



One BOB-CAT Lane, P.O. Box 469  
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## Service Bulletin

**Date:** 8/7/2014

**Bulletin No:** JC-14-07

**Product Type:** New Style 3 bag and Dump from Seat Catcher

**Customer Issue:** Tension knob could make contact with the belt.

**Cause:** Location of knob

**Action Required:** The knob relocation kits 970525 will be shipped at no charge to cover all affected catchers. For kits not retailed, put knob relocation kit; 970525 in the box with the catcher-no warranty filing would be applicable. For units retailed; install tension knob kit 970525 that relocates the knob and file warranty.

**Products Involved:** Catchers 970423, 970474, 970512 & 970513

**Warranty:** You may claim up to .1 hour of labor and parts for units covered under this bulletin. File under the serial number of the machine the catcher is installed on.

If you have any questions, please contact our Customer Service Department at 920-699-2000.

This bulletin is relevant to the departments checked below. Please circulate as appropriate.

SERVICE

WARRANTY

SALES

PARTS

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**ADDENDUM**  
**Repair kit # 970525**  
**for Tensioner #4170242.7**

**MODEL :**

**970473 BOSS-VAC PRO™, 12 BUSHEL DFS, COLLECTION SYSTEM**  
**970474 BOSS-VAC PRO™, 12 BUSHEL BAG, COLLECTION SYSTEM**  
**970512 BOSS-VAC™, 8 BUSHEL DFS, COLLECTION SYSTEM**  
**970513 BOSS-VAC™, 8 BUSHEL BAG, COLLECTION SYSTEM**

This addendum is only applicable with the following KIT\_DECK:

**970516 KIT-DECK, 61IN 8 BUSHEL COLLECTION SYSTEM**  
**970500 KIT-DECK, 61IN 12 BUSHEL COLLECTION SYSTEM (for DFS)**  
**970503 KIT-DECK, 61IN 12 BUSHEL COLLECTION SYSTEM (for BAG)**  
**970501 KIT-DECK, 72IN 12 BUSHEL COLLECTION SYSTEM (for DFS)**  
**970504 KIT-DECK, 72IN 12 BUSHEL COLLECTION SYSTEM (for BAG)**

**CAUTION**

Modifications have been brought to your collection system.  
To avoid damage to your collection system, proceed the following instruction.  
**Please make sure to join this sheet to your manual.**

COLLECTION SYSTEM

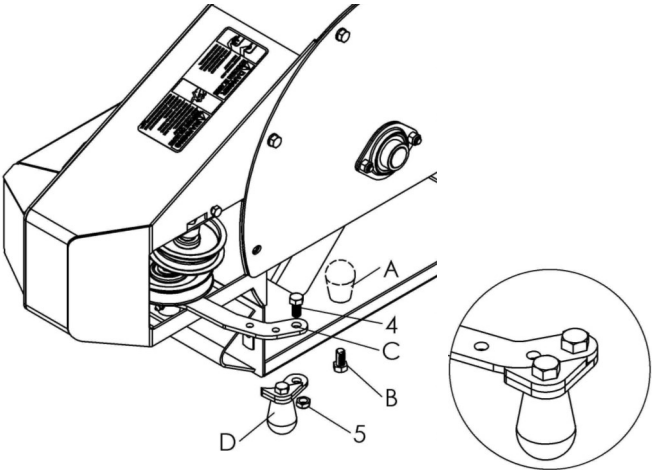
**BLOWER ASSEMBLY:**

Take the blower assembly from the shipping crate.

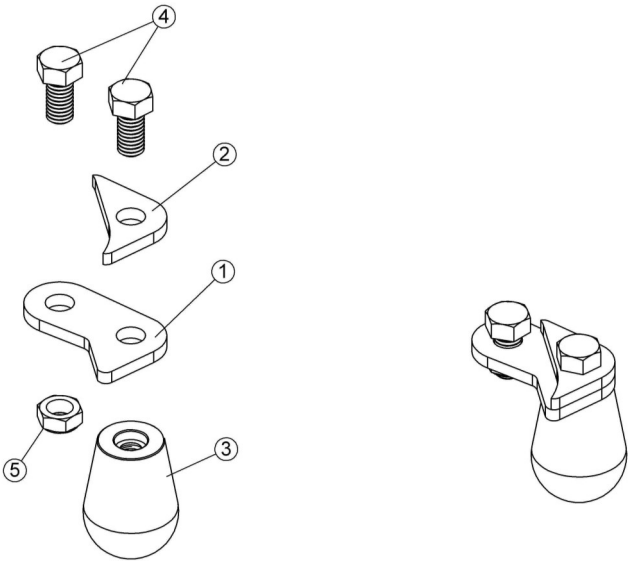
**For 61" and 72" deck:**

As shown, remove the knob (item A) and Hex. bolt 3/8" n.c. x 3/4" (item B) from the tensioner (item C).

Install the tensioner extension assembly (item D) on the tensioner with Hex. bolt 3/8" n.c. x 3/4" (item 4) and Nylon insert lock nut 3/8" n.c. (thin) (item 5).



**PARTS BREAKDOWN**



**PARTS LIST**

Ref.	English description	Qty.	Part #
1	Tensioner extension	1	4171105.7
2	Spacer	1	4171104.7
3	Knob	1	4170254
4	Hex. bolt 3/8" n.c. x 3/4" GR5	2	64123-15
5	Nylon insert lock nut 3/8" n.c. (thin)	1	64151-34