



One BOB-CAT Lane, P.O. Box 469  
Johnson Creek, WI 53038 U.S.A.  
(920) 699 2000  
Fax: (920) 699 6836

## Service Bulletin

**Date:** November 2, 2012

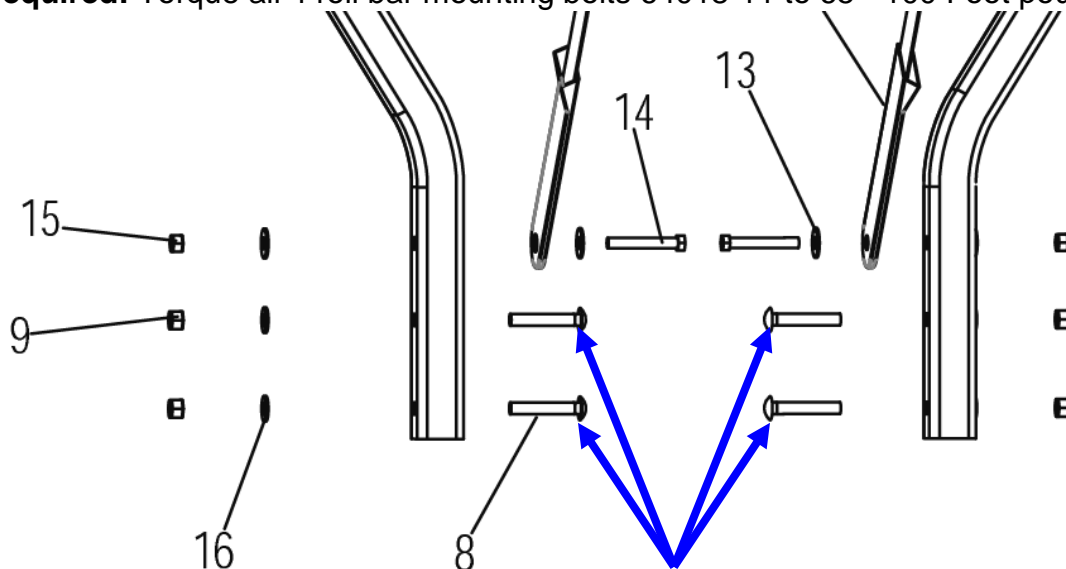
**Bulletin No:** JC-019-12

**Product Type:** STEINER 440

**Customer Issue:** Roll-over Protective Structure (ROPS) can move back and forth on the frame.

**Cause:** The 4 mounting bolts to the frame are not tightened properly in assembly.

**Action required:** Torque all 4 roll bar mounting bolts 64018-11 to 65 - 100 Foot pounds



**Products Involved:** 75-72010, 75-72011, 75-72012, and 75-72013.

75-72010 serial numbers 75720100070- 75720100217

75-72011 serial numbers 75720110070- 75720110162

75-72012 serial numbers 75720120070- 75720120133

75-72013 serial numbers 75720130070- 75720130138

**Warranty:** You may claim up to .25 hour of labor for units covered under this bulletin. Please file warranty using Service Bulletin Number JC-019-12 with one unit per claim.

If you have any questions, please contact our Customer Service Department at 920-699-2000.

This bulletin is relevant to the departments checked below. Please circulate as appropriate.

SERVICE



WARRANTY



SALES



PARTS



MOW IT ► BLOW IT ► TRENCH IT ► HAUL IT ► DRILL IT ► TILL IT ► **DO IT.**