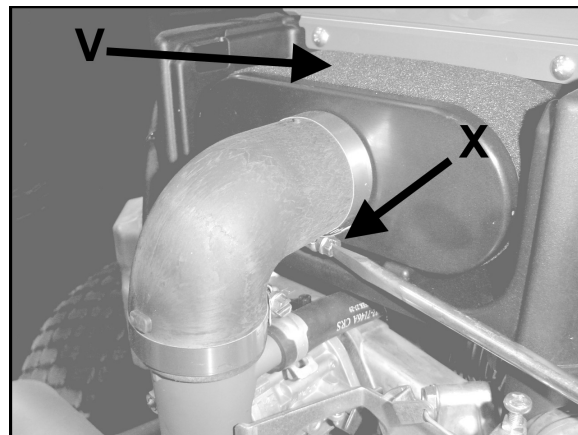
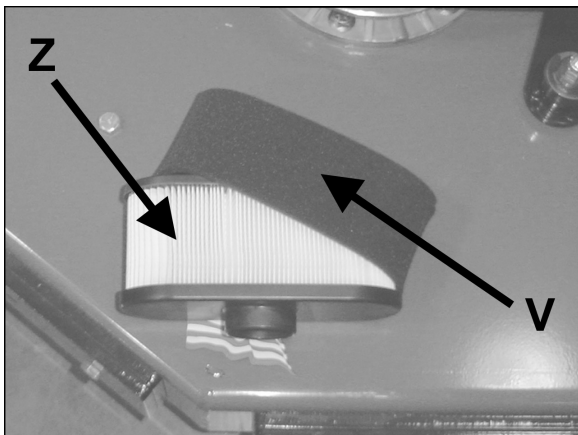
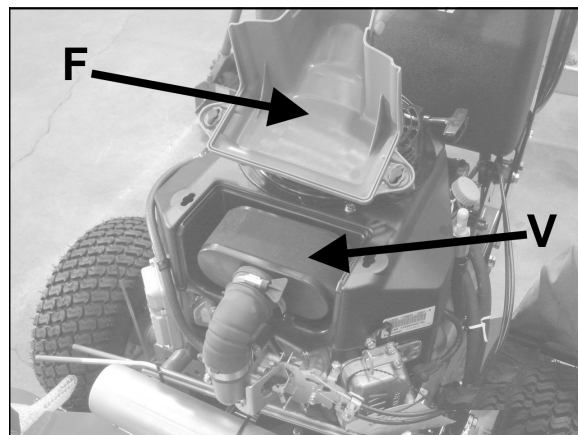
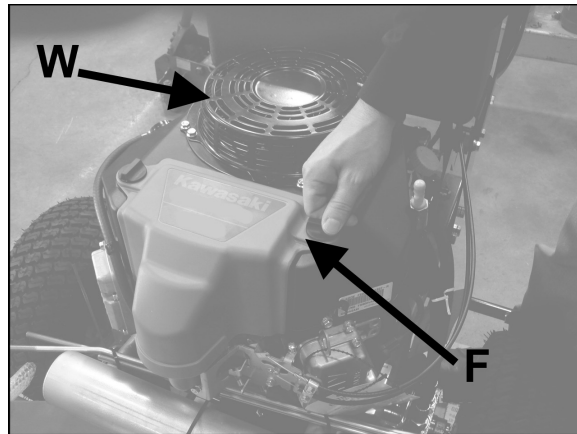
Clean and re-oil precleaner element every 25 hours (more often under dusty conditions).

1. Turn knobs 1/4 turn counter-clockwise to remove air cleaner cover. **F**.
2. Loosen clamp **X** to remove air cleaner assembly.
3. Remove and wash precleaner **V** with kerosene or liquid detergent and water.
4. Wrap precleaner **V** in a cloth and squeeze to remove excess cleaning agent.
5. Saturate precleaner **V** with new engine oil and squeeze to remove excess oil.

Every 100 hours (more often under very dusty or dirty conditions), check the paper cartridge **Z**.

- Clean by tapping gently.
- Do not wash the cartridge or use compressed air
- Replace when cartridge is dirty, bent or damaged.

6. Reinstall precleaner **V** over paper cartridge **Z**, reinstall air cleaner assembly, tighten clamp **X**, and reinstall cover **F**.



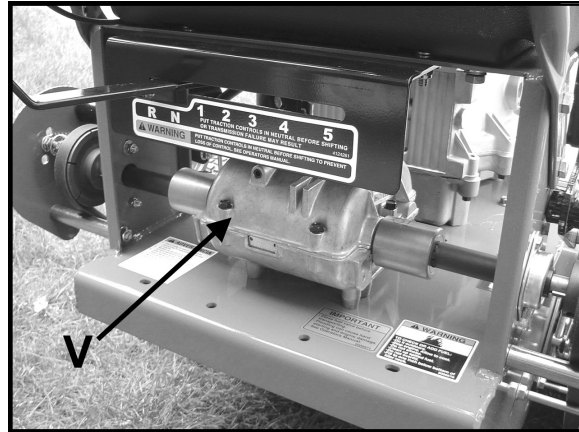
### GEARBOX

Check every 500 hours to ensure proper lubrication. 12 oz. is capacity of gearbox.

To check level:

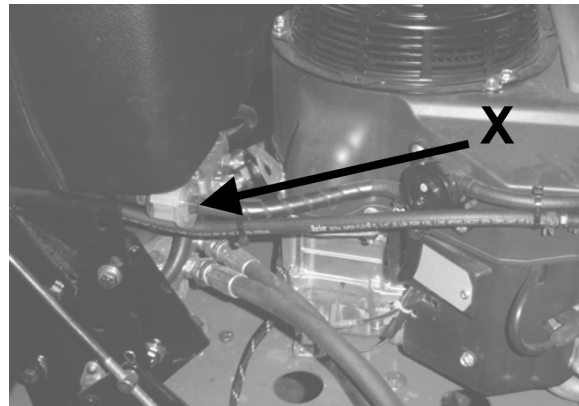
Remove top cover **V**, 12 oz. of grease will fill 1/3-1/2 of the bottom 1/2 of gearbox. Only add Bentonite grease-available from your Peerless dealer.

If you are not comfortable with the steps above, contact your BOB-CAT dealer.



### INLINE FUEL FILTER

When required, the fuel filter **X** may be replaced. See the Parts Section for service part numbers.



### SPARK PLUG

- Remove plug and check condition.
- Good operating conditions are indicated if the plug has a light grey or tan deposit. A white blistered coating may indicate overheating. A black coating usually means an “over rich” fuel mixture caused by a clogged air cleaner or improper carburetor adjustment. Do not sandblast, wire brush or otherwise try to clean a dirty plug. Best results are obtained with a new plug.
- See engine manufacturers manual for proper spark plug gap.

### BLADE SHARPENING

Blades may be sharpened by filing or grinding, but with either method the balance of the blades must be maintained at 5/8 oz/in or less. Failure to maintain balance causes excess vibration, wear and shortened life of not only the blades, but most all components of the machine. To balance a blade after sharpening: attach 1/8 oz of weight 5" from center on the light end. This should make the light end the heavy end. If it does not: file or grind the heavy end until the addition of weight makes the light end the heavy end.

#### NOTE:

- Do not overheat or weaken the blades.
- Do not straighten bent blades. Replace with new BOB-CAT blades.  
If lift portion of blade is worn thin replace with a new BOB-CAT blade.
- ALWAYS replace with BOB-CAT blades—do not use another manufacturer's blades as this could be dangerous.
- Replace cracked or bent blades.

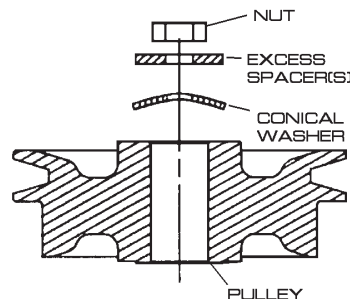
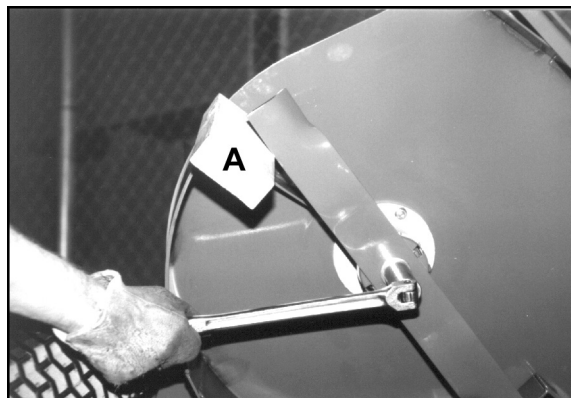
### BLADE REMOVAL

1. Use a box wrench or socket with a long breaker bar to remove spindle bolt under cutterdeck.
2. Slip tube over breaker bar or wrench if necessary to gain leverage.
3. Keep hands clear as blades may rotate when bolt releases.
4. When changing blades, wear thickly padded gloves.
5. Block blades from turning by using a piece of wood.
6. Follow these instructions to prevent injury when bolt releases.

**NOTE:** To prevent blade from turning, place block of wood at location **A**, with grain perpendicular to blade.

### BLADE RE-INSTALLATION

1. Place the desired number of spacers (no more than 2) on the spindle bolt below the cutterdeck between the blade and spindle shaft.
2. Insert the cutter spindle bolt (from bottom) complete with washer, blade and spacers.
3. Place remaining spacer(s) on the spindle bolt above the cutterdeck between the conical washer and nut (as shown). Replace nut and tighten to 70 ft-lbs.



**Cutterdeck Pulley Assembly**

## SERVICE CHART

**Classic  
Pro**

**NOTE: CHANGE ENGINE OIL AND FILTER AFTER FIRST 5 HOURS OF OPERATION.**

| SERVICE OPERATION         | FIRST 5 HOURS                                  | DAILY                             | EVERY 25 HOURS | EVERY 50 HOURS | EVERY 100 HOURS | EVERY 500 HOURS |
|---------------------------|------------------------------------------------|-----------------------------------|----------------|----------------|-----------------|-----------------|
| <b>ENGINE</b>             |                                                |                                   |                |                |                 |                 |
| Check Oil Level           |                                                | X                                 |                |                |                 |                 |
| Check for Oil & Air Leaks |                                                | X                                 |                |                |                 |                 |
| Clean Air Intake          |                                                | X                                 |                |                |                 |                 |
| Clean Air Cleaner         |                                                | X                                 |                |                |                 |                 |
| Change Oil & Filter*      | X                                              | SEE ENGINE MANUFACTURER'S MANUAL* |                |                |                 |                 |
| Check Fuel Filter         |                                                |                                   |                | X              |                 |                 |
| Replace/Adjust Spark Plug | SEE ENGINE MANUFACTURER'S MANUAL               |                                   |                |                |                 |                 |
| <b>GEARBOX</b>            |                                                |                                   |                |                |                 |                 |
| Check Oil Level           |                                                |                                   |                |                |                 | X               |
| <b>MACHINE</b>            |                                                |                                   |                |                |                 |                 |
| Check Tire Pressures      |                                                | X                                 |                |                |                 |                 |
| Check Belt Tensions       | CHECK AFTER FIRST 1/2 HR AND AFTER FIRST 4 HRS |                                   |                | X              |                 |                 |
| Lubricate All Points      |                                                |                                   |                | X              |                 |                 |

**Consult the manufacturer's manual for your engine for further information and instructions.**

## This image shows a blank sheet of white paper with horizontal ruling lines. The lines are evenly spaced and extend across the width of the page. There are no margins, text, or other markings on the paper.

**NOTE: After first 5 hours of operation replace engine oil and filters.**

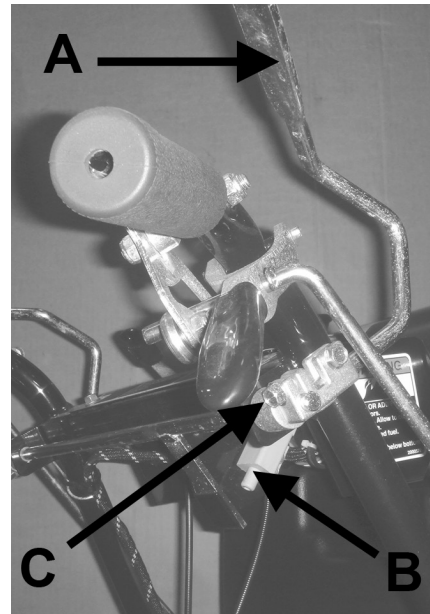
Make all adjustments with the engine shut off, spark plug wire disconnected and mower drive disengaged.

### OPERATOR PRESENT CONTROL LEVERS

The operator present (OP) control levers should be adjusted to control the operation of the plunger of the operator present switch **B** (located under the right side of the control panel). Depressing OP control levers **A** should depress the plunger; releasing the levers should extend it.

#### TO ADJUST:

1. Loosen clamp bolts **C** on both ends so clamps can rotate on shaft.
2. Rotate actuator lever to depress switch plunger. Keep OP control levers against handles and tighten bolts **C**.
3. When released, the OP control levers **A** should rise and the actuator lever should rotate away from the switch plunger, allowing the switch plunger to extend completely.



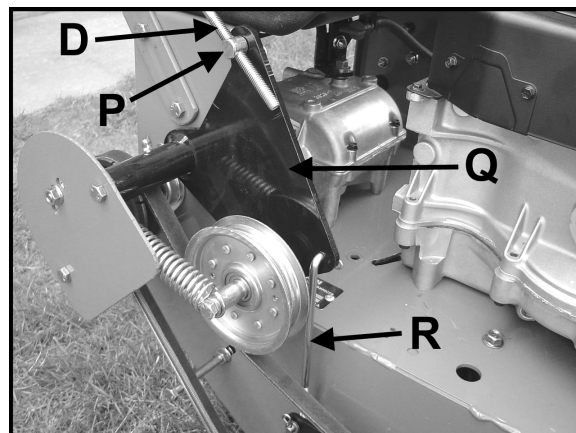
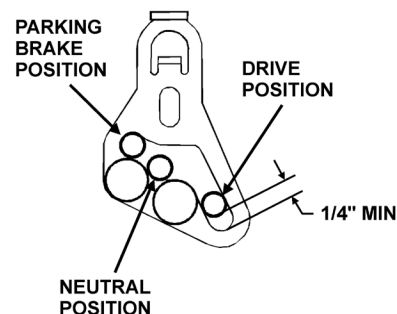
### TRACTION RODS AND WHEEL BELT TENSION

There should be a 1/4" minimum gap between the traction control rod and the bottom of the drive slot when the drive is engaged and the traction control lever is pushed down. If there is no gap the rod will hold the wheel belt idler up and the belt may slip. Too much gap makes it difficult to get adequate braking and free-wheeling neutral when traction locks are in the neutral position. The gap may be increased from 1/4" as long as the machine will free wheel in neutral. Increasing the gap reduces the reach to the traction lever.

#### TO ADJUST:

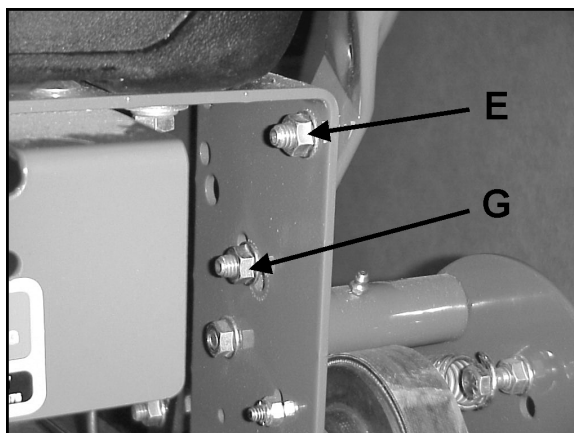
1. Disconnect the brake rod **R** with the traction control lever in the drive position.
2. Remove hairpin cotter from the swivel **P** on the traction control rod **D**.
3. Lift out the rod and turn the swivel in or out obtain a 1/4" gap on the traction control lever in the drive position.
4. Refit the swivel to the idler bellcrank **Q** and replace the hairpin cotter.
5. Check the gap with traction control lever pressed down in the drive position. If it is still not 1/4", repeat the procedure until an approximate 1/4" gap is obtained.

6. Reconnect the brake rod. (See Traction Brake section).



### UPPER HANDLE HEIGHT ADJUSTMENT

To adjust upper handle height: Remove the traction control rods. Remove bolts **G** and loosen bolts **E** on each side of the lower handle. Raise or lower as required. Reposition upper handle and reinsert bolts **G** into appropriate hole in lower handle and tighten. Readjust traction control rods, brakes and parking brakes.

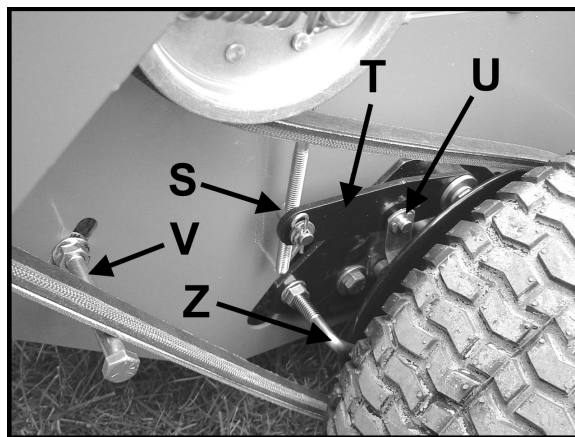
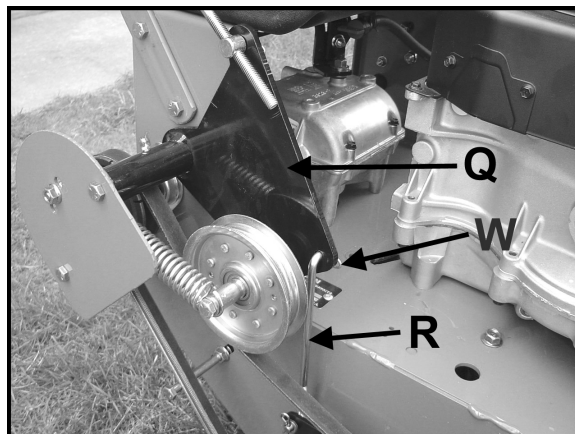


### TRACTION BRAKES/PARKING BRAKES

With the traction control rods properly adjusted, apply both parking brakes and try to push the machine forward. If one or both wheels rotate, adjust the corresponding brake(s).

#### TO ADJUST:

1. Set the traction control lever in the neutral position.
2. Remove the hairpin cotter **W** from the brake rod **R** on idler bellcrank **Q**.
3. Adjust the brake rod by turning it in or out of the swivel pin on the brake arm until it just goes into the bellcrank hole.
4. Reassemble the brake rod to the bellcrank.
5. Check the adjustment. DO NOT OVER ADJUST. If necessary, repeat the procedure until the correct adjustment is achieved.
6. If adequate adjustment can not be achieved with the brake rod, the links **U** between the brake arm **T** and brake band may be moved to a different hole in the brake arm.
7. Adjust belt guide **V** to remove any sag in the drive belt between the drive pulley and the wheel pulley.



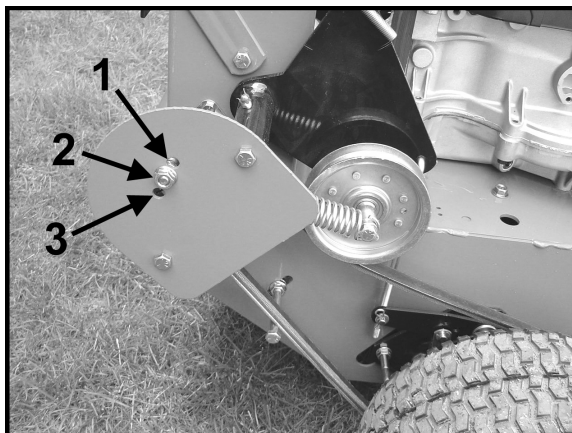
When the brakes are properly adjusted the machine can be freely maneuvered with the traction control levers in the neutral position. If not, the brakes have been over-adjusted and have to be backed off.

**NOTE:** Clean inner groove of wheel drive pulley and belt daily for better drive and neutral. Accumulation of grass, mud or other debris in pulley groove can affect declutching. Set mud scraper **Z** at each wheel drive pulley to angle down to catch debris.

### DRIVE BELT TENSION ADJUSTMENT

Drive belt tension can be adjusted to one of three settings to account for various mowing conditions.

1. Adjust by moving the spring anchor bolt to position 1, 2 or 3.
  - Position 1 will provide the least amount of hand effort and wheel traction.
  - Position 3 will provide the highest amount of hand effort and wheel traction.



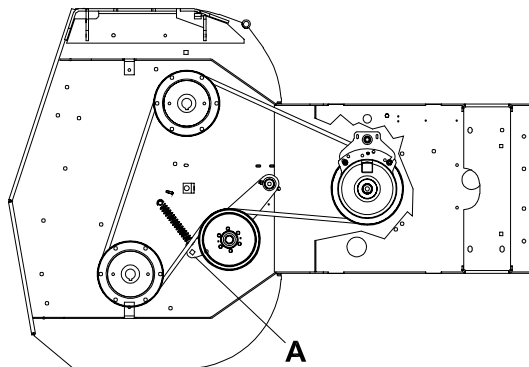
### TIRE PRESSURE ADJUSTMENT

Tire pressures should be maintained at 14 psi (96 kPa).

**NOTE:** Adjusting tire pressure between 10 psi (69 kPa) and 28 psi (193 kPa) can improve tracking. Increase pressure on the side the machine tracks toward and decrease it on the other side.

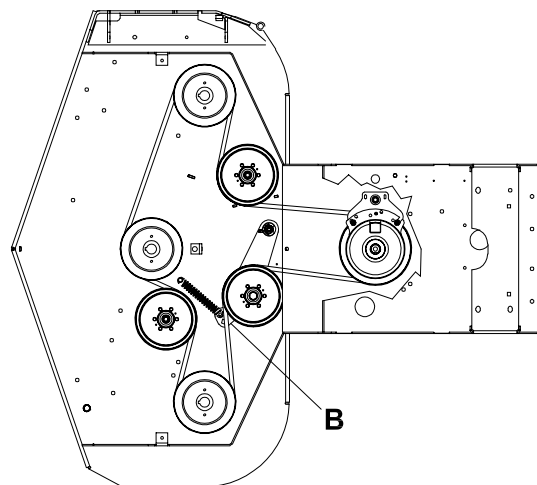
### 32" & 36" CUTTERDECK PTO BELT

1. Rotate idler arm **A** counterclockwise using a 3/8" ratchet or breaker bar and remove belt.
2. Install belt as shown.



### 48" CUTTERDECK PTO BELT

1. Rotate idler arm **B** counterclockwise using a 3/8" ratchet or breaker bar and remove belt.
2. Install belt as shown.

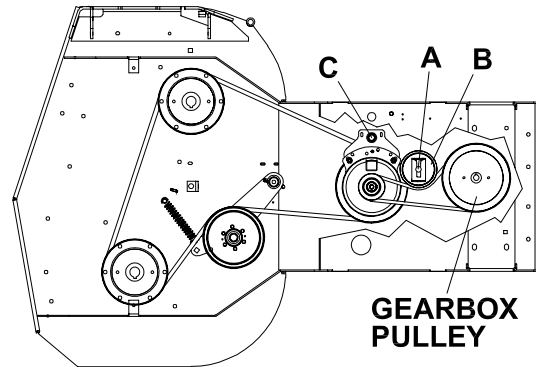


# BELT REPLACEMENT

## GEARBOX-DRIVE BELT

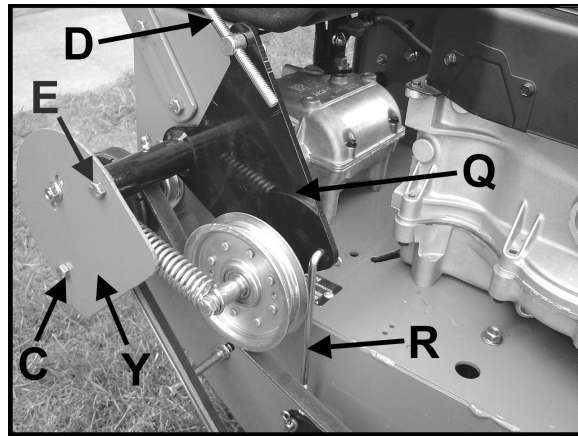
1. Loosen nut on carriage bolt **A**.
2. Slide idler pulley **B** away from belt.
3. Unbolt clutch stop pin **C**.
4. Remove PTO belt.
5. Remove gearbox drive belt.
6. Replace by following steps in reverse order.

**NOTE:** Push idler pulley B toward gearbox drive belt until gearbox drive belt is snug.



## WHEEL-DRIVE BELT

Remove brake rod **R** and traction control rod **D** from bellcrank **Q**. Remove bottom bolt **C** and spacer from fender **Y** and loosen the bolt **E** that holds bellcrank. Rotate bellcrank and idler up and out of the way. The wheel drive belt will be slack enough to be removed from its pulleys and passed over the drive wheel. Replace in the reverse order, readjust traction control rod and brake rod. (Also see Traction Rods and Wheel Belt Tension in ADJUSTMENTS section.)



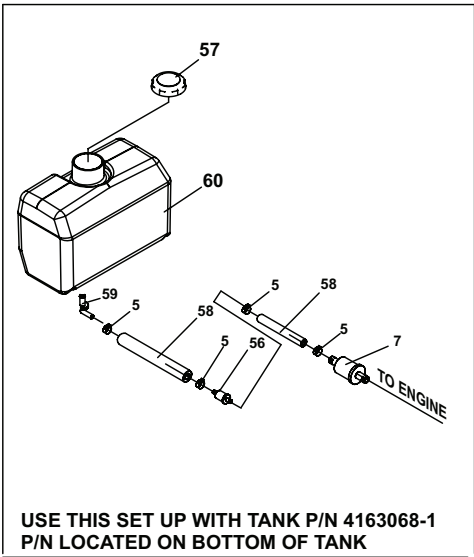
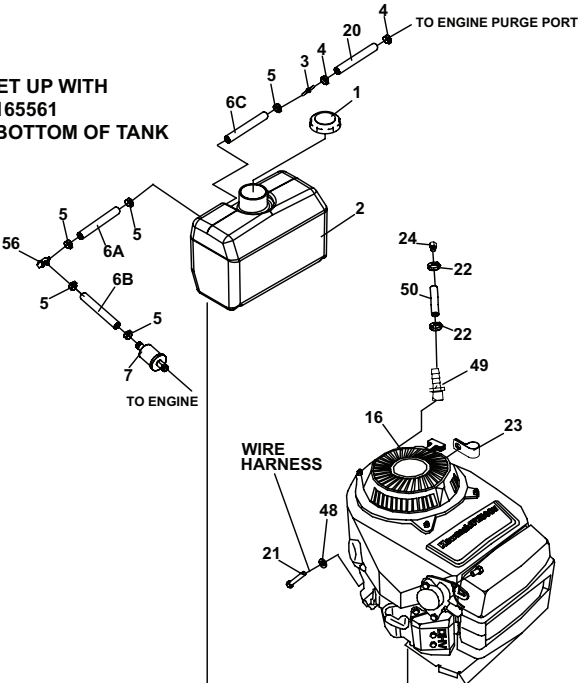
# **PARTS SECTION**

# ENGINE DECK ASSEMBLY

Classic  
Pro

FIGURE 1

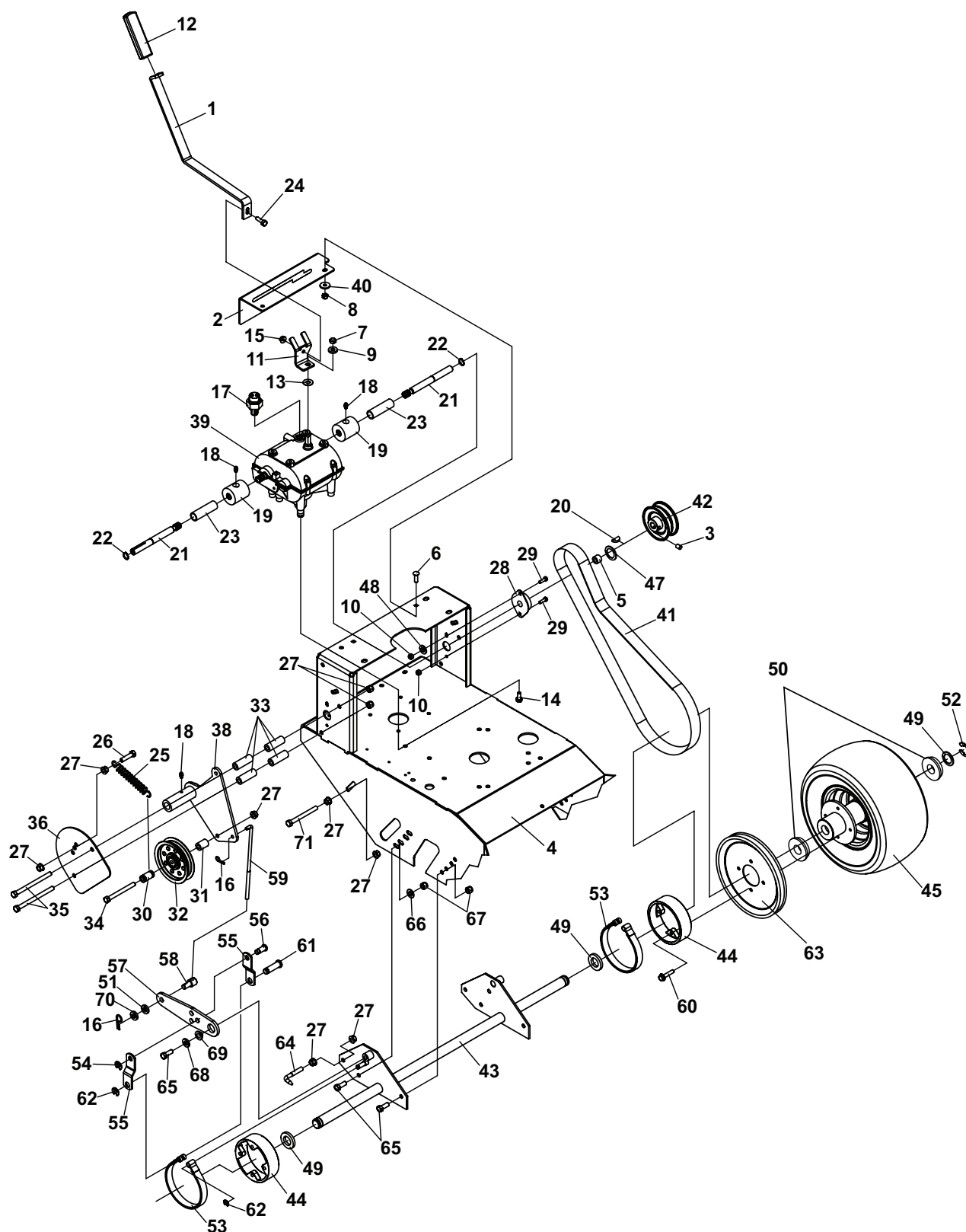
USE THIS SET UP WITH  
TANK P/N 4165561  
P/N LOCATED ON BOTTOM OF TANK



### FIGURE 1

| ITEM           | PART NO.    | DESCRIPTION                     | QTY | ITEM                                                                                  | PART NO.    | DESCRIPTION                           | QTY |
|----------------|-------------|---------------------------------|-----|---------------------------------------------------------------------------------------|-------------|---------------------------------------|-----|
| 1              | 4167989     | CAP-FUEL GASOLINE 3.5           | 1   | 43                                                                                    | 64163-51    | WSHR.453X1.38X7GA                     | 1   |
| 2 <sup>^</sup> | 4165561     | TANK-FUEL<br>(INCLUDES ITEMS 4) | 1   | 44                                                                                    | 64123-16    | BLT-HEX 3/8-16X1-1/4                  | 4   |
| 3              | 4165864     | FITTING-HOSE, 1/4" TO 3/16"     | 1   | 45                                                                                    | 2721110     | CLUTCH-ELECTRIC<br>(INCLUDES ITEM 46) | 1   |
| 4              | 88042-01    | HOSE CLAMP 3/16                 | 2   | 46                                                                                    | 2720949     | ASSY-CLUTCH WIRE                      | 1   |
| 5              | 88042N      | HOSE CLAMP                      | AR  | 47                                                                                    | 64163-46    | WASHER                                | 2   |
| 6              | 4162977-015 | S HOSE-FUEL LINE                | 1   | 48                                                                                    | 64002-04    | LOCKWASHER, EXT. 5/16                 | 1   |
| 7              | 4168368     | FILTER, FUEL                    | 1   | 49                                                                                    | 4164252-001 | FITTING-3/8NPT-3/8 BARB               | 1   |
| 8              | 4160260     | S-32 FRAME WLDMT                | 1   | 50                                                                                    | 69053-03    | HOSE-HYD 3/8X17"                      | 1   |
|                | 4137390     | S-36 FRAME WLDMT                | 1   | 51*                                                                                   | 4132325     | GROMMET-FUEL TANK                     | 1   |
| 9              | 4137391     | S-48 FRAME WLDMT                | 1   | 52*                                                                                   | 4165387     | GROMMET-ROLLOVER VENT                 | 1   |
| 10             | 4127203     | TRANSMISSION-5 SPD              | 1   | 53*                                                                                   | 4165763     | VENT-TANK                             | 1   |
| 11             | 64123-15    | BLT-HEX 3/8-16X3/4              | 4   | 54*                                                                                   | 4165561-2   | TUBE-FUEL, PICK UP                    | 1   |
| 12             | 64163-31    | WASHER                          | 9   | 55                                                                                    | 48228-12    | CLIP-CABLE, ISULATED                  | 1   |
| 13             | 64006-03    | LOCKWSHR-HELICAL 3/8            | 9   | 56                                                                                    | 4163016     | VALVE-FUEL, IN-LINE                   | 1   |
| 14             | 64018-18    | BOLT-CRG 3/8-16X2               | 1   | <b>ITEMS 57-59 ARE USED WITH GAS TANK P/N<br/>4163068-1</b>                           |             |                                       |     |
| 15             | 64123-15    | BOLT-3/8-16X3/4 HEX             | 1   | 57                                                                                    | 4130320     | CAP-FUEL GASOLINE 3.5                 | 1   |
| 16             | 4164361     | ENG-KAW FS481V                  | 1   | 58                                                                                    | 4162977-007 | S HOSE-FUEL LINE 8"                   | 1   |
|                | 4164537     | OIL FILTER                      |     | 59                                                                                    | 4163012     | FITTING-90° FACE SEAL                 | 1   |
|                | 4164535     | AIR FILTER PAPER ELEMENT        |     | 60 <sup>^</sup>                                                                       | 4163068-1   | TANK-FUEL<br>(INCLUDES ITEMS 40)      | 1   |
|                | 4164536     | FILTER FOAM PRECLEANER          |     | <b>*GAS TANK P/N IS LOCATED ON THE BOTTOM<br/>OF THE GAS TANK ONCE IT IS REMOVED.</b> |             |                                       |     |
| 17             | 64163-61    | WASHER                          | 1   | <b>*NOT ILLUSTRATED</b>                                                               |             |                                       |     |
| 18             | 38460       | PULLEY-ENGINE                   | 1   |                                                                                       |             |                                       |     |
| 19             | 64163-07    | 1-1/32X1-3/4X1/4 WASH           | 1   |                                                                                       |             |                                       |     |
| 20             | 4162989-001 | FUEL SUB-ASSEMBLY               | 2   |                                                                                       |             |                                       |     |
| 21             | 64006-01    | LOCKWSHR-HELICAL 1/4            | 2   |                                                                                       |             |                                       |     |
| 22             | 88042-03    | CLAMP-HOSE                      | 2   |                                                                                       |             |                                       |     |
| 23             | 48412       | CLIP-CABLE 5/8 J-HOOK           | 1   |                                                                                       |             |                                       |     |
| 24             | 4164251     | VALVE-OIL DRAIN                 | 11  |                                                                                       |             |                                       |     |
| 25             | 64164-19    | KEY WOODRUFF.19X.75 #9          | 1   |                                                                                       |             |                                       |     |
| 26             | 64044-1     | SCREW-SET 1/4-20X1/4            | 2   |                                                                                       |             |                                       |     |
| 27             | 64163-55    | WASHER                          | 2   |                                                                                       |             |                                       |     |
| 28             | 4164359     | MUFFLER-MIDSIZE KAW             | 1   |                                                                                       |             |                                       |     |
| 29*            | 4121560     | KIT-BRK POLE RPLCMNT            | 1   |                                                                                       |             |                                       |     |
| 30             | 64025-05    | NUT-3/8-16 HEX                  | 1   |                                                                                       |             |                                       |     |
| 31             | 38010-2A    | IDLER PULLEY                    | 1   |                                                                                       |             |                                       |     |
| 32             | 64144-01    | SNAP RING 5/8                   | 1   |                                                                                       |             |                                       |     |
| 33             | 128175      | PULLEY-SNGL GRV 7 ED            | 1   |                                                                                       |             |                                       |     |
| 34             | 2721796     | BELT-MIDSIZE GEARBOX            | 1   |                                                                                       |             |                                       |     |
| 35             | 38304-03    | BRG-FLANGED PLASTIC             | 1   |                                                                                       |             |                                       |     |
| 36             | 64123-155   | BLT-HEX 7/16-20 X 3             | 1   |                                                                                       |             |                                       |     |
| 37             | 64006-06    | LOCKWSHR-HELICAL 7/16           | 1   |                                                                                       |             |                                       |     |
| 38             | 64123-54    | BOLT, 5/16-18X3/4 HEX           | 2   |                                                                                       |             |                                       |     |
| 39             | 64229-02    | LOCKNUT-NYLON 5/16-18           | 2   |                                                                                       |             |                                       |     |
| 40             | 64164-12    | 1/4X1/4X1 SQ END KEY            | 1   |                                                                                       |             |                                       |     |
| 41             | 2721331.7   | WLDMT-CLUTCH STOP MID           | 1   |                                                                                       |             |                                       |     |
| 42             | 4121540     | PIN-CLUTCH                      | 1   |                                                                                       |             |                                       |     |

FIGURE 2

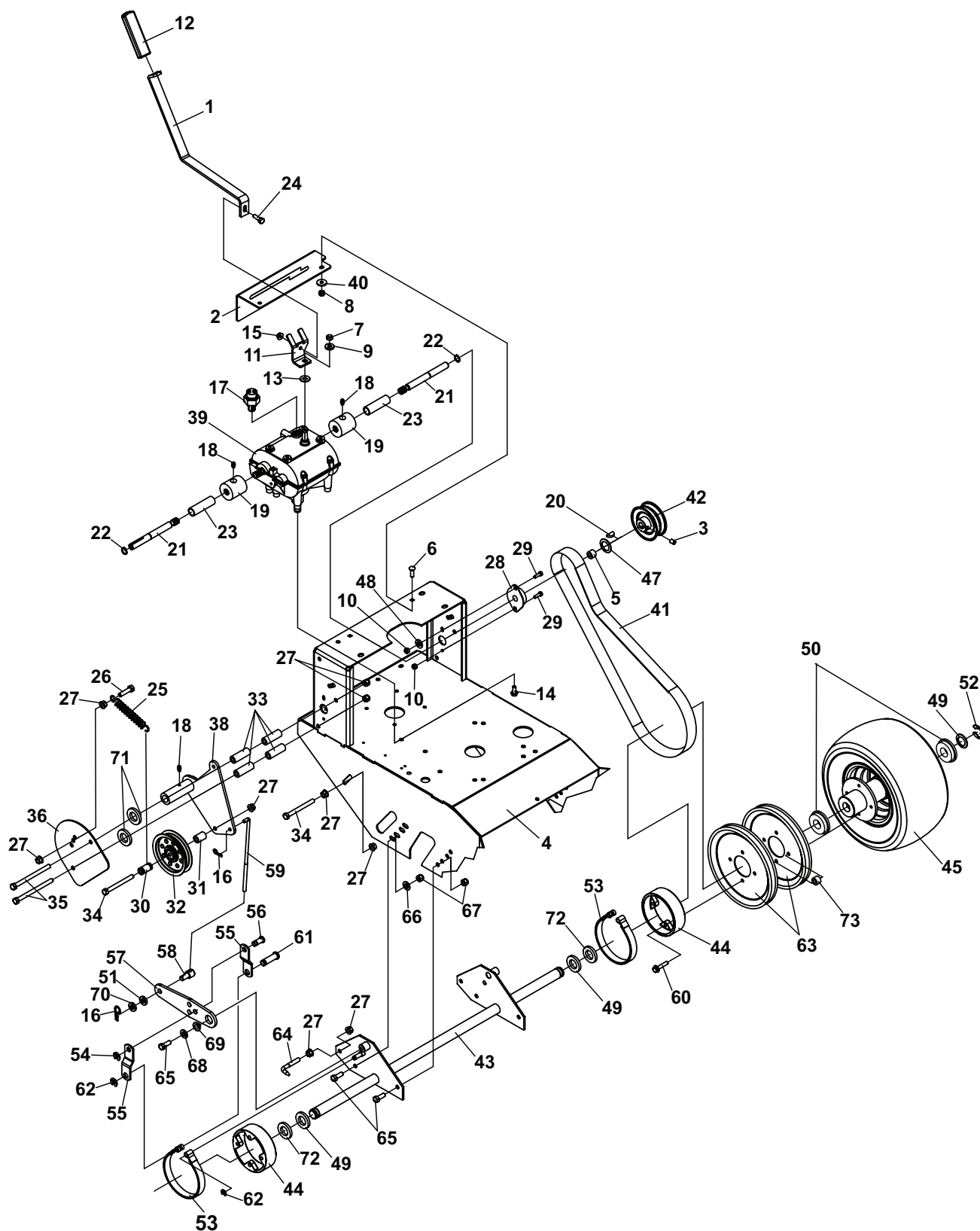


### FIGURE 2

| ITEM                               | PART NO.   | DESCRIPTION              | QTY | ITEM | PART NO.   | DESCRIPTION                                 | QTY |
|------------------------------------|------------|--------------------------|-----|------|------------|---------------------------------------------|-----|
| 1                                  | 2721382.7  | LEVER-SHIFT              | 1   | 45   | 4162836    | ASSY-WHEEL 13 X 5.0-6<br>(INCLUDES ITEM 46) | 2   |
| 2                                  | 2722621    | S-GEAR SELECTOR PLATE    | 1   |      |            |                                             |     |
| 3                                  | 64044-2    | SCREW-SET 5/16-18X3/8    | 2   | 46   | *38097A    | S TIRE 13 X 5.0-6                           | 2   |
| 4                                  | 4160260    | S-32" FRAME WLDMT        | 1   | 47   | 64163-12   | WASHER                                      | 2   |
| 5                                  | 4130974-01 | SPACER                   | 2   | 48   | 64163-03   | WASHER                                      | 2   |
| 6                                  | 64018-15   | BLT-CRG 5/16-18X1        | 2   | 49   | 64163-64   | WASHER                                      | A/R |
| 7                                  | 64151-3    | 3/8-24 HH LOCKNUT        | 1   | 50   | 4128899-03 | BEARING-WHEEL                               | 4   |
| 8                                  | 64229-02   | LOCKNUT-NYLON 5/16-18    | 2   | 51   | 64163-02   | WASHER-11GA                                 | 2   |
| 9                                  | 64163-46   | WSHR.383/.393X.88X7GA    | 1   | 52   | 64221-1    | E CLIP                                      | 2   |
| 10                                 | 64229-01   | LOCKNUT-NYLON 1/4-20     | 4   | 53   | 38534      | BAND-BRAKE                                  | 2   |
| 11                                 | 2721381.7  | LEVER-SHIFT LOWER        | 1   | 54   | 64144-31   | SNAP RING                                   | 2   |
| 12                                 | 2188155    | GRIP-1/4X1X4-1/2         | 1   | 55   | 4117094    | LINK-BRAKE                                  | 4   |
| 13                                 | 128108     | WASHER PEERLESS          | 1   | 56   | 33138-01   | PIN, CLEVIS .47                             | 2   |
| 14                                 | 64139-08   | BLT-WLF 5/16-18X3/4      | 4   | 57   | 4130590    | ARM-BRAKE                                   | 2   |
| 15                                 | 64141-6    | NUT, 5/16-18             | 1   | 58   | 33004A     | SWIVEL                                      | 2   |
| 16                                 | 64168-2    | COTTER-HAIRPIN .08X1.19  | 4   | 59   | 33135-01   | ROD-BRAKE                                   | 2   |
| 17                                 | 2722033    | SWITCH-NEUTRAL           | 1   | 60   | 64197-021  | BLT-TDFM 5/16-18 X 1.75                     | 8   |
| 18                                 | 85010N     | ZERK, 1/4-28 SELF THREAD | 4   | 61   | 33138-07   | PIN-CLVS GRVD .38 X 1.25                    | 2   |
| 19                                 | 2308135    | COUPLER                  | 2   | 62   | 64144-30   | SNAP RING.375                               | 2   |
| 20                                 | 64164-19   | KEY WOODRUFF.19X.75 #9   | 2   | 63   | 38322      | WHEEL PULLEY ASSY                           | 2   |
| 21                                 | 4130099    | SHAFT-CONNECTOR          | 2   | 64   | 33278      | SCRAPER-SINGLE EDGE                         | 2   |
| 22                                 | 64144-01   | SNAP RING 5/8            | 2   | 65   | 64123-50   | BOLT-HEX 3/8-16X1                           | 6   |
| 23                                 | 35033-5A   | JACKSHAFT SHLD 3         | 2   | 66   | 64163-31   | WASHER                                      | 2   |
| 24                                 | 64123-68   | BOLT-HEX 5/16-18X1       | 1   | 67   | 64229-03   | LOCKNUT-NYLON 3/8-16                        | 4   |
| 25                                 | 2308133    | SPRING-EXTENSION         | 2   | 68   | 64006-03   | WASHER, 3/8 HELICAL LCK                     | 2   |
| 26                                 | 64123-70   | BLT-HEX 3/8-16X1-1/2     | 2   | 69   | 4130588    | SPACER-BRAKE                                | 2   |
| 27                                 | 64141-4    | NUT-WLF 3/8-16           | 18  | 70   | 64163-55   | WSHR .328X.75X14 GA                         | 2   |
| 28                                 | 4130975    | BRG-BALL 5/8             | 2   |      |            |                                             |     |
| 29                                 | 64123-89   | BLT-HEX 1/4-20 X 3/4     | 4   |      |            |                                             |     |
| 30                                 | 2303056    | SPACER-SPRING            | 2   |      |            |                                             |     |
| 31                                 | 33030-08   | SPACER                   | 2   |      |            |                                             |     |
| 32                                 | 2308000    | PULLEY-IDLER             | 2   |      |            |                                             |     |
| 33                                 | 4136715    | SPACER-FENDER            | 8   |      |            |                                             |     |
| 34                                 | 64123-139  | BLT-HEX 3/8-16X4         | 4   |      |            |                                             |     |
| 35                                 | 64123-93   | BLT-HEX 3/8-16X5         | 4   |      |            |                                             |     |
| 36                                 | 2721369.7  | COVER-BELT BOBCAT        | 2   |      |            |                                             |     |
| 37                                 | *2721365.7 | WLDMT-LH BELLCRANK       | 1   |      |            |                                             |     |
| 38                                 | 2721364.7  | WLDMT-RH BELLCRANK       | 1   |      |            |                                             |     |
| 39                                 | 4127203    | TRNSMSN-5 SPD W/ REV     | 1   |      |            |                                             |     |
| (SEE FIGURE 4 FOR PARTS BREAKDOWN) |            |                          |     |      |            |                                             |     |
| 40                                 | 64163-29   | 21/64x1x11GA.WASHER      | 10  |      |            |                                             |     |
| 41                                 | 2721477    | BELT-HB 56.75            | 2   |      |            |                                             |     |
| 42                                 | 4151917    | PULLEY-SINGLE GROOVE     | 2   |      |            |                                             |     |
| 43                                 | 4159200.7  | WLDMT-CLASSIC AXLE       | 1   |      |            |                                             |     |
| 44                                 | 4124853    | DRUM-BRAKE               | 2   |      |            |                                             |     |

\* NOT ILLUSTRATED

FIGURE 3



| ITEM | PART NO.   | DESCRIPTION              | QTY | ITEM | PART NO.   | DESCRIPTION              | QTY |
|------|------------|--------------------------|-----|------|------------|--------------------------|-----|
| 1    | 2721382.7  | LEVER-SHIFT              | 1   | 40   | 64163-29   | 21/64x1x11GA.WASHER      | 10  |
| 2    | 2722621    | S-GEAR SELECTOR PLATE    | 1   | 41   | 38212      | BELT-BANDED A EL-55.75   | 2   |
| 3    | 64044-6    | SCREW-SET 5/16-181/4     | 2   | 42   | 4121312    | PULLEY-DOUBLE GROOVE     | 2   |
| 4    | 4130483    | S-36 FRAME WLDMT         | 1   | 43   | 4160483.7  | WLDMT-CLASSIC AXLE       | 1   |
|      | 4130482    | S-48 FRAME WLDMT         | 1   | 44   | 4124853    | DRUM-BRAKE               | 2   |
| 5    | 4130974-01 | SPACER                   | 2   | 45   | 4157780    | ASSY-WHEEL 13 X 6.50-6   | 2   |
| 6    | 64018-15   | BLT-CRG 5/16-18X1        | 2   |      | 4157780-01 | RIM-6 X 4.5, RED         | 2   |
| 7    | 64151-3    | 3/8-24 HH LOCKNUT        | 1   |      |            | (INCLUDES ITEM 46)       |     |
| 8    | 64229-02   | LOCKNUT-NYLON 5/16-18    | 2   | 46   | 38098A     | S TIRE 13X6.5X6 4-PLY    | 1   |
| 9    | 64163-46   | WSHR.383/.393X.88X7GA    | 1   | 47*  | 64163-12   | WASHER                   | 2   |
| 10   | 64229-01   | LOCKNUT-NYLON 1/4-20     | 4   | 48   | 64163-03   | WSHR-.256IDX.62DX18GA.   | 2   |
| 11   | 2721381.7  | LEVER-SHIFT LOWER        | 1   | 49   | 64163-64   | WASHER                   | A/R |
| 12   | 2188155    | GRIP-1/4X1X4-1/2         | 1   | 50   | 4128899-03 | BEARING-WHEEL            | 4   |
| 13   | 128108     | WASHER PEERLESS          | 1   | 51   | 64163-02   | WASHER-11GA              | 2   |
| 14   | 64139-08   | BLT-WLF 5/16-18X3/4      | 4   | 52   | 64221-1    | E CLIP                   | 2   |
| 15   | 64141-6    | NUT, 5/16-18             | 1   | 53   | 38534      | BAND-BRAKE               | 2   |
| 16   | 64168-2    | COTTER-HAIRPIN .08X1.19  | 4   | 54   | 64144-31   | SNAP RING                | 2   |
| 17   | 2722033    | SWITCH-NEUTRAL           | 1   | 55   | 4117094    | LINK-BRAKE               | 4   |
| 18   | 85010N     | ZERK, 1/4-28 SELF THREAD | 4   | 56   | 33138-01   | PIN, CLEVIS .47          | 2   |
| 19   | 2308135    | COUPLER                  | 2   | 57   | 4130590    | ARM-BRAKE                | 2   |
| 20   | 64164-19   | KEY WOODRUFF.19X.75 #9   | 2   | 58   | 33004A     | SWIVEL                   | 2   |
| 21   | 4130099    | SHAFT-CONNECTOR          | 2   | 59   | 33135-01   | ROD-BRAKE                | 2   |
| 22   | 64144-01   | SNAP RING 5/8            | 2   | 60   | 64197-021  | BLT-TDFM 5/16-18 X 1.75  | 8   |
| 23   | 35033-5A   | JACKSHAFT SHLD 3         | 2   | 61   | 33138-07   | PIN-CLVS GRVD .38 X 1.25 | 2   |
| 24   | 64123-68   | BOLT-HEX 5/16-18X1       | 1   | 62   | 64144-30   | SNAP RING.375            | 4   |
| 25   | 2308133    | SPRING-EXTENSION         | 2   | 63   | 36271      | WHEEL PULLEY ASSY        | 4   |
| 26   | 64123-70   | BLT-HEX 3/8-16X1-1/2     | 2   | 64   | 36896      | SCRAPER-DOUBLE EDGE      | 2   |
| 27   | 64141-4    | NUT-WLF 3/8-16           | 18  | 65   | 64123-50   | BOLT-HEX 3/8-16X1        | 6   |
| 28   | 4130975    | BRG-BALL 5/8             | 2   | 66   | 64163-31   | WASHER, 25/64X1X12       | 4   |
| 29   | 64123-89   | BLT-HEX 1/4-20 X 3/4     | 4   | 67   | 64229-03   | LOCKNUT-NYLON 3/8-16     | 4   |
| 30   | 2303056    | SPACER-SPRING            | 2   | 68   | 64006-03   | WASHER, 3/8 HELICAL LCK  | 2   |
| 31   | 33030-09   | SPACER                   | 2   | 69   | 4130588    | SPACER-BRAKE             | 2   |
| 32   | 38184-2    | PULLEY-IDLER             | 2   | 70   | 64163-55   | WSHR .328X.75X14 GA      | 2   |
| 33   | 4136715    | SPACER-FENDER            | 8   | 71   | 64163-82   | WASHER                   | 4   |
| 34   | 64123-139  | BLT-HEX 3/8-16X4         | 4   | 72   | 64163-22   | WASHER                   | 2   |
| 35   | 64123-130  | BLT-HEX 3/8-16X5-1/2     | 4   | 73   | 103044     | SPACER                   | 8   |
| 36   | 2721369.7  | COVER-BELT               | 2   |      |            |                          |     |
| 37*  | 2721365.7  | WLDMT-LH BELLCRANK       | 1   |      |            |                          |     |
| 38   | 2721364.7  | WLDMT-RH BELLCRANK       | 1   |      |            |                          |     |
| 39   | 4127203    | TRNSMSN-5 SPD W/ REV     | 1   |      |            |                          |     |

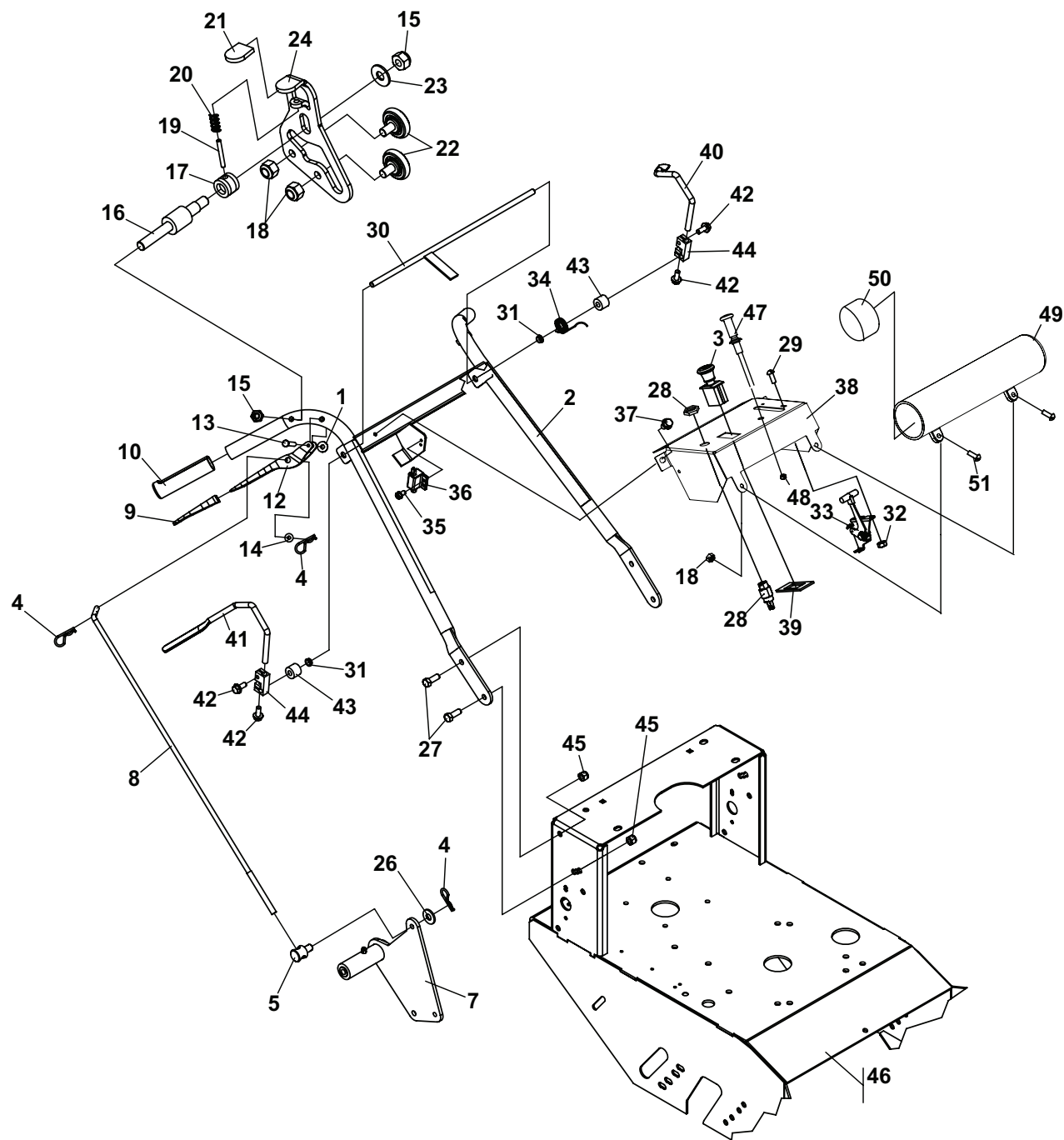
(SEE FIGURE 4 FOR PARTS BREAKDOWN)

\* NOT ILLUSTRATED

# UPPER HANDLE ASSEMBLY

Classic  
Pro

FIGURE 4



### FIGURE 4

| ITEM | PART NO.  | DESCRIPTION             | QTY | ITEM | PART NO.               | DESCRIPTION           | QTY |
|------|-----------|-------------------------|-----|------|------------------------|-----------------------|-----|
| 1    | 64175-01  | PUSHNUT-3/16 ROD        | 2   | 41   | 2308153                | LEVER-OP RH           | 1   |
| 2    | 4164545   | S-HANDLE, UPPER CLASSIC | 1   | 42   | 64197-002              | BLT-TDFM 1/4-20X3/4   | 4   |
| 3    | 2721505   | SWITCH-PTO              | 1   | 43   | 33030-09               | IDLER-BUSHING         | 2   |
| 4    | 64168-2   | HAIRPIN COTTER          | 6   | 44   | 2303023                | CONNECTOR-OP          | 2   |
| 5    | 33103     | SWIVEL                  | 2   | 45   | 64229-03               | LOCKNUT-NYL 3/8-16    | 4   |
| 6 *  | 2721365.7 | WLDMT-LH BELLCRANK      | 1   | 46   | 4160260                | S-32 FRAME WLDMT      | 1   |
| 7    | 2721364.7 | WLDMT-RH BELLCRANK      | 1   |      | (USED ON MODEL 932007) |                       |     |
| 8    | 4122110   | ROD-TRACTION CNTRL GD   | 2   |      | 4137390                | S-36 FRAME WLDMT      | 1   |
| 9    | 38009N    | GRIP, TRACTION CNTRL    | 2   |      | (USED ON MODEL 933007) |                       |     |
| 10   | 38360     | GRIP-RECESSED 1 IN      | 2   |      | 4137391                | S-48 FRAME WLDMT      | 1   |
| 11 * | 2308121   | ADHESIVE-3 GRAM TUBE    | 1   |      | (USED ON MODEL 934007) |                       |     |
|      |           | (USE WITH ITEM 10)      |     | 47   | 108009-03              | CABLE-CHOKE           | 1   |
|      |           |                         |     | 48   | 64025-04               | NUT-HEX 3/8-24        | 1   |
| 12   | 31032     | LEVER,TRACTION CNTRL    | 2   |      |                        |                       |     |
| 13   | 64188-34  | PIN-CLEVIS 3/16 X 2     | 2   | 49   | 4129802                | TUBE-DOCUMENT         | 1   |
| 14   | 64163-31  | WASHER                  | 2   | 50   | 38061A                 | CAP-DOC TUBE          | 1   |
| 15   | 64229-02  | LOCKNUT-NYL 5/16-18     | 4   | 51   | 64262-003              | BLT-HEX FLG 1/4-20X1" | 2   |
| 16   | 33288     | STUD-DOUBLE ENDED       | 2   |      |                        |                       |     |
| 17   | 33243     | SPACER                  | 2   |      |                        |                       |     |
| 18   | 64229-01  | LOCKNUT NYL 1/4-20      | 6   |      |                        |                       |     |
| 19   | 64061-37  | PIN-ROLL                | 2   |      |                        |                       |     |
| 20   | 38189     | SPRING COMPRESSION      | 2   |      |                        |                       |     |
| 21   | 2722426   | GRIP-TRACTION LOCK      | 2   |      |                        |                       |     |
| 22   | 2308002   | BRG-RADIAL W/THD STD    | 4   |      |                        |                       |     |
| 23   | 62464-5A  | WASHER,THRUST 5/16x3/4  | 2   |      |                        |                       |     |
| 24   | 2722722   | LATCH-ROLLER RH GD      | 1   |      |                        |                       |     |
| 25 * | 2722721   | LATCH-ROLLER LH GD      | 1   |      |                        |                       |     |
| 26   | 64163-55  | WASHER .328X.75X14 GA   | 2   |      |                        |                       |     |
| 27   | 64123-50  | BLT-HEX 3/8-16 X 1      | 4   |      |                        |                       |     |
| 28   | 38148     | SWITCH-ENGINE STOP      | 1   |      |                        |                       |     |
| 29   | 64152-46  | SCREW-SLT HH 10-24X1/2  | 2   |      |                        |                       |     |
| 30   | 2306097   | WLDMT-ACTUATOR - PLTD   | 1   |      |                        |                       |     |
| 31   | 38371-01  | BRG-NYLINER 3/8         | 2   |      |                        |                       |     |
| 32   | 64025-15  | NUT-HEX #10-24 KEPS     | 2   |      |                        |                       |     |
| 33   | 38357-09  | CONTROL-THROTTLE        | 1   |      |                        |                       |     |
| 34   | 2308037   | SPRING, TORSION OP      | 1   |      |                        |                       |     |
| 35   | 64197-015 | BLT-TDFM 10-32X1/2 TORX | 2   |      |                        |                       |     |
| 36   | 108208    | SWITCH-N.C.             | 1   |      |                        |                       |     |
| 37   | 64152-23  | 1/4-20X3/8 LG SP SCREW  | 4   |      |                        |                       |     |
| 38   | 4166085   | S-CONTROL PANEL W/CHK   | 1   |      |                        |                       |     |
| 39   | 2188178   | SWITCH-RETAINER         | 1   |      |                        |                       |     |
| 40   | 2308152   | LEVER-OP LH             | 1   |      |                        |                       |     |

**\* NOT ILLUSTRATED**

TRACTION LOCK ASSY'S ARE ALSO AVAILABLE  
P/N **2722685** RH & P/N **2722684** LH  
(INCLUDES ITEMS 15-23 & 24 OR 25)



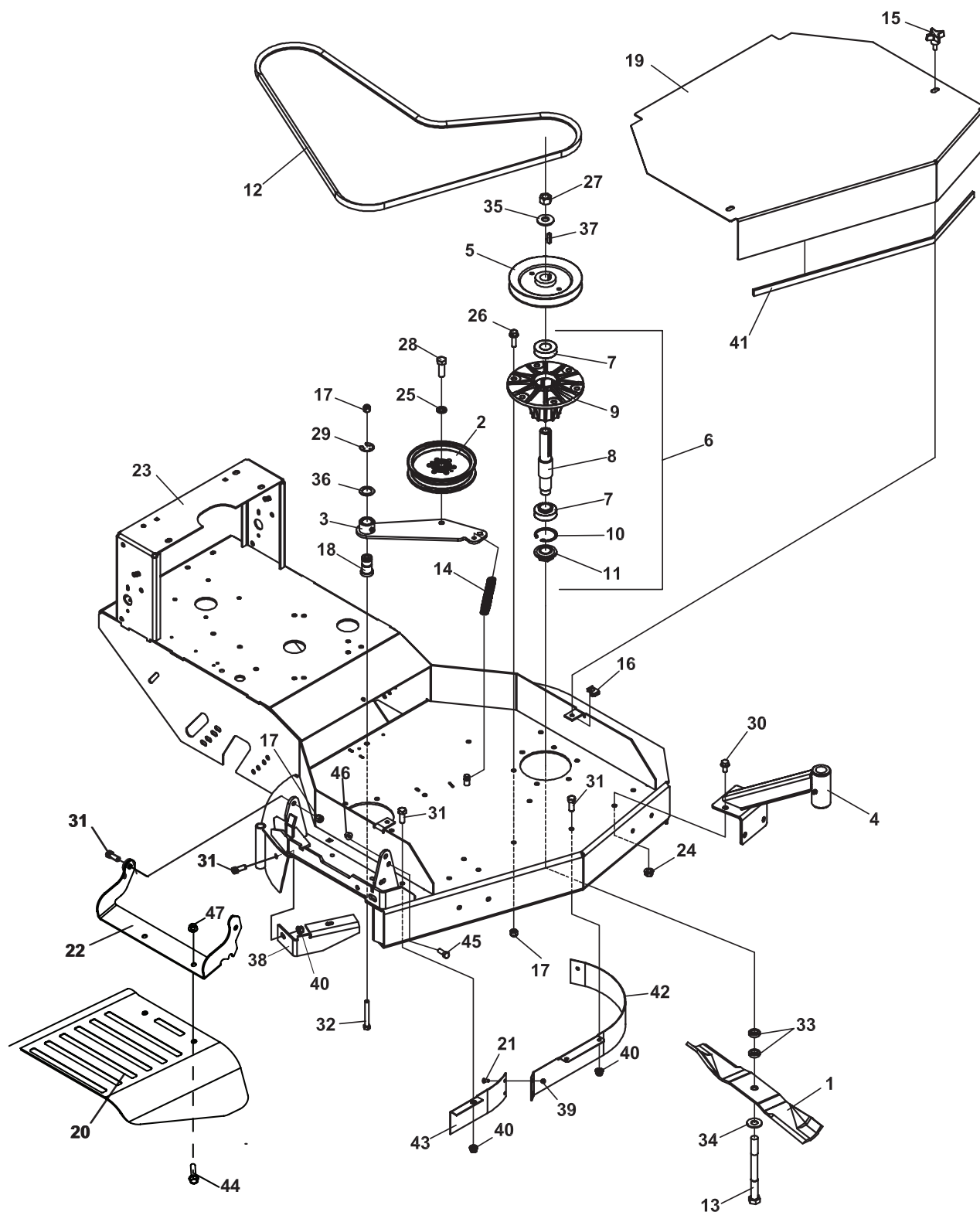
# Classic Pro

## PEERLESS TRANSMISSION

FIGURE 5

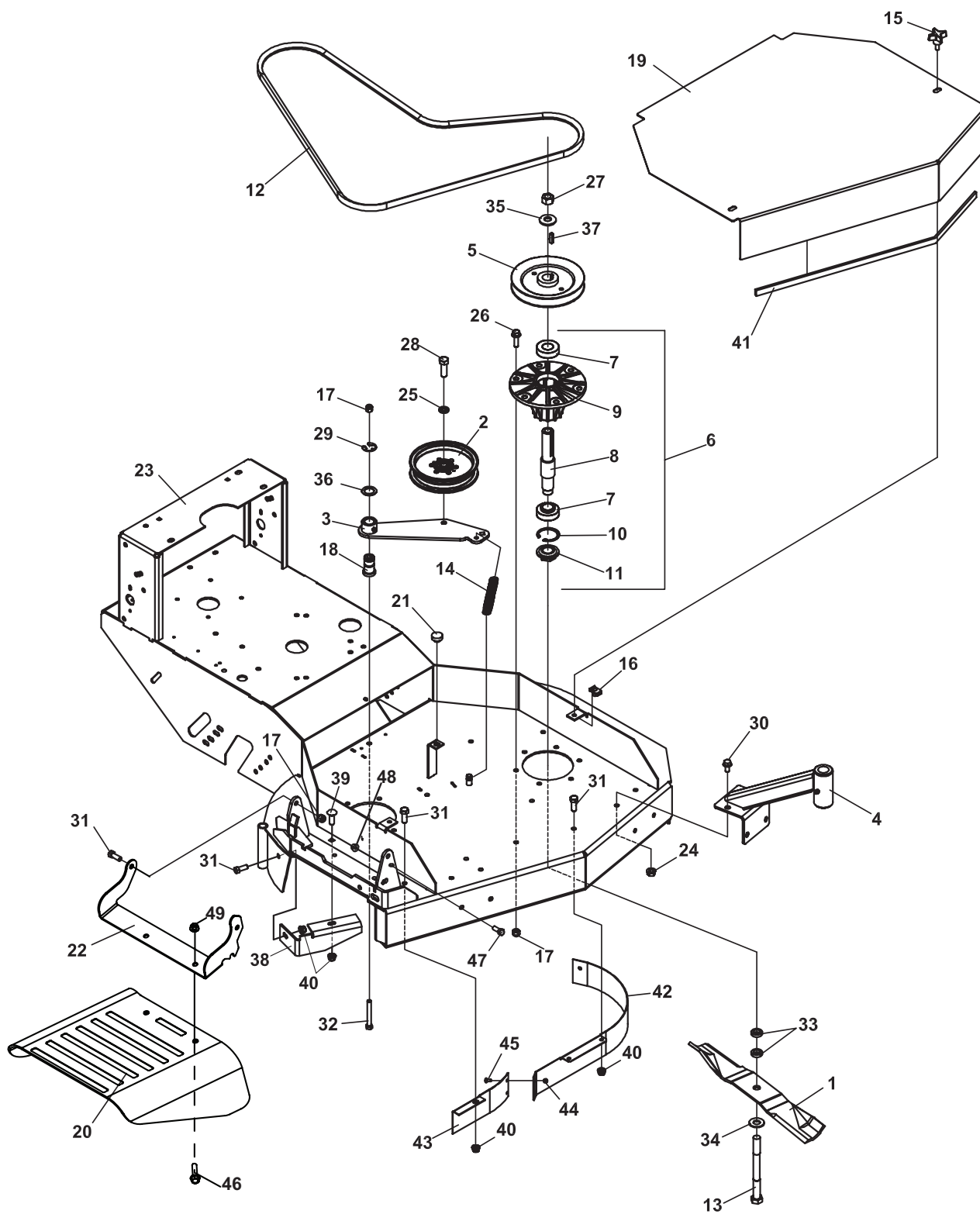
| ITEM                                                                                                            | PART NO. | DESCRIPTION             | QTY | ITEM                                                                | PART NO. | DESCRIPTION                          | QTY |
|-----------------------------------------------------------------------------------------------------------------|----------|-------------------------|-----|---------------------------------------------------------------------|----------|--------------------------------------|-----|
| <b>4127203 PEERLESS TRANS MODEL 700-070A<br/>(COMPLETE UNIT AVAILABLE THRU SCHILLER<br/>GROUNDS CARE, INC.)</b> |          |                         |     | 72                                                                  | 792074   | THREADED PLUG                        | 1   |
| <b>(INDIVIDUAL COMPONENTS AVAILABLE<br/>THROUGH PEERLESS 1-800-558-5402)</b>                                    |          |                         |     | 81                                                                  | 786081   | CHAIN,ROLLER #41                     | 1   |
| 1                                                                                                               | 772083A  | COVER,TRANSMISSION      | 1   | 82                                                                  | 786082   | SPROCKET (9 TEETH)                   | 1   |
| 2                                                                                                               | 780086A  | BEARING,NEEDLE          | 1   | 83                                                                  | 786083   | SPROCKET (18 TEETH)                  | 1   |
| 2A                                                                                                              | 780142   | BEARING,NEEDLE          | 1   | 90                                                                  | 788067B  | GREASE (32 OZ BENTONITE)             |     |
| 3                                                                                                               | 770061A  | CASE,TRANSMISSION       | 1   | 150                                                                 | 510334   | GASKET ELIMINATOR<br>(LOCKTITE #515) |     |
| 4                                                                                                               | 776134   | COUNTERSHAFT            | 1   | 178                                                                 | 2380135  | COUPLING                             | 1   |
| 8                                                                                                               | 792089A  | SHIFT KEY               | 4   | 179                                                                 | 4130099  | CONNECTOR SHAFT                      | 1   |
| 9                                                                                                               | 784266   | COLLAR,SHIFT            | 1   | (ITEMS 178 & 179 ARE AVAILABLE THRU<br>SCHILLER GROUNDS CARE, INC.) |          |                                      |     |
| 10                                                                                                              | 784376   | ROD & FORK ASSY,SHIFT   | 1   | * NOT ILLUSTRATED                                                   |          |                                      |     |
| 11                                                                                                              | 778154   | GEAR,BEVEL (42 TEETH)   | 1   | <b>SEE YOUR PEERLESS DEALER FOR<br/>REPLACEMENT PARTS.</b>          |          |                                      |     |
| 12                                                                                                              | 778176   | PINION,BEVEL (14 TH ST) | 1   |                                                                     |          |                                      |     |
| 20                                                                                                              | 792077A  | BALL,STEEL,5/16"        | 1   |                                                                     |          |                                      |     |
| 21                                                                                                              | 792078   | SET SCREW,3/8-16 X 3/8  | 1   |                                                                     |          |                                      |     |
| 22                                                                                                              | 792079   | SPRING                  | 1   |                                                                     |          |                                      |     |
| 24                                                                                                              | 780071   | BEARING,THRUST          | 1   |                                                                     |          |                                      |     |
| 25                                                                                                              | 792073A  | SCREW,1/4-20 X 1-1/4    | 6   |                                                                     |          |                                      |     |
| 27                                                                                                              | 792035   | RING,RETAINING          | 1   |                                                                     |          |                                      |     |
| 28                                                                                                              | 788040   | RING,RETAINING          | 1   |                                                                     |          |                                      |     |
| 29                                                                                                              | 780072   | WASHER                  | 6   |                                                                     |          |                                      |     |
| 30                                                                                                              | 780108   | WASHER                  | 5   |                                                                     |          |                                      |     |
| 32                                                                                                              | 792001   | "O" RING                | 2   |                                                                     |          |                                      |     |
| 34                                                                                                              | 780105A  | BUSHING,FLANGED         | 2   |                                                                     |          |                                      |     |
| 45 *                                                                                                            | 2308007  | NEUTRAL SWITCH NC       | 1   |                                                                     |          |                                      |     |
| 49                                                                                                              | 778146A  | GEAR,SPUR (37 TEETH)    | 1   |                                                                     |          |                                      |     |
| 50                                                                                                              | 778125   | GEAR,SPUR (35 TEETH)    | 1   |                                                                     |          |                                      |     |
| 51                                                                                                              | 778239A  | GEAR,SPUR (32 TH ST)    | 1   |                                                                     |          |                                      |     |
| 52                                                                                                              | 778124A  | GEAR,SPUR (30 TEETH)    | 1   |                                                                     |          |                                      |     |
| 53                                                                                                              | 778123A  | GEAR,SPUR (25 TEETH)    | 1   |                                                                     |          |                                      |     |
| 56                                                                                                              | 778145   | GEAR,SPUR (12 TH ST)    | 1   |                                                                     |          |                                      |     |
| 57                                                                                                              | 778151   | GEAR,SPUR (15 TEETH)    | 1   |                                                                     |          |                                      |     |
| 58                                                                                                              | 778240   | GEAR,SPUR (18 TH ST)    | 1   |                                                                     |          |                                      |     |
| 59                                                                                                              | 778126A  | GEAR,SPUR (20 TEETH)    | 1   |                                                                     |          |                                      |     |
| 60                                                                                                              | 778127A  | GEAR,SPUR (25 TEETH)    | 1   |                                                                     |          |                                      |     |
| 65                                                                                                              | 780139   | WASHER,THRUST           | 1   |                                                                     |          |                                      |     |
| 66                                                                                                              | 776135   | SHAFT,INPUT (3-11/16")  | 1   |                                                                     |          |                                      |     |
| 67                                                                                                              | 776402   | SHIFTER & BRAKE SHAFT   | 1   |                                                                     |          |                                      |     |
| 71                                                                                                              | 788069   | SEAL,SQUARE CUT         | 1   |                                                                     |          |                                      |     |

FIGURE 6



| ITEM | PART NO.   | DESCRIPTION                                     | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|------------|-------------------------------------------------|-----|------|----------|-------------|-----|
| 1    | 112111-01  | BLADE 16.25 OFFST HLFT                          | 2   |      |          |             |     |
| 2    | 128169     | PULLEY, IDLER 5.50                              | 1   |      |          |             |     |
| 3    | 4110580.7  | WLDMT-IDLER                                     | 1   |      |          |             |     |
| 4    | 4124108    | S CASTER SUPPORT                                | 2   |      |          |             |     |
| 5    | 2308140    | PULLEY-ENGINE                                   | 2   |      |          |             |     |
| 6    | 4171184    | S-ASSY SPINDLE 6 SHORT<br>(INCLUDES ITEMS 7-11) | 2   |      |          |             |     |
| 7    | 4167554-01 | BEARING-SPINDLE SEALED                          | 2   |      |          |             |     |
| 8    | 33179-02   | SPINDLE-SHORT                                   | 1   |      |          |             |     |
| 9    | 2721323    | HOUSING-SPINDLE 6 HOLE                          | 2   |      |          |             |     |
| 10   | 64144-38   | SNAP RING                                       | 1   |      |          |             |     |
| 11   | 38315      | NUT-SPINDLE                                     | 1   |      |          |             |     |
| 12   | 2721255    | BELT-HB 83.00                                   | 1   |      |          |             |     |
| 13   | 64123-265  | BLT-HEX HD 5/18-18X7 1/2                        | 2   |      |          |             |     |
| 14   | 38219      | SPRING-TENSION                                  | 1   |      |          |             |     |
| 15   | 2722458    | KNOB-4 PRONG 5/16-18                            | 2   |      |          |             |     |
| 16   | 64259-01   | U-NUT MULTITHREAD 5/16                          | 2   |      |          |             |     |
| 17   | 64229-03   | LOCKNUT-NYLON 3/8-16                            | 15  |      |          |             |     |
| 18   | 4116661    | PIN-PIVOT                                       | 1   |      |          |             |     |
| 19   | 4159320.2  | COVER-BELT                                      | 1   |      |          |             |     |
| 20   | 4147115    | CHUTE-DECK, 32-54 SD                            | 1   |      |          |             |     |
| 21   | 64018-2    | BLT-CRG 1/4-20 X 3/4                            | 2   |      |          |             |     |
| 22   | 4164932.7  | BRKT-CHUTE SUPPORT                              | 1   |      |          |             |     |
| 23   | 4160260    | S-32 FRAME WLDMT                                | 1   |      |          |             |     |
| 24   | 64141-4    | NUT-WLF 3/8-16                                  | 10  |      |          |             |     |
| 25   | 64006-05   | LOCKWSHR-HELICAL 1/2                            | 1   |      |          |             |     |
| 26   | 64262-012  | BLT-FLG HD 3/8-16 X 1-1/4                       | 12  |      |          |             |     |
| 27   | 64025-16   | NUT-HEX 5/8-18                                  | 2   |      |          |             |     |
| 28   | 64123-05   | BLT-HEX 1/2-20X1-1/2                            | 1   |      |          |             |     |
| 29   | 64221-04   | E-RING.875                                      | 1   |      |          |             |     |
| 30   | 64262-010  | BLT-FLG HD 3/8-16 X 3/4                         | 8   |      |          |             |     |
| 31   | 64123-50   | BOLT-HEX 3/8-16X1                               | 7   |      |          |             |     |
| 32   | 64123-88   | BOLT, 3/8-16X2-3/4 HEX                          | 1   |      |          |             |     |
| 33   | 64163-12   | .635/.640X1.0X.25 WASH                          | 4   |      |          |             |     |
| 34   | 64163-16   | WSHR-41/64X1-3/8X12GA                           | 2   |      |          |             |     |
| 35   | 64209-03   | SPRING WASHER.67 ID                             | 2   |      |          |             |     |
| 36   | 64163-65   | WASHER-.890X1.375X18GA                          | 1   |      |          |             |     |
| 37   | 64164-12   | KEY-1/4X1/4X1 SQ END                            | 2   |      |          |             |     |
| 38   | 4120208.7  | BAFFLE-DISCHARGE                                | 1   |      |          |             |     |
| 39   | 64229-01   | LOCKNUT-1/4-20 NYLON                            | 2   |      |          |             |     |
| 40   | 64268-03   | NUT-FL NYLON LCK 3/8-16                         | 5   |      |          |             |     |
| 41   | 108074-13  | FLEX TRIM 44.38"<br>(USE 24" ON 32" DECKS)      | 1   |      |          |             |     |
| 42   | 4161040.7  | BAFFLE-FRT LH                                   | 1   |      |          |             |     |
| 43   | 4134342.7  | BAFFLE-RT FRONT                                 | 1   |      |          |             |     |
| 44   | 64139-24   | BLT-WLF 3/8-16 X 1                              | 2   |      |          |             |     |
| 45   | 64123-89   | BLT-HEX 1/4-20X3/4                              | 1   |      |          |             |     |
| 46   | 64141-2    | NUT-1/4-20                                      | 1   |      |          |             |     |
| 47   | 64268-03   | NUT-FL NYLON LOCK 3/8-16                        | 2   |      |          |             |     |

FIGURE 7



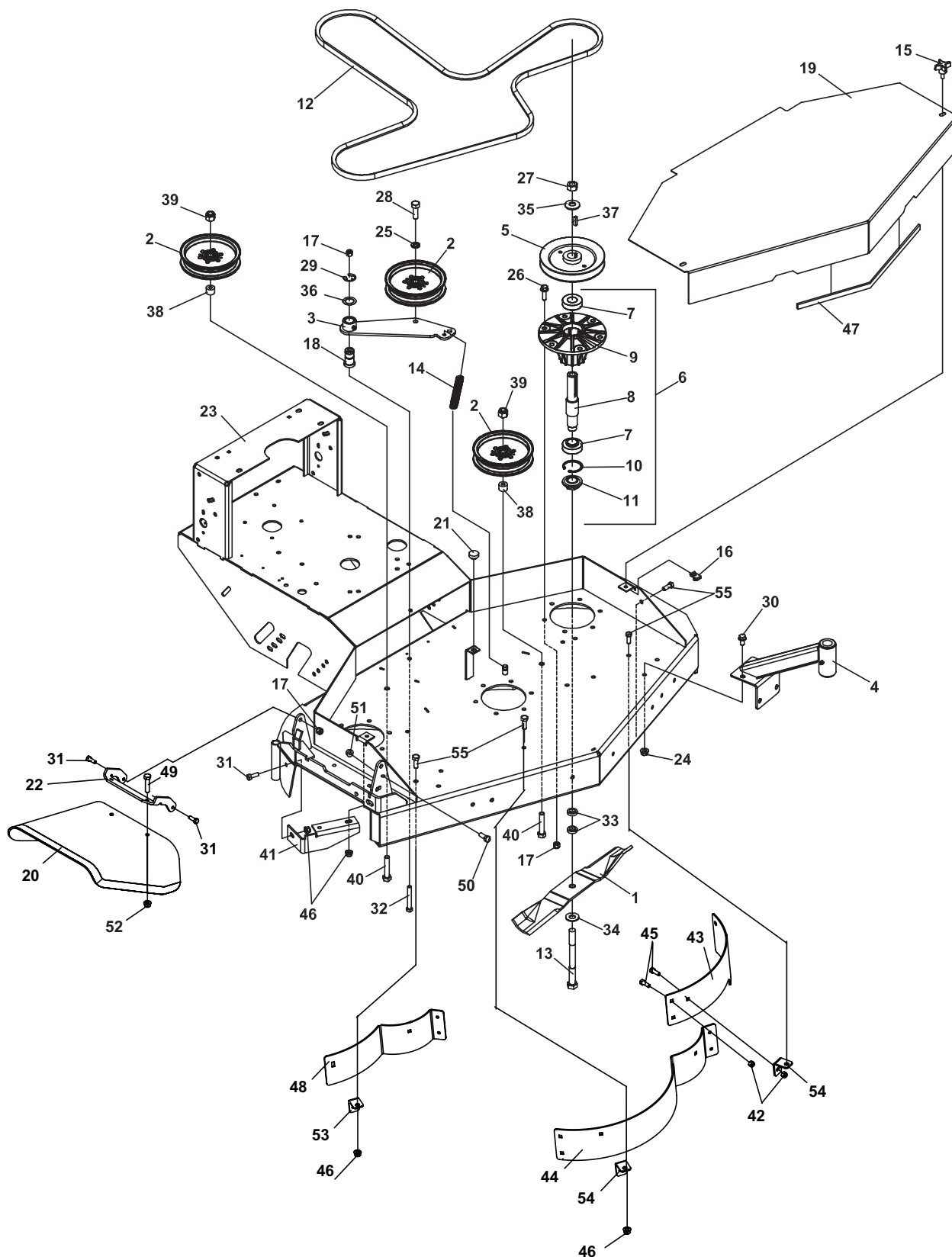
# Classic Pro

## 36" DECK

FIGURE 7

| ITEM | PART NO.   | DESCRIPTION                                     | QTY | ITEM | PART NO.  | DESCRIPTION              | QTY |
|------|------------|-------------------------------------------------|-----|------|-----------|--------------------------|-----|
| 1    | 112111-02  | BLADE 18.00 OFFST HLFT                          | 2   | 42   | 4147035.7 | BAFFLE-FRT CENTER        | 1   |
| 2    | 128169     | PULLEY, IDLER 5.50                              | 1   | 43   | 4134343.7 | BAFFLE-RT FRONT          | 1   |
| 3    | 4110580.7  | WLDMT-IDLER                                     | 1   | 44   | 64229-01  | LOCKNUT-1/4-20 NYLON     | 2   |
| 4    | 4124108    | S CASTER SUPPORT                                | 2   | 45   | 64018-2   | BLT-CRG 1/4-20 X 3/4     | 2   |
| 5    | 4130209    | PULLEY-B, 6.13 E.O.D.                           | 2   | 46   | 64139-24  | BLT-WLF 3/8-16 X 1       | 2   |
| 6    | 4171184    | S-ASSY SPINDLE 6 SHORT<br>(INCLUDES ITEMS 7-11) | 2   | 47   | 64123-89  | BLT-HEX 1/4-20X3/4       | 1   |
| 7    | 4167554-01 | BEARING-SPINDLE SEALED                          | 2   | 48   | 64141-2   | NUT-1/4-20               | 1   |
| 8    | 33179-02   | SPINDLE-SHORT                                   | 1   | 49   | 64268-03  | NUT-FL NYLON LOCK 3/8-16 | 2   |
| 9    | 2721323    | HOUSING-SPINDLE 6 HOLE                          | 2   |      |           |                          |     |
| 10   | 64144-38   | SNAP RING                                       | 1   |      |           |                          |     |
| 11   | 38315      | NUT-SPINDLE                                     | 1   |      |           |                          |     |
| 12   | 4128848    | BELT-36 MIDSIZE                                 | 1   |      |           |                          |     |
| 13   | 64123-265  | BLT-HEX HD 5/18-18X7 1/2                        | 2   |      |           |                          |     |
| 14   | 38219      | SPRING-TENSION                                  | 1   |      |           |                          |     |
| 15   | 2722458    | KNOB-4 PRONG 5/16-18                            | 3   |      |           |                          |     |
| 16   | 64259-01   | U-NUT MULTITHREAD 5/16                          | 3   |      |           |                          |     |
| 17   | 64229-03   | LOCKNUT-NYLON 3/8-16                            | 15  |      |           |                          |     |
| 18   | 4116661    | PIN-PIVOT                                       | 1   |      |           |                          |     |
| 19   | 4159321.2  | COVER-36 BELT                                   | 1   |      |           |                          |     |
| 20   | 4147115    | CHUTE-DECK, 32-54 SD                            | 1   |      |           |                          |     |
| 21   | 810149     | BUMPER, RUBBER                                  | 1   |      |           |                          |     |
| 22   | 4164932.7  | BRKT-CHUTE SUPPORT                              | 1   |      |           |                          |     |
| 23   | 4137390    | S-36 FRAME WLDMT                                | 1   |      |           |                          |     |
| 24   | 64141-4    | NUT-WLF 3/8-16                                  | 10  |      |           |                          |     |
| 25   | 64006-05   | LOCKWSHR-HELICAL 1/2                            | 1   |      |           |                          |     |
| 26   | 64262-012  | BLT-FLG HD 3/8-16 X 1-1/4                       | 12  |      |           |                          |     |
| 27   | 64025-16   | NUT-HEX 5/8-18                                  | 2   |      |           |                          |     |
| 28   | 64123-05   | BLT-HEX 1/2-20X1-1/2                            | 1   |      |           |                          |     |
| 29   | 64221-04   | E-RING.875                                      | 1   |      |           |                          |     |
| 30   | 64262-010  | BLT-FLG HD 3/8-16 X 3/4                         | 8   |      |           |                          |     |
| 31   | 64123-50   | BOLT-HEX 3/8-16X1                               | 9   |      |           |                          |     |
| 32   | 64123-88   | BOLT, 3/8-16X2-3/4 HEX                          | 1   |      |           |                          |     |
| 33   | 64163-12   | .635/.640X1.0X.25 WASH                          | 4   |      |           |                          |     |
| 34   | 64163-16   | WSHR-41/64X1-3/8X12GA                           | 2   |      |           |                          |     |
| 35   | 64209-03   | SPRING WASHER.67 ID                             | 2   |      |           |                          |     |
| 36   | 64163-65   | WASHER-.890X1.375X18GA                          | 1   |      |           |                          |     |
| 37   | 64164-12   | KEY-1/4X1/4X1 SQ END                            | 2   |      |           |                          |     |
| 38   | 4115864.7  | BAFFLE-DISCHARGE                                | 1   |      |           |                          |     |
| 39   | 64018-3    | BOLT-3/8-16X1 CARRIAGE                          | 1   |      |           |                          |     |
| 40   | 64268-03   | NUT-FL NYLON LCK 3/8-16                         | 6   |      |           |                          |     |
| 41   | 108074-13  | FLEX TRIM 44.38"<br>(USE 26" ON 36" DECKS)      | 1   |      |           |                          |     |

FIGURE 8



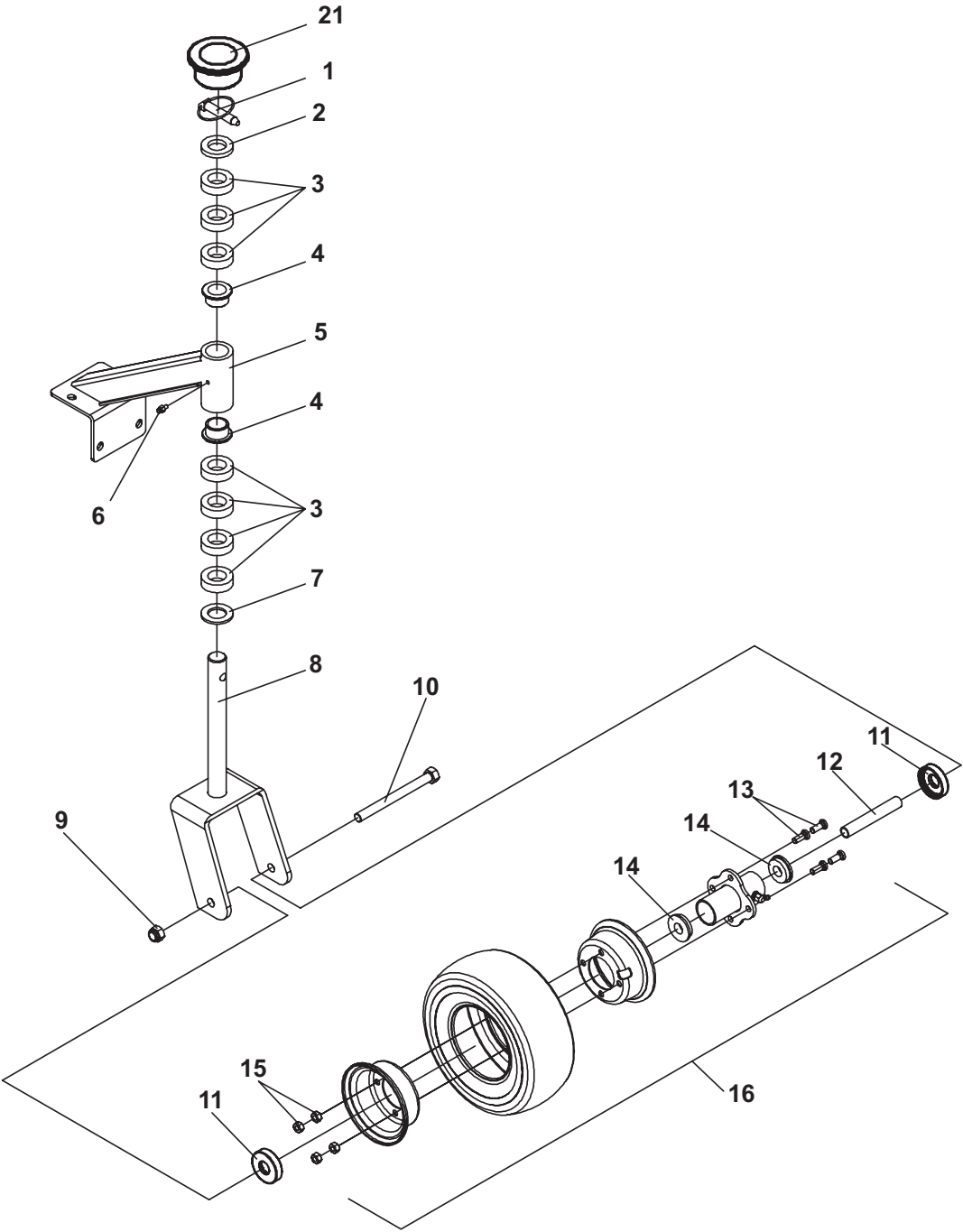
### FIGURE 8

| ITEM | PART NO.   | DESCRIPTION                                     | QTY | ITEM | PART NO.  | DESCRIPTION                                                                                 | QTY |
|------|------------|-------------------------------------------------|-----|------|-----------|---------------------------------------------------------------------------------------------|-----|
| 1    | 112111-01  | BLADE 16.25 OFFST HLFT                          | 3   | 40   | 64123-72  | BLT-HEX 1/2-13X2-1/2                                                                        | 2   |
| 2    | 128169     | PULLEY, IDLER 5.50                              | 3   | 41   | 4120208.7 | BAFFLE-DISCHARGE 32-48                                                                      | 1   |
| 3    | 4110580.7  | WLDMT-IDLER                                     | 1   |      |           |                                                                                             |     |
| 4    | 4124108    | S CASTER SUPPORT                                | 2   | 42   | 64229-01  | NUT NYLON LCK 1/4-20                                                                        | 4   |
| 5    | 2308140    | PULLEY-ENGINE                                   | 3   | 43   | 4165971.7 | BAFFLE-48 FRONT LH                                                                          | 1   |
| 6    | 4171184    | S-ASSY SPINDLE 6 SHORT<br>(INCLUDES ITEMS 7-11) | 3   | 44   | 4165972.7 | BAFFLE-FRONT CTR                                                                            | 1   |
|      |            |                                                 |     | 45   | 64018-2   | BLT-CRG 1/4-20X3/4                                                                          | 4   |
| 7    | 4167554-01 | BEARING-SPINDLE SEALED                          | 2   | 46   | 64268-03  | NUT-FL NYLON LCK 3/8-16<br>(KIT #970281 INCLUDES ITEMS 42-46 &<br>(2) ITEM 26, (6) ITEM 31) | 7   |
| 8    | 33179-02   | SPINDLE-SHORT                                   | 1   |      |           |                                                                                             |     |
| 9    | 2721323    | HOUSING-SPINDLE 6 HOLE                          | 3   | 47   | 108074-16 | FLEX TRIM 16"                                                                               | 1   |
| 10   | 64144-38   | SNAP RING                                       | 1   | 48   | 4168527.7 | BAFFLE-RIGHT FRONT 48                                                                       | 1   |
| 11   | 38315      | NUT-SPINDLE                                     | 1   | 49   | 64139-24  | BLT-WLF 3/8-16 X 1                                                                          | 2   |
| 12   | 4128718    | BELT-48 MIDSIZE                                 | 1   | 50   | 64123-89  | BLT-HEX 1/4-20X3/4                                                                          | 1   |
| 13   | 64123-265  | BLT-HEX HD 5/18-18X7 1/2                        | 3   | 51   | 64141-2   | NUT-1/4-20                                                                                  | 1   |
| 14   | 38219      | SPRING-TENSION                                  | 1   | 52   | 64268-03  | NUT-FL NYLON LOCK 3/8-16                                                                    | 2   |
| 15   | 2722458    | KNOB-4 PRONG 5/16-18                            | 2   | 53   | 4168514.7 | BRKT-BAFFLE MOUNTING                                                                        | 1   |
| 16   | 64259-01   | U-NUT MULTITHREAD 5/16                          | 2   | 54   | 4168523.7 | BRKT-BAFFLE MOUNTING                                                                        | 2   |
| 17   | 64229-03   | LOCKNUT-NYLON 3/8-16                            | 21  | 55   | 64123-15  | BLT- HEX 3/8-16 x 3/4                                                                       | 3   |
| 18   | 4116661    | PIN-PIVOT                                       | 1   |      |           |                                                                                             |     |
| 19   | 4159322.2  | COVER-48 BELT                                   | 1   |      |           |                                                                                             |     |
| 20   | 4147115    | CHUTE-DECK, 32-54 SD                            | 1   |      |           |                                                                                             |     |
| 21   | 810149     | BUMPER, RUBBER                                  | 1   |      |           |                                                                                             |     |
| 22   | 4164932.7  | BRKT-CHUTE SUPPORT                              | 1   |      |           |                                                                                             |     |
| 23   | 4137391    | S-48 FRAME WLDMT                                | 1   |      |           |                                                                                             |     |
| 24   | 64141-4    | NUT-WLF 3/8-16                                  | 8   |      |           |                                                                                             |     |
| 25   | 64006-05   | LOCKWSHR-HELICAL 1/2                            | 1   |      |           |                                                                                             |     |
| 26   | 64262-012  | BLT-FLG HD 3/8-16 X 1-1/4                       | 18  |      |           |                                                                                             |     |
| 27   | 64025-16   | NUT-HEX 5/8-18                                  | 3   |      |           |                                                                                             |     |
| 28   | 64123-05   | BLT-HEX 1/2-20X1-1/2                            | 1   |      |           |                                                                                             |     |
| 29   | 64221-04   | E-RING.875                                      | 1   |      |           |                                                                                             |     |
| 30   | 64139-21   | BLT-WLF 3/8-16X3/4                              | 8   |      |           |                                                                                             |     |
| 31   | 64123-50   | BOLT-HEX 3/8-16X1                               | 4   |      |           |                                                                                             |     |
| 32   | 64123-88   | BOLT, 3/8-16X2-3/4 HEX                          | 1   |      |           |                                                                                             |     |
| 33   | 64163-12   | .635/.640X1.0X.25 WASH                          | 6   |      |           |                                                                                             |     |
| 34   | 64163-16   | WSHR-41/64X1-3/8X12GA                           | 3   |      |           |                                                                                             |     |
| 35   | 64209-03   | SPRING WASHER.67 ID                             | 3   |      |           |                                                                                             |     |
| 36   | 64163-65   | WASHER-.890X1.375X18GA                          | 1   |      |           |                                                                                             |     |
| 37   | 64164-12   | KEY-1/4X1/4X1 SQ END                            | 3   |      |           |                                                                                             |     |
| 38   | 113086     | SPACER                                          | 2   |      |           |                                                                                             |     |
| 39   | 64229-05   | LOCKNUT, 1/2-13 NYLON                           | 2   |      |           |                                                                                             |     |

# CASTER ASSEMBLY

Classic  
Pro

FIGURE 9



| ITEM | PART NO.   | DESCRIPTION                            | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|------------|----------------------------------------|-----|------|----------|-------------|-----|
|      | 4124110    | ASSY-CASTER 9IN BOBCAT                 | 2   |      |          |             |     |
|      |            | (INCLUDES ITEMS 1-3, 7-11 QTYs LISTED) |     |      |          |             |     |
|      |            | (NOTE 2 ASSYS REQUIRED PER MACHINE)    |     |      |          |             |     |
| 1    | 64173-04   | QUICK PIN                              | 1   |      |          |             |     |
| 2    | 64163-84   | WSHR-1.015 X 1.75 X .125               | 1   |      |          |             |     |
| 3    | 64163-22   | 1-1/32X1-3/4X1/2 WASHR                 | 7   |      |          |             |     |
| 4    | 4129801    | BUSHING                                | 2   |      |          |             |     |
| 5    | 4124108    | S CASTER SUPPORT                       | 1   |      |          |             |     |
|      |            | (INCLUDES ITEMS 4 & 6, QTYs LISTED)    |     |      |          |             |     |
| 6    | 85010N     | ZERK GREASE FITTING                    | 1   |      |          |             |     |
| 7    | 64163-07   | 1-1/32X1-3/4X1/4 WASH                  | 1   |      |          |             |     |
| 8    | 2721484.7  | WLDMT-CASTER YOKE                      | 1   |      |          |             |     |
| 9    | 64229-05   | LOCKNUT-NYLON 1/2-13                   | 1   |      |          |             |     |
| 10   | 64123-166  | BLT-HEX 1/2-13X5-1/2                   | 1   |      |          |             |     |
| 11   | 2722591    | SPACER-3/4 INCH BRG                    | 2   |      |          |             |     |
| 12   | 2722230-04 | SPANNER                                | 1   |      |          |             |     |
| 13   | 64123-01   | BLT-HEX 5/16-24X3/4                    | 4   |      |          |             |     |
| 14   | 2722682    | BEARING-9" WHEEL                       | 2   |      |          |             |     |
| 15   | 64141-1    | NUT-WLF 5/16-24                        | 4   |      |          |             |     |
| 16   | 4165544    | WHEEL-ASSY, 9X3.5-4                    | 1   |      |          |             |     |

\* NOT ILLUSTRATED

# ELECTRICAL DIAGRAM

Classic  
Pro

FIGURE 10

| WIRE | COLOR               |
|------|---------------------|
| R    | RED                 |
| B    | BLACK               |
| Y    | YELLOW              |
| BR   | BROWN               |
| BL   | BLUE                |
| O    | ORANGE              |
| BLW  | BLUE W/WHITE STRIPE |
| P    | PURPLE              |

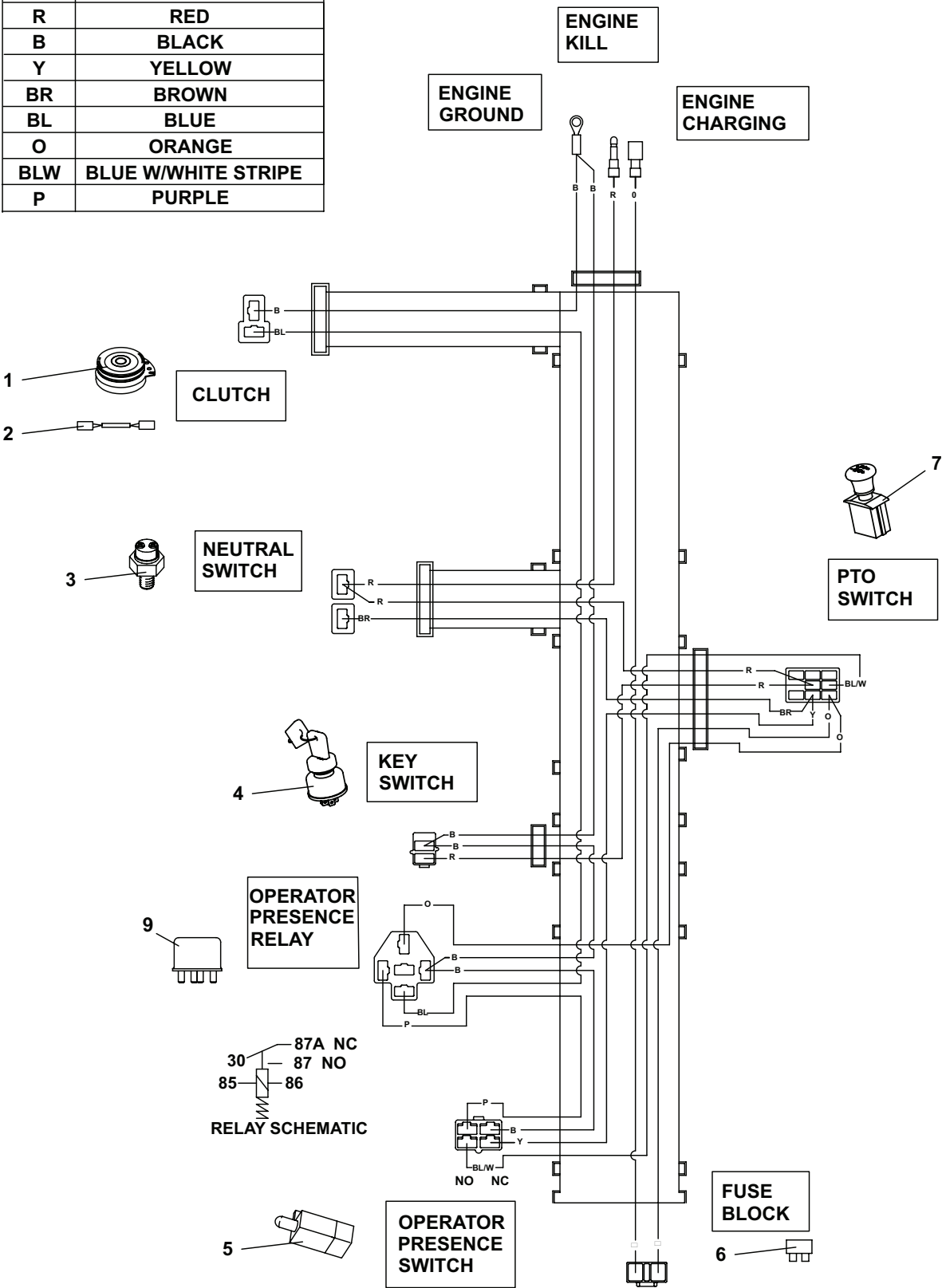
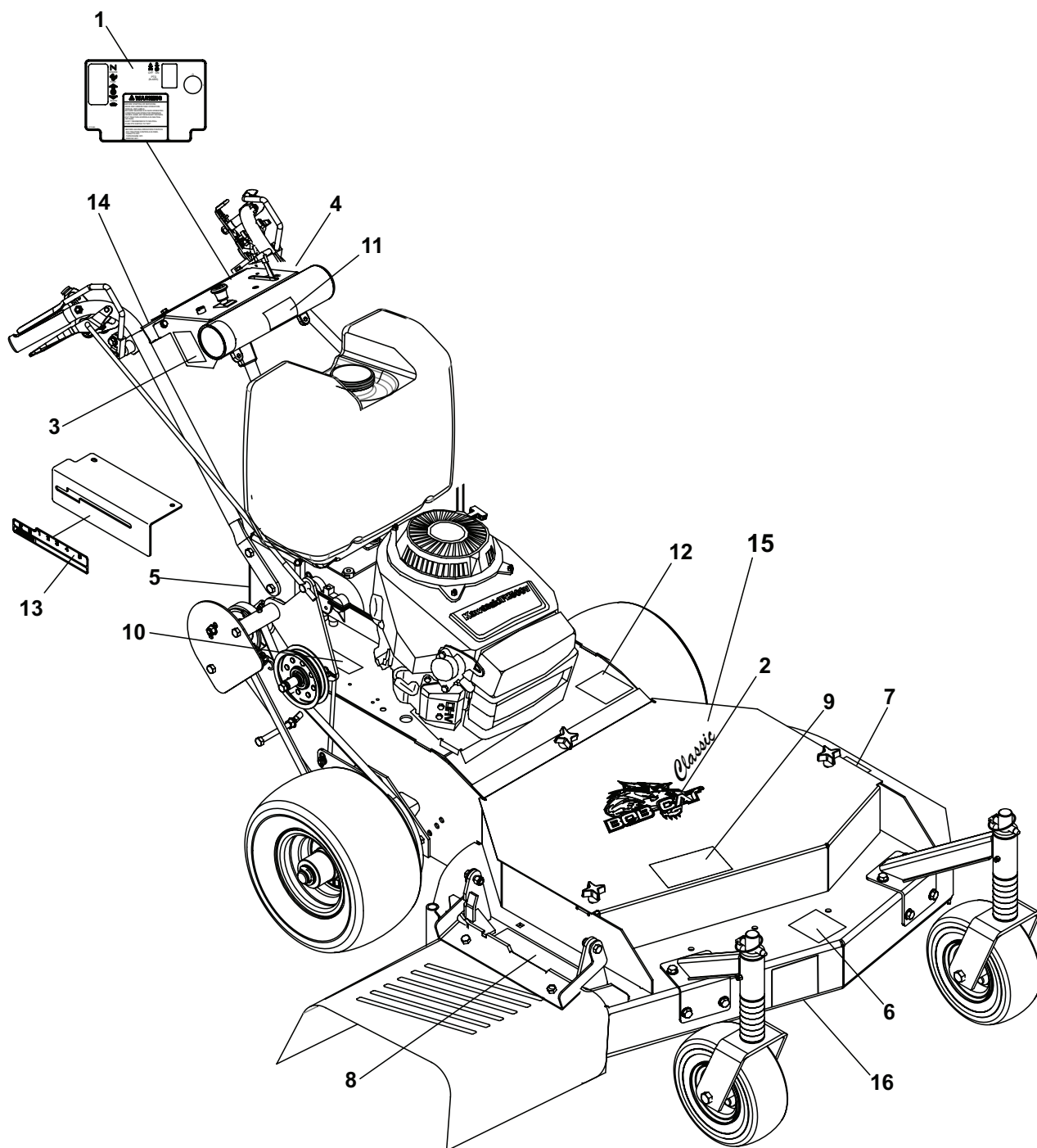


FIGURE 10

| ITEM | PART NO.  | DESCRIPTION                                   | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|-----------|-----------------------------------------------|-----|------|----------|-------------|-----|
| 1    | 2721110   | CLUTCH-ELECTRIC<br>(INCLUDES ITEM 2)          | 1   |      |          |             |     |
| 2    | 2720949   | ASSY-CLUTCH WIRE                              | 1   |      |          |             |     |
| 3    | 2722033   | SWITCH-NEUTRAL                                | 1   |      |          |             |     |
| 4    | 38148     | SWITCH-ENGINE STOP                            | 1   |      |          |             |     |
| 5    | 108208    | SWITCH DBL POLE NC/NO                         | 1   |      |          |             |     |
| 6    | 148082-10 | FUSE 10 AMP                                   | 1   |      |          |             |     |
| 7    | 2721505   | SWITCH-PTO                                    | 1   |      |          |             |     |
| 8    | 4166845   | HARNESS-MID GEAR DRV<br>(INCLUDES ITEM 6 & 9) | 1   |      |          |             |     |
| 9    | 2722325   | RELAY-40 AMP SEALED                           | 1   |      |          |             |     |

FIGURE 11



# Classic Pro

## DECALS

FIGURE 11

| ITEM | PART NO. | DESCRIPTION            | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|----------|------------------------|-----|------|----------|-------------|-----|
| 1    | 4164566  | LABEL-CONTROL PANEL    | 1   |      |          |             |     |
| 2    | 4158401  | LABEL-BOBCAT, LRG      | 1   |      |          |             |     |
| 3    | 2000570  | LABEL-WARN FUEL PICT   | 1   |      |          |             |     |
| 4    | 340830   | DECAL-CAUTION SPANISH  | 1   |      |          |             |     |
| 5    | 2000571  | LABEL-IMPORTANT        | 1   |      |          |             |     |
| 6    | 4116761  | LABEL-MADE IN USA      | 1   |      |          |             |     |
| 7    | 2000572  | LABEL-WARNING BLADES   | 1   |      |          |             |     |
| 8    | 4164269  | LABEL-DANGER/WARNING   | 1   |      |          |             |     |
| 9    | 2000678  | LABEL-ROT PARTS/WSHR   | 1   |      |          |             |     |
| 10   | 2000704  | LABEL-MIDSIZE PATENT   | 1   |      |          |             |     |
| 11   | 2000673  | DECAL - OP MAN/TIRES   | 1   |      |          |             |     |
| 12   | 2000575  | LABEL-WARNING          | 1   |      |          |             |     |
| 13   | 4124261  | LBL(DBL)-GEAR SEL/WARN | 1   |      |          |             |     |
| 14   | 2000569  | LABEL-PARK NTRL DRIVE  | 2   |      |          |             |     |
| 15   | 4130725  | LABEL-CLASSIC          | 1   |      |          |             |     |
| 16   | 4172196  | LABEL-DECK SIZE, 32    | 1   |      |          |             |     |
|      | 4162912  | LABEL-DECK SIZE, 36    |     |      |          |             |     |
|      | 4162914  | LABEL-DECK SIZE, 48    |     |      |          |             |     |

FIGURE 12

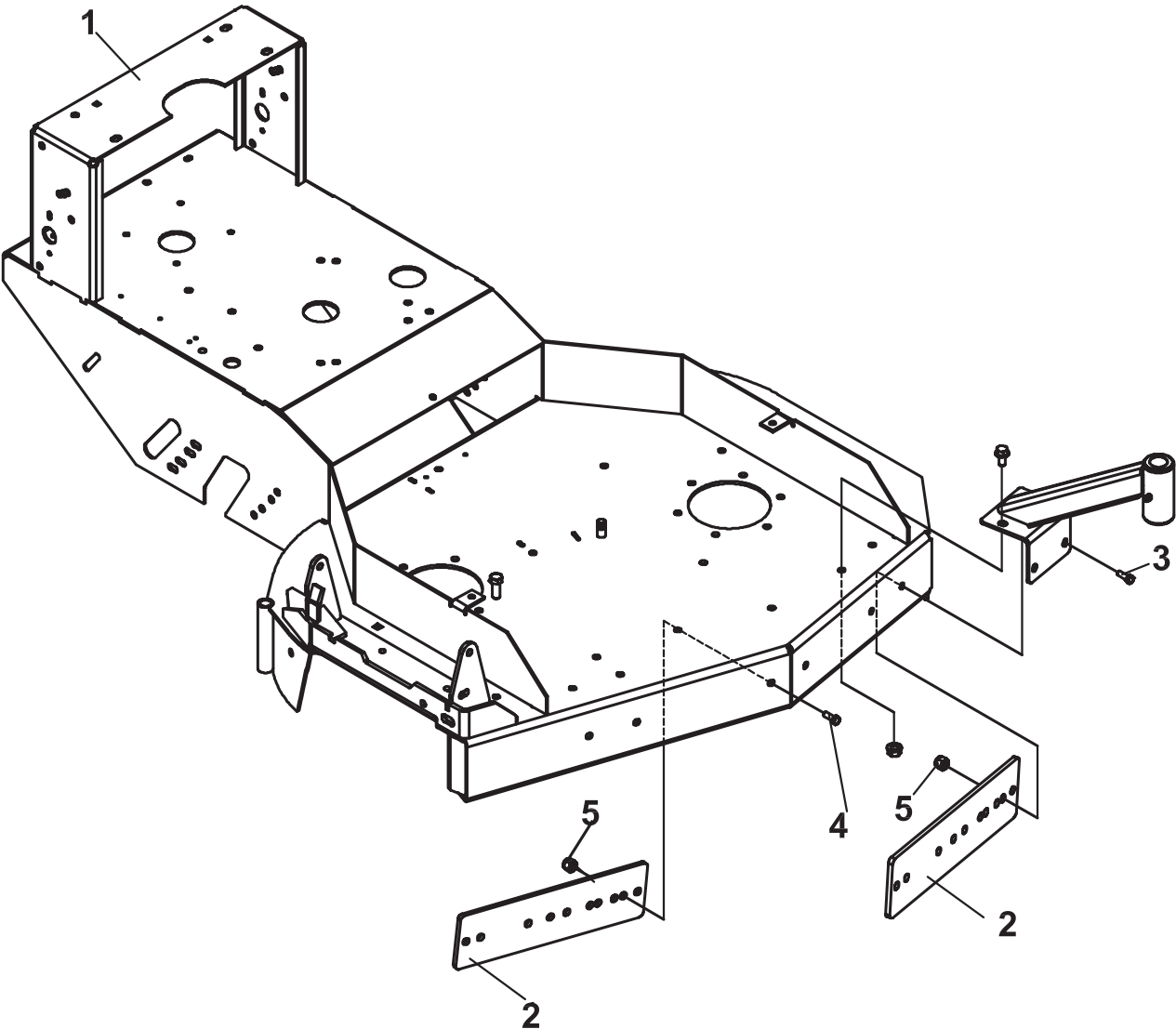


FIGURE 12

| ITEM | PART NO.               | DESCRIPTION               | QTY | ITEM | PART NO. | DESCRIPTION | QTY |
|------|------------------------|---------------------------|-----|------|----------|-------------|-----|
| 1    | 4160260                | S-32 FRAME WLDMT          | 1   |      |          |             |     |
|      | 4137390                | S-36 FRAME WLDMT          | 1   |      |          |             |     |
|      | 4137391                | S-48 FRAME WLDMT          | 1   |      |          |             |     |
|      | (36 & 48 ARE OPTIONAL) |                           |     |      |          |             |     |
| 2    | 4162891.7              | WEIGHT                    | 4   |      |          |             |     |
| 3    | 64262-012              | BLT-FLG HD 3/8-16 X 1-1/4 | 4   |      |          |             |     |
| 4    | 64123-50               | BOLT-HEX 3/8-16X1         | 2   |      |          |             |     |
| 5    | 64229-03               | LOCKNUT-NYLON 3/8-16      | 6   |      |          |             |     |

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