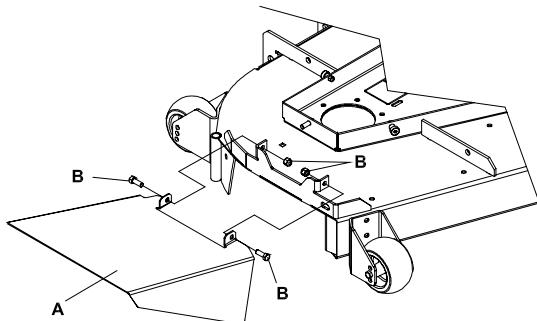


## I.S.-RUBBER CHUTE KIT (970346), 61" & (970347), 48" & 52"

4155562 REV A

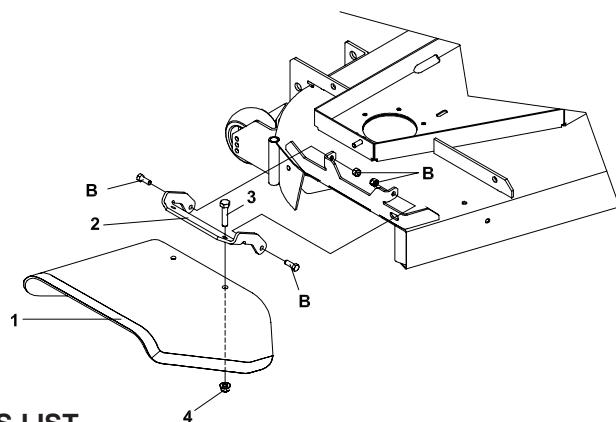
**INTRODUCTION:** This instruction sheet covers the installation of Rubber Chute Kit (970346) for 61" cutterdecks and (970347) for 48" & 52" cutterdecks with existing metal chutes.

1. Remove and discard metal chute **A** and retain hardware **B** for later use.



**NOTE:** Chute is fully assembled. If replacement parts are needed, refer to drawing and parts list.

2. Attach chute assembly to cutterdeck using hardware from Step 1. Tighten so chute can be raised and lowered freely without any play in the fasteners.



KIT PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY
1	4147399	CHUTE-RUBBER (USED ON THE 61" DECKS ONLY)	1
	4147115	CHUTE-RUBBER (USED ON THE 48" & 52" DECKS ONLY)	1
2	4153638.7	HINGE-CHUTE	1
3	64262-013	BLT-FLG HD 3/8-16X1-1/2	2
4	64268-03	LOCKNUT-FL NYL 3/8-16	2