



One BOB-CAT Lane, P.O. Box 469  
Johnson Creek, WI 53038 U.S.A.  
(920) 699 2000  
Fax: (920) 699 6836

## Service Bulletin

**Date:** January 28, 2014

**Bulletin No:** JC-022-12 REV1A **Updated to include Generac Propane Units**  
(Highlighted information is new)

**Product Type:** G, H & J series ProCat and Predator-Pro

**Customer Issue:** Premature deck belt failure. (Belt failing in the initial 100 hours of use.)

**Cause:** Idler spring tension too high, clutch engagement too abrupt.

**Action Required:** For units that experience premature belt failure, install idler belt kit **970488** for 52" units, **970497** for Generac powered 61" units or **970481** for all other 61" units. Please retain failed belt as you may be required to send it back to the factory for warranty approval.

This kit will include:

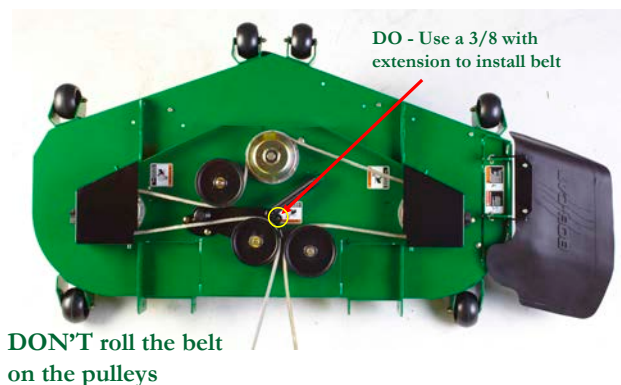
- 1 revised idler assembly with fixed belt guide
- 1 stronger cord belt (27% higher tensile strength than original belt)
- 1 lighter tensioned spring (this is the same spring 4168493 with the yellow stripe issued earlier)
- 1 newly programmed soft start clutch module with harness (even if the unit already has a soft start clutch module on it, you will still install the new one)
- 1 new spring anchoring plate as adjusting the spring tension is critical to long belt life.

See instructions below for important details on installation.

**IMPORTANT:** Do **NOT** roll the belt on to the pulleys. You **MUST** put a 3/8" drive breaker bar in the square hole of the idler arm to pull against the spring to allow installing the belt without having to roll it on.

**CLARIFICATION:** If you roll a belt on a pulley when it has a lot of tension, as in this application, it fractures the cords inside the belt. Therefore belt life will be greatly reduced as a direct result of this damage.

### Deck – Do's and Don'ts





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**Products Involved:** All 9425xxG, all 9425xxH and 9425xxJ up to the serial numbers listed below: (xx represents any two numbers)

Model	Last affected Serial
942501J	94250101320
942502J	94250201349
942504J	94250401538
942505J	94250500100
942507J	94250701206
942509J	94250900221
942510J	94251000208
942514J	94251401111
942515J	94251500387
942520J	94252001239
942521J	94252101261
942523J	94252301296
942525J	94252500152
942526J	94252600205

Note: It is possible to have a "J" model serial number lower than these listed serial numbers that is already updated due to random units that were still at the factory being updated before they shipped (these units have a fluorescent label on the serial tag of the crate). But any unit with a serial number higher than these has definitely been updated.

**Warranty:** You may claim up to one hour of labor in addition to the kit for units covered under this bulletin. Please file warranty using Service Bulletin Number JC-022-12REV1 with one unit per claim.

If you have any questions, please contact our Customer Service Department at 920-699-2000.

This bulletin is relevant to the departments checked below. Please circulate as appropriate.

SERVICE

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WARRANTY

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SALES

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PARTS

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