I.S.-KIT, ANTI-SCALP 48IN DECK (970378)

4163341 REV A

INTRODUCTION: This instruction sheet covers the installation of the Anti-Scalp Kit for 48"decks.

ASSEMBLY INSTRUCTIONS:

- 1. Ensure the engine is off and the key is removed from the ignition switch prior to installation.
- 2. Layout and mark the holes for the anti-scalp brackets (Items 1 & 2) as shown in Figure 1. The top hole of the bracket should be located 0.75in. down from the top of the deck and 1.75in. from the edge of the deck.
- 3. Using a 13/32 drill, drill holes where located in step 2.
- 4. Install the LH bracket (Item 2) as shown in Figure 1 using two bolts (Item 3) and two nuts (Item 5).
- 5. Install the RH bracket (Item 1) as shown in Figure 1 using two bolts (Item 4) and two nuts (Item 5).
- 6. Install the anti-scalp rollers (Item 7) using one bolt (Item 8) and two nuts (Item 6) onto each brackets as shown in Figure 1 into the desired position.

SERVICE PARTS LIST ITEM PART NO. DESCRIPTION			
1	4163357.7	BRACKET-ANTI-SCALP, RH	1
2	4163358.7	BRACKET-ANTI SCALP, LH	1
3	64123-16	BLT-HEX 3/8-16X1-1/4	2
4	64123-100	BLT-HEX 3/8-16X2-1/4	2
5	64229-03	NUT-NYLON LOCK 3/8-16	4
6	64141-13	NUT WLF 1/2-13	4
7	4163332	ROLLER-ANTI SCALP	2
8	64123-31	BLT-HEX 1/2-13X3	2

FIGURE 1:

