

# CGC

**Commercial Grounds Care, Inc.**

*One BOB-CAT Lane  
P.O. Box 469  
Johnson Creek, WI 53038-0469*

*Phone: 920.699.2000  
Fax: 920.699.2657*

**Product Type: Steiner 430**

**Bulletin No: JC-022-07**

**October 22, 2007**

## Service Bulletin

**Action Required:** Removal of engine from the tractor and new driveshaft installed.

**ISSUE:** Upgrade driveshaft.  
(Driveshaft shipped to dealer, No charge as per serial number records)

**CORRECTION:** Remove engine from the tractor. Then remove the coupler #2 from the pump shaft and remove the driveshaft from the engine and discard it, retain the hardware for reassembly. Enlarge the hole in the center of the engine flywheel screen #29 to a 2.88 diameter hole (see schematic). Now install the new driveshaft #30 onto the engine using the hardware removed when disassembling. Ensure the flywheel fins and clamp stay centered on the flywheel. Reassemble engine into tractor.

**PARTS INVOLVED:**

- 1 – 4162858 DRIVESHAFT, #30 in drawing
- 1 – 64123-87 BOLT-HEX 3/8-16X1-3/4, #31 in drawing
- 1 – 64229-03 NUT LOCKNUT-NYLON 3/8-16, #32 in drawing

**PRODUCTS INVOLVED:** 430-33G 75-70010A

Serial number range: 75700100070 – 7570010152 excluding 75700100146

If you received any of these tractors you are responsible to see that they get changed.

**WARRANTY:**

You may claim up to 3.5 hours of labor and parts for units covered under this bulletin. Please file warranty using Service Bulletin Number JC-022-07 with one unit per claim.

**All warranty claims regarding this bulletin must be filed before April 22, 2008**

If you have any questions please contact Commercial Grounds Care Inc.  
Customer Service Department @ 920-699-2000

This bulletin is relevant to the departments shown below. Please circulate as appropriate.



SERVICE



WARRANTY



SALES



PARTS



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