

19-222 REVA

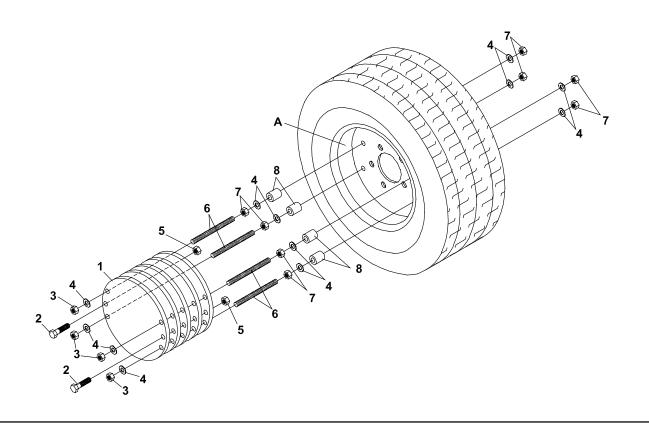
INTRODUCTION: This instruction sheet covers the installation of the 230 Wheel Weight Kit.

**NOTE:** All references below to the "right" or "left" are with respect to an operator at the controls. Parts indicated with a letter are existing, parts supplied with kit are represented with the number corresponding to the parts list.

- 1) Install (2) 1/2-13X3-1/4" bolts **2** and (2) 1/2-13 flanged nuts **5** onto (5) wheel weights **1** using the holes shown in the diagram. Make sure all holes are aligned.
- 2) Install (4) 1/2-13 nuts **7** on (4) studs **6**. The nuts should be 2-3/16" from the end of the stud that will go into the wheel **A**.
- 3) Insert the studs **6** into the 4 equally spaced holes in the wheel weights **1**. Install (4) flat washers **4** and (4) 1/2-13 nylon locknuts **3** onto studs **6** and tighten.
- 4) Install (4) flat washers **4** and (4) spacers **8** onto studs **6** and install the assembly onto the wheel **A**.
- 5) Install (4) flatwashers **4** and (4) nuts **7** onto the studs **6** and tighten.
- 6) Repeat steps 1-5 on the opposite wheel.

KIT PARTS LIST			
ITEM	PART NO.	DESCRIPTION	QTY
1	6102099.7	WEIGHT, WHEEL	10
2	90-0826	BOLT,1/2-13X3-1/4 NC	4
3	64229-05	LOCKNUT, 1/2-13 NYLON	8
4	64163-67	WASHER .516X1X12GA	24
5	64141-13	NUT-WLF 1/2-13	4
6	64-963	STUD, WHEEL WEIGHT	8
7	64025-09	HEX-NUT 1/2-13	16
8	6102157	SPACER-WHEEL WEIGH	T8
9 *	19-222	I.S. 230 WHEEL WGT KIT	1

## \* NOT ILLUSTRATED



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