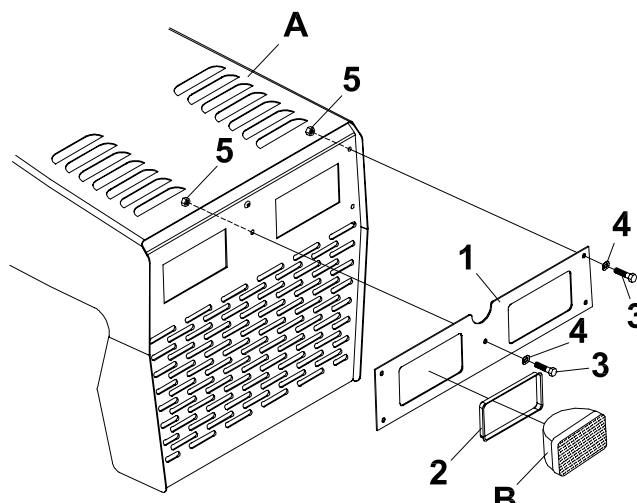
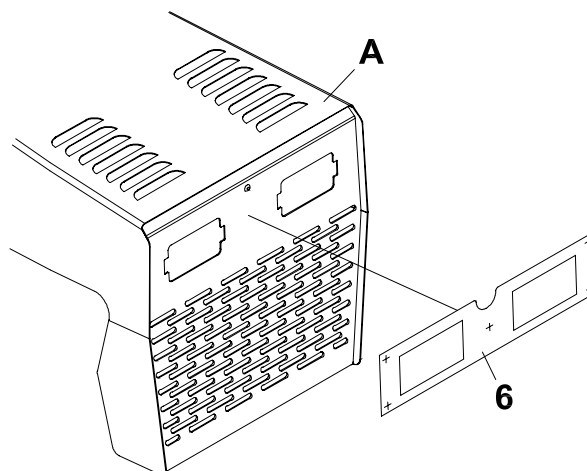


INTRODUCTION: This instruction sheet covers the installation of the 415 Front Headlight Kit (970322) for the Steiner 415 tractor.

NOTE: Items indicated with a letter are existing parts, items supplied with the kit are represented with the number corresponding to the parts list.

1. Disconnect and remove the existing headlights.
2. Cut out the hole template **6** provided with the kit.
3. Align the sides of the hole template **6** with the sides of the existing hood **A**. Make sure the (2) headlight cut outs on the template are centered around the existing headlight cut outs.
4. Mark the (5) holes and (2) headlight cut outs.
5. Drill (5) 9/32" holes as shown on the hole template.
6. Cut out the (2) headlight cut outs as shown on the hole template.
7. Install the plate **1** onto the existing hood **A** using (5) 1/4-20X3/4" bolts **3**, (5) washers **4**, and (5) locknuts **5**.
8. Install (2) headlight grommets **2** onto the existing headlights **B** and install the headlight assemblies into the plate **1**.
9. Reconnect the existing headlights.



PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY
1	4136724.17	PLATE, 415 HEADLIGHT	1
2	4136723	GROMMET, HEADLIGHT	2
3	64123-89	BOLT-HEX 1/4-20 X 3/4	5
4	64163-03	WASHER-.256X.62X18GA.	5
5	64229-01	LOCKNUT-1/4-20 NYLON	5
6	4136747	TEMPLATE-HOLE	1