



MODELS:

75-72012

440-4WD 34 HP KOHLER AC GAS

75-72013

440-4WD 40 HP KOHLER AC GAS

PARTS MANUAL

MAN 4167984
Rev. A 06-2012

OPERATOR'S MANUAL 4167985



www.steinerturf.com

CALIFORNIA
Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

 WARNING

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

Californie Proposition 65
Avertissement

Les échappements des moteurs diesel et certains de leurs composants sont reconnus par l'Etat de Californie pour être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

 AVERTISSEMENT

L'émission du moteur de ce matériel contient des produits chimiques que l'Etat de Californie considère être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

California Advertencia
de la Proposición 65

El estado de California hace saber que los gases de escape de los motores diesel y algunos de sus componentes producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

 ADVERTENCIA

El estado de California hace saber que los gases de escape de este producto contienen productos químicos que producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

CALIFORNIA
Proposition 65 Warning

Battery posts, terminals, wiring insulation, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.
WASH HANDS AFTER HANDLING.

IMPORTANT MESSAGE

Thank you for purchasing this Schiller Grounds Care, Inc. product. You have purchased a world class product, one of the best designed and built anywhere.

This machine comes with an Owner / Operator's Manual and an Illustrated Parts Manual. The useful life and good service you receive from this machine depends to a large extent on how well you read and understand these manuals. Treat your machine properly, lubricate and adjust it as instructed, and it will give you many years of reliable service.

Your safe use of this Schiller Grounds Care, Inc. product is one of our prime design objectives. Many safety features are built in, but we also rely on your good sense and care to achieve accident-free operation. For best protection, study the manuals thoroughly. Learn the proper operation of all controls. Observe all safety precautions. Follow all instructions and warnings completely. Do not remove or defeat any safety features. Make sure those who operate this machine are as well informed and careful in its use as you are.

See a Schiller Grounds Care, Inc. dealer for any service or parts needed. Schiller Grounds Care, Inc. service ensures that you continue to receive the best results possible from Schiller Grounds Care, Inc. products. You can trust Schiller Grounds Care, Inc. replacement parts because they are manufactured with the same high precision and quality as the original parts.

Schiller Grounds Care, Inc. designs and builds its equipment to serve many years in a safe and productive manner. For longest life, use this machine only as directed in the manuals, keep it in good repair and follow safety warnings and instructions. You'll always be glad you did.

Schiller Grounds Care, Inc.

One Bob Cat Lane

Johnson Creek, WI 53038-0469

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NOTICE !!!

Unauthorized modifications may present **extreme** safety hazards to operators and bystanders and could also result in product damage.

Schiller Grounds Care, Inc. strongly warns against, rejects and disclaims any modifications, add-on accessories or product alterations that are not designed, developed, tested and approved by Schiller Grounds Care, Inc.'s Engineering Department. Any Schiller Grounds Care, Inc. product that is altered, modified or changed in any manner not specifically authorized after original manufacture—including the addition of “after-market” accessories or component parts not specifically approved by Schiller Grounds Care, Inc.—will result in the Schiller Grounds Care, Inc. Warranty being voided.

Any and all liability for personal injury and/or property damage caused by any unauthorized modifications, add-on accessories or products not approved by Schiller Grounds Care, Inc. will be considered the responsibility of the individual(s) or company designing and/or making such changes. Schiller Grounds Care, Inc. will vigorously pursue full indemnification and costs from any party responsible for such unauthorized post-manufacture modifications and/or accessories should personal injury and/or property damage result.



This symbol means:
ATTENTION!
BECOME ALERT!

Your safety and the safety of others is involved.

Signal word definitions:

The signal words below are used to identify levels of hazard seriousness. These words appear in this manual and on the safety labels attached to Schiller Grounds Care, Inc. machines. For your safety and the safety of others, read and follow the information given with these signal words and/or the symbol shown above.

⚠ DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.

⚠ WARNING

WARNING indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.

⚠ CAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury. It may also be used to alert against unsafe practices or property damage.

CAUTION

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, **MAY** result in property damage.

Schiller Grounds Care, Inc.

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Johnson Creek, WI 53038 U.S.A.
Phone: 920-699-2000
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MODEL NUMBER

SERIAL NUMBER

MODEL NUMBER: This number appears on sales literature, technical manuals and price lists.

SERIAL NUMBER: This number appears only on your mower. It contains the model number followed consecutively by the serial number. Use this number when ordering parts or seeking warranty information.

PARTS SECTION

FIGURE 1

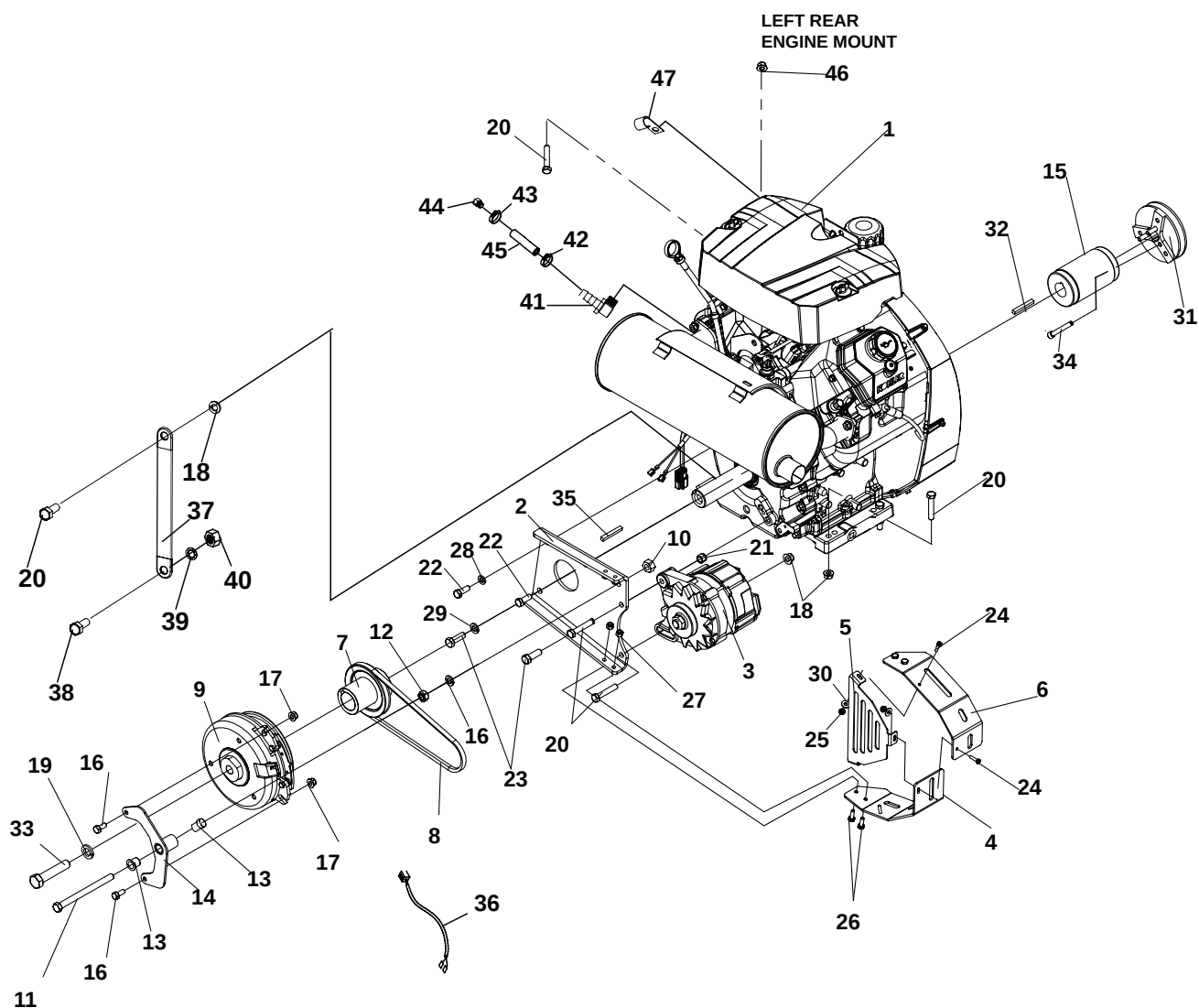


FIGURE 1

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4166795	ENGINE-KOHLER 34HP CH940	1				
	4166796	ENGINE-KOHLER 40HP CH1000					
*	4166795-01	FILTER AIR	1				
*	4166795-02	AIR-PRECLEANER	1				
*	4166795-03	FILTER-OIL	1				
2	4166853.7	BRKT-MTG ALT	1				
3	4166971	ALTERNATOR-45 AMP	1				
4	4167402.7	BRKT-GUARD ALT FAN LWR	1				
5	4167403.7	COVER-GUARD ALT FAN	1				
6	4167498.7	BRKT-GUARD ALT FAN UPR	1				
7	4167090	PULLEY- 4.06 EOD, 1.438ID,	1				
8	4167221	V BELT-3L X 28.0	1				
9	4167230	CLUTCH-ELEC 250 WARNER	1				
10	64229-04	NUT-NYLON LOCK 7/16-14	1				
11	64123-295	BLT-HEX 7/16-14 X 5-1/2	1				
12	64025-42	NUT-HEX 7/16-14	1				
13	38304-03	BEARING-FLNGD PLASTIC	1				
14	4165570.7	WLDMT-CLUTCH STOP	1				
15	4167269	COUPLING-DRIVE PUMP 440	1				
16	64123-54	BLT-HEX 5/16-18 X .75	2				
17	64268-02	NUT-FL NYLON LCK 5/16-18	2				
18	64268-03	NUT-FL NYLON LOCK 3/8-16	5				
19	64006-04	LOCKWSHR-5/8 HELICAL	1				
20	64123-67	BLT-HEX 3/8-16 X 2	6				
21	64229-03	NUT-NYLON LOCK 3/8-16	1				
22	64123-50	BLT-HEX 3/8-16X1	2				
23	90-0710	BOLT 7/16-14 X 1-1/4 NC	2				
24	64152-49	SCREW-SLT HH 10-24X3/4	3				
25	64229-10	NUT-NYLON 10-24	3				
26	64123-89	BLT-HEX 1/4-20X3/4	4				
27	64229-01	NUT-NYLON LOCK 1/4-20	4				
28	64006-03	LOCKWSHR-3/8 HELICAL	1				
29	64006-06	LOCKWSHR-7/16 HELICAL	1				
30	64163-03	WASHER-.531 x 2.00 x .125	3				
31	4166210	PULLEY-4.5 A PUMP /PUMP	1				
32	64164-13	KEY 1/4 X 2 SQ	1				
33	64123-133	BLT-HEX 5/8-18X3	1				
34	64189-24	BLT-HEX SOC 5/16-18 X 2	3				
35	64164-26	KEY-3/8x3/8x1-1/2 SQ	1				
36	2720949	ASSY-CLUTCH WIRE	1				
37	30-291	STRAP BRAIDED GROUND	1				
38	64123-47	BLT-HEX 5/16-18X1-1/4	1				
39	64002-04	LOCKWASHER EXT. 5/16	1				
40	64229-03	NUT-NYLON LOCK 3/8-16	1				
41	4167621-01	FITTING-8MPT X 90-8BARB	1				
42	108094-06	CLAMP-HOSE SAE10	1				
43	88042-05	CLAMP-HOSE 13/16	1				
44	4167213	VALVE-OIL DRAIN, 1/2	1				
45	138058-A	HOSE-BULK.50IDX.84OD	1				
46	64141-1	NUT-WLF 5/16-24	1				
47	48412-01	CLIP-CABLE 3/4 J X 10.32	1				
48*	4168088	WIRE-GROUND ALT TO ENG	1				

* NOT ILLUSTRATED

FIGURE 2

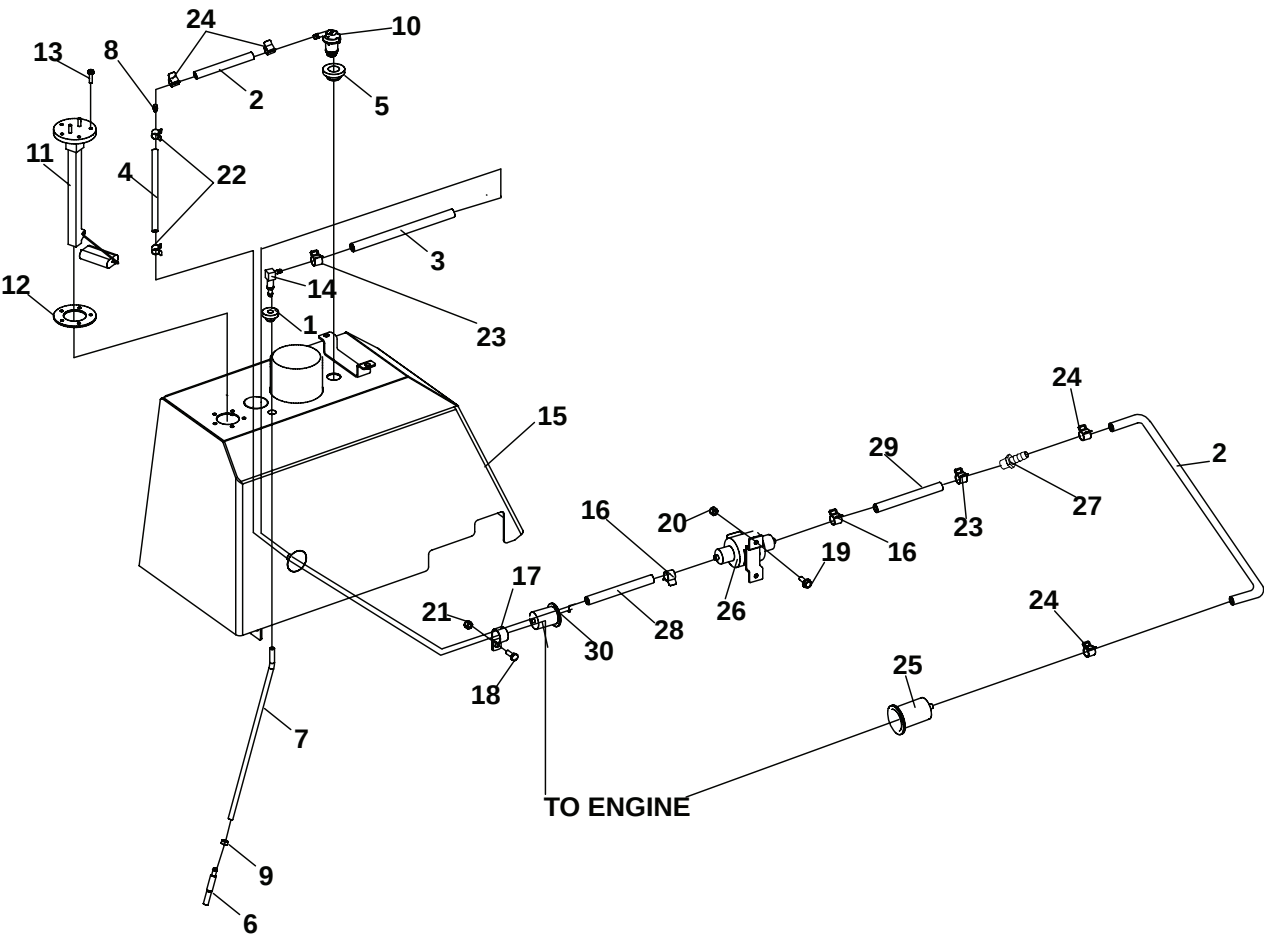


FIGURE 2

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4132325	GROMMET-FUEL TANK	1				
2	4162977-007	FUEL HOSE, 1/4-(4" , 37")	1				
3	4162978-001	FUEL HOSE, 5/16 (52")	2				
4	4162989-002	FUEL HOSE, 3/16 (7' 4")	1				
5	4165387	GROMMET, ROLL-OVER	1				
6	4165668	FILTER-FUEL	1				
7	4165692-02	TUBE- FUEL PICK UP 17"	1				
8	4165864	FITTING, 1/4 TO 3/16	1				
9	2183071-03	SPACER	1				
10	4165763	TANK VENT RETURN	1				
11	4166906	SENDER-FUEL LEVEL	1				
12	35-086	GASKET-SENDER,FUEL	1				
13	01-040	SCRWS #10-32 X 3/4	5				
14	4167010	ELBOW CONNECTOR 1/4"	1				
15	4166134.17	FUEL TANK 440	1				
16	11-017	CLAMP	1				
17	4165751	CLIP-CABLE INSULATED	1				
18	64123-07	BLT-HEX 1/4-20X1-1/2	1				
19	64139-04	BLT-WLF 1/4-20 X 3/4	2				
20	64141-2	NUT-WLF 5/16-18	2				
21	64229-01	NUT-NYLON LOCK 1/4-20	1				
22	88042-01	CLAMP, HOSE 1/4	2				
23	88042-02	CLAMP, HOSE 5/16	5				
24	88042N	CLAMP, HOSE	2				
25	4166795-04	FUEL FILTER	1				
26	4167706	FUEL PUMP	1				
27	4166970	FITTING-HOSE, 1/4 TO 5/16 STR	1				
28	4162978-003	FUEL HOSE, 5/16 (42")	1				
29	4162978-005	FUEL HOSE, 5/16 (10")	1				
30	13-1251-43012	ASSY FUEL FILTER WG750	1				

* NOT ILLUSTRATED

FIGURE 3

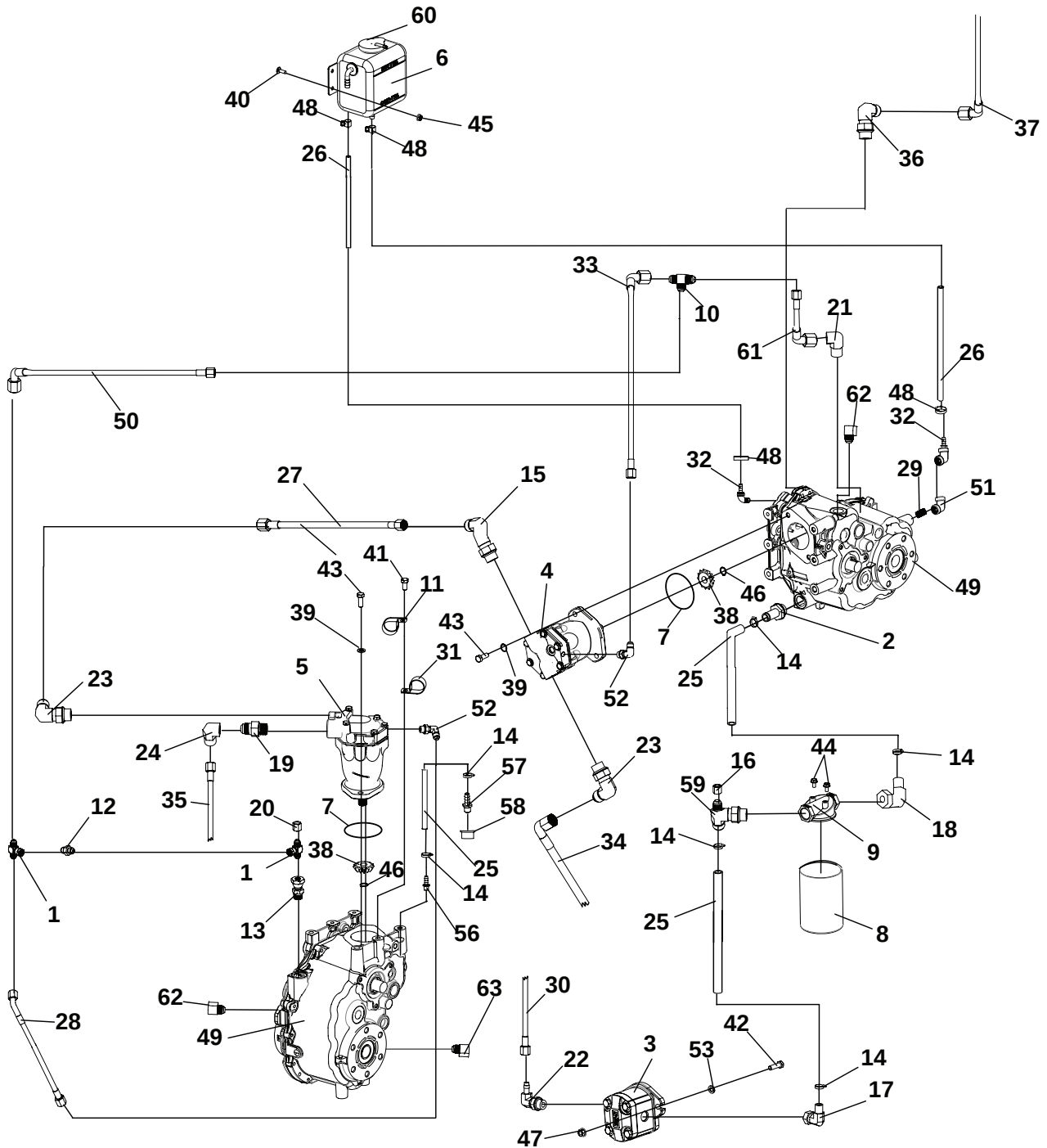


FIGURE 3

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	69043-02	FITTING-SWIVEL TEE 37°	2	33	4167476-01	HOSE- #6, 6/ 90 8 X 10"	1
2	2690016-01	FTG-ORB/HOSE BARB	1	34	4166842-01	HOSE-#12/90 X 17.00	1
3	4166014	PUMP-CHARGE & IMPL	1	35	4169240-01	HOSE-#12 JIC/JIC X 86.25	1
*	4166014-01	SEAL KIT	1	36	25-2103-12-8	FITTING-90 12 MPT X 8M JIC	1
4	4166812	MOTOR-HYDRO 1.24CI OP	1	37	2692305-09	HOSE-#8 JIC/90S JIC X 23.75	1
*	4166812-01	SEAL KIT		38	51-023	PINION GEAR 778155	2
5	4166813	MOTOR-HYDRO 1.24CI SS	1	39	64006-03	LOCKWSHR-3/8 HELICAL	4
*	4166812-01	SEAL KIT		40	64018-2	BLT-CRG 1/4-20X3/4	3
6	4167640	S-TANK,EXPANSION (INCLUDES ITEM 60)	1	41	64123-15	BLT-HEX 3/8-16X3/4	1
7	4166892	O-RING-3.25 X 3.375 X .062	2	42	64123-70	BLT-HEX 3/8-16X1-1/2	2
8	4166897	FILTER-HYDRAULIC 25 M	1	43	64123-50	BLT-HEX 3/8-16X1	4
9	4166903	FILTER HEAD-12 O-RING	1	44	64139-02	BLT-WLF 1/4-20 X 1/2	2
10	4167672-01	FITTING-TUBE TEE MALE 08	1	45	64141-2	NUT-WLF 5/16-18	3
11	48412-03	CLIP-CABLE 1 1/8J X .406	1	46	64144-35	S SNAP RING.688	2
12	4167049-01	VALVE-CHECK, MALE	1	47	64268-03	NUT-FL NYLON LOCK 3/8-16	2
13	4167069-01	FITTING-SWIVEL, ORB	1	48	88042-02	CLAMP, HOSE	4
14	108094-02	CLAMP-HOSE SAE12	6	49	4168197	TRANSAXLE	2
15	108205-04	ELBOW-45 DEG. MALE	1		(INCLUDES ITEMS 64 & 65)		
16	25-05CP-6	CAP	1	50	4166830-01	HOSE-#6-8/90 6 X 61.25	1
17	158058-05	FITTING-90 BARB ADJ	1	51	29-068	PIPE ELBOW 1/4 NPT	1
18	158058-20	FITTING-90 16 ORBX 2 BARB	1	52	25-2503-6-6	FITTING 90 -6 M ORB X -6	2
19	25-0503-12-12	FITTING STR -12 MORB-12	1	53	64163-31	WSHR 25/64X1X12	1
20	25-06CP-6	FITTING CAP -6 FEM.	1	54	56-076-02	SLEEVEING	3
21	25-2103-6-8	FITTING 90 -6MPT X -8JIC	1		21" FROM ITEM 9 TO ITEM 3		
22	25-2503-10-6	FITTING 90 -10 M ORB x-6	1		54" AROUND HOSE ITEM 35		
23	25-2503-12-12	FITTING 90 -12 M ORB/-12	2		54" AROUND HOSE ITEM 27		
24	25-3903-12-12	FITTING 90 -12 M/ -12	1	55*	4167299	DECAL-FLUID FILL, STEINER	1
25	4166827-01	HOSE- 3/4" X 25.00"	3	56	108086-02	FTG-BARB 90-3/4 X 3/4	1
26	4166829-03	HOSE- 3/8	2	57	4167801-01	FITTING-3/4 BARB / 3/4 MJIC	1
27	4167673-01	HOSE-#12 JIC/45 JIC X 68.50	1	58	4167726	CAP-12 JIC	1
28	4166841-02	HOSE-#6/45 X 17.00	1	59	4167725	FITTING-90,3/4X1_5/16-12X8	1
29	48024-24A	NIPPLE-PIPE 1/4NPT	1	60	4167812	S-CAP EXPANSION TANK	1
30	4166839-01	HOSE-#6 X 14.75	1	61	4167710-01	HOSE-#6 8JIC/90 8 JIC	1
31	48228-2A	CLAMP-3/4 CLIP	1	62	69051-07	PIPE PLUG 3/4"	2
32	4168145-01	FITTING-45°3/8 BARB 1/4 NPTF	2	63	69051-08	PIPE PLUG 3/8"	1

* NOT ILLUSTRATED

This diagram illustrates the assembly of a hydraulic system, showing various components and their interconnections. The components are numbered as follows:

- 1**: Main hydraulic cylinder
- 2**: Hydraulic valve
- 3**: Hydraulic cylinder
- 4**: Hydraulic valve
- 5**: Hydraulic cylinder
- 6**: Hydraulic cylinder
- 7**: Hydraulic cylinder
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- 49**: Hydraulic cylinder
- 50**: Hydraulic cylinder
- 51**: Hydraulic cylinder
- 52**: Hydraulic cylinder
- 53**: Hydraulic cylinder
- 54**: Hydraulic cylinder
- 55**: Hydraulic cylinder
- 56**: Hydraulic cylinder
- 57**: Hydraulic cylinder
- 58**: Hydraulic cylinder

FIGURE 4

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4166318	CYL-HYD 1.5 X 7, STEERING	1	37	2692305-09	HOSE-#8 JIC/90S JIC X 23.75	1
2	4166623	VALVE-CONTROL,	1	38	64006-01	LOCKWSHR-1/4 HELICAL	1
3	4166933-02	FITTING-90 ORB/37 DEG	2	39	64006-03	LOCKWSHR-3/8 HELICAL	4
4	4166934-01	FITTING-ORS/O-RING TEE	1	40	64139-08	BLT-WLF 5/16-18X3/4	4
5	4166950	SPACER-.64 X 1.0 X 2.47	1	41	64123-15	BLT-HEX 3/8-16X3/4	4
6	4166951	SPACER-.64 X 1.0 X 2.98	1	42	64123-152	BLT-HEX 5/8-11X5	1
7	4167015	OIL COOLER-6 X 9 X 1.77	1	43	64123-212	BOLT - 5/8-11 X 6.00	1
8	4167863-01	FITTING 6FJIC/45 6MJIC	2	44	64123-49	BLT-HEX 1/4-20X1/2	1
9	108205-05	ELBOW MALE 45 6X8	6	45	64123-64	BLT-HEX 5/16-18X2-1/4	3
10	23-003	COUPLER FEMALE	2	46	64123-70	BLT-HEX 3/8-16X1-1/2	2
11	23-033	DUST PLUG	2	47	64163-104	WSHR-.281X1.250X.12	1
12	23-083	CYLINDER 2-1/4 X 5IN HYD.	1	48	64163-12	WASHER-.531 x 2.00 x .125	3
13	25-0503-6-6	FITTING STR -6 M ORBC	3	49	64229-02	NUT-NYLON LOCK 5/16-18	2
14	25-2103-4-6	90-M/M 9/16 x 1/8 NPTF	2	50	64229-06	NUT-NYLON LOCK 5/8-11	1
15	25-2103-6-6	90-M/M 9/16 x 3/8 NPTF	2	51	64268-03	NUT-FL NYLON LOCK 3/8-16	2
16	25-2503-12-12	FITTING 90 -12 M	2	52	64151-6	NUT-HEX 5/8-11 CTR LOCK	1
17	25-2503-6-6	FITTING 90 -6 M ORB	1	53*	56-076-03	SLEEVING	4
18	25-2503-8-8	FITTING 90 -8 M ORB X	1		83" AROUND HOSE ITEM 35		
19	25-2706-4-6	FITTING STR -4 MP BH	2		56-076-02	SLEEVING	
20	25-3903-6-6	FITTING 90 -6 MJIC X -6	1		40" AROUND HOSE ITEM 33		
21	25-3503-6-6	FITTING 45 -6 M ORB X	1		25" AROUND HOSES ITEMS 25 & 26		
22	25-3903-8-8	FITTING 45 -6 M ORB X	1		42" AROUND HOSE ITEMS 27		
23	4166015	PUMP-HYDRO, 1.24 EATON	1				
*	4166015-01	SEAL KIT		54	64268-02	NUT-FL NYLON LOCK 5/16-18	4
24	4166019	PUMP-STEERING, EATON	1	55	4167195	ROD- 5/16-18 X 1/2 THRD	2
*	4166019-01	SEAL KIT		56	64207-01	NUT-HEX M8-1.25	2
*	4166019-02	SPRING- CENTERING		57	4167294	KNOB-BALL	2
25	4166826-01	HOSE-#4-6 /45	1	58	64025-02	NUT-HEX 5/16-18	2
26	4166826-02	HOSE-#4-6 /45	1	59*	4167477-01	SLEEVING	1
27	4166826-03	HOSE-#4-6 /45	2		42" AROUND 6 PORT HOLES FROM ITEM 2		
28	4166828-01	HOSE-#4-6 /90	1	60*	4167794-01	SLEEVING	2
29	4166828-02	HOSE-#4-6 /90	1		38" AROUND HOSE ITEM 29		
30	4166839-01	HOSE-#6 /	1		33" AROUND HOSE ITEM 28		
31	4166840-01	HOSE-#6 /90	1				
32	4166840-02	HOSE-#6 /90	1				
33	4166841-01	HOSE-#6/45	1				
34	4166842-01	HOSE-#12 /90	1				
35	4169240-01	HOSE-#12 JIC/JIC X 86.25	1				
36	2692305-10	HOSE-#6-J16/90 X 17	1				

*NOT ILLUSTRATED

FIGURE 5

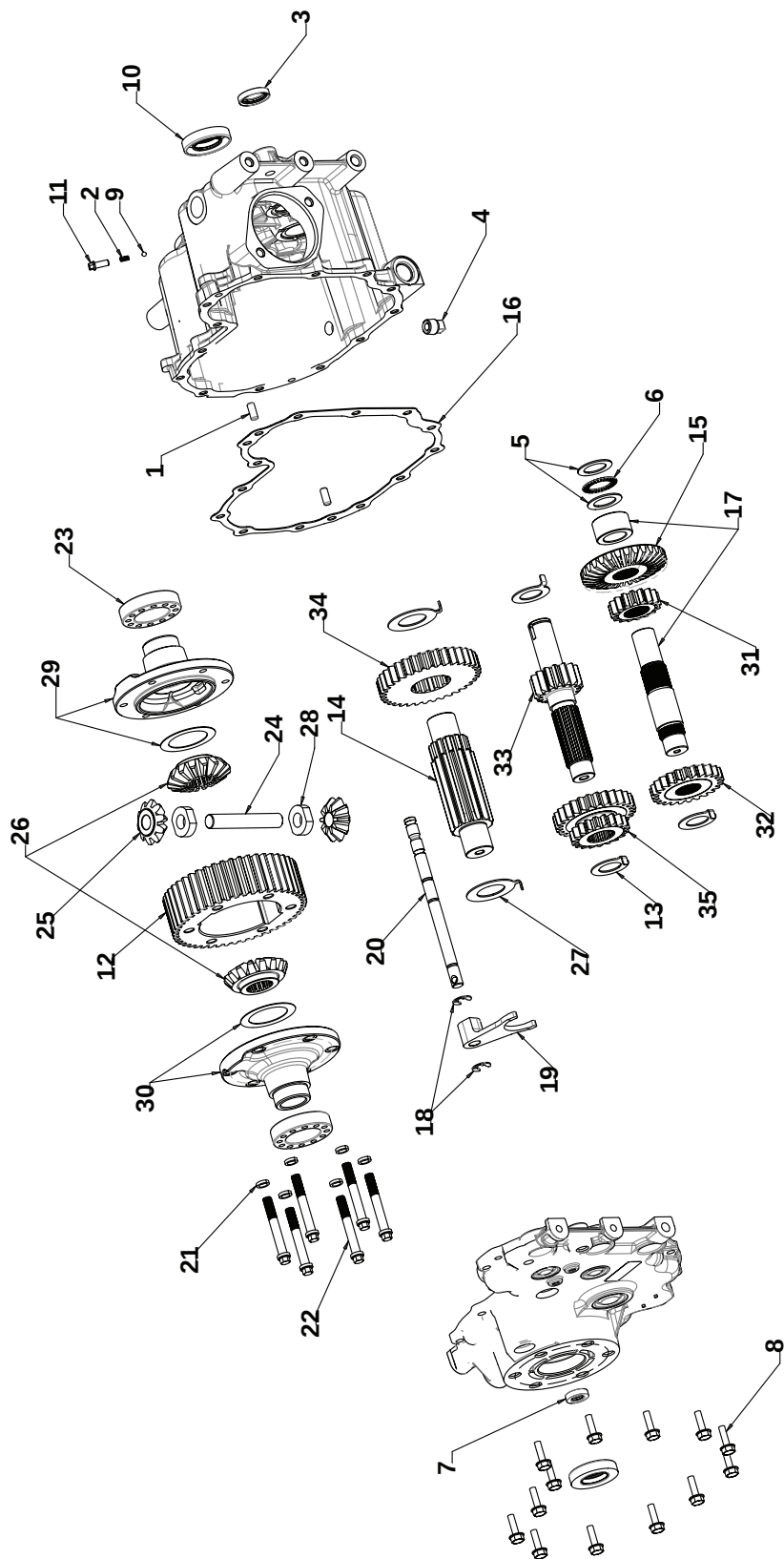


FIGURE 5

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	51-786026	PIN-DOWEL 5/16 X 3/4	2				
2	51-792003	DETENT-SPRING	1				
3	89-008	SEAL-OIL 1.0 ID	1				
4	69051-7	PLUG-MAGNETIC DRAIN	1				
5	51-780045	WASHER 1.002ID .061W	2				
6	51-780012	BEARING-THRUST	1				
7	89-007	SEAL-OIL .5000 ID	1				
8	51-792067	BOLT-HEX HD 5/16-18 THD	13				
9	51-792004	BALL 3/16 DIA	1				
10	89-006	SEAL OIL 1.125 ID	2				
11	51-792100	BOLT-HEX HD 1/4-20 X .625	1				
12	51-778156	GEAR-RING 47T 2600	1				
13	51-780157	WASHER 1.002ID .058W	3				
14	51-776120B	SHAFT-OUTPUT 2500 13T	1				
15	51-778087	GEAR-BEVEL 30T STL SER	1				
16	51-788058B	GASKET	1				
17	51-776209A	SPACER-COUNTERSHAFT	1				
18	51-792064	RING-RETAINING .50X .050	2				
19	51-784195	FORK-SHIFT 2500	1				
20	51-784326A	ROD -SHIFT HIGH-LOW	1				
21	51-792011	LOCKWASHER .375ID	6				
22	51-792101	BOLT-HEX HD 3/8-16 X 2.75	6				
23	51-780125	BEARING-BALL 1.5743 ID	2				
24	51-786096	SHAFT -PIN DIFF 2600	1				
25	51-778157	PINION -BEVEL 10T STL	2				
26	51-778158	GEAR-BEVEL 16T STL	2				
27	51-780156	WASHER 1.252ID .058W	2				
28	51-786098	BLOCK-DRIVE	2				
29	51-774486A	DIFF CARRIER AND WSHER	1				
30	51-774490A	DIFF CARRIER AND WSHER	1				
31	51-778268	GEAR-SPUR 16T STL SER	1				
32	51-778269	GEAR -SPUR 24T STL SER	1				
33	51-776350	SHAFT -SHIFTER & BRAKE	1				
34	51-778307	GEAR-SPUR 35T STL	1				
35	51-778308	GEAR -SPUR SHIFTER 19T	1				
36	4166056-02	TRANSAXLE, PEERLESS	1				
		(INCLUDES ITEMS 1 - 35)					

FIGURE 6

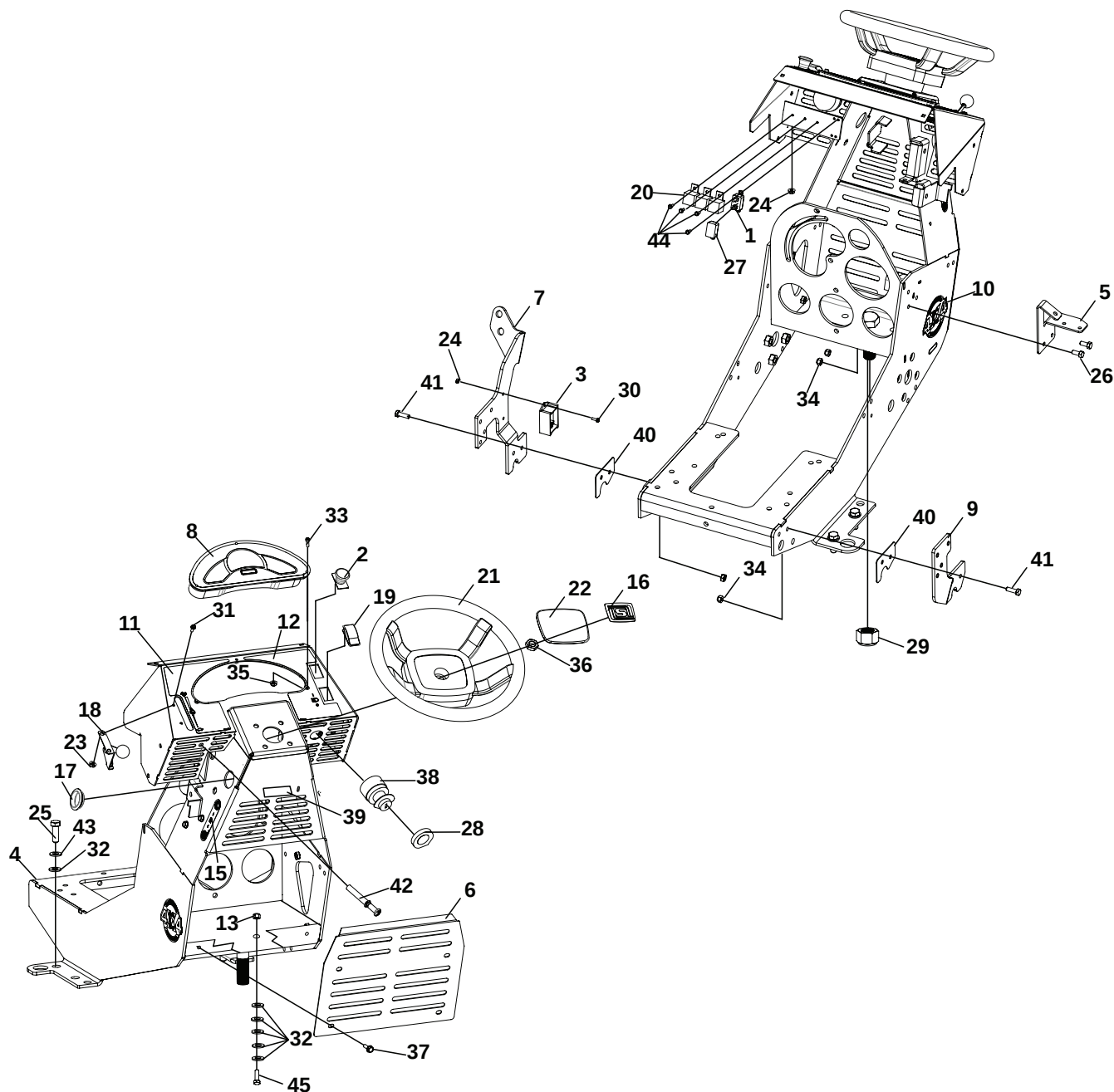


FIGURE 6

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	48524	40 AMP BREAKER	1				
2	2721505	PTO SWITCH	1				
3	4165343	MODULE-SOFT START	1				
4	4167625	S-FRAME FRONT	1				
5	4166570.7	BRKT-MTG HYD FILTER	1				
6	4166582.17	PANEL-PUMP COVER	1				
7	4166597.7	BRKT-GRILLE MNTNG	1				
8	4167237	GAGE-CLUSTER	1				
9	4167223.7	BRKT-GRILLE MNTNG, LEFT	1				
10	4167282	DECAL- 4X4, 440	1				
11	4167305	DECAL-DASH, STEINER RH	1				
12	4167306	DECAL-DASH, STEINER LH	1				
13	64229-05	NUT-NYLON LOCK 1/2-13	2				
14*	4167310	DECAL-PARKING BRAKE	1				
15	4167313	DECAL-H/L SHIFTER, 440	1				
16	4167336	DECAL-STEERING WHEEL	1				
17	4167389	PLUG-PLASTIC 1-1/2	2				
18	118020-20	CABLE-CNTRL THROTTLE	1				
19	31-051	ROCKER SWITCH	1				
20	2722325	RELAY	3				
21	47-103	STEERING WHEEL	1				
22	47-104	CAP, STEERING WHEEL	1				
23	64025-15	NUT-HEX #10-24 KEPS	2				
24	64025-29	NUT-HEX #8-32 KEPS	2				
25	64123-117	BLT-HEX 1/2-13X1-1/2	4				
26	64123-54	BLT-HEX 5/16-18 X .75	2				
27	4167813	BOOT	2				
28	95-12	FLAT WASHER 3/4 SAE ZP	2				
29	64151-9	NUT-HEX 1-14 ESNA	1				
30	64152-20	SCREW-MACH 8-32X1/2	2				
31	64152-46	SCREW-SLT HH 10-24X1/2	2				
32	64163-67	WASHER-.531 x 2.00 x .125	14				
33	64189-25	BLT-HEX SOC 10-24 X 3/4 SS	3				
34	64229-02	NUT-NYLON LOCK 5/16-18	6				
35	64229-10	NUT-NYLON 10-24	3				
36	64244-04	NUT-HEX JAM, M16-1.5	1				
37	64197-001	BLT-TDFM 5/16-18X3/4	4				
38	128010	KEY SWITCH	1				
39	4165932	LABEL-EPA	1				
40	4166911.7	PLATE-SPACER	2				
41	64262-007	BLT-HEX 5/16-18X1	4				
42	108009-03	CABLE-CHOKE	1				
43	64006-05	LOCKWSHR-1/2 HELICAL	4				
44	64152-78	SCREW-TORX 10-32X1/2	5				
45	64123-235	BLT-HEX 1/2-13X1-3/4	2				

* NOT ILLUSTRATED

FIGURE 7

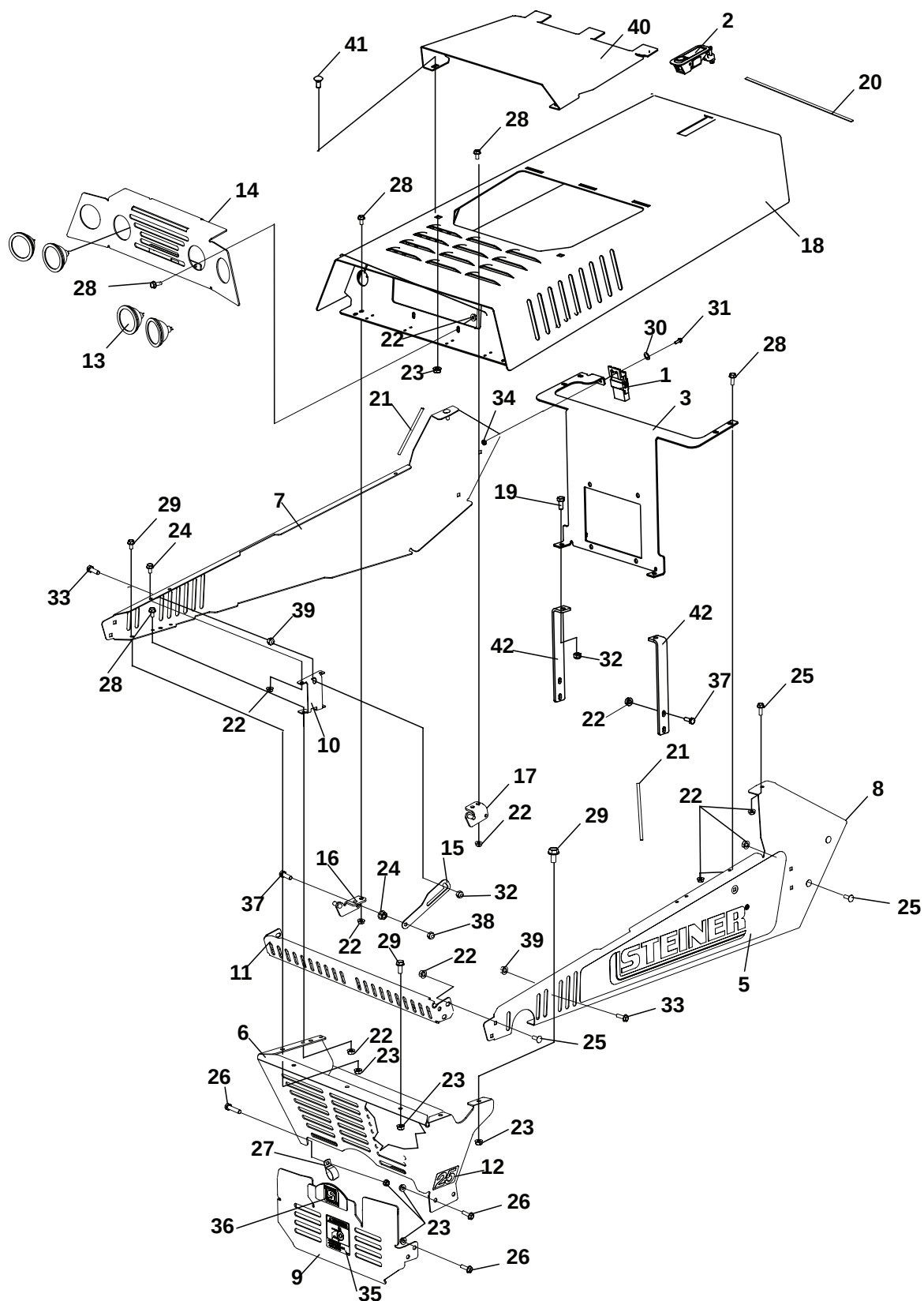


FIGURE 7

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	2188154	MODULE-DELAY	1	* NOT ILLUSTRATED			
2	4166741	LATCH-TRIGGER	1				
3	4167393.7	BRKT-MNTG, OIL COOLER	1				
4*	4167274	DECAL-STEINER 440, RH	1				
5	4167275	DECAL-STEINER 440, LH	1				
6	4167619	S-GRILLE, UPPER 440	1				
7	4166632.17	SIDE PANEL-RIGHT	1				
8	4166633.17	SIDE PANEL-LEFT	1				
9	4167620	S-GRILLE, LOWER	1				
10	4167322.7	BRKT-HOOD STOP, RH	1				
	4167644.7	BRKT-HOOD STOP, LH					
11	4166869.7	WLDMT-PANEL, FRONT	1				
12	4167302	DECAL-"34", KOHLER 34 HP	1				
	4167337	DECAL-"40", KOHLER 40 HP					
13	4167297	HEADLIGHT-GROMMET MNT	4				
14	4166868.7	PLATE-LIGHT MOUNTING	1				
15	4167257.7	BRKT-HOOD STOP, RH	1				
	4167011.7	BRKT-HOOD STOP, LH					
16	4166610.7	HINGE-RIGHT, WLDMT	1				
17	4166608.7	HINGE-LEFT, WLDMT	1				
18	4167266.17	WLDMT-HOOD	1				
19	64123-54	BLT-HEX 5/16-18 X 3/4	2				
20	56-003-18	WEATHERSTRIP 3/16X3/4	1				
21	56-046-01	TRIM TRIM-LOC /FT 9.5"	2				
22	64141-2	NUT-WLF 1/4-20	32				
23	64141-6	NUT-WLF 5/16-18	18				
24	64139-02	BLT-WLF 1/4-20X1/2	4				
25	64018-2	BLT-CRG 1/4-20X3/4	10				
26	64123-68	BLT-HEX 5/16-18X1	6				
27	48228-2A	CLAMP-3/4 CLIP	1				
28	64139-04	BLT-WLF 1/4-20 X 3/4	12				
29	64139-08	BLT-WLF 5/16-18X3/4	8				
30	01-009	WASHER FLAT #8 SAE ZP	2				
31	64152-20	SCREW-MACH 8-32X1/2	2				
32	64229-02	NUT-NYLON LOCK 5/16-18	4				
33	64218-07	SCR-BTN HD 5/16-18X1-1/2	2				
34	64025-29	NUT-HEX #8-32 KEPS	2				
35	2000577	LABEL WARNING	2				
36	4167311	DECAL-STEINER	1				
37	64123-89	BLT-HEX 1/4-20X3/4	6				
38	64229-01	NUT-NYLON LOCK 1/4-20	2				
39	64025-02	NUT-HEX 5/16-18	2				
40	4167220.17	HOOD SCOOP	1				
41	64018-9	BLT-CRG 5/16-18 X 3/4	2				
42	4167392.7	BRKT-OIL COOLER MOUNTING	2				

FIGURE 8

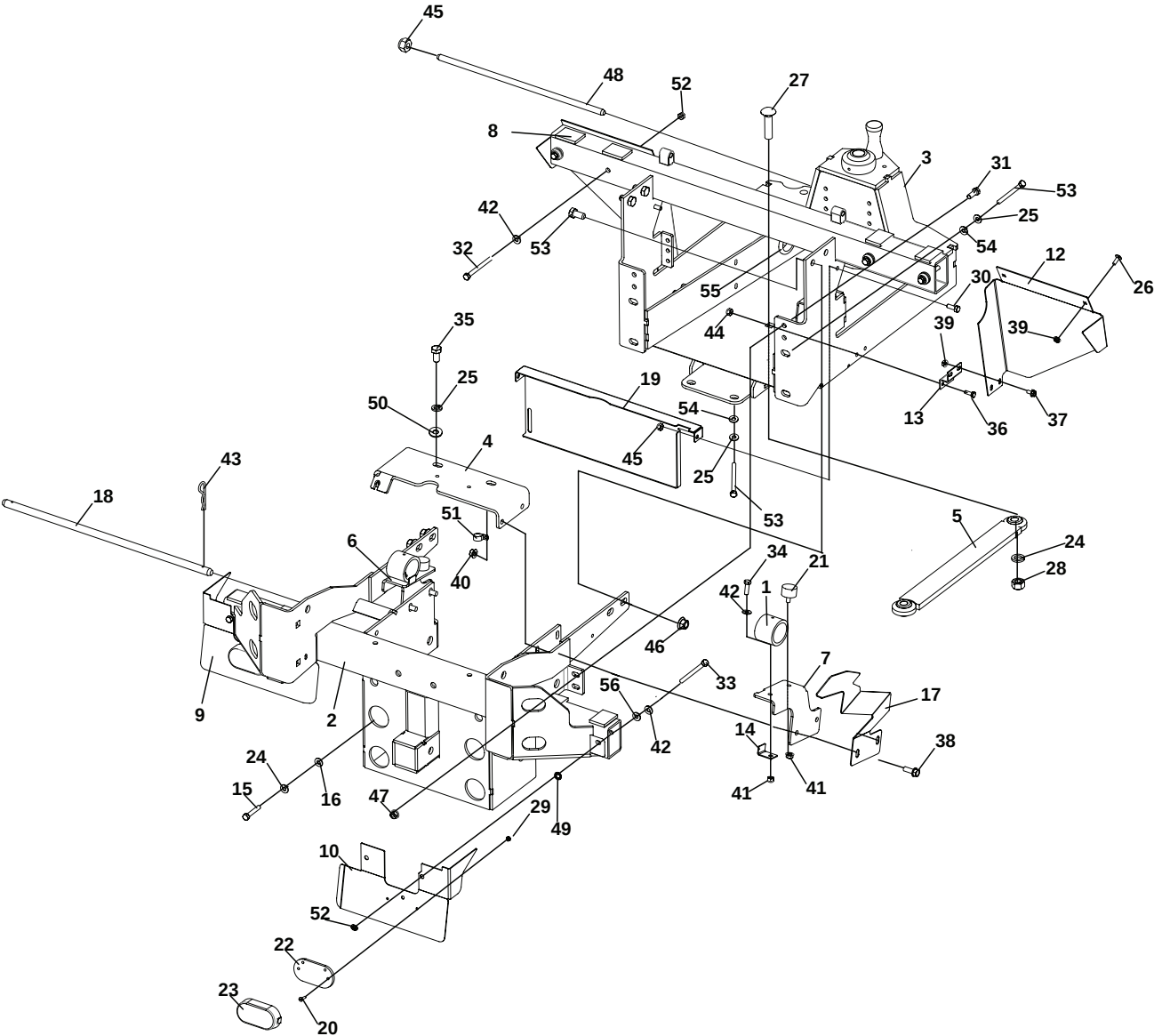


FIGURE 8

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4165676	BUMPER-RADIAL	2	32	64123-55	BLT-HEX 5/16-18 X 3	4
2	4165767.7	WLDMT-HITCH, WEIGHT BAR	1	33	64123-66	BLT-HEX HD 5/16-18 X 3.5	4
3	4165779.17	WLDMT-MID FRAME	1	34	64123-68	BLT-HEX 5/16-18X1	2
4	4166012.7	BRKT-TOP 3PT	1	35	64123-73	BLT-HEX 1/2-13X1	2
5	4166021.7	WLDMT-CENTER LINK	1	36	64123-89	BLT-HEX 1/4-20X3/4	4
6	4166572.7	BRKT-SEAT SUPPORT, LH	1	37	64139-02	BLT-WLF 1/4-20 X 1/2	4
7	4166573.7	BRKT-SEAT SUPPORT, RH	1	38	64139-18	BLT-WLF 3/8-16X1-1/4	4
8	4166642-01	PAD-RUBBER, TANK	8	39	64141-2	NUT-WLF 5/16-18	8
9	4166664.7	FENDER-REAR, LH	1	40	64141-4	NUT-WLF 3/8-16	4
10	4166665.7	FENDER-REAR, RH	1	41	64141-6	NUT-WLF 5/16-18	4
11*	4166668.7	FENDER-FRONT, LH	1	42	64163-55	WASHER-.531 x 2.00 x .125	10
12	4166669.7	FENDER-FRONT, RH	1	43	64168-4	COTTER-HAIRPIN.15X2.68	2
13	4166681.7	BRKT-MOUNT, FENDER	2	44	64229-01	NUT-NYLON LOCK 1/4-20	4
14	4166689.7	STOP-ROTATIONAL	2	45	64229-02	NUT-NYLON LOCK 5/16-18	4
15	64123-109	BLT-HEX 5/8-11X1-1/2	4	46	64268-05	NUT-FL NYLON LOCK 1/2-13	4
16	64163-16	WSHR 41/64X1-3/8X12 GA	4	47	64268-03	NUT-FL NYLON LOCK 3/8-16	4
17	4167204.7	LATCH-SEAT, 440	1	48	4167182	ROD-SPANNER	1
18	4167205	ROD-Ø5/8, 440 WEIGHT KIT	1	49	64002-04	WASHER STAR EXT. 5/16	2
19	4167327.7	PLT-HEAT SHIELD	1	50	64163-67	WSHR-.516X1X12GA	2
20	01-025	SCREW MACHINE 8-32 X 5/8	4	51	48228-2A	CLAMP-3/4 CLIP	1
21	05-042	BUMPER-RUBBER	2	52	64268-02	NUT-FL NYLON LOCK 5/16-18	14
22	33-034	BASE, TAIL LIGHT	2	53	64123-39	BLT-HEX 1/2-13X1-1/4	10
23	33-034	COVER, TAIL LIGHT	2	54	64163-67	WSHR-.516X1X12GA	6
24	64006-04	LOCKWSHR-5/8 HELICAL	5	55	05-034	GROMMET	1
25	64006-05	LOCKWSHR-1/2 HELICAL	8	56	64163-29	WSHR-21/64 X 1 X 11GA	A/R
26	64018-2	BLT-CRG 1/4-20X3/4	4				
27	64018-40	BLT-CRG 5/8-11 X 2-1/2	1				
28	64025-21	NUT-HEX 5/8-11	1				
29	64025-29	NUT-HEX #8-32 KEPS	4				
30	64123-107	BLT-HEX 5/16-18 X .75	2				
31	64123-50	BLT-HEX 3/8-16X1	4				

* NOT ILLUSTRATED

FIGURE 9

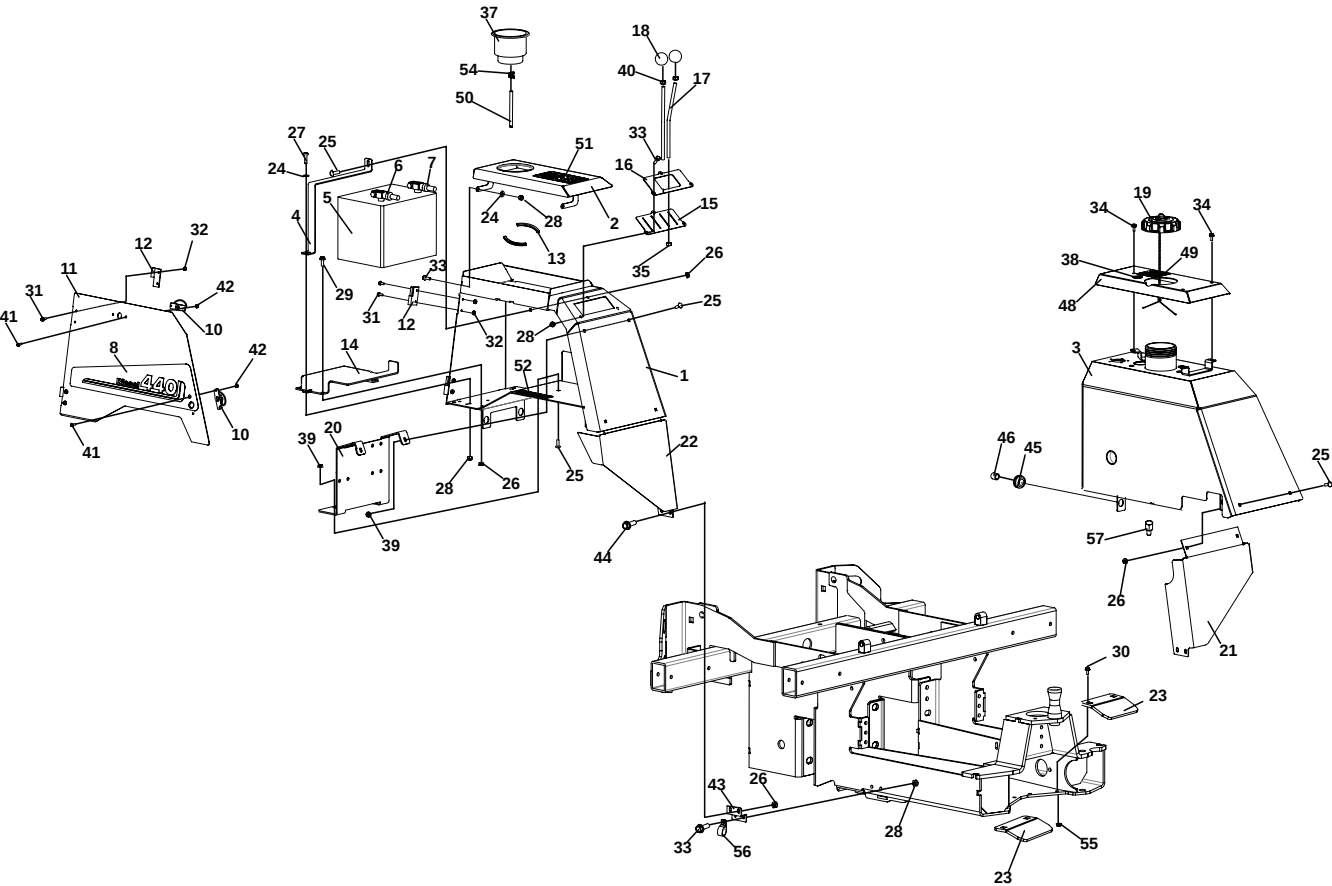


FIGURE 9

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4167629	S-WLDMT, BATTERY	1	38	4167320	DECAL- GAS SYMBOL,	1
2	4167628	S-WLDMT,TOP BATTERY	1	39	64268-01	NUT-FL NYLON LOCK 1/4-20	4
3	4167627	S-WLDMT FUEL TANK	1	40	64141-6	NUT-WLF 5/16-18	2
4	4166557.7	STRAP-BATTERY	1	41	64152-80	SCREW-HEX HPHD 6-32X3/8	4
5	33-015	BATTERY 26-60 525CCA		42	64025-26	NUT-HEX #6-32 KEPS	4
6	4167293-2	CABLE-BATTERY, POSITIVE		43	4166681.7	BRKT-MOUNT, FENDER	2
				44	64139-02	BLT-WLF 1/4-20X1/2	4
				45	4167024	GROMMET, 5/16 BOLT	8
7	30-064	CABLE-BATTERY NEGATIVE	1	46	4167023	SPACER, .50.D. X .470LG	8
8	4167279	DECAL- AIR COOLED 440, RH	1	47*	4166642	PAD-RUBBER, TANK	8
9*	4167278	DECAL- AIR COOLED 440, LH	1	48	4167630	S-ROLLOVER CVR GAS	1
10	4166814	LATCH-BATTERY BOX	2	49*	2000570	LABEL-WARN FUEL PICT	1
11	4166561.17	COVER-BATTERY	1	50	4167714-01	HOSE-CUP HOLDER, 15"	1
12	4166811	HINGE-LIFT OFF	2	51	4167307	DECAL-CAU/AUX COMBO	1
13	56-043-01	TRIM - TRIMLCK 12 1/4"	2	52	2000590	LABEL WARN BATTERY	1
14	4166556.7	SHELF-BATTERY	1	53*	4163040	LABEL-WEIGHT WARNING	1
15	4166752	COVER-RUBBER	1	54	88042-02	CLAMP-HOSE 5/16	1
16	4166751.7	PLATE-COVER, TWO VALVE	1	55	64151-15	NUT-CL 5/16-18	4
17	4167195	ROD- Ø5/16, 5/16-18 X 1/2	2	56	48228A	CABLE CLIP-INSULATED	1
18	4167294	KNOB-BALL	2	57*	4168388	DECAL-SUDDEN STOP	1
19	4165291	CAP-GAS, FUEL					
20	4166555.7	BRKT-VALVE MNTG	1				
21	4166668.7	FENDER-FRONT, LH	1				
22	4166669.7	FENDER-FRONT, RH	1				
23	4167428.7	BRACKET-BOTTOM,	2				
24	64163-03	WASHER-.531 x 2.00 x .125	3				
25	64018-2	BLT-CRG 1/4-20X3/4	9				
26	64141-2	NUT-WLF 5/16-18	13				
27	64123-80	BLT-HEX 1/4-20X1-1/4	1				
28	64229-01	NUT-NYLON LOCK 1/4-20	10				
29	64139-04	BLT-WLF 1/4-20 X 3/4	4				
30	64018-9	BLT-CRG 5/16-18 x 3/4	4				
31	64152-79	SCREW-HEX PHD 8-32X3/8	8				
32	64025-29	NUT-HEX #8-32 KEPS	8				
33	64123-89	BLT-HEX 1/4-20X3/4	9				
34	64197-015	BLT-TDFM 10-32X1/2 TORX HD	3				
35	64207-01	NUT-HEX M8-1.25	2				
36*	4167314	DECAL-TIRE PRESSURE, 440	1				
37	4167181	CUP HOLDER- INSERT	1				

* NOT ILLUSTRATED

FIGURE 10

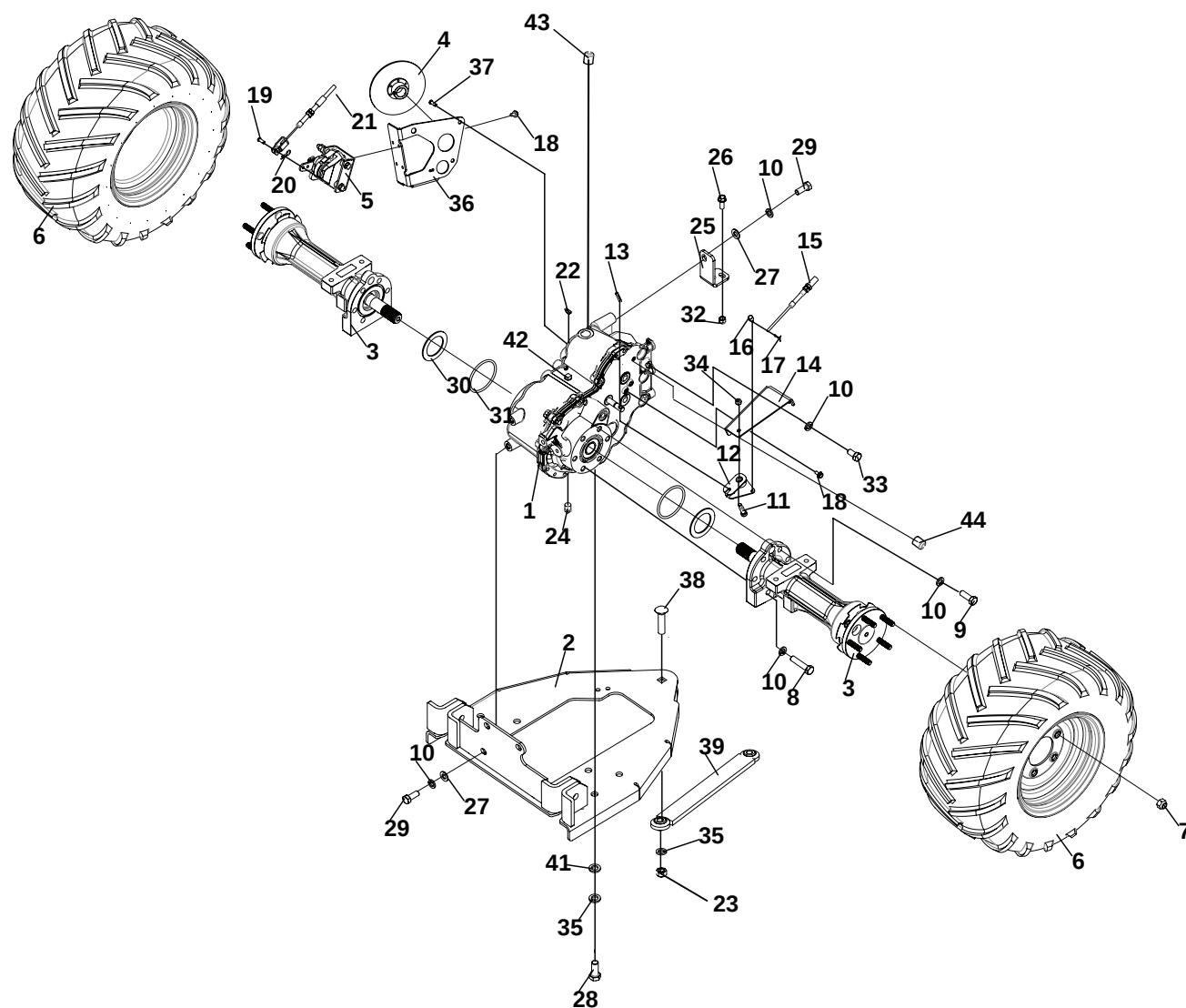


FIGURE 10

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4166056-02	HOUSING, TRANSAXLE	1				
2	4166005.7	WLDMT-AXLE SUPPORT	1				
3	4166056-01	AXLE	2				
4	4166362	CALIPER-BRAKE 6:00 LVR	1				
5	4166353	ROTOR-BRAKE, PARKING	1				
6	4167167	WHEEL ASSY-21X11.0-10 RH	2				
	4167166	WHEEL ASSY-21X11.0-10 LH					
	4167168	WHEEL ASSY-FIELD TRAX (OPT)	4				
	4167391	WHEEL ASSY-TURF (OPT)	4				
7	64187-02	S-NUT-WHEEL 7/16-20	10				
8	64123-259	BOLT, 1/2-13 X 2 1/4	4				
9	64123-117	BLT-HEX 1/2-13X1-1/2	8				
10	64006-05	LOCKWSHR-1/2 HELICAL	15				
11	64166-24	BLT-SHLDR .375X.875X5/16	1				
12	4166508.7	WLDMT-LEVER, SHIFTER	1				
13	64061-25	ROLLPIN-1/4 X 1-1/4	1				
14	4166506.7	BRKT-MOUNTING, SHIFTER	1				
15	4166532	CABLE-SHIFTER 25"	1				
16	4166630	SWIVEL-10-32 X .188 PIN	1				
17	64140-1	COTTER PIN-1/8X1	1				
18	64139-02	BLT-WLF 1/4-20 X 1/2	6				
19	64188-65	PIN-CLEVIS, 1/4 X .62	1				
20	64168-2	COTTER-HAIRPIN.08X1.19	1				
21	4166548	CABLE-BRAKE, 28" OAL	1				
22	64164-19	KEY, WOODRUFF 3/16 X 3/4	1				
23	64025-21	NUT-HEX 5/8-11	1				
24	69051-06	PIPE PLUG-3/8 INT W/MAGNET	1				
25	4166940.7	BRKT-MTG, TRANSAXLE	1				
26	64262-011	BLT-FLG HD 3/8-16 X 1	2				
27	64163-67	WASHER-.531 x 2.00 x .125	2				
28	64123-109	BOLT-5/8-11 X 1 1/2	6				
29	64123-39	BLT-HEX 1/2-13X1-1/4	2				
30	4166056-03	TRANSAXLE SPACER	2				
31	4166056-04	TRANSAXLE O-RING	2				
32	64229-03	NUT-NYLON LOCK 3/8-16	2				
33	64123-73	BLT-HEX 1/2-13X1	1				
34	64229-02	NUT-NYLON LOCK 5/16-18	1				
35	64006-04	LOCKWSHR-5/8 HELICAL	7				
36	4166865.7	WLDMT-BRKT CAL MTG FRT	1				
37	64139-08	BLT-WLF 5/16-18X3/4	3				
38	64018-40	BLT-CRG 5/8-11 X 2-1/2	1				
39	4166021.7	WLDMT-CENTER LINK	1				
40*	4166056-05	SEAL-OIL TRANSAXLE	2				
41	64163-16	WSHR 41/64X1-3/8X12 GA	6				
42	69051-08	PLUG-PIPE 3/8	1				
43	69051-07	PLUG-PIPE 3/4	1				
44	69051-05	PLUG-PIPE 1/4	1				

*NOT ILLUSTRATED

[illegible]

FIGURE 11

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4166056-06	TRANSAXLE	1				
2	4166012.7	BRKT- TOP MTG, 3PT	1				
3	4166056-01	AXLE	2				
4	4166353	ROTOR-BRAKE, PARKING	1				
5	4166362	CALIPER-BRAKE 6:00 LEVER	1				
6	4167167	WHEEL ASSY-21X11.0-10 RH	2				
	4167166	WHEEL ASSY-21X11.0-10 LH	2				
	4167168	WHEEL ASSY-FIELD TRAX (OPT)	4				
	4167391	WHEEL ASSY-TURF (OPT)	4				
7	64187-02	S-NUT-WHEEL 7/16-20	10				
8	64123-259	BOLT, 1/2-13 X 2_1/4	4				
9	64123-117	BLT-HEX 1/2-13X1-1/2	8				
10	64006-05	LOCKWSHR-1/2 HELICAL	15				
11	64166-24	BLT-SHLDR .375X.875X5/16	1				
12	4166508.7	WLDMT-LEVER, TRANS	1				
13	4166519.7	BRKT-MTG, SHIFT LEVER	1				
14	64061-25	ROLLPIN-1/4 X 1-1/4	1				
15	4166533	CABLE-SHIFTER 81"	1				
16	4166629	CLEVIS-10-32 THD X .188 PIN	1				
17	64140-1	COTTER PIN-1/8X1	1				
18	64139-02	BLT-WLF 1/4-20 X 1/2	6				
19	64188-65	PIN-CLEVIS, 1/4 X .62	1				
20	64168-2	COTTER-HAIRPIN .08X1.19	1				
21	4166547	CABLE-BRAKE, 54.88" OAL	1				
22	64164-19	KEY, WOODRUFF 3/16 X 3/4	1				
23	64123-73	BLT-HEX 1/2-13X1	2				
24	69051-08	PLUG-PIPE 3/8	2				
25	4166866.7	WLDMT-BRKT CALIPER	1				
26	64139-08	BLT-WLF 5/16-18X3/4	2				
27	64229-02	NUT-NYLON LOCK 5/16-18	1				
28	4166056-03	O-RING-TRANSAXLE	2				
29	4166056-04	SPACER-TRANSAXLE	2				
30	64163-67	WSHR-.516X1X12GA	2				
31	64123-39	BLT-HEX 1/2-13X1-1/4	3				
32*	4166056-05	SEAL-OIL TRANSAXLE	2				
33	548605	PIN-LOCKING	1				
34	69051-07	PLUG-PIPE 3/4	1				
35	69051-05	PLUG-PIPE 1/4 INT	2				
36	4166056	ASSY-TRANSAXLE	1				
(INCLUDES ITEMS 1, 3, 8, 9, 10, 28, 29, & 32)							

* NOT ILLUSTRATED

FIGURE 12

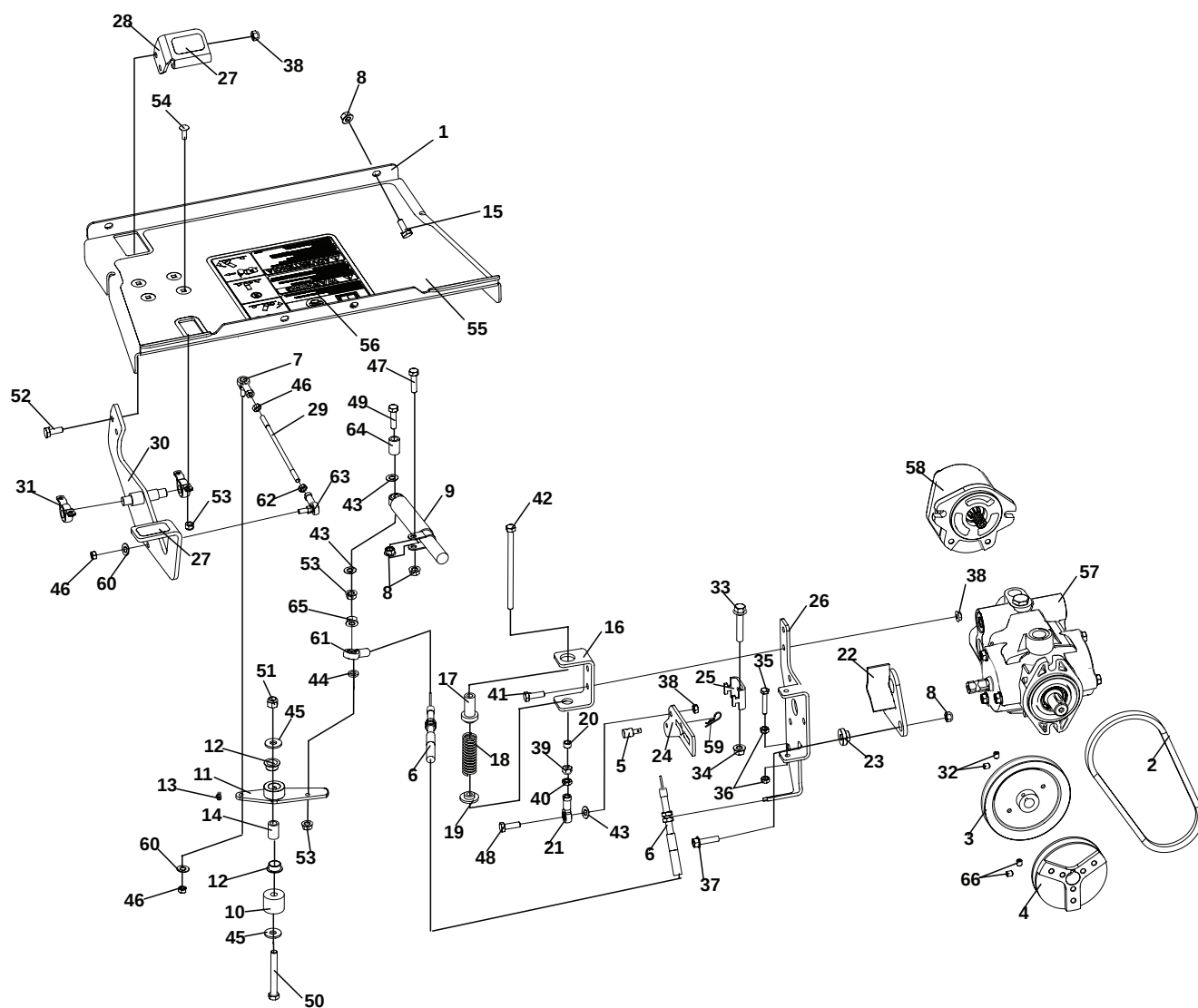


FIGURE 12

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4167615	S-WLDMT,FOOT PLATE 440	1	45	64163-31	WASHER-.531 x 2.00 x .125	2
2	4166643	BELT	1	46	64025-23	NUT-HEX 1/4-28	3
3	4166482	PULLEY- 5.5, .625ID, A-SECT	1	47	64123-61	BLT-HEX 5/16-18X1-3/4	1
4	4166210	PULLEY-4.5 PUMP TO PUMP	1	48	64123-47	BLT-HEX 5/16-18X1-1/4	1
5	4168184	SWIVEL-1/4-28 X .25	1	49	64123-297	BLT-HEX, 1/4-20 x 2-1/2 FLTH	1
6	128089-05	CABLE CONTROL	1	50	64123-75	BLT-HEX 3/8-16 X 3	1
7	43-004S	ROD END-1/4-28 RH W/STUD	1	51	64229-03	NUT-NYLON LOCK 3/8-16	1
8	64141-6	NUT-WLF 5/16-18	6	52	64123-107	BLT-HEX 5/16-18 X .75	2
9	47-128	STABILIZER	1	53	64229-01	NUT-NYLON LOCK 1/4-20	6
10	838790	SPACER-ENGINE MOUNT	1	54	64018-2	BLT-CRG 1/4-20X3/4	4
11	4166711.7	WLDMT-BELLCRANK	1	55	4167033	MAT-FOOT PLATE	1
12	38304-07	BRG-FLG .625X.719X.938	2	56	4167303	DECAL-WARN/INSTR	1
13	29-045	ZERK-GREASE 45°	1	57	4166015	PUMP-HYDRO EATON 1.24	1
14	2183071-03	SPACER	1	58	4166014	PUMP-CHARGE&IMPLMNT	1
15	64139-14	BLT-WLF 5/16-18X7/8	4	59	64168-2	COTTER-HAIRPIN.08X1.19	1
16	4166563.7	BRKT-MTG SPRING	1	60	64006-01	LOCKWSHR-1/4 HELICAL	2
17	2193046	BUSHING-NTRL CONTROL	1	61	43-004A	ROD END 1/4IN (ALL STEEL)	1
18	4166927	SPRING, COMPRESSION	1	62	64025-45	NUT-HEX 1/4-28 LH	1
19	123032	BUSHING-NEUTRAL CNTRL	1	63	4167749	ROD END-1/4-28 LH W/STUD	1
20	819337	SPACER	1	64	4167711	TUBE-SPACER, .312 X .255 X .63	1
21	4143595-01	ROD END-FEMALE	1	65	64141-2	NUT-WLF 1/4-20	1
22	4166586.7	WLDMT-LEVER NTRL LOCK	1	66	64044-13	SCREW-SET 5/16-18 X 3/4	2
23	4166592	BUSHING-.328 X .620 X 1.00	1				
24	4166558.7	LEVER-PUMP, HYDRO	1				
25	4166559.7	CHANNEL-LEVER PUMP	1				
26	4166560.7	BRKT-MOUNTING CABLE	1				
27	4167035	MAT-PEDAL	2				
28	4167622	S-BRKT,BOLT ONPEDAL	1				
29	4167750	ROD-DBLE END THR6.5	1				
30	4167623	S-WLDMT,PEDAL FOOT	1				
31	4117819	BEARING-PILLOW BLOCK	2				
32	64044-1	SCREW-SET 5/16-18X3/8	2				
33	64262-014	BLT-FLG HD 1/4-20X 1/4	1				
34	64268-03	NUT-FL NYLON LOCK 3/8-16	1				
35	64123-120	BLT-HEX 1/4-20X1-1/2 FTHD	1				
36	64025-01	1/4-20 HEX NUT	2				
37	64262-008	BLT-FLG HD 5/16-18 X 1-1/4	1				
38	64229-02	NUT-NYLON LOCK 5/16-18	5				
39	64229-08	LOCKNUT NYLON 5/16-24	1				
40	64001-11	NUT-JAM 5/16-24	1				
41	64123-68	BLT-HEX 5/16-18X1	2				
42	64123-285	BLT-HEX 5/16-24X5-1/2	1				
43	64163-55	WASHER-.531 x 2.00 x .125	3				
44	64163-86	.265 X .625 X .125	1				

*NOT ILLUSTRATED

FIGURE 13

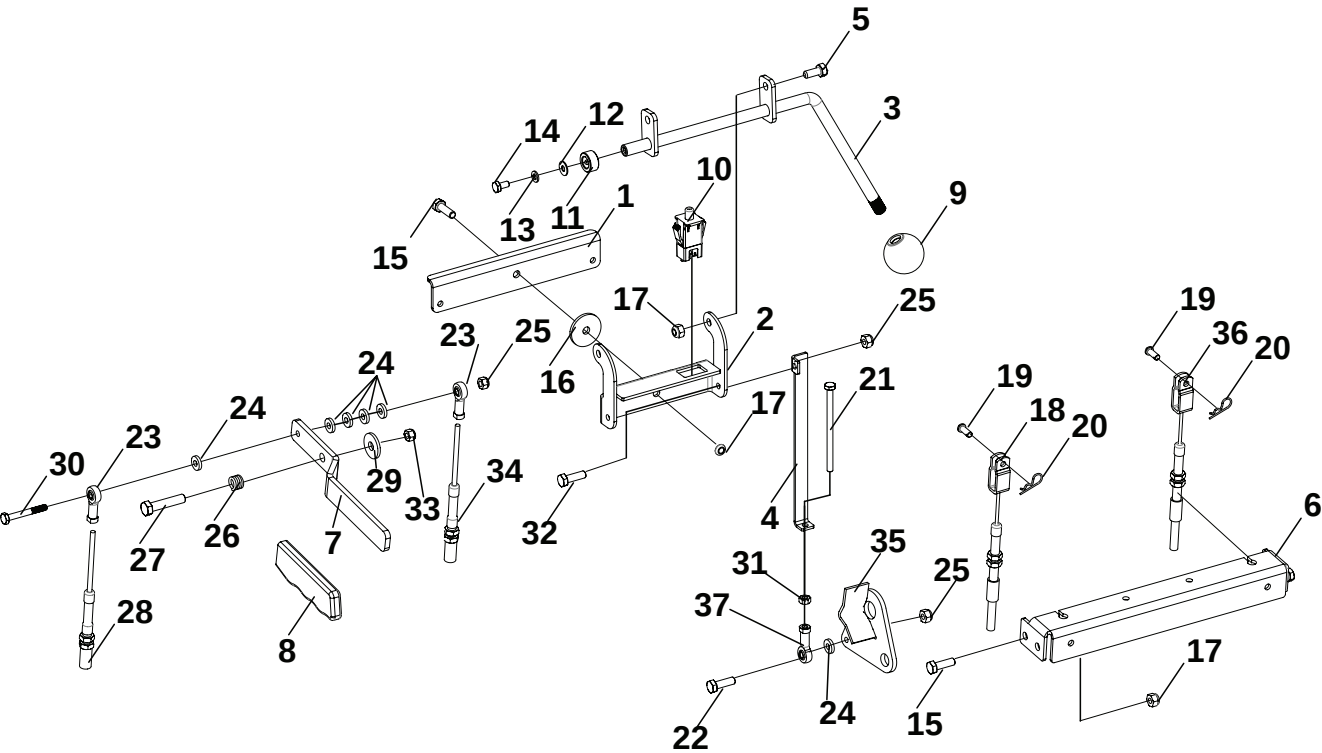


FIGURE 13

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4166469.7	PLATE-EQUALIZERBRAKE	1				
2	4166467.7	LINK-INNER, PARK BRAKE	1				
3	4166377.7	WLDMT-LVR, PARK BRAKE	1				
4	4166656.7	LINK-NEUTRAL LOCK	1				
5	64123-54	BLT-HEX 5/16-18 X .75	2				
6	4166470.7	ANGLE-MTG, BRAKE CABLE	1				
7	4166515.7	BRKT-LEVER, SHIFTER	1				
8	38404-03	GRIP-CONTROL LEVER	1				
9	47-038	KNOB LARGE 1/2-20 NF	1				
10	31-043	SWITCH-SPDT	1				
11	43067A	COLLAR, SET	1				
12	64163-03	WASHER-.531 x 2.00 x .125	1				
13	64006-01	LOCKWSHR-1/4 HELICAL	1				
14	64123-49	BLT-HEX 1/4-20X1/2	1				
15	64123-68	BLT-HEX 5/16-18X1	5				
16	05-028	FRICTION WASHER	1				
17	64229-02	NUT-NYLON LOCK 5/16-18	7				
18	4166547	CABLE-BRAKE, 54.88" OAL	1				
19	64188-65	PIN-CLEVIS, 1/4 X .62	2				
20	64168-2	COTTER-HAIRPIN .08X1.19	2				
21	64123-287	BLT-HEX 1/4-28X4	1				
22	64123-80	BLT-HEX 1/4-20X1-1/4	1				
23	43-004X	ROD END 1/4IN	2				
24	64163-86	WASHER-.531 x 2.00 x .125	6				
25	64229-01	NUT-NYLON LOCK 1/4-20	3				
26	41-039	SPRING, COMPRESSION	1				
27	64123-87	BLT-HEX 3/8-16 X 1-3/4	1				
28	4166532	SWIVEL,CABLE-SHIFTER	1				
29	2308066	WASHER-FRICTION	1				
30	64123-60	BLT-HEX 1/4-20X2	1				
31	64025-23	NUT-HEX 1/4-28	1				
32	64123-89	BLT-HEX 1/4-20X3/4	1				
33	64229-03	NUT-NYLON LOCK 3/8-16	1				
34	4166533	CABLE-SHIFTER, 80"	1				
35	4166586.7	BRKT-NUETRAL LOCK	1				
36	4166548	CABLE-BRAKE, 28" OAL	1				
37	43-004A	END-ROD 1/4IN	1				

*NOT ILLUSTRATED

FIGURE 14

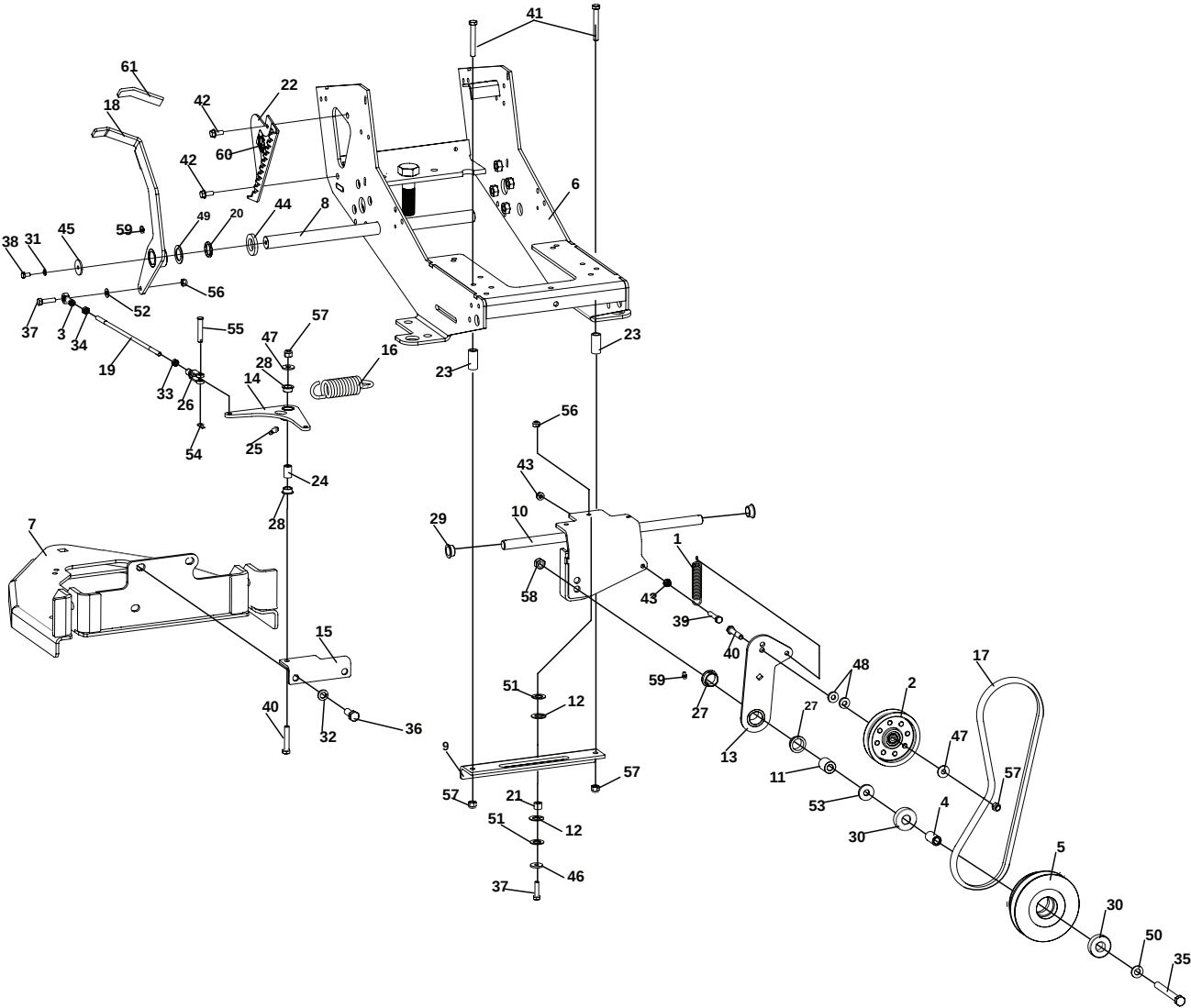


FIGURE 14

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	2188131	SPRING, EXT	1	48	64163-46	WASHER-.531 x 2.00 x .125	2
2	2308000	PULLEY-IDLER 4.00 EOD	1	49	64163-64	WASHER-.531 x 2.00 x .125	1
3	4143595-02	ROD END-FEMALE	1	50	64163-67	WASHER-.531 x 2.00 x .125	1
4	4165362	BUSHING-DBL IDLR PULLEY	1	51	64163-93	WASHER-.63X 1.12 X .062	2
5	4165611	PULLEY-DBL IDLER GAS (INCLUDES ITEMS 4, 300)	1	52	64163-95	WSHR-.344 X .688 X .065	1
6	4165979.17	WLDMT-FRAME FRONT 440	1	53	64163-99	WASHER-.531 x 2.00 x .125	1
7	4166005.7	WLDMT-LWR AXLE SPRT	1	54	64140-1	COTTER PIN-1/8X1	1
8	4167729	SHAFT-FRT LIFT CYL MTG	1	55	64188-02	PIN CLEVIS 5/16X1	1
9	4166295.7	ANGLE-FRONT IDLER STOP	1	56	64229-02	NUT-NYLON LOCK 5/16-18	2
10	4168558	WLDMT-FRONT IDLER MAIN	1	57	64229-03	NUT-NYLON LOCK 3/8-16	4
11	4166310	PIVOT-IDLER .516X1 X1.188	1	58	64268-05	NUT-FLG NYLOCK 1/2-13	1
12	4166312	WSHR-PLASTIC .63X1.81X.06	2	59	85010N	ZERK 1/4-28 STR SLFTH	2
13	4166314.7	WLDMT-ARM IDLER FRT 440	1	60	4167304	DECAL-BELT TENSION, 440	1
14	4166516.7	WLDMT-LEVER, SPRING ADJ	1	61	38404-03	GRIP-HANDLE	1
15	4166520.7	BRKT-MTG SPRING ADJ	1				
16	4166571	SPRING-EXT 1-1/2 X 5	1				
17	4166636	BELT-5L X 44.00 440 PTO	1				
18	4166684.7	WLDMT-TENSIONER PTO	1				
19	4166690	ROD-5/16-18 X 12.0 PTO ADJ	1				
20	4167335	SPRING-WAVE 1.0 ID	1				
21	4167408	SPACER-.328 X .625 X .480	1				
22	4167624	S-ANGLE,PTO	1				
23	2183063-05	SPACER 32MM LONG	2				
24	2183071-03	SPACER	1				
25	29-045	GREASE FITTING 45-DEG	1				
26	38020N	CLEVIS YOKE 5/16 PLATE	1				
27	38304-05	BEARING-FLNGD PLASTIC	2				
28	38304-07	BRG-FLG .625X.719X.938	2				
29	38304-08	BRG-FLG .75 X .88 X 1.13	2				
30	55-6204	BEARING-6204 SLD BALL	2				
31	64006-01	LOCKWSHR-1/4 HELICAL	1				
32	64006-05	LOCKWSHR-1/2 HELICAL	2				
33	64025-03	NUT-HEX 5/24	1				
34	64025-33	NUT-HEX 5/16-24 LH	1				
35	64123-304	BLT-HEX 1/2-13 X 4-1/3/4	1				
36	64123-39	BLT-HEX 1/2-13X1-1/4	2				
37	64123-47	BLT-HEX 5/16-18X1-1/4	2				
38	64123-49	BLT-HEX 1/4-20X1/2	1				
39	64123-61	BLT-HEX 5/16-18X1-3/4	1				
40	64123-67	BLT-HEX 3/8-16 X 2	2				
41	64123-88	BLT-HEX 3/8-16X2-3/4	2				
42	64139-08	BLT-WLF 5/16-18X3/4	2				
43	64141-6	NUT-WLF 5/16-18	2				
44	64163-07	WASHER-.531 x 2.00 x .125	1				
45	64163-104	WSHR-.271/.291X1.240	1				
46	64163-29	WASHER-21/64 X 1 X 11GA	1				
47	64163-31	WASHER-.531 x 2.00 x .125	2				

*NOT ILLUSTRATED

FIGURE 15

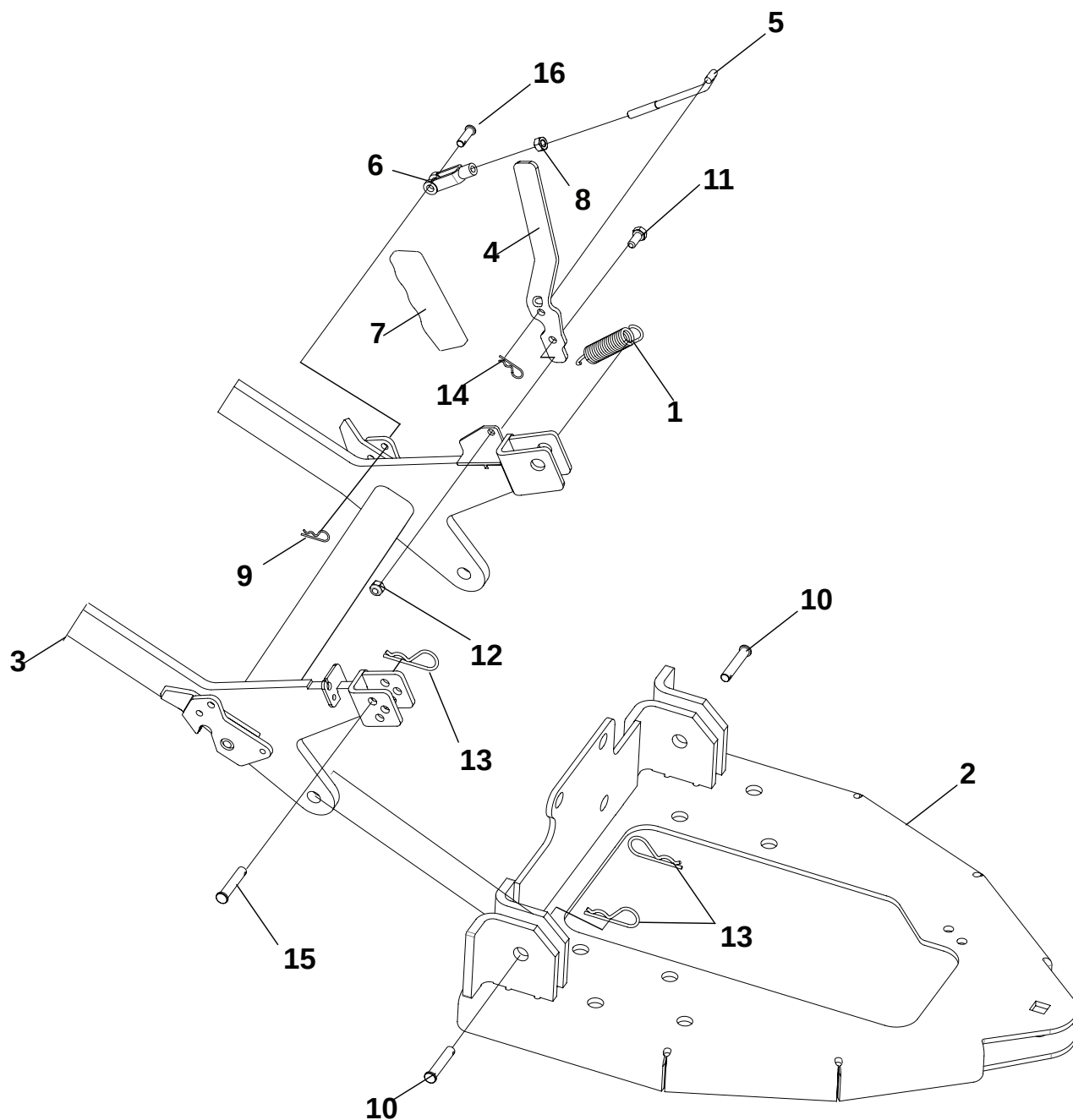


FIGURE 15

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	41-092	SPRING-TENSION	1				
2	4166005.7	WLDMT-LWR AXLE SUPPORT	1				
3	4166223.7	WLDMT-FRT LIFT 430	1				
4	4167824.7	HANDLE-LATCH RELEASE	1				
5	4167825	ROD-LATCH RELEASE	1				
6	38020N	CLEVIS YOKE 5/16 PLATE	1				
7	38404-03	GRIP-CONTROL LEVER	1				
8	64025-03	NUT-HEX 5/24	1				
9	64140-1	COTTER PIN-1/8X1	1				
10	64188-49	PIN-CLEVIS 5/8 X 1-3/4	2				
11	64123-54	BLT-HEX 5/16-18 X .75	1				
12	64229-02	NUT-NYLON LOCK 5/16-18	1				
13	64168-1	COTTER-HAIRPIN .120 x 2-3/8	3				
14	64168-2	COTTER-HAIRPIN .08X1.19	1				
15	64188-75	PIN-CLEVIS 3/8 x 2.0	1				
16	64188-02	PIN-CLEVIS 5/16 X 1.0	2				

*NOT ILLUSTRATED

FIGURE 16

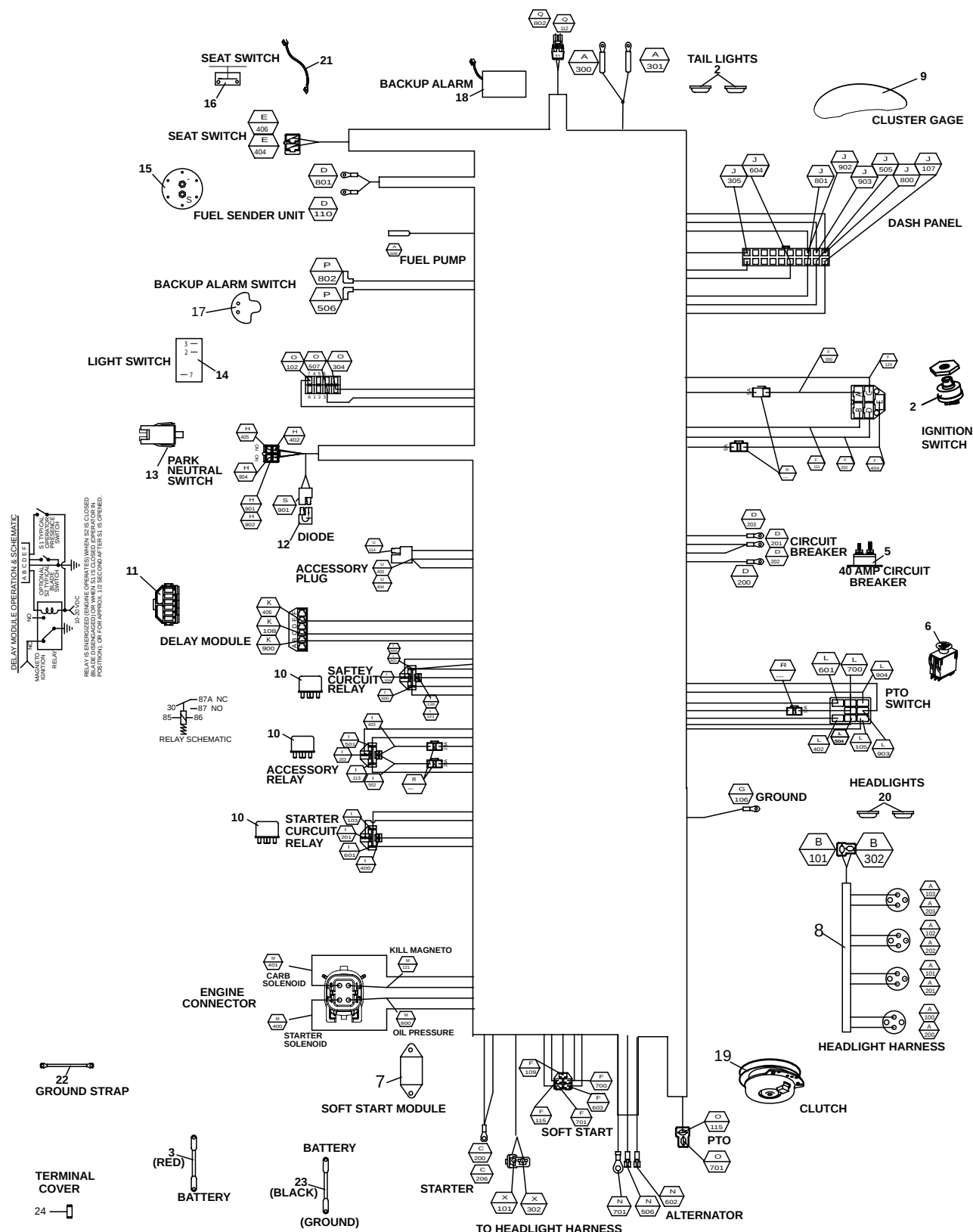


FIGURE 16

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4167112	HARNESS-WIRE GAS	1	15	4166906	SENDER-FUEL LEVEL	1
2	33-034	TWO BULB TAIL LIGHT	2	16	158135-01	SWITCH SEAT - MILCO	1
3	128010	SWITCH-IGNITION	1	17	806800	SWITCH-BACKUP ALARM	1
4	4167293-2	CABLE-BATTERY POS	1	18	4166891	ALARM-BACKUP	1
5	48524	CIRCUIT BREAKER 40A	1	19	4167230	CLUTCH-ELEC 225	1
6	2721505	SWITCH-PTO	1	20	4167297	HEADLIGHT-GROMMET MTG	4
7	4165343	MODULE-SOFT START	1	21	4143068	PIGTAIL SEAT SWITCH	1
8	4167344	HARNESS-HEAD LIGHTS	4	22	30-291	STRAP BRAIDED GROUND	1
9	4167237	GAGE-CLUSTER	1	23	30-064	CABLE-BATTERY/STARTER	1
10	2722325	RELAY	3	24	2308095	COVER-TERMINAL	2
11	2188154	MODULE-DELAY	1	25*	2720949	PIGTAIL-CLUTCH	1
12	555846	DIODE	1				
13	31-043	SWITCH PTO DPDT	1				
14	31-051	SWITCH ROCKER ON/OFF	1				

* NOT ILLUSTRATED

CIR. GA.	COLOR	CIRCUIT END #1	CIRCUIT END #2
305	16 YELLOW	SPLICE	DASH CONTR (20) LITE
304	16 YELLOW	SPLICE	LIGHT SWITCH
302	16 YELLOW	SPLICE	HEAD LIGHT
301	16 YELLOW	SPLICE	TAIL LIGHT
300	16 YELLOW	SPLICE	TAIL LIGHT
204	12 RED	ALTERNATOR	BATT STARTER SOL
203	14 RED	CIRCUIT BREAKER	ACCESSORY RELAY
202	14 RED	CIRCUIT BREAKER	IGN SWITCH (8)
201	14 RED	CIRCUIT BREAKER	STARTER RELAY
200	12 RED	CIRCUIT BREAKER	BATT STARTER SOL
121	16 BLK/WHT	SAFTEY RELAY (87A)	ENG CONNECTOR (4) KILL
120	16 BLK/YEL	IGNITION SWITCH (M)	SAFTEY RELAY (87A)
115	16 BLACK/WHITE	SOFT START	PTO CLUTCH
114	14 BLACK	SPLICE	ACCESSORY PLUG
113	16 BLACK	START RELAY (86)	ACCESSORY RELAY (85)
112	16 BLACK	SPLICE	BU ALARM SWITCH
111	16 BLACK	SPLICE	IGNITION SWITCH (G)
110	16 BLACK	SPLICE	FUEL SENDER
109	16 BLACK	SPLICE	SOFT START
108	16 BLACK	SPLICE	DELAY MODULE
107	16 BLACK	SPLICE	DASH CONTR (1) GRD
106	14 BLACK	SPLICE	GROUND
105	16 BLACK	SPLICE	PTO SWITCH
104	16 BLACK	SPLICE	SAFTEY RELAY (30)
103	16 BLACK	SPLICE	STARTER RELAY
102	16 BLACK	SPLICE	HEADLIGHT SWITCH
101	16 BLACK	SPLICE	HEADLIGHT

CIR. GA.	COLOR	CIRCUIT END #1	CIRCUIT END #2
904	16 BROWN / WHITE	NEUTRAL SAFTEY SW	PTO SWITCH
903	16 BROWN / YELLOW	PTO SWITCH	DASH CONTR (12) PTO
902	16 BROWN	PARK NEUTRAL SWITCH	DASH CONTR (13) PARK
901	16 BROWN	PARK NEUTRAL SWITCH	SAFTEY RELAY
900	16 BROWN	SAFTEY RELAY	DELAY MODULE
802	16 ORANGE	BU ALARM SWITCH	BACKUP ALARM
801	16 PINK	FUEL SENDER	DASH CONTR (3) FUEL
800	16 PURPLE	OIL PRESS SWITCH	DASH CONTR (11) OIL
701	16 BLUE/RED	SOFT START	PTO CLUTCH
700	16 DK. BLUE	PTO SWITCH	SOFT START
604	16 GREY	SPLICE	DASH CONTR (5) TACH
603	16 GREY	SPLICE	SOFT START
602	16 GREY	ALTERNATOR	SPLICE
601	16 GREY / BLUE	PTO SWITCH	STARTER RELAY
508	16 WHITE	SPLICE	FUEL PUMP
507	16 WHITE	SPLICE	LIGHT SWITCH
506	16 WHITE	SPLICE	BU ALARM SWITCH
505	16 WHITE	SPLICE	ALTERNATOR
504	16 WHITE	SPLICE	DASH CONTR (2) 12V+
503	16 WHITE	SPLICE	PTO SWITCH
502	14 WHITE	ACCESSORY RELAY	SPLICE
501	16 WHITE/BLACK	SAFTEY RELAY	ACCESSORY RELAY
500	16 WHITE/BLACK	SAFETY RELAY (86)	IGN SWITCH (L)
406	16 DK. GRN/YELLOW	SEAT SWITCH	DELAY MODULE
405	16 LT. GREEN	PARK NTRL SWITCH	IGN SWITCH (S)
404	16 LT. GREEN/BLK	ACCESSORY PLUG	SEAT SWITCH
403	14 LT. GREEN/BLK	ACCESSORY RELAY	ACCESSORY PLUG
402	16 DK. GREEN	PTO SWITCH	PARK NTRL SWITCH
401	16 DK. BLUE/YELLOW	SPLICE	ENG CONNECTOR (2) CARB
400	16 DK. BLUE/ WHT	STARTER	STARTER RELAY

FIGURE 17

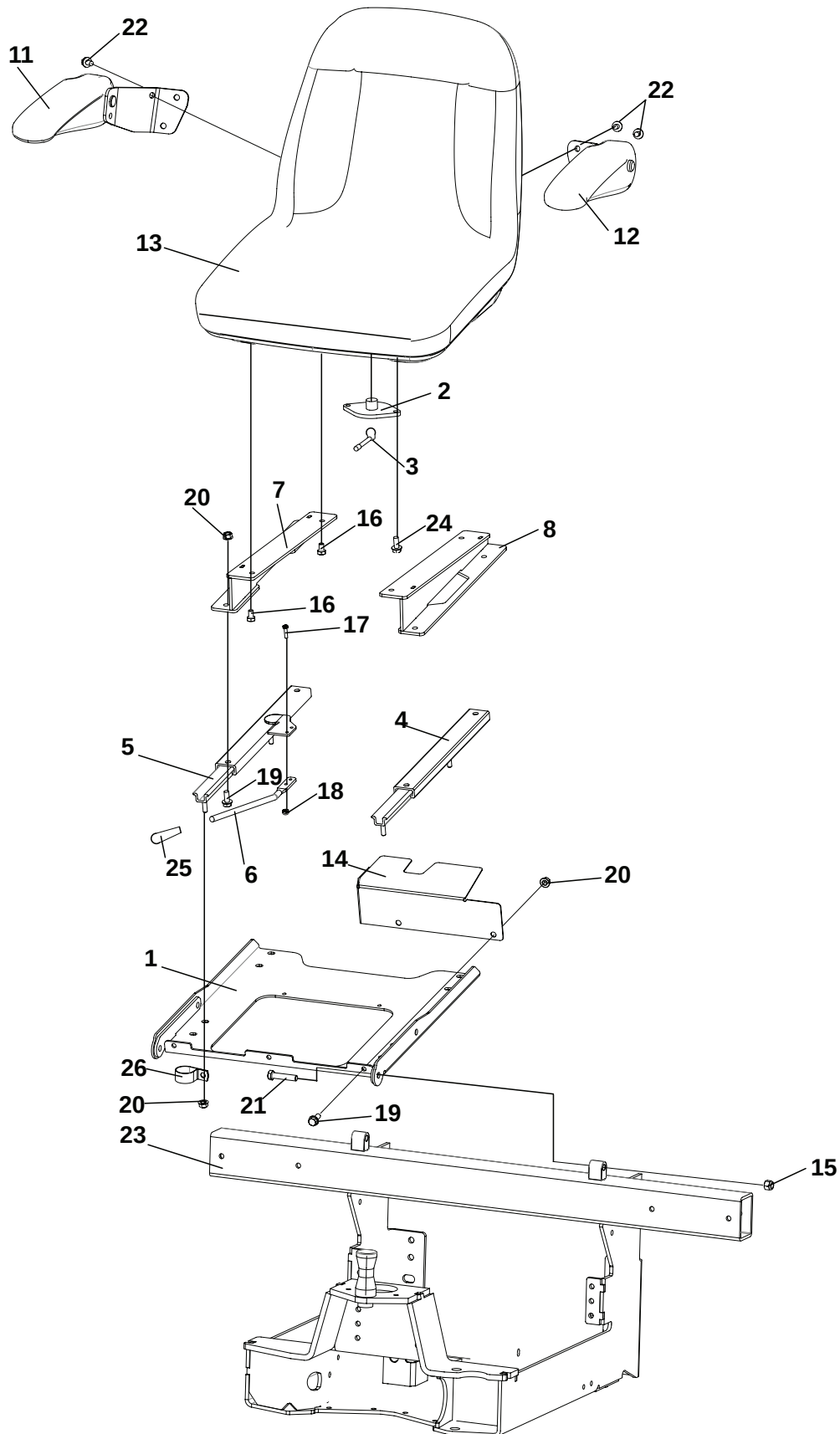


FIGURE 17

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4167039.7	WELDMENT- SEAT PLATE	1				
2	158135-01	SWITCH SEAT - MILSCO	1				
3	4143068	PIGTAIL	1				
4	4167446	SLIDE RAIL-SLAVE, 7.00"	1				
5	4167447	SLIDE RAIL-ADJ, 7.00"	1				
6	4167438	ROD-SEAT SLIDE ADJUSTER	1				
7	4166569.7	WLDMT-BRKT,SEAT RH	1				
8	4166568.7	WLDMT-BRKT,SEAT LH	1				
9*	4116761	LABEL-MADE IN USA	1				
10*	4167312	DECAL-STEINER, 440 REAR	1				
11	198066	RH ARMREST	1				
12	198059	LH ARMREST	1				
13	4166575	SEAT-GRAY STEINER LOGO	1				
14	4166989.7	SHIELD-HEAT	1				
15	64151-18	NUT-HEX 3/8-16 CTR LCK	2				
16	99-23	BOLT 5/16-18 X 1/2 NC SHCS	4				
17	64152-49	SCREW-SLT HH 10-24X3/4	2				
18	64229-10	NUT-NYLON 10-24	2				
19	64139-08	BLT-WLF 5/16-18X3/4	6				
20	64141-6	NUT-WLF 5/16-18	10				
21	64123-87	BLT-HEX 3/8-16 X 1-3/4	2				
22	64139-13	BLT-WLF 5/16-18 X 1/2	6				
23	4165779.7	WLDMT-MID FRAME	1				
24	99-C0404	BOLT SELF TAP 1/4-20 X 1/2	2				
25	4167637	CAP-VINYL TIP, BLACK	1				
26	48228-1A	CLIP-CABLE INSULATED	1				

*NOT ILLUSTRATED

FIGURE 18

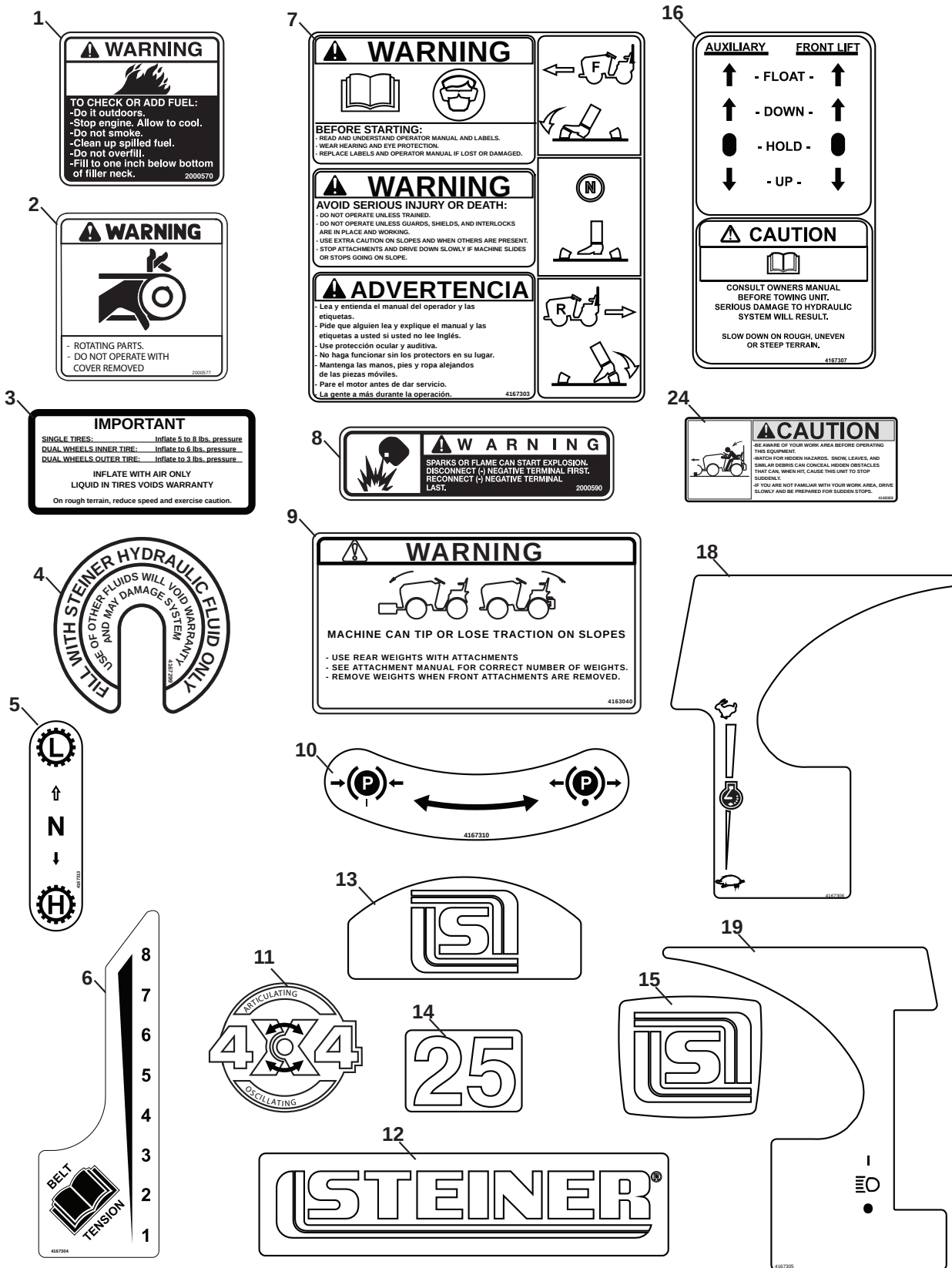
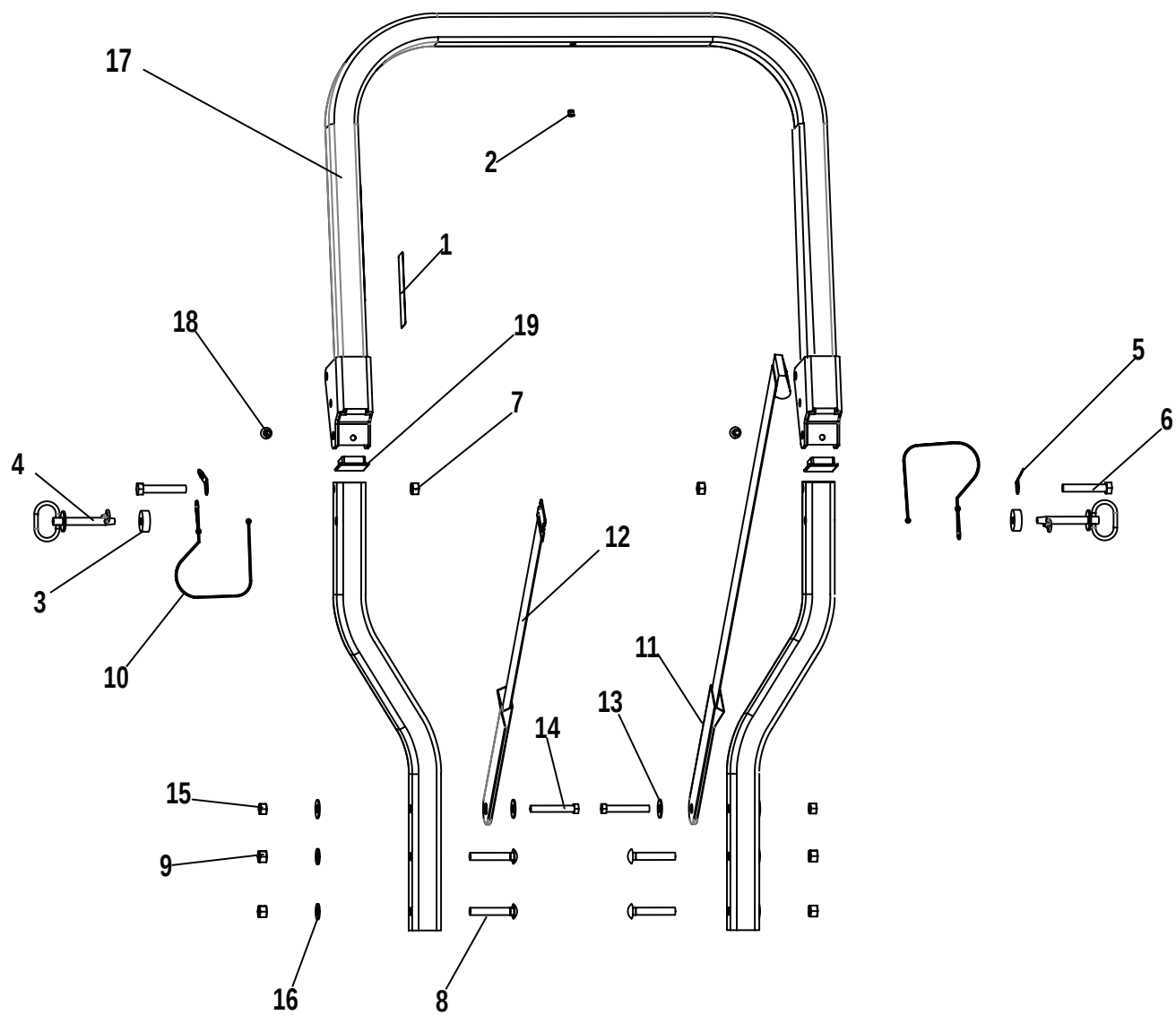


FIGURE 18

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	2000570	LABEL-WARN FUEL PICT.	1				
2	2000577	LABEL WARNING	2				
3	4167314	DECAL-TIRE PRESSURE	1				
4	4167299	DECAL-FLUID FILL, STEINER	1				
5	4167313	DECAL-H/L SHIFTER, 440	1				
6	4167304	DECAL-BELT TENSION, 440	1				
7	4167303	DECAL-WARN/INSTR	1				
8	2000590	LABEL WARN BATTERY	1				
9	4163040	LABEL-WEIGHT WARNING	1				
10	4167310	DECAL-PARKING BRAKE	1				
11	4167282	DECAL- 4X4, STEINER 440	1				
12	4167312	DECAL-STEINER, 440 REAR	1				
13	4167311	DECAL-STEINER, FRNT	1				
14	4167302	DECAL-"34", STEINER 440	1				
	4167337	DECAL-"40", STEINER 440					
15	4167336	DECAL-STEERING WHEEL	1				
16	4167307	DECAL-CAU/AUX,	1				
17*	4116761	LABEL-MADE IN USA	1				
18	4167306	DECAL-DASH,STEINER LH	1				
19	4167305	DECAL-DASH,STEINER RH	1				
20*	4167274	DECAL-STEINER 440, RH	1				
21*	4167275	DECAL-STEINER 440, LH	1				
22*	4167278	DECAL- AIR COOLED 440, RH	1				
23*	4167279	DECAL- AIR COOLED 440, LH	1				
24	4168388	DECAL-SUDDEN STOP	1				

*NOT ILLUSTRATED

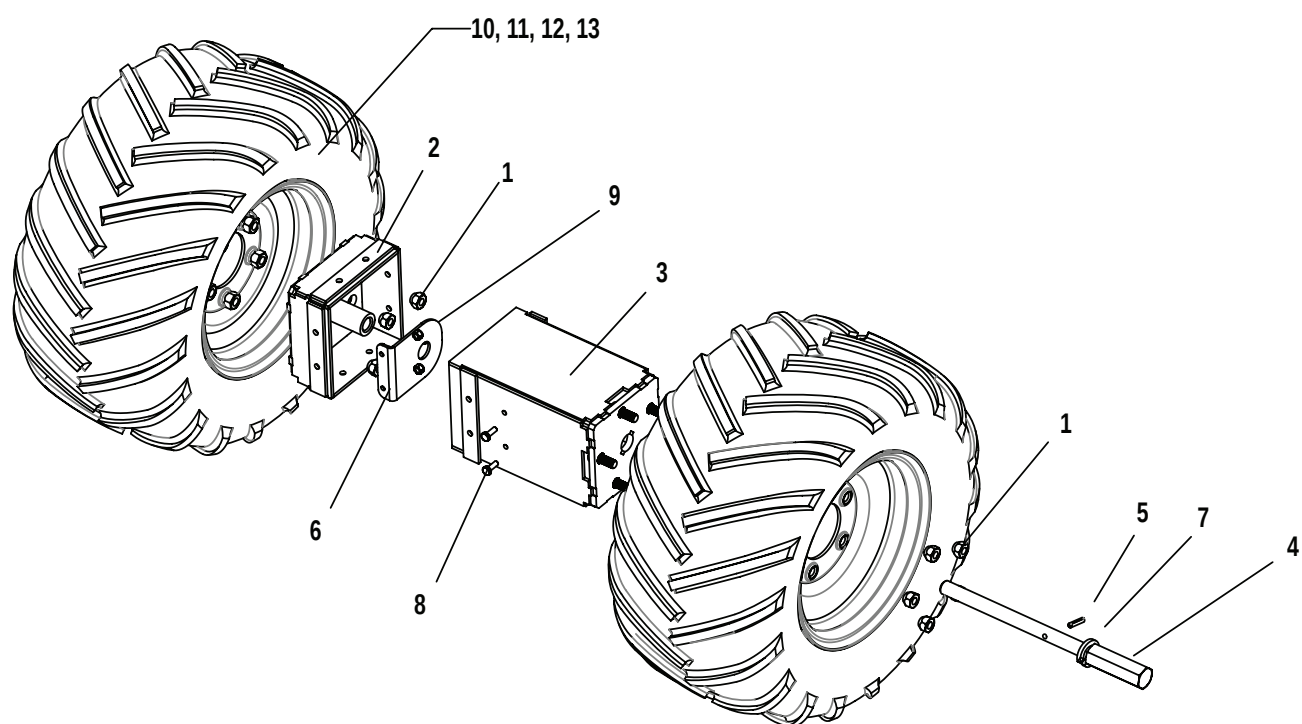
FIGURE 19



ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4160347	DECAL-FOLDING ROPS	1				
2	4167350-01	PLUG-3/8	2				
3	4162878	WASHER--.500 EPDM	2				
4	4162879	PIN-HITCH 1/2 X 2-3/4	2				
5	4160348	WSHR-FORMED RETAINER	2				
6	64123-31	BLT-HEX 1/2-13 X 3	2				
7	64151-7	NUT-CL 1/2-14	2				
8	64018-11	BLT-CRG 1/2 -13 x 3	4				
9	64229-05	NUT-1/2-13 NYLOCK	4				
10	4162880	LANYARD-NYLON 10"	2				
11	4167350-03	SEATBELT- BUCKLE SIDE	1				
12	4167350-03	SEATBELT-LATCH SIDE	1				
13	64163-19	WSHR- 7/16 FLAT	4				
14	64123-300	BLT-HEX 7/16-14 X 3	2				
15	64229-04	NUT-NYLOCK 7/16-14	2				
16	64163-54	WSHR-1/2 FLAT	4				
17	4167350-04	ASSY-ROPS BARS	1				
18	4160343	BUMPER-RUBBER W/ FLANGE	2				
19	4167350-02	PLUG-2" SQUARE	2				

*NOT ILLUSTRATED

FIGURE 20



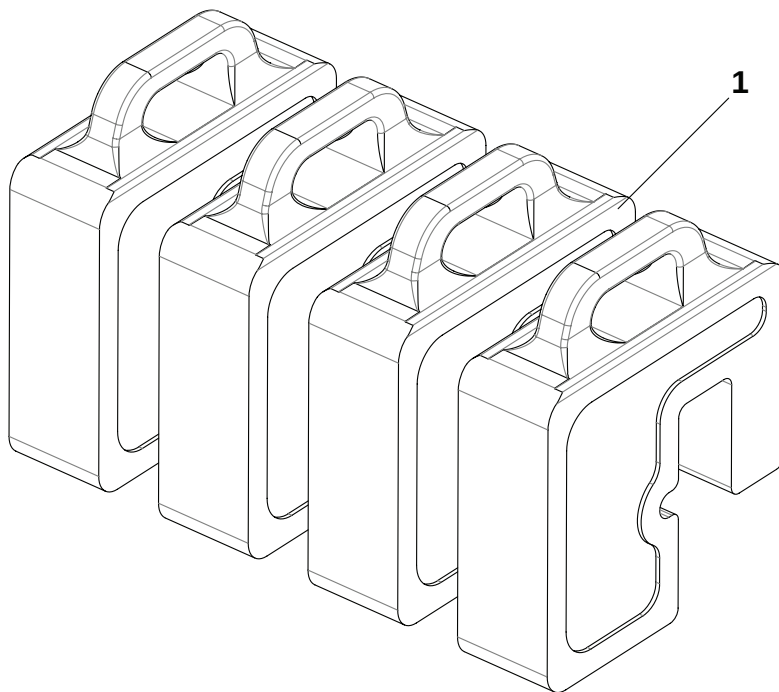
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
75-71200 DW200-DUAL WHEELS, 440 FLD TRX (INCLUDES ITEM 1-9 , & 12)							
75-71201 DW201-DUAL WHEELS, 440 BAR TRD (INCLUDES ITEM 1-9 , 10 & 11)							
75-71202 DW202-DUAL WHEELS, 440 TURF (INCLUDES ITEM 1-9 , & 13)							
1	64187-02	S-NUT-WHEEL 7/16-20	40				
2	4166975.7	WLDMT-BASE, DUAL WHEEL	4				
3	4166956.7	WLDMT-EXTNSN, DUAL WHEEL	4				
4	4167376	ROD-DRAW, DUAL WHEEL	4				
5	64061-39	ROLLPIN-1/4 X 1-1/8	4				
6	4167375.7	PLT-GUIDE, DUAL WHEEL	4				
7	64006-20	LOCKWASHER-HELICAL, 7/8 I.D.	4				
8	64123-89	BLT-HEX 1/4-20X3/4	8				
9	64229-01	NUT-NYLON LOCK 1/4-20	8				
10	4167166	WHEEL ASSY-CHEV 21X11.0-10 LH	2				
11	4167167	WHEEL ASSY-CHEV 21X11.0-10 RH	2				
12	4167168	WHEEL ASSY-FIELD TRX22X12.0-10	4				
13	4167391	ASSY-WHEEL TURF 22 X 11.0-10	4				

***NOT ILLUSTRATED**

FIGURE 21

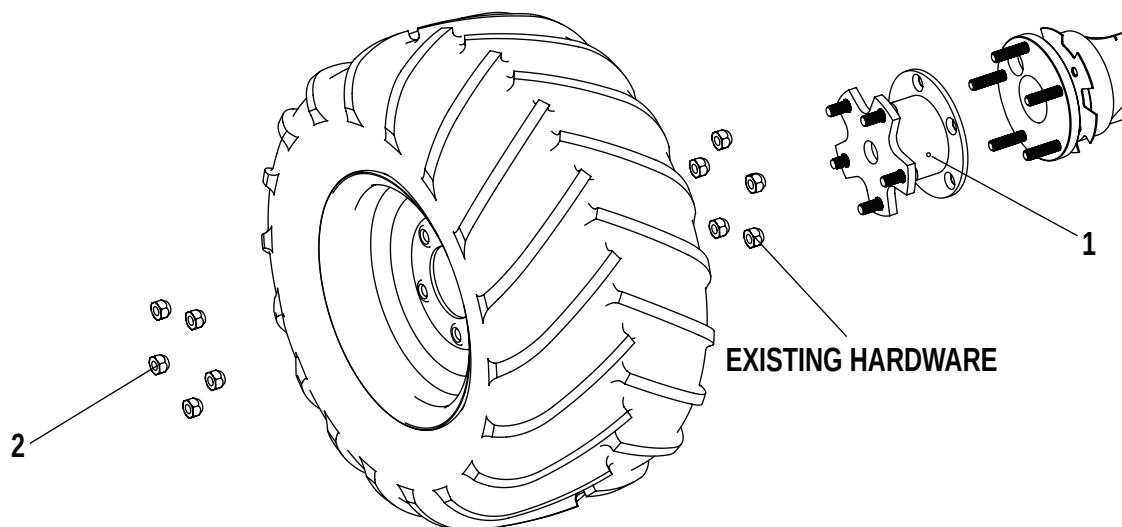
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	62-540	50# TRACTOR BALLAST WEIGHT	4				

*NOT ILLUSTRATED



ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4167424.7	WLDMT-3IN WHEEL EXT	4				
2	64187-02	NUT-WHEEL 7/16-20	20				

***NOT ILLUSTRATED**



STEINER BELT CHART												
MODEL	220	230	230 Diesel	235	410	415	420	430	440	425	525	UM428
Tractor PTO Belt	81-A034 W/O El Clutch 81-B033 W/EI Clutch	81-B033	81-B033	4165347	81-B039	81-B039	81-A038 SN: 1001-2999 81-B039 SN:3000-5000	81-B039	4166636 5L X44	81-B042 W/O El Clutch 81-B040 W/EI Clutch	81-B042	81-B029
MR, MW, MD, MX.	81-A040	81-A040	81-B041	81-B041	81-A040	81-A040	81-A040	81-A040	81-B041	81-B041	81-B041	81-B040
Rotary mowers												
BM425	N/A	N/A	N/A	N/A	N/A	N/A	81-A040	81-A040	81-B041	81-B041	81-B041	N/A
Boom Mower												
MC444	N/A	N/A	N/A	N/A	N/A	N/A	81-A040	81-A040	N/A	81-B041	81-B041	N/A
Tree Farm Mower												
RC466	81-A042 W/O El Clutch 81-A040 W/EI Clutch	81-A040	81-B041	81-B041	N/A	N/A	81-A040	81-A040	81-B041	81-B041	81-B041	81-B040
Rough Cut Mower												
RM674 & 684	81-A045 W/O El Clutch	81-A043	81-B043	81-B043	N/A	N/A	81-A043	81-A043	81-B044	81-B044 W/O El Clutch	81-B043	81-B042
Reel Mowers	81-A043 W/EI Clutch									81-B042 W/EI Clutch		
CS312	N/A	N/A	N/A	N/A	N/A	N/A	81-B041	81-B041	81-B041	81-B041	81-B041	81-B040
Chipper Shredder												
GN10KW Generator	81-B050	81-B050	81-B050	81-B050	81-B050	81-B050	81-B050	81-B050	81-B050	81-B050	81-B050	81-B050
LD300 Loader	N/A	N/A	N/A	N/A	N/A	N/A	81-A026	81-A026	N/A	N/A	N/A	N/A
PB100 & PB200	81-A042 W/O El Clutch	81-A040	81-B041	81-B041	81-A040	81-A040	81-A040	81-A040	81-B041	81-B041 W/O El Clutch	81-B041	81-B040
Power Blower	81-A040 W/EI Clutch											
PR348	81-A045 W/O El Clutch	81-A043	81-B043	81-B043	N/A	N/A	81-A043		81-B044	81-B044 W/O El Clutch	81-B043	81-B043
Power Box Rake	81-A043 W/EI Clutch									81-B042 W/EI Clutch		
RS350 small	81-A042 W/O El Clutch	81-A040	81-B040	81-B040	81-A040	81-A040	81-A040	81-A040	81-B041	81-B041 W/O El Clutch	81-B040	81-B040
Rotary Sweeper	81-A048 W/O El Clutch	81-A046	81-B046	81-B046	81-A046	81-A046	81-A046	81-A046	81-B045	81-B046	81-B046	81-B044
RS454 large	81-A046 W/EI Clutch											
Rotary Sweeper	81-A046 W/EI Clutch											
SB348 Snowblower	81-A055 W/O El Clutch	81-A053	81-B054	81-B054	81-A053	81-A053	81-A053	81-A053	81-B054	81-B054 W/O El Clutch	81-B054	81-B053
SN:1001-1713	81-A053 W/EI Clutch									81-B053 W/EI Clutch		
SB348 Snowblower	81-A053 W/O El Clutch	81-A051	81-B051	81-B051	81-A051	81-A051	81-A051	81-A051	81-B052	81-B053 W/O El Clutch	81-B051	81-B051
SN:1714-7570665***	81-A051 W/EI Clutch									81-B051 W/EI Clutch		
SB448 Snowblower		4165834	4165850	4165850	4165834	4165834	4165834	105803	105803 4165834			
SB454 Snowblower		4165834	4165850	4165850	4165834	4165834	4165834	105803	105803 4165834			
SC101 Stump Cutter	N/A	N/A	N/A	N/A	81-A043	81-A043	81-A043	81-A043	81-B044	81-B045 W/O El Clutch 81-B043 W/EI Clutch	81-B0424	81-B042
TH300 Trencher	N/A	N/A	N/A	N/A	N/A	N/A	81-B050	81-B050	81-B050	81-B051	81-B051	81-B050
TL348 Tiller	81-A042 W/O El Clutch 81-A040 W/EI Clutch	81-A040	81-B041	81-B041	81-A040	81-A040	81-A040	81-A040	81-B041	81-B041 W/O El Clutch 81-B040 W/EI Clutch	81-B041	81-B040
VA242	N/A	N/A	N/A	N/A	N/A	N/A	81-A027	81-A027	N/A	N/A	N/A	N/A
Vertical Auger												

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