75-71215B **450 CAB KIT**





www.steinerturf.com

OPERATION / PARTS MANUAL

MAN 4175237 Rev. A 07-2017

CALIFORNIA Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

A WARNING

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

Californie Proposition 65 **Avertissement**

Les échappements des moteurs diesel et certains de leurs composés sont reconnus par l'Etat de Californie pour être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

A AVERTISSEMENT

L'émission du moteur de ce matériel contient des produits chimiques que l'Etat de Californie considère être cancérigènes, provoquer des défauts congénitaux et d'autres dangers en matière de reproduction.

California Advertencia de la Proposicion 65

El estado de California hace saber que los gases de escape de los motores diesel y algunos de sus componentes producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.



ADVERTENCIA

El estado de California hace saber que los gases de escape de este producto contienen productos químicos que producen cáncer, defectos de nacimiento y otros daños en el proceso de reproducción humana.

CALIFORNIA Proposition 65 Warning

Battery posts, terminals, wiring insulation, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

WASH HANDS AFTER HANDLING.



IMPORTANT MESSAGE

Thank you for purchasing this Schiller Grounds Care, Inc. product. You have purchased a world class product, one of the best designed and built anywhere.

This machine comes with an Owner / Operator's Manual and an Illustrated Parts Manual. The useful life and good service you receive from this machine depends to a large extent on how well you read and understand these manuals. Treat your machine properly, lubricate and adjust it as instructed, and it will give you many years of reliable service.

Your safe use of this Schiller Grounds Care, Inc. product is one of our prime design objectives. Many safety features are built in, but we also rely on your good sense and care to achieve accident-free operation. For best protection, study the manuals thoroughly. Learn the proper operation of all controls. Observe all safety precautions. Follow all instructions and warnings completely. Do not remove or defeat any safety features. Make sure those who operate this machine are as well informed and careful in its use as you are.

See a Schiller Grounds Care, Inc. dealer for any service or parts needed. Schiller Grounds Care, Inc. service ensures that you continue to receive the best results possible from Schiller Grounds Care, Inc. products. You can trust Schiller Grounds Care, Inc. replacement parts because they are manufactured with the same high precision and quality as the original parts.

Schiller Grounds Care, Inc. designs and builds its equipment to serve many years in a safe and productive manner. For longest life, use this machine only as directed in the manuals, keep it in good repair and follow safety warnings and instructions. You'll always be glad you did.

Schiller Grounds Care, Inc.

One Bob Cat Lane Johnson Creek, WI 53038-0469

	FIGURES	PAGE
	ACCESSORIES	
PARTS SECTION		
	FIGURE 1	
	FIGURE 2	_
	FIGURE 3	
	FIGURE 4	
	FIGURE 5	
	FIGURE 6	
	FIGURE 7	
	FIGURE 8	· · · · · · · · · · · · · · · · · · ·
ROOF ASSEMBLY	FIGURE 9	22, 23

SPECIFICATIONS

Overall Height (Installed)	77"
Overall Width	44.5"
Cab Weight	180lbs.

ACCESSORIES					
WATER HEATER KIT	75-71221				
QUICK DISCONNECT HEATER HOSE KIT	75-71229				
FRONT WORK LIGHTS- HALOGEN	75-71222				
FRONT WORK LIGHTS - LED	75-71309				
REAR WORK LIGHT - LED	75-71310				
SAFETY BEACON LIGHT KIT	75-71223				
CENTER MOUNT BRACKET OPTION FOR BEACON LIGHT	4174404				
CIRCULATION FAN KIT	75-71224				
DUAL EXTERIOR MIRROR KIT	75-71225				
INTERIOR MIRROR	75-71226				

07-2017



NOTICE !!!

Unauthorized modifications may present **extreme** safety hazards to operators and bystanders and could also result in product damage.

Schiller Grounds Care, Inc. strongly warns against, rejects and disclaims any modifications, add-on accessories or product alterations that are not designed, developed, tested and approved by Schiller Grounds Care, Inc.'s Engineering Department. Any Schiller Grounds Care, Inc. product that is altered, modified or changed in any manner not specifically authorized after original manufacture—including the addition of "after-market" accessories or component parts not specifically approved by Schiller Grounds Care, Inc.—will result in the Schiller Grounds Care, Inc. Warranty being voided.

Any and all liability for personal injury and/or property damage caused by any unauthorized modifications, add-on accessories or products not approved by Schiller Grounds Care, Inc. will be considered the responsibility of the individual(s) or company designing and/or making such changes. Schiller Grounds Care, Inc. will vigorously pursue full indemnification and costs from any party responsible for such unauthorized post-manufacture modifications and/or accessories should personal injury and/or property damage result.

AWARNING

10 degree maximum angle of operation of power unit with weather cab installed.



This symbol means:
ATTENTION!
BECOME ALERT!

Your safety and the safety of others is involved.

Signal word definitions:

The signal words below are used to identify levels of hazard seriousness. These words appear in this manual and on the safety labels attached to Schiller Grounds Care, Inc. machines. For your safety and the safety of others, read and follow the information given with these signal words and/or the symbol shown above.

A DANGER

DANGER indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.

AWARNING

WARNING indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.

ACAUTION

CAUTION indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury. It may also be used to alert against unsafe practices or property damage.

CAUTION

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, **MAY** result in property damage.



MODEL NUMBER: This number appears on sales literature, technical manuals and price lists.

SERIAL NUMBER: This number appears only on your unit. Use this number when ordering parts or seeking warranty information.

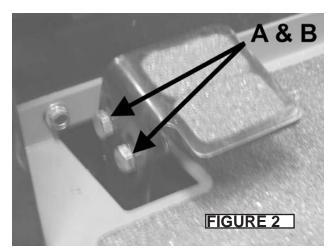


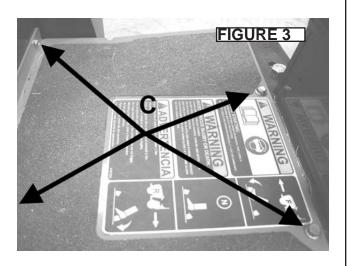
Read these instructions and identify all components. Please retain these instructions for future reference and parts ordering information.

MACHINE PREPARATION

- 1. Remove all attachments if present.
- 2. With the engine off, disconnect the battery using the battery main disconnect switch on the back of the battery compartment. *Figure 1*
- 3. Remove the two bolts **A** and nuts **B** securing the reverse control pedal on the tractor. *Figure 2*
- Remove the floor plate by removing four bolts C.
 Figure 3







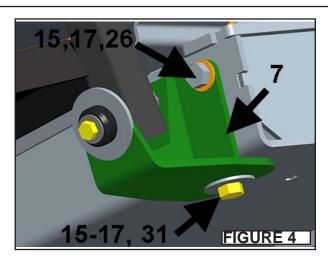


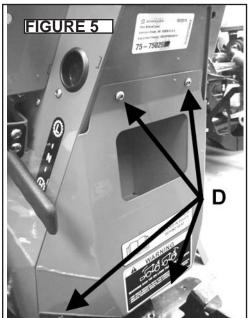
FRONT MOUNT INSTALLATION:

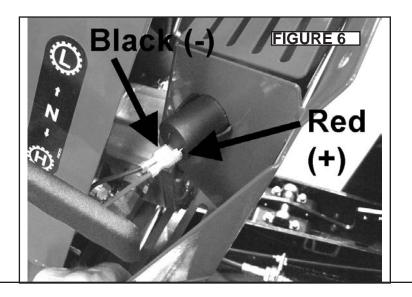
- 5. Secure the two front mount brackets (Item 7) to the bottom of the machine using hardware. Torque to 70 ft-lb (95n-m). *Figure 4*
- (2) 1/2" X 1.50" long bolts (Item 16)
- (2) 1/2" nylon nuts (Item 17)
- (3) 1/2" large OD flat washers (Item 31) two on right side one on outside left side
- (1) 1/2" small OD flat washer (Item 15) one on inside left side.
- 6. Secure the brackets to the side of the machine using hardware. Torque to 70 ft-lb (95n-m). *Figure 4*
- (4) 1/2" x 1.25 long bolts (Item 26)
- (4) 1/2" nylon nuts (Item 17)
- (4) 1/2" small OD flat washers (Item 15)
- 7. Reinstall the floor plate with hardware removed in Step 4.
- 8. Reattach the reverse control pedal using hardware removed in Step 3.

PUMP COVER FILLER PANEL INSTALLATION:

 Remove the four mounting screws D securing the rear pump cover on the steering tower. Unplug the two wires from the accessory plug in the pump cover storage area. NOTE the polarity of the connections. Figure 5 & 6



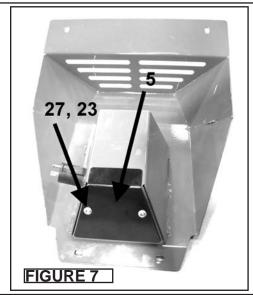




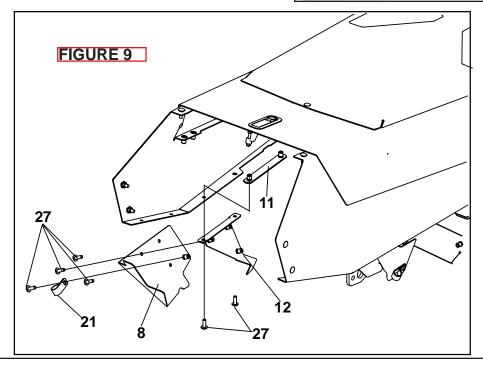
- On the inside of the removed pump cover, install the top filler plate (Item 5) using two .25 x .75 screws (Item 27) and two locking nuts. (Item 23) Install the screws from the outside inward.
 Figure 7
- Install the filler dash bottom (Item 4) using two
 .25 x .75 screws (Item 27) and two locking nuts (Item 23). Install screws from outside in.
 Figure 8

DASH FILLER PANEL INSTALLATION:

- 12. Open the hood and attach the LH dash filler mount (Item 12) to the hood using the LH filler dash bracket (Item 11) and two .25 x .75 screws (Item 27). The screws will go up from the bottom of the mount, through the hood, and screw into the filler bracket. Tighten both screws. Figure 9
- 13. Install the LH dash filler assembly (Item 8) to the LH dash filler mount installed in Step 12 using three .25 x .75 screws (Item 27). Tighten screws. Install one Insulated hose clamp (Item 21) to the LH dash filler assy (Item 8) using one .25 x .75 screw (Item 27). Figure 9





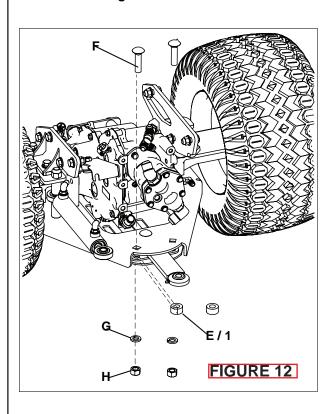


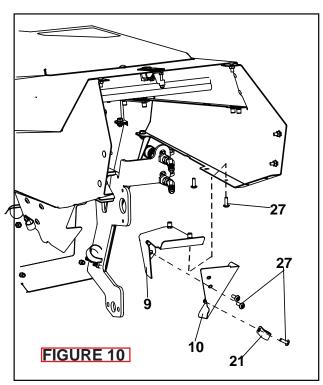


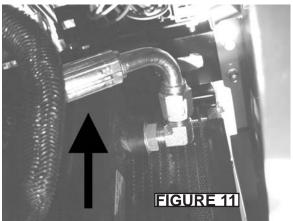
- 14. Install the RH dash filler mounting bracket (Item 9) using two .25 x .75 screws (Item 27) Bracket should sit on top of the hood rail with hardware going through hood then into bracket. Figure 10 If you don't have enough room, you may have to rotate the hydraulic cooler hose on the oil cooler inward and upward (clockwise) towards the center of the machine. Figure 11
- 15. Install the RH dash filler assembly (Item 10) to the RH dash filler mount installed in Step 14 using two .25 x .75 screws (Item 27). Tighten screws. Install one Insulated hose clamp (Item 21) to the RH dash filler (Item 10) using one .25 x.75 screw (Item 27). Figure 10



16. Locate and remove the existing bushings E. They are retained by two 5/8" carriage bolts F, lock washers G and nuts H. You should be able to access from the bottom of the machine on the front side of the steering link. Slide oscillation stops (Item 1) in and attach with existing hardware. Figure 12









REAR MOUNT INSTALLATION:

- 17. Loosely secure the Rear Mounting Bracket (Item6) to the machine as shown in *Figure 13 & 14* using hardware:
- (2) 1/2" U-bolts (Item 25)
- (4) 1/2" serrated flange nuts (Item 22)

DO NOT TIGHTEN AT THIS TIME!

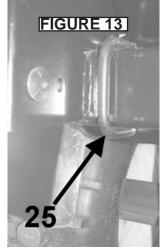
INSTALLING THE CAB:

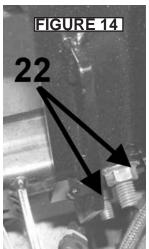
18. Flip the seat forward on the machine and lower the ROPS upper hoop.

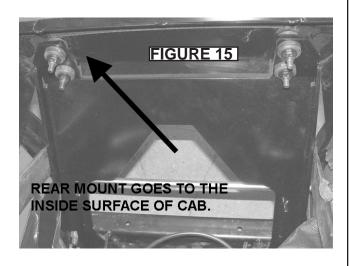
Using a spreader bar or lifting strap and overhead crane or forklift, carefully raise the cab and remove the crating and pallet. Locate the lifting strap at the location of the roof brackets on the upper sides.

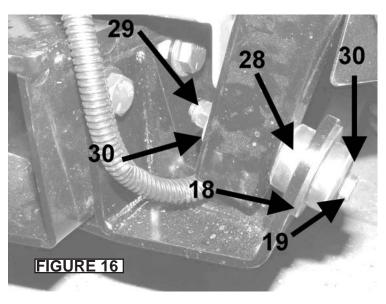
- 19. Lower the cab onto the tractor and align the front mount holes of the cab tubes with the holes on the front mount brackets installed in Step 7. The rear mount may need to be tilted forward as you lower the cab to allow it to pass to the inside of the rear cab wall. *Figure 15*
- 20. Secure the front of the cab to the front mounts installed in Step 4 using hardware: *Figure 16*
- (2) rubber isolators (Item 28)
- (2) 3/4" flat washers (Item 18)
- (2) 3/8" x 3.50" bolts (Item 19)
- (2) 3/8" nylock nuts (Item 29)
- (4) 3/8" flat washers (Item 30)

Torque to 30 ft-lb (41 N-m)











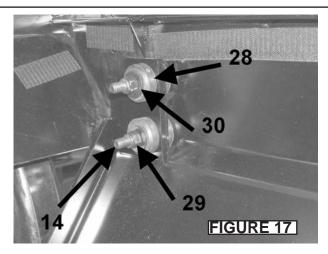
- 21. Install the rubber isolators (Item 28) onto the rear mount bracket. Secure the rear mounting bracket to the back of the cab using hardware: *Figure 17*
- (4) 3/8" X 2.50" long bolt (Item 14)
- (4) 3/8" nylock nuts (Item 29)
- (4) 3/8" flat washers (Item 30)

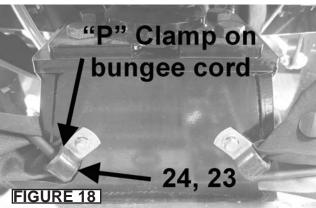
Torque to 30 ft-lb (41 N-m)

- 22. Tighten the nuts on the U-bolts for the rear mount installed in Step 17.
- 23. Attach the two "P" clamps supplied on the 96" bungee cord to the machine at the foot panel using hardware:

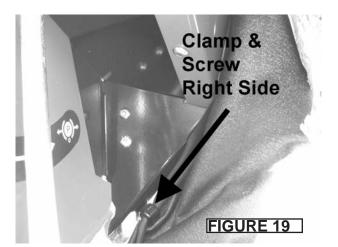
Figure 18

- (2) .75" long bolts (Item 24)
- (2) 1/4" flanged nuts (Item 23)
- 24. Remove screws (Item 27) from "P" clamps (Item 30) on each side that were attached to the front filler panels in Steps 13 and 14. Slide bungee cord into the clamp and attach bolt and clamp to front filler panels as shown in *Figure 19* & 20







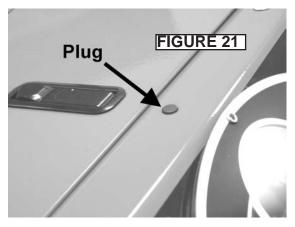


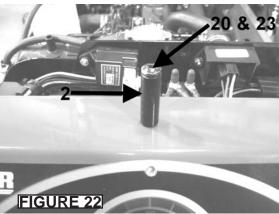


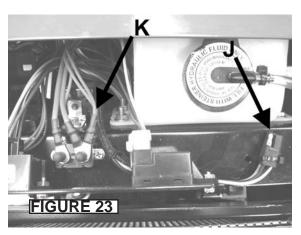
25. Remove black plug from the 5/16" hole in the middle top of the instrument panel. Install the bungee cord guide (Item 2) with one screw (Item 20) and flange nut (Item 23). Figure 21 & 22

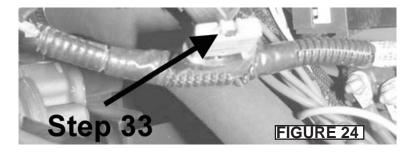
ELECTRIC HOOK-UP:

- Locate main harness secured to the front left cab tube.
- 27. Open the hood of the machine. Route the cab wire harness up to the bulk head area of the tractor in front of the instrument panel.
- 28. Attach the two pole flat connector on wire harness to the accessory harness connector J from the machine. Attach the red wire with the ring terminal labeled "Battery +12VDC" to the 40 amp circuit breaker at the bulk head on the terminal with the double wire attached K. Figure 23
- 29. Reset the battery disconnect at the back of the battery box. *Figure 1*
- 30. Close the hood of the machine and turn ignition key on and start machine.
- 31. Check operation of front wiper: HI, LO, and OFF. When the switch on the wiper motor is turned off, wiper will run for a short period of time and then stop or park itself. Wiper should turn off when machine key is turned off.
- 32. If switch panel has no power, check the breaker located on the red wire of the cab harness. Reset breaker if needed. *Figure 24*
- 33. Check operation of the dome light. ON/OFF. Dome light should go off when machine key is turned off.





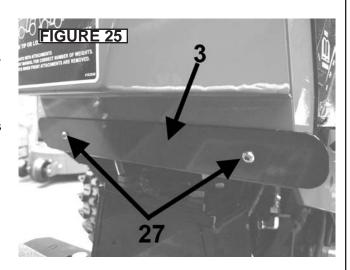




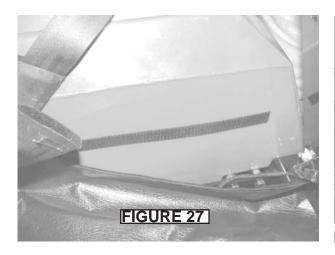


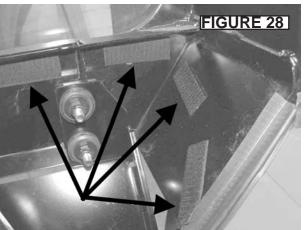
- 34. Coil excess wire harness and secure using nylon ties. Make sure to leave enough room for complete front travel of machine. Avoid any HOT or MOVING parts. <u>DO NOT SECURE WIRE</u> HARNESS TO <u>HIGH PRESSURE FUEL LINES!</u>
- 35. Reconnect the accessory plug with the two wires (Red +, Black -) before installing pump cover. Reinstall the top screws of the pump cover assembly removed in Step 9. Install lower center front filler (Item 3) over the bottom of the pump cover attach with two .25 x .75 screws (Item 27). Figure 25
- 36. Tip the seat up and install under seat seal filler assembly (Item 13) textured side up. The seal will fit over the radial bearing suspension doughnuts. *Figure 26.*
- 37. Lower the seat to normal position to help position the Velcro into place for the battery box and fuel tank before removing the liner and applying adhesive.
- 38. Peel off the liner on the PSA Velcro strips and attach to the rear wall of the cab and to the fenders. Apply pressure to the Velcro to get good adhesion.

Figure 27 & 28

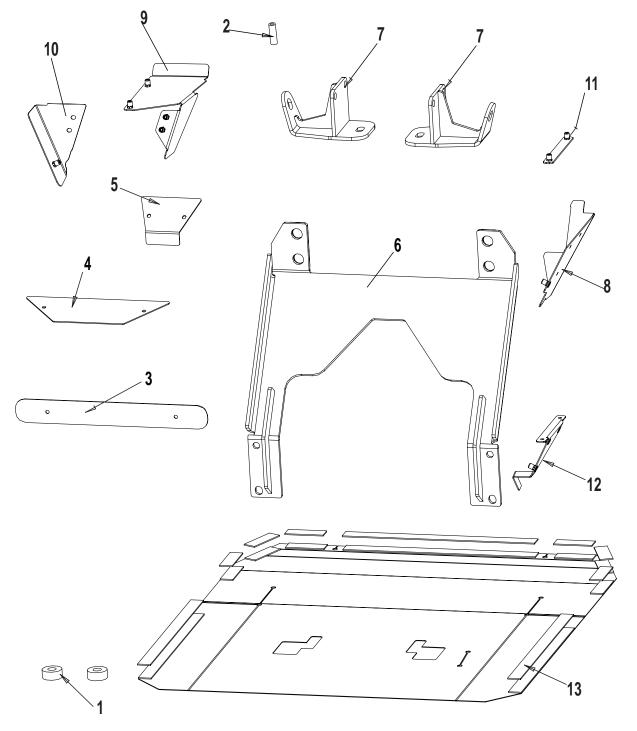




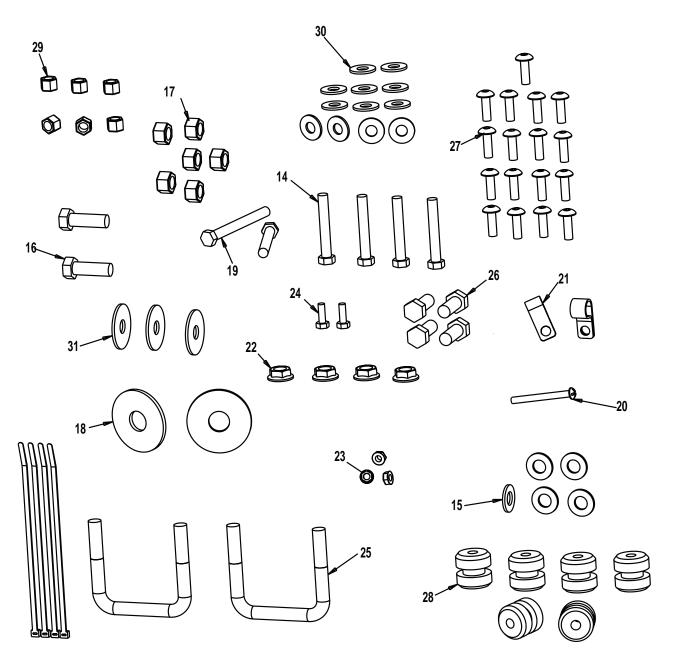




PARTS SECTION

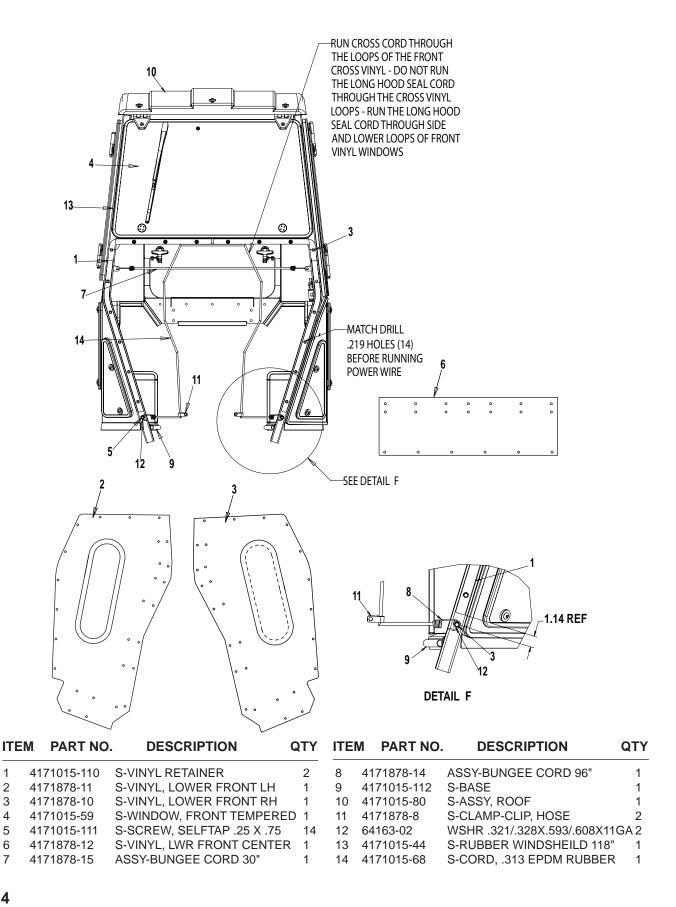


ITE	M PART N	O. DESCRIPTION	QTY	ITEN	I PART N	0.	DESCRIPTION	QTY
1	4175238-12	STOP, OSCILLATION	2	8 4	4175238-4	ASSY,	FILLER, DASH LH	1
2	4171878-5	S-SPACER-CORD GUIDE	1	9 4	4175238-5		FILLER, DASH RH	1
3	4175238-1	FILLER, LWR FRONT, CNTR	1	10 4	4175238-6	ASSY,	FILLER, DASH FRNT RH	1
4	4175238-2	FILLER DASH, BOTTOM	1	11 4	4175238-7	ASSY,	BRKT,DASH FILLER LH	1
5	4175238-3	FILLER, TOP, CUBBY HOLE	1	12 4	4175238-8	ASSY,	MOUNT, DASH, FILLER LI	1 1
6	4171878-6	S-WLDMNT, REAR MOUNT	1	13 4	4175238-13	S-ASS	Y,UNDER SEAT FILLER	1
7	4171878-7	S-WLDMNT, FRONT MOUNT	2					

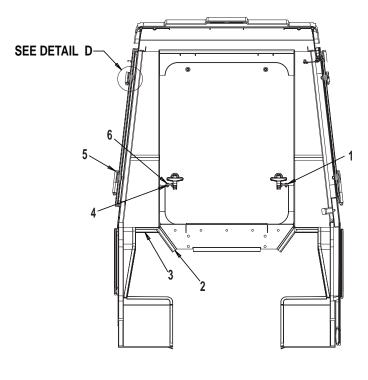


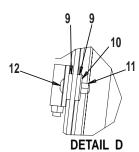
ITE	M PART NO	. DESCRIPTION	QTY	ITEI	M PART NO	. DESCRIPTION	QTY
14	4171015-96	S-BLT, HHCS .375 X 2.5	4	23	4171878-21	S-NUT, FL HEX .25	7
15	4171878-20	S-WSHR, .50 TYPE AN	5	24	4171015-102	S-BLT, HHCS .75	2
16	4171878-16	S-BLT, HHCS .5 X 1.5	2	25	4171878-25	S-UBOLT, .5X3X3.5	2
17	4171878-18	S-NUT, NYLOCK .5	6	26	4171878-19	S-BLT-HHCS, .50 X 1.25	4
18	4171015-98	S-WSHR, FLAT .75	2	27	4175238-9	MSCR25-20NC X.750 TH TO	RX 17
19	4171015-99	S-BLT, HHCS .375 X 3.5	2	28	4171015-94	S-MOUNT, RUBBER	6
20	4171878-17	S-SCREW, PH .25X.25	1	29	4171015-97	S-NUT, NYLOCK .375	6
21	4171878-8	S-CLIP, HOSE, CLAMPING	4	30	4171015-95	S-WSHR.375	12
22	4171878-22	S-NUT,HEX FL .50-13 NC	4	31	4171878-23	S-WASHER	3

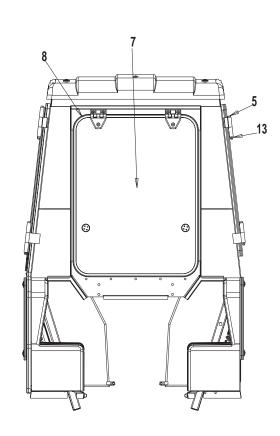
FIGURE 3



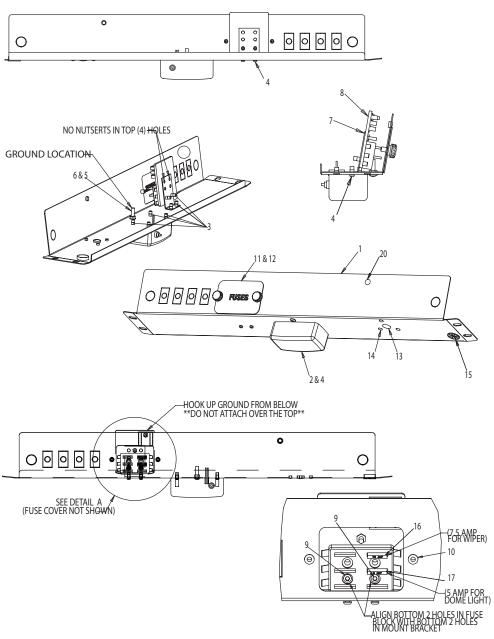








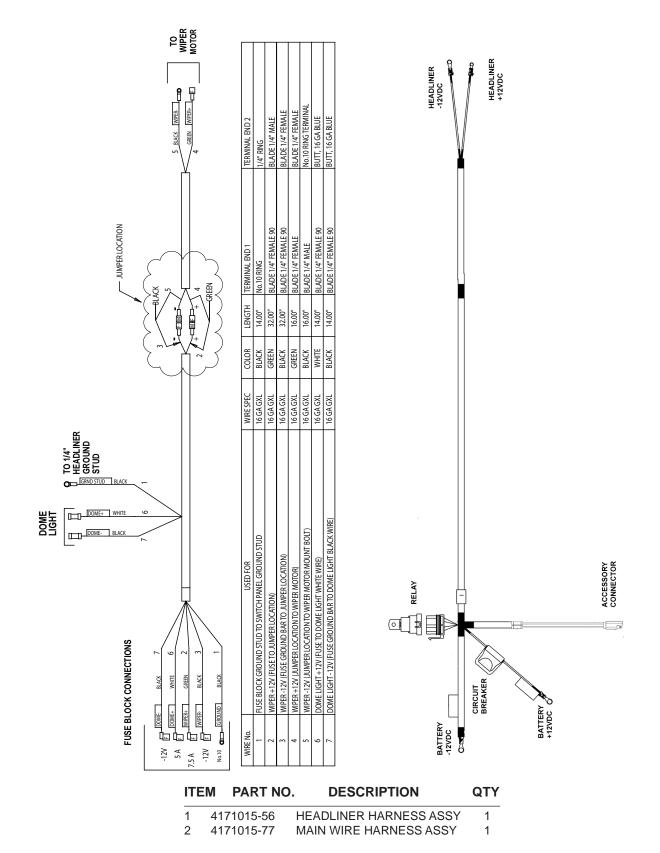
ITE	M PART NO	. DESCRIPTION	QTY	ITEN	PART NO	. DESCRIPTION	QTY
1	4171015-8	S-MOUNT, TEE HANDLE , RH	1	8	4171015-44	S-WINDOW TRIM SEAL, 11/2	16 11"1
2	4171015-41	S-DOOR TRIM SEAL, 11/16 6"	2	9	4171015-28	S-WASHER, SHOULDER GL	ASS 4
3	4171015-34	S-TRIM SEAL, , 180 DEG 5"	2	10	4171015-35	S-WASHER,, .344 ID x 1.25	2
4	4171769-09	NUT-FLG HEX .25	4	11	64229-02	NUT-NYLON LOCK 5/16-18	4
5	4171015-113	HHCS375 X 4.50	2	12	4171670-07	BLT-TORX HD 5/16-18 X 1-1/	4 2
6	4171015-91	BOLT-TOREX BH .25 X .625	2	13	4171015-88	NUT-CNTRLCK, HEX .38	2
7	4171015-60	S-GLASS, REAR, TEMPERED	1				

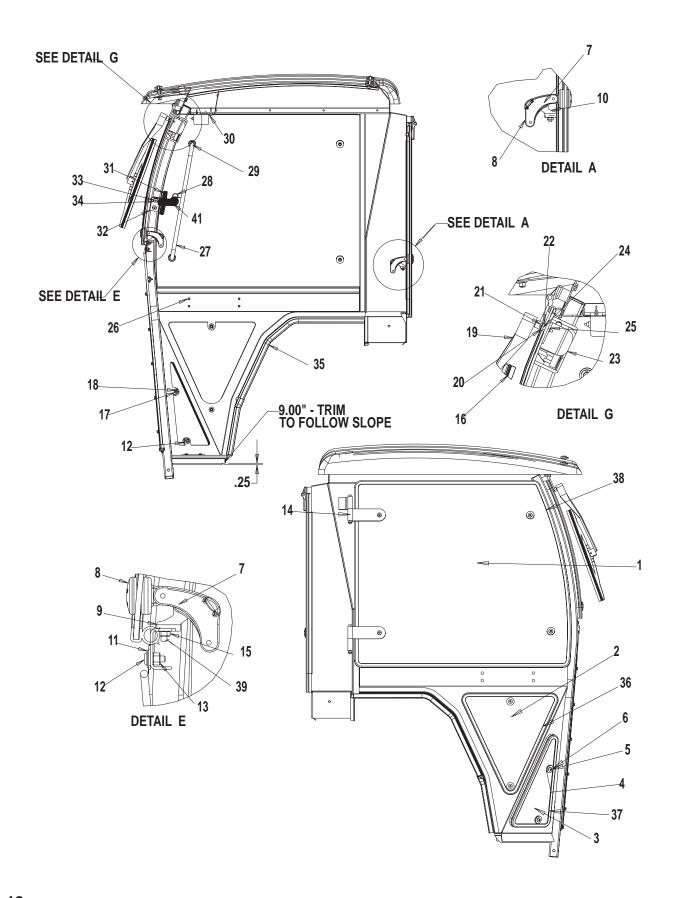


(FUSE COVER NOT SHOWN)
DETAIL A

ITE	M PART NO.	DESCRIPTION	QTY	ITEN	PART NO.	. DESCRIPTION	QTY
1	4171769-01	PANEL-HEADLINER, SHORT	1	11 4	4171015-1	COVER-FUSE	1
2	4171015-43	S-DOMELIGHT, 12 VDC	1	12 4	4171015-53	S-KNOB, BLACK, .875 DIA 10-2	4 2
3	4171769-06	NUT-SERT 8-32	8	13 4	4171769-11	PLUG-HOLE .63	1
4	4171769-07	SCRW-MACH BH SOC 8-32 X	.50 6	14 4	4171769-12	PLUG-HOLE .25	3
5	4171769-08	SCRW-MACH .25 X 1 PH PHIL	. 1	15 4	4171769-13	GROMMET-SNAP UNIVERSAL	1 1
6	4171769-09	NUT-FL HEX .25	1	16 4	4171769-14	FUSE-7.5 AMP	1
7	4171769-02	MOUNT-FUSE BLOCK	1	17 4	4171769-15	FUSE-5 AMP	1
8	4171769-03	HOLDER-6 FUSE W/GROUND	1	18 4	4171769-04	HARNESS-MAIN W/ RESET	1
9	4171670-09	SCRW-MACH SOC 8 X 1	2	19 4	4171015-56	HARNESS-MAIN HEADLINER	1
10	4171769-10	NUT-SERT 10-24	2	20 4	4171769-16	PLUG-HOLE .38	1





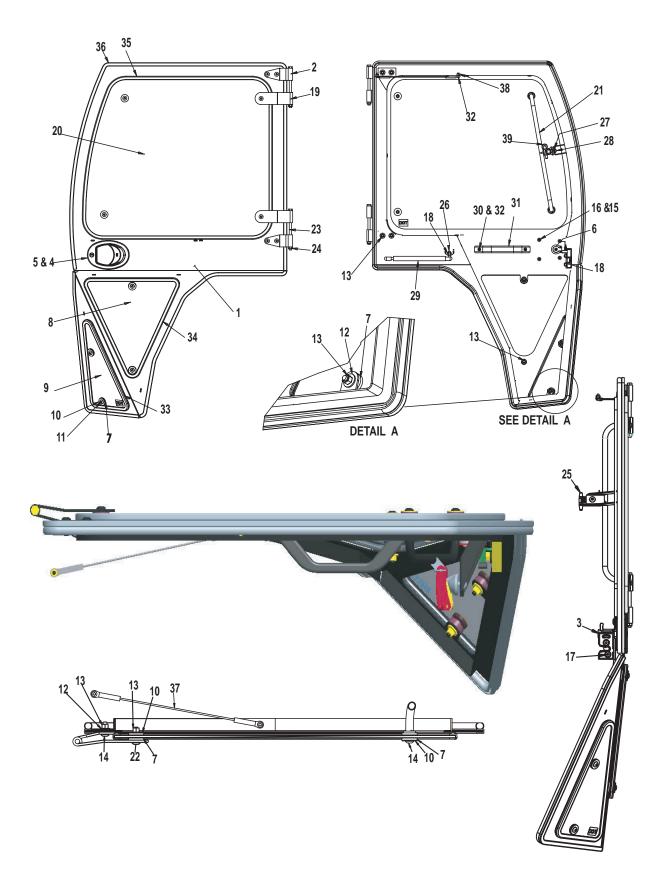




ITE	M PART NO	D. DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4171015-61	S-GLASS, RH WINDOW	1				
2	4171015-65	S-GLASS, SIDE UPPER,	1				
3	4171015-66	S-GLASS, SIDE LOWER, PERE	ED 1				
4	4171015-28	S-WASHER, GLASS MOUNT	8				
5	4171015-49	S-MSCR, .312-18 NC X 1.50 TH	1 4				
6	4171015-35	S-WASHER, .344 X 1.25	4				
7	4171015-26	S-ROLL PIN, .187 X .50	3				
8	4171015-33	S-LATCH, T-HANDLE, VENT	4				
9	4171015-8	S-MOUNT, TEE HANDLE, RH	1				
10	4171015-7	S-MOUNT, TEE HANDLE , LH	1				
11	64163-02	WSHR .321/.328X.593/.608X11	GA2				
12	4175238-9	MSCR25-20NC X.750 TH TOR	X 2				
13	4171015-92	NUT-NYLOCK .25	2				
14	4171015-51	S-HINGE, PLATE TYPE, WINDO	DW1				
15	4171769-09	NUT-FLG HEX .25	2				
16	4171015-18	S-WIPER BLADE, 16 FLEX	1				
17	4171015-82	WASHER3125	8				
18	64229-02	NUT-NYLON LOCK 5/16-18	4				
19	4171015-25	S-WIPER ARM, 10.75-15 ADJ	1				
20	4171015-107	WASHER-NO 10	1				
21	4171015-108	S-MSCR NO 10 X 1, THSL	1				
22	4171015-20	S-WASHER, RUBBER .25 X .63					
23	4171015-55	S-WIPER MOTOR COVER	1				
24	4171015-109	S-BUSHING, .187 X .374 X .25	1				
25	64229-10	NUT-NY LOCK NO 10					
26	4171015-23	S-PLUG, HOLE, PLASTIC	4				
27	4171015-15	S-WELDMENT, HANDLE RH	1				
28	4171015-31	S-PIN,RELEASE, 3/16 X 1.0	1				
29	4171015-48	S-MSCR, .312-18 NC X 1.0 TR					
30	4171015-47	S-MSCR, .312-18 NC X .75 TR					
31	4171015-30	S-LATCH, T-HANDLE, VENT	1				
32	4171015-4	S-RH DOOR TIP OUT BRACKE					
33	4171015-89	WASHER-LOCK .312	1				
34	4171015-46	S-MSCR, .312-18 NC X .50 TR					
35	4171015-41	S-DOOR TRM SEAL 11/16 48"	1				
36	4171015-44	S-WINDOW TRM SEAL 11/16 5					
37	4171015-44	S-WINDOW TRM SEAL 11/16 4					
38	4171015-44	S-WINDOW TRM SEAL 11/16 1					
39 40*	4171015-91 4171015-39	BOLT-TOREX BH .25 X .625 MOTOR-WIPER	2 1				
40	4175238-10	ROLL PIN	1				
41	4173230-10	NOLL I'IIN	ı				

^{*}NOT ILLUSTRATED



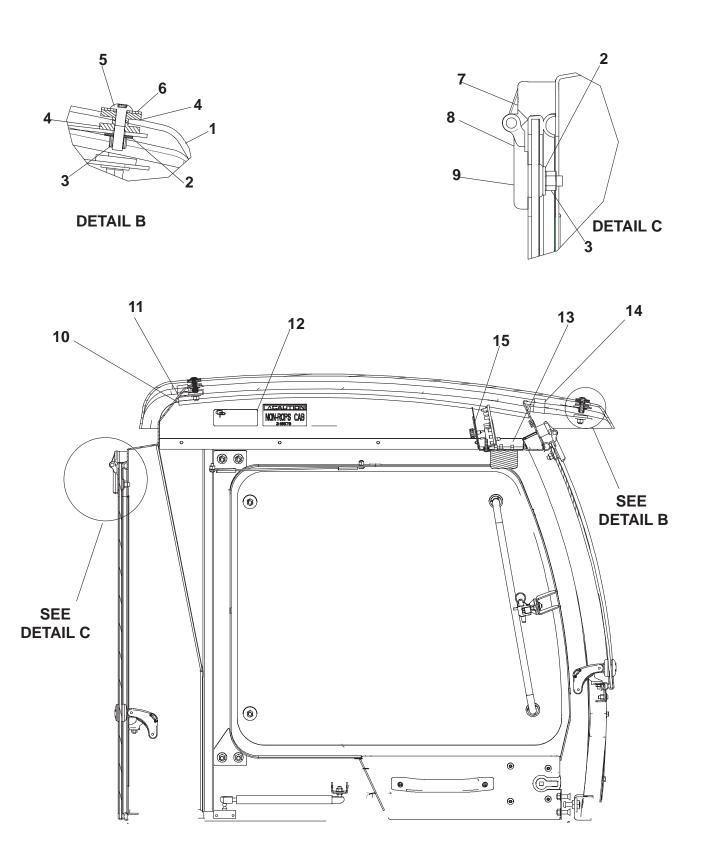




ITE	M PART	IO. DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4171015-12	S-WELDMENT, DOOR, LH	1				
2	4171015-14	S-WELDMENT, DOOR HINGE	2				
3	4171015-42	S-LATCH, ROTARY	1				
4	4171015-64	S-GASKET FOR OVAL	1				
5	4171015-63	S-HANDLE, PADDLE LOCKING	1				
6	4171015-81	S-TAB, TRIP	1				
7	4171015-28	S-WASHER, GLASS MOUNT	20				
8	4171015-65	S-GLASS, SIDE, UPPER,	1				
9	4171015-66	S-GLASS, SIDE, LOWER	1				
10	4171015-35	S-WASHER, .344 X 1.25	8				
11	4171015-49	S-MSCR, .312-18 NC X 1.50 TH	4				
12	4171015-82	S-WASHER .3125	8				
13	4171015-83	S-NUT .3125	10				
14	4171015-48	S-MSCR, .312-18 NC X 1.0 TH	6				
15	4171015-84	S-WASHER, LCOK .250	4				
16	4171015-85	S-MSCR M6x10 THTORX	4				
17	4171015-37	S-MSCR, .312-18 NC X 1.25 FH	2				
18	4171015-86	S-NUT .312 SER FLNG	3				
19	4171015-3	S-HINGE, WINDOW	2				
20	4171015-62	S-GLASS, LH WINDOW	1				
21	4171015-13	S-WLDMNT, WINDOW HANDLE	1				
22	4171670-07	BLT-TRX HD 5/16-18 X 4-1/4	2				
23	4171015-87	S375 X .680 HHCS	2				
24	4171015-88	S-NUT-CNTRLCK .38	2				
25	4171015-57	S-HANDLE, TEE, LOCKING	1				
26	4171015-21	S-BALL STUD 10 MM	1				
27	4171015-89	S-WASHER .312 LOCK	1				
28		S-MSCR, M8 X 1.25 X 15 TH	1				
29	4171015-22	S-GAS SPRING, 20 PSI X 17.2"	1				
30	4171015-90	S-NUT SERT .25	2				
31	4171015-27	S-GRAB HANDLE, BLACK VINYI					
	4171015-91	BOLT-TOREX BH .25 X .625	4				
	4171015-44	S-WINDOW TRIM SEAL, 11/16	1				
	4171015-44	S-WINDOW TRIM SEAL, 11/16	1				
	4171015-44	S-WINDOW TRIM SEAL, 11/16	1				
	4171015-41	S-DOOR TRIM SEAL, 11/16	1				
37		S-LANYARD, 1/8 DIA X 13.88 C-0					
	4171015-92	S-NUT NYLOC .25	2				
	4171015-31	S-PIN, RELEASE, 3/16 X 1.0	1				
40	4171015-72	S-ASSY, DOOR, LH INCLUDES ITEMS 1-39	1				
41*	4171878-26	S-KEYS, SET OF (2)	2				

^{*}NOT ILLUSTRATED







ITE	M PART N	O. DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1	4171015-80	S-ASSY, ROOF	1				
2	4171015-82	S-WASHER .3125	10				
3	4171015-83	S-NUT .3125	10				
4	4171015-28	S-WASHER, GLASS MOUNT	20				
5	4171670-07	BLT-TRX HD 5/16-18 X 4-1/4	6				
6	4171015-35	S-WASHER, .344 X 1.25	8				
7	4171015-50	S-MSCR.312-18 NC X 1.0 TORX	8				
8	4171015-36	S-HINGE, GLASS, BLACK	4				
9	4175238-11	MSCR .31X1-50 FH SOCK	4				
10	4171015-34	S-TRIM SEAL, , 180 DEG 5"	1				
11	4171015-41	S-DOOR TRIM SEAL, 11/16	1				
12	4171015-23	S-PLUG, HOLE, PLASTIC	1				
13	4171015-47	S-MSCR, .312-18 NC X .75 TRX	2				
14	4171015-40	S-RUBBER, SEAL STRIP 1.0X1.13	3 1				
15	4171015-71	S-ASSY, HEADLINER SHRT FUSE	∃ 1				

