One BOB-CAT Lane, P.O. Box 469 Johnson Creek, WI 53038 U.S.A. (920) 699 2000

Fax: (920) 699 6836

Service Bulletin

Date: January 9, 2014

Bulletin No: JC-13-26

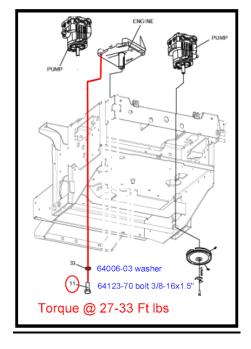
Product Type: Specific Predator Pro, ProCat G & H series machines manufactured between August 2011 and February 2012.

Customer Issue: Engine shaking/moving or making a racket. This is especially noticeable upon starting the engine or engaging the clutch.

Cause: The engine bolt torque may not have been consistently applied to the engine mounting bolts. We have found that some units manufactured during this period may have engine mounting bolts which could work loose. If this is the case, it will typically become an issue before the first 100 hours of use. Note: The customer is responsible to maintain all hardware as outlined in the Owner's Manual. However, under this circumstance, we will honor warranty for this adjustment the first 100 hours or first year, whichever comes first.

Action Required: Re-torque all 4 engine bolts to 27-33 Ft Lbs. (If any hardware is missing or

damaged, replace it.)





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Products Involved: See below for Model & Serial number range of suspect units:

Model	Serial start	Serial end	
942500G	942500-00535	942500-00672	
942501G	942501-00202	942501-00258	
942502G	942502-00515	942502-00676	
942504G	942504-00576	942504-00864	
942505G	942505-00245	942505-00264	
942506G	942506-00193	942506-00217	
942507G	942507-00119	942507-00155	
942508G	942508-00158	942508-00176	
942512G	942512-00126	942512-00134	
942514G	942514-00363	942514-00517	
942515G	942515-00240	942515-00288	
942516G	942516-00181	942516-00187	
942517G	942517-00100	942517-00171	
942518G	942518-00124	942518-00130	
942519G	942519-00100	942519-00121	
942520H	942520-00070	942520-00198	
942521H	942521-00070	942521-00267	

Warranty: You may claim up to .4 hour of labor and parts for units covered under this bulletin. Please file warranty using the drop down labor code in WarrantySmart of JC-13-26 with one unit per claim.

If you have any questions, please contact our Customer Service Department at 920-699-2000.

This bulletin is releva	ant to the departm	nents checked belo	w. Please circula	te as appropriate.
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