

**INTRODUCTION:** This instruction sheet covers the installation of the 230 Wheel Weight Kit.

**NOTE:** All references below to the "right" or "left" are with respect to an operator at the controls.  
Parts indicated with a letter are existing, parts supplied with kit are represented with the number corresponding to the parts list.

- 1) Install (2) 1/2-13X3-1/4" bolts **2** and (2) 1/2-13 flanged nuts **5** onto (5) wheel weights **1** using the holes shown in the diagram. Make sure all holes are aligned.
- 2) Install (4) 1/2-13 nuts **7** on (4) studs **6**. The nuts should be 2-3/16" from the end of the stud that will go into the wheel **A**.
- 3) Insert the studs **6** into the 4 equally spaced holes in the wheel weights **1**. Install (4) flat washers **4** and (4) 1/2-13 nylon locknuts **3** onto studs **6** and tighten.
- 4) Install (4) flat washers **4** and (4) spacers **8** onto studs **6** and install the assembly onto the wheel **A**.
- 5) Install (4) flat washers **4** and (4) nuts **7** onto the studs **6** and tighten.
- 6) Repeat steps 1-5 on the opposite wheel.

## KIT PARTS LIST

| ITEM | PART NO.  | DESCRIPTION            | QTY |
|------|-----------|------------------------|-----|
| 1    | 6102099.7 | WEIGHT, WHEEL          | 10  |
| 2    | 90-0826   | BOLT, 1/2-13X3-1/4 NC  | 4   |
| 3    | 64229-05  | LOCKNUT, 1/2-13 NYLON  | 8   |
| 4    | 64163-67  | WASHER .516X1X12GA     | 24  |
| 5    | 64141-13  | NUT-WLF 1/2-13         | 4   |
| 6    | 64-963    | STUD, WHEEL WEIGHT     | 8   |
| 7    | 64025-09  | HEX-NUT 1/2-13         | 16  |
| 8    | 6102157   | SPACER-WHEEL WEIGHT    | 8   |
| 9    | * 19-222  | I.S. 230 WHEEL WGT KIT | 1   |

**\* NOT ILLUSTRATED**

