



NOTE:

Read all instructions thoroughly before beginning installation. Upon completion of the installation, place this instruction sheet with operator's manual for the unit. Failure to follow warnings and instructions could result in injury to the operator or bystanders, or damage to the equipment

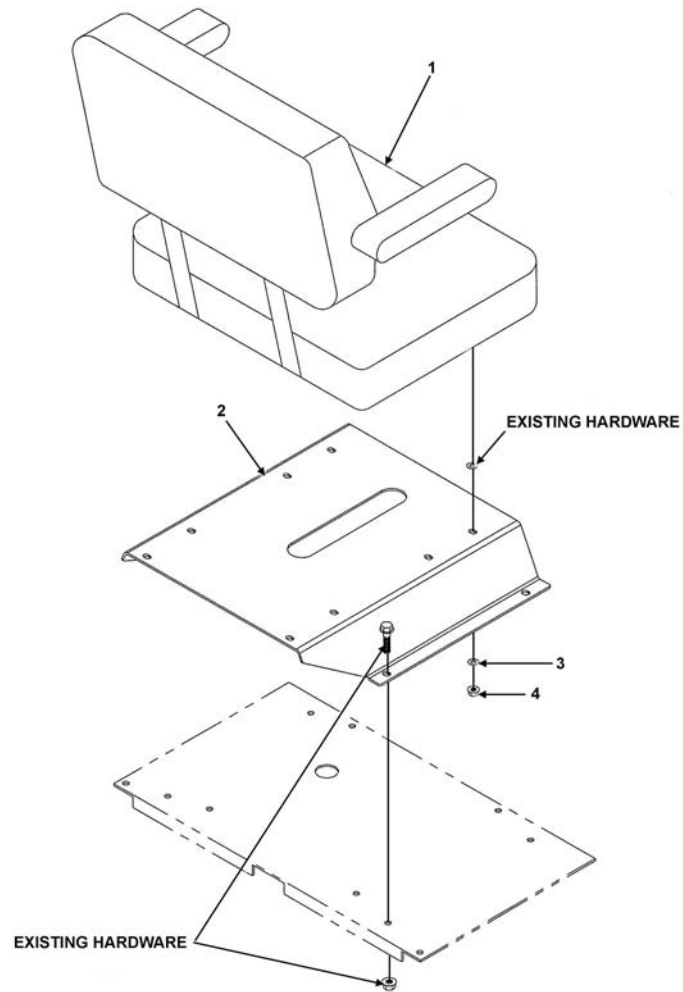
INSTALLATION INSTRUCTIONS

1. Unplug OPS (Operator Presence Switch) wire and remove old seat.
2. Remove old seat riser plate.
3. Install new seat riser plate **2** onto power unit using the same hardware the old seat riser plate used. Install the new plate with the taper to the rear.
4. Plug OPS pigtail from old seat onto the new seat.
5. Install the new seat **1** onto the seat riser plate **2**. If power unit has a cab on it, the seat must be mounted into the front set of holes. If unit does not have a cab, the seat can be installed in either set of holes. Tighten seat down as shown using (1) 5/16 flange nut **4** and (2) 5/16 flat washers **3** on each stud bolt.
6. Connect OPS pigtail to wire harness and check to make sure the wires will be free throughout the full travel of the seat.
7. Function test the OPS to make sure it works properly:
 - Engine should shut off if operator leaves the seat without engaging the park brake.
 - PTO clutch should shut off after two seconds if operator leaves the seat with PTO engaged.

I.S.-525 SUSPENSION SEAT KIT (75-70426)



19-292 REV A



Item	Part Number	Description	Quantity
1	47-140	SEAT-CR100 SUSPENSION LT GRAY	1
2	64-1026.7	RISER-SUSPENSION SEAT PLATE	1
3	64163-02	WSHR-.321/.328 X .593/.608 X 11 GA	4
4	64141-6	NUT-5/16-18	4