



One BOB-CAT Lane, P.O. Box 469
Johnson Creek, WI 53038 U.S.A.
(920) 699 2000
Fax: (920) 699 6836

SERVICE BULLETIN

Date: September 25, 2013

Bulletin No: JC-022-12 REV1

Product Type: G, H & J series ProCat and Predator-Pro

Customer Issue: Premature deck belt failure. (Belt failing in the initial 100 hours of use.)

Cause: Idler spring tension too high, clutch engagement too abrupt.

Action Required: For units that experience premature belt failure, install idler belt kit **970488** for 52" units or **970481** for 61" units. (It may be required to send failed belt back to the factory for warranty approval)

This kit will include:

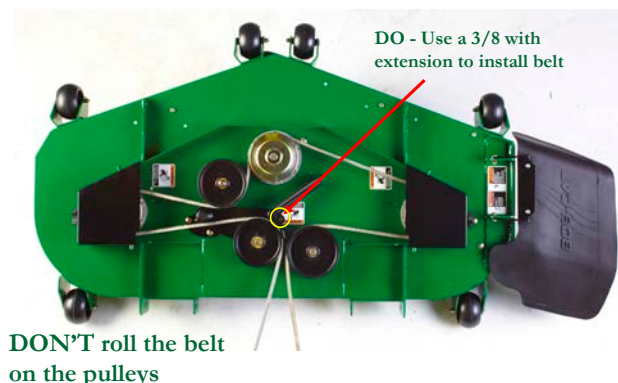
- 1 revised idler assembly with fixed belt guide,
- 1 stronger cord belt; 4169640 for 52" or 4169463 for 61" (replaces 4165619 or 4165618)
- 1 lighter tensioned spring (this is the same spring 4168493 with the yellow stripe issued earlier)
- 1 newly programmed soft start clutch module with harness (even if the unit already has a soft start clutch module on it, you will still install the new one),
- 1 new spring anchoring plate as adjusting the spring tension is critical to long belt life.

See attached instructions below for details as to the installation.

IMPORTANT: Do **NOT** roll the belt on to the pulleys. You **MUST** put a 3/8" drive breaker bar in the square hole of the idler arm to pull against the spring to allow installing the belt without having to roll it on.

CLARIFICATION: If you roll a belt on a pulley when it has a lot of tension, as in this application, it fractures the cords inside the belt. Therefore belt life will be greatly reduced as a direct result of this damage.

Deck – Do's and Don'ts





One BOB-CAT Lane, P.O. Box 469
Johnson Creek, WI 53038 U.S.A.
(920) 699 2000
Fax: (920) 699 6836

Products Involved: All 9425xxG, all 9425xxH and 9425xxJ up to the serial numbers listed below: (xx represents any two numbers)

Note: It is possible to have a "J" model serial number lower than these listed serial numbers that is already updated due to random units that were still at the factory being updated before they shipped (these units have a fluorescent label on the serial tag of the crate). But anything above these serial numbers has definitely been updated.

942501J	942501 01320
942502J	942502 01349
942504J	942504 01538
942505J	942505 00100
942507J	942507 01206
942514J	942514 01111
942515J	942515 00387
942520J	942520 01239
942521J	942521 01261
942523J	942523 01296
942525J	942525 00152
942526J	942526 00205

Warranty: You may claim up to **1** hour of labor and the kit for units covered under this bulletin. Please file warranty using Service Bulletin Number JC-022-12 **REV1** with one unit per claim. If you have any questions, please contact our Customer Service Department at 920-699-2000.

This bulletin is relevant to the departments checked below. Please circulate as appropriate.

SERVICE

☒

WARRANTY

☒

SALES

☐

PARTS

☒