



One BOB-CAT Lane, P.O. Box 469
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 (920) 699 2000
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SERVICE BULLETIN

Old style Blade Hitch Arm interference on new 440

Date: January 03, 2013

Bulletin No: JC-13-03

Product Type: Steiner BD Snow Blade Attachments

Customer Issue: Blade hitch arm hits the 440 double idler. This is a follow up to Bulletin JC-012-12 dated August 3, 2012.

Cause: The design of the new 440 tractor affected fitment of previously manufactured attachments relating to the hitch arm

Action required: Modify the old hitch arm or order a new one. The model numbers of the blades have changed. See chart on page 2.

Products Involved: 75-70506 BD248, 75-70526 BD260, and 75-70546 BD272.

Warranty: You may claim up to 1 hour of labor to modify unsold dealer inventory units. Please file warranty using Service Bulletin Number JC-13-03 with one unit per claim.

If you have any questions, please contact our Customer Service Department at 920-699-2000.

This bulletin is relevant to the departments checked below. Please circulate as appropriate.

SERVICE



WARRANTY



SALES



PARTS



1. Changes made to product numbers.

- A. Modified blades with the letter "A" in the model number were modified at the factory
- B. New number blades have the new style hitch arms installed at the factory.
- C. BD248 75-70506 = MODIFIED 75-70506A = NEW NUMBER **75-70507**
- D. BD260 75-70526 = MODIFIED 75-70526A = NEW NUMBER **75-70527**
- E. BD272 75-70546 = MODIFIED 75-70546A = NEW NUMBER **75-70547**

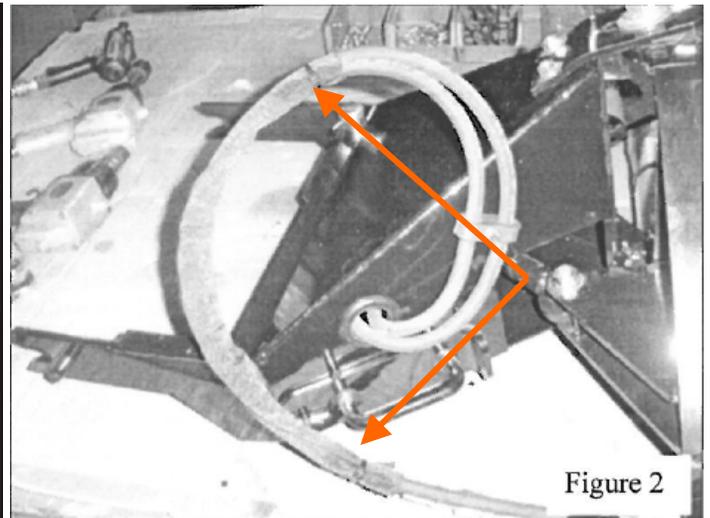
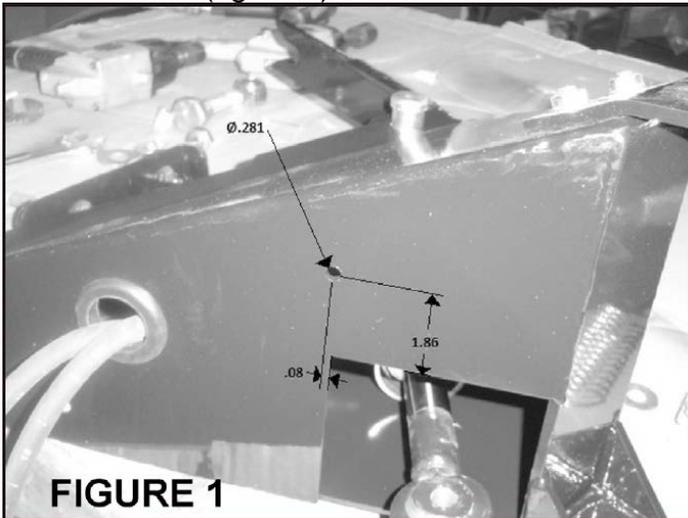
2. Directions how to modify a blade.

- A. Order kit **970439** and you will receive all the parts needed to upgrade
- B. Mark a center point on the right hand face of the blade attaching frame 1.86" above and .08" to the left of the square cut out. Ensure the hoses are not in danger of being hit with the drill bit. (figure 1)

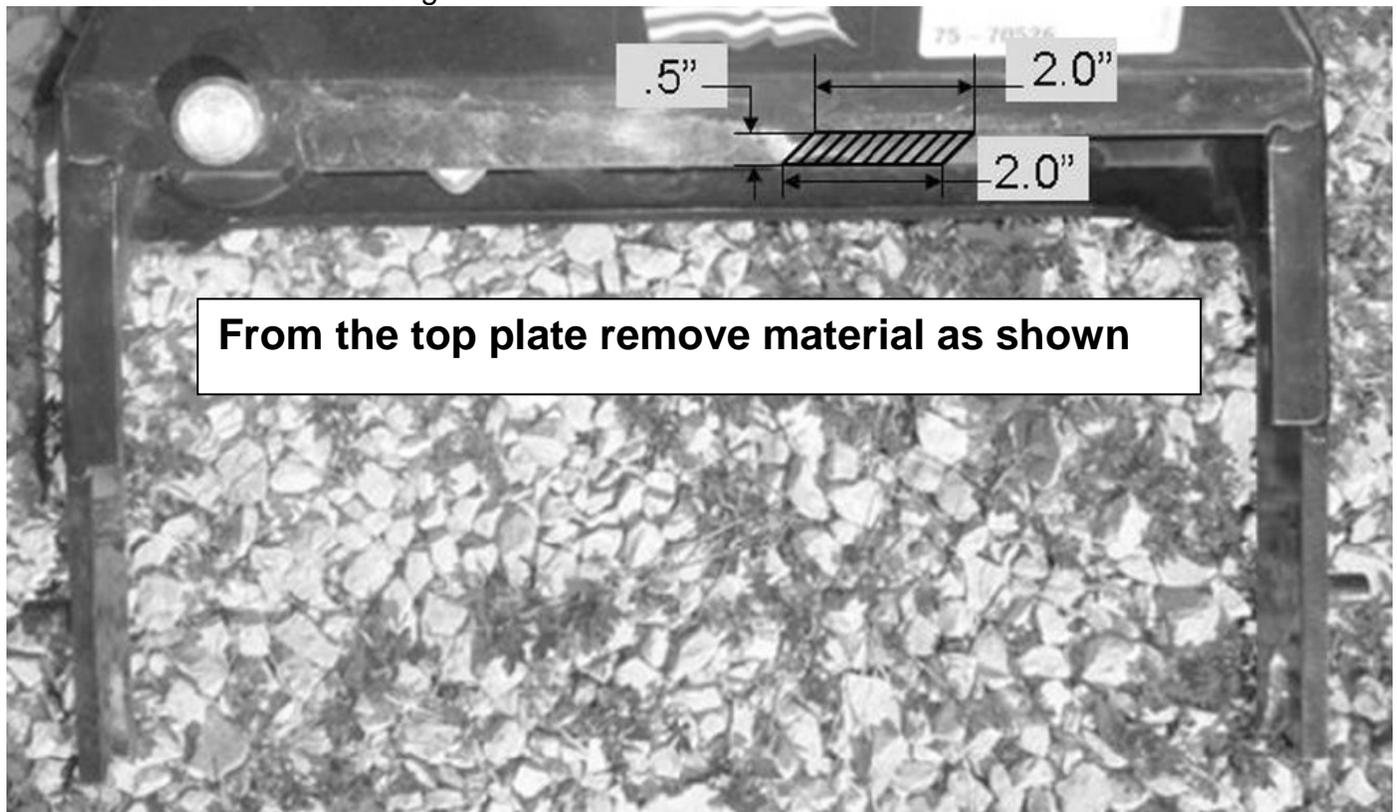


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- C. Route the hoses through the clamp 4165751 and attach to frame through the hole drilled in previous step using the 64123-07 bolt and 64229-01 nylon lock nut.
- D. Slide the protective sheath 56-076-04 onto both hoses and zip tie, one each end. (figure 2)

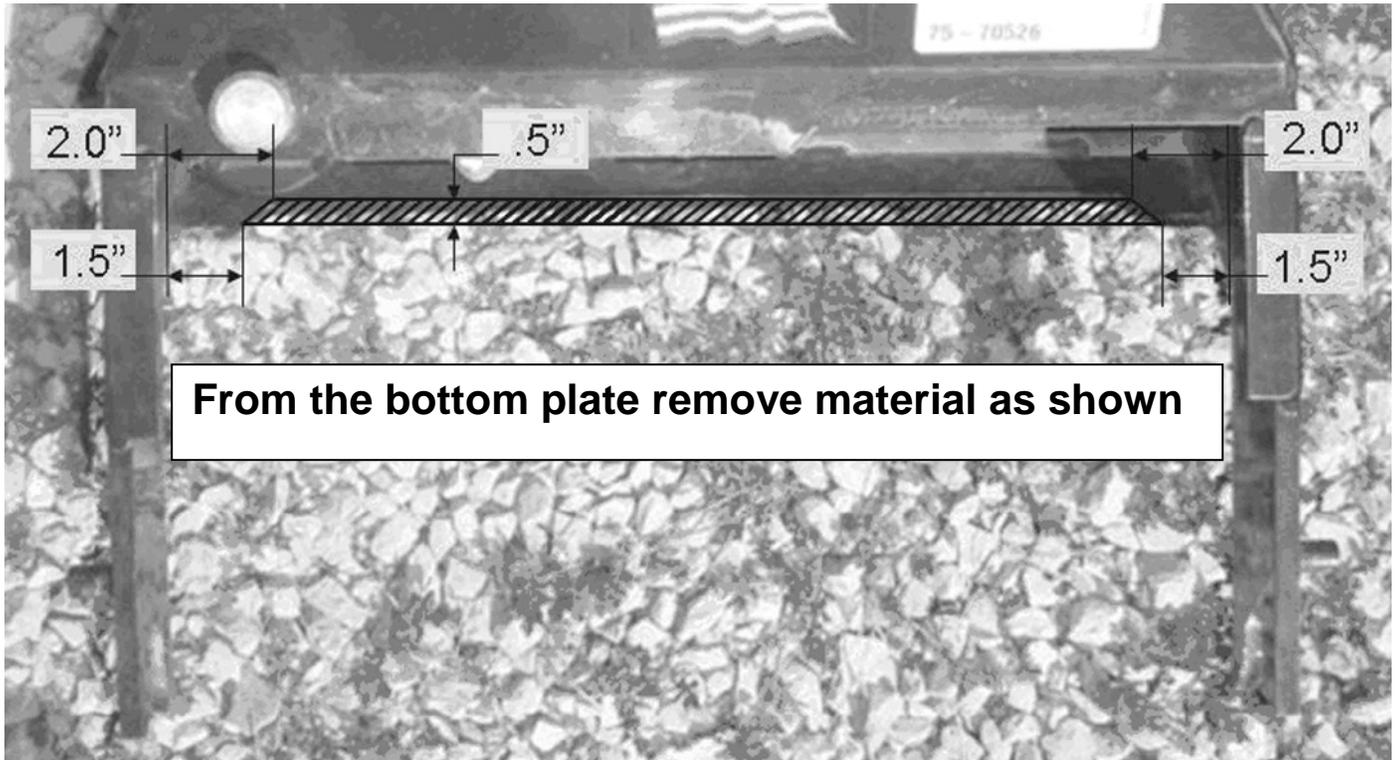


- E. Cut the attaching frame as shown.





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3. Chart showing new part numbers.

A. 62-200.7 will become NLA. Use the chart to determine what parts you need to repair the blade you are working on.

NEW BLADE NUMBERS 75-70507, 75-70527, 75-70547				UPDATE FOR 440 TRACTORS	JUST REPLACING ATT FRAME
OLD PART NUMBER	NEW PART NUMBER	QTY	DESCRIPTION		
62-200.7	4167504.7	1	ATTACHING FRAME	X	X
N/A	4167515.7	1	PLATE-TOP ATT FRAME	X	X
64-061.7	4168178.7	1	PLATE	X	X
64-240	64123-73	2	BLT-HEX 1/2-13 X 1	X	X
64141-4	64268-05	2	NUT-FL NYLON LCK 1/2-13	X	X
N/A	56-076-04	1	SLEEVING 19"	X	
N/A	64006-02	6	WASHER-LOCK 5/16	X	
N/A	64123-54	6	BLT-5/16-18 X 3/4	X	
N/A	4165751	1	CLAMP	X	
N/A	64123-07	1	BLT 1/4-20 X 1 1/2	X	
N/A	64229-01	1	NUT-1/4-20 NYLON LOCK	X	