

INTRODUCTION: This instruction sheet covers the replacement of a transaxle with internal disc brakes, with a transaxle with internal pawl brakes. This applies to machines with serial numbers 500 and below.

Installation Instructions:

1. Move the machine to a flat horizontal surface.
2. Raise the machine and support adequately with jack stands or other suitable device.
3. Remove transaxle to be replaced and brake linkage by removing the hairpin (9) and e-clip (8) See Illustration on page 2.
4. Install new transaxle and connect new brake linkage assembly to control end. Do not attach linkage to transaxle, as adjustment is required.

NOTE: The following parking brake adjustment instructions apply to the new transaxle with pawl type brake only (Serial number 500 and above). For S/N 500 and below, see your Operation and Safety Manual for parking brake adjustment of transaxle with internal disc brakes.

5. Move parking brake handle to the **OFF** position.
6. Loosen jam nut (**X**). (Figure 1)
7. Hold brake arm in the **OFF** position as shown in Figure 2.
8. Adjust swivel (**U**) until swivel stud meets brake arm hole in the **OFF** position. Secure with hairpin.
9. Tighten jam nut (**X**).

Figure 1:

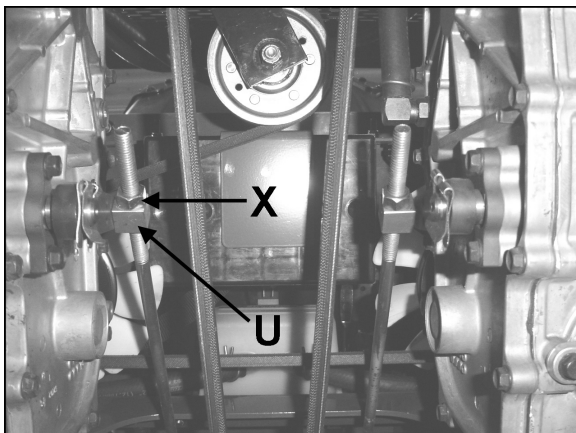
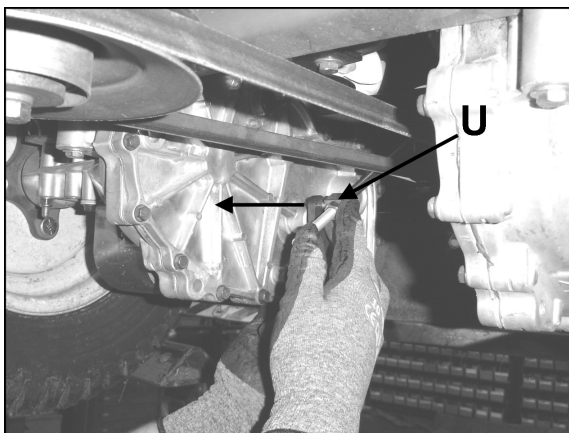


Figure 2:



I.S.-KIT, PARKING BRAKE LINKAGE, LH & RH (970379 & 970380)

4163347 REV B

SERVICE PARTS LIST			
ITEM	PART NO.	DESCRIPTION	QTY
1	4145589	SWIVEL-3/8-16	1
2	4163272	ROD-PARKING BRAKE	1
3	4163273.7	LINK-PARKING BRAKE, LH (970379 KIT)	1
4	4163274.7	LINK-PARKING BRAKE, RH (970380 KIT)	1
5	4163344	SPRING-COMPRESSION	1
6	4163347	I.S. - KITS 970379 / 970380	1
7	64025-05	NUT-3/8-16 HEX	1
8	64144-30	SNAP RING .375	1
9	64168-2	COTTER-HAIRPIN .08X1.19	1
10	64268-03	NUT-FL NYLON LOCK 3/8-16	1
11	4163780.7	BRKT-BRAKE LINK, RH (970380 KIT)	1
12	4163781.7	BRKT-BRAKE LINK, LH (970379 KIT)	1
13	64268-02	NUT-FL NYLON LOCK 5/16X18	2
14	64018-9	BLT-CRG 5/16-18X3/4 G5	2

